

# Single-step affinity purification of antibodies and antibody-fragments by Kappa light chain binding

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## INTRODUCTION

With the development of novel biotherapeutic antibody formats, such as trifunctional and bi-specific monoclonal antibodies or antibody fragments, new purification challenges in the downstream process of these molecules arise. Thermo Scientific™ CaptureSelect™ antibody subdomain-specific affinity products are developed for the discovery and manufacturing of therapeutic antibodies and antibody fragments. The affinity resins provide high target purity in a single step, independent of feedstock.

Here we show the performance of the CaptureSelect KappaXP affinity resin, a next generation Kappa Light chain binder, with improved dynamic binding capacity and mild elution properties, in comparison with alternative products.

## CaptureSelect Technology – Unique Affinity Purification Solution

- Affinity through antibody selectivity: technology based on Camelid-derived single domain [V<sub>H</sub>H] antibody fragments
- Unique screening technology for target specificity, mild elution & stability
- Animal origin free production process (*Saccharomyces cerevisiae*)
- Technology used in commercial purification processes

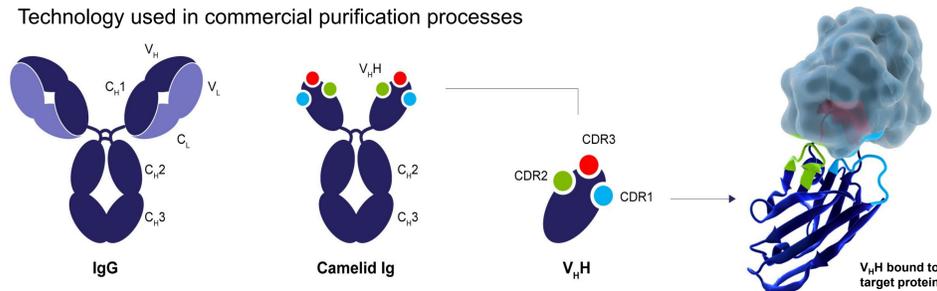
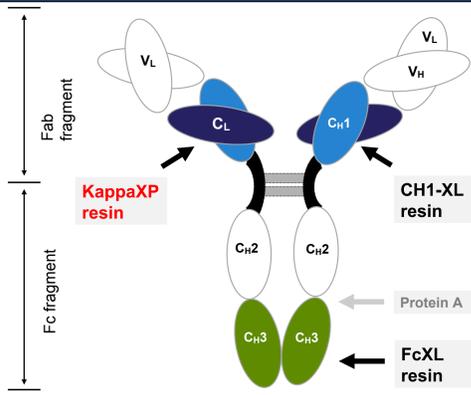


Fig.1 Regular IgG antibody compared to a Camelid heavy-chain antibody. The V<sub>H</sub>H antibody fragments offer high specificity, affinity and stability.

## CaptureSelect KappaXP: next generation Kappa Light chain binder



- Generic: 100% Kappa subtype coverage for all Ig's containing a Kappa light chain
- Human specific, no binding to bovine antibodies
- High binding capacity:
  - 20-30 g/l Kappa Fab
  - 30-45 g/l IgG
- Mild elution properties (up to pH 6)
- Good stability (75-100 mM NaOH)
- Excellent scalability
- Non-animal-derived

Fig.2 CaptureSelect Antibody Selectivity Binding regions of CaptureSelect resins for affinity purification of antibodies and antibody fragments.

## Dynamic Binding Capacity

The CaptureSelect KappaXP resin shows a high binding capacity at 10% breakthrough

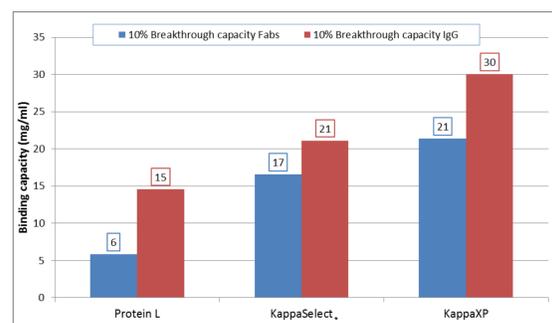


Fig.3 10% breakthrough analysis; comparison with alternative kappa light chain affinity resins.

Capacities measured with Polyclonal IgG and Polyclonal Fab at 6,1 min residence time on 1 min columns. Bound protein eluted using 20 mM Citric Acid pH 3.5.

- Polyclonal human fabs loaded: 62% Kappa, 38% Lambda
- Polyclonal human IgG loaded: 70% Kappa, 30% Lambda

\* GE Healthcare

## CaptureSelect KappaXP caustic stability

Compared to alternative resins, the CaptureSelect KappaXP resin shows improved caustic stability\*

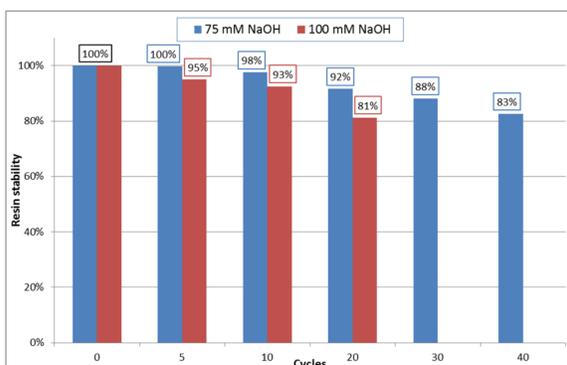


Fig.4 Caustic stability at 75 and 100 mM NaOH

KappaXP resin cycled with 75 mM and 100 mM NaOH

- 15 minutes NaOH exposure,
- 15 minute equilibration with PBS
- Resin capacity measured at different intervals

Capacities measured with Polyclonal IgG at 0,8 min residence time on 400 µl columns. Bound protein eluted using 20 mM Citric Acid pH 3.5.

- 80% capacity left after:
  - 20 cycles with 100 mM NaOH
  - 40 cycles with 75 mM NaOH

\* Resin lifetime depends on how the resin is used and cleaned.

## Elution efficiency

The CaptureSelect KappaXP resin demonstrates a high elution efficiency, and a large elution operating space (up to pH6 when adding co-solvents)

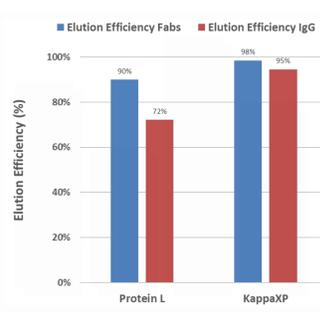


Fig.5 Elution efficiency KappaXP at pH 3.5 compared to Protein L

Elution efficiency determined using polyclonal IgG and polyclonal Fab on 1 ml columns.

Bound protein eluted using 20 mM Citric Acid pH 3.5, at 1.6 min residence time

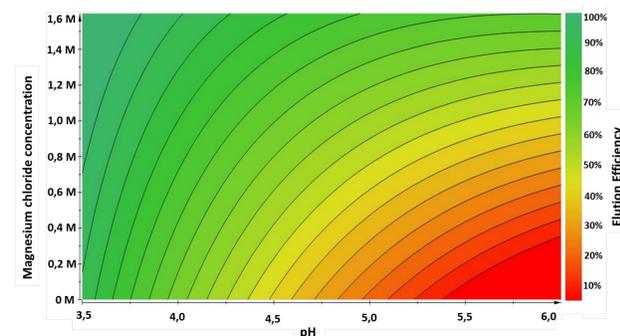


Fig. 6 DOE contour plot elution efficiency KappaXP

Elution efficiency determined using Polyclonal IgG on 200 µl columns. IgG eluted at 0,8 min residence time, 20 column volumes.

>95% elution at pH 5-6 + 1.5 M MgCl<sub>2</sub>

## Monoclonal Fab and IgG purification examples

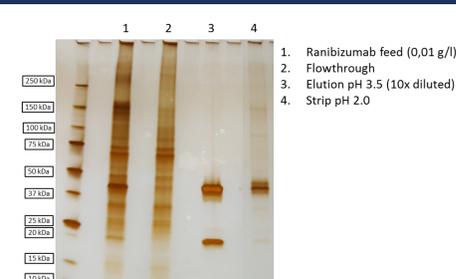


Fig.7 Ranibizumab one-step purification

Purification performed on 1 ml column with 0.5 minutes residence time. Protein was eluted using 20 mM Citric Acid pH 3.5.

- Intact Fab + light chain and light chain dimers present in the elution
- Capacity: 18 g/l

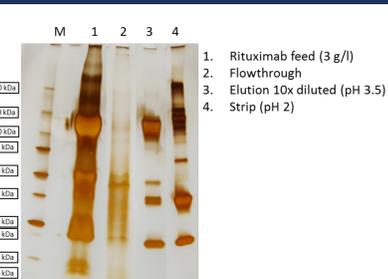


Fig.8 Rituximab one-step purification

Purification performed on 400 µl column with 2 minutes residence time. Protein was eluted using 20 mM Citric Acid pH 3.5.

- Intact IgG + light chain and light chain dimers present in the elution
- Capacity: 45 g/l

## Resin characteristics and available products

### MAIN RESIN CHARACTERISTICS

Matrix: agarose-based, epoxide activated

Average particle size: 65 ± 10 µm

Ligand: CaptureSelect™ KappaXP affinity ligand

Ligand immobilization method: Epoxide immobilization of the ligand

Fab Binding capacity: 20–30 g IgG Kappa-Fab / liter resin depending on flow rate, column height, and residence time

IgG Binding capacity: 35–45 g IgG / liter resin depending on flow rate, column height, and residence time

Elution conditions: 20 mM citric acid or acetic acid, pH 3–4; 100 mM Tris, 1.5 M MgCl<sub>2</sub>, pH 6

Flow characteristics: 150–300 cm/h (up to 2 bar)

Formulation buffer: 20%(v/v) ethanol

SKU	Product
2943212005	CS KappaXP Affinity Matrix - 5 ML
2943212010	CS KappaXP Affinity Matrix - 10 ML
2943212050	CS KappaXP Affinity Matrix - 50 ML
19432120250	CS KappaXP Affinity Matrix - 250 ML*
1943212001L	CS KappaXP Affinity Matrix - 1 L*
1943212005L	CS KappaXP Affinity Matrix - 5 L*
810321201-1	CS KappaXP Leakage Elisa - 1 ASSAY
810321201-10	CS KappaXP Leakage Elisa - 10 ASSAY
5943212005	CS KappaXP MiniChrom™ 5 ML
5943212200	CS KappaXP RoboColumn 200µl
494321205	CS KappaXP COLUMN 1X5 ml
494321201	CS KappaXP COLUMN 5X1 ml

\*Products come with full regulatory support (RSF) enabling use in commercial manufacturing MiniChrom is a registered trademark of Repligen



Contact: [captureselectsupport@thermofisher.com](mailto:captureselectsupport@thermofisher.com)

Purification of Ig's, bi-specifics, Fab, and Fab2 fragments directly from complex source materials in a single step with high purity and yield.