

ALFAA44583

Copper etchant

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

产品说明:
 Product Description: 铜蚀刻剂(三氧化铁42% , 盐酸1.1%)
 Copper etchant

Cat No. : 44583

Supplier Avocado Research Chemicals Ltd.
 (Part of Thermo Fisher Scientific)
 Shore Road, Heysham
 Lancashire, LA3 2XY,
 United Kingdom
 Office Tel: +44 (0) 1524 850506
 Office Fax: +44 (0) 1524 850608

Emergency Telephone Number For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
 Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

E-mail address begel.sdsdesk@thermofisher.com

Recommended Use Laboratory chemicals.
 Uses advised against No Information available

SECTION 2. HAZARD IDENTIFICATION

Physical State
 Liquid

Appearance
 No information available

Odor
 Acidic

Emergency Overview

Causes severe skin burns and eye damage. May cause damage to organs. May cause respiratory irritation. May be corrosive to metals. Harmful if swallowed. May cause an allergic skin reaction.

Classification of the substance or mixture

Substances/mixtures corrosive to metal	Category 1
Acute Oral Toxicity	Category 4
Skin Corrosion/Irritation	Category 1
Serious Eye Damage/Eye Irritation	Category 1
Skin Sensitization	Category 1
Specific target organ toxicity - (single exposure)	Category 2 Category 3

Label Elements



Signal Word

Danger

Hazard Statements

H290 - May be corrosive to metals
H314 - Causes severe skin burns and eye damage
H371 - May cause damage to organs
H335 - May cause respiratory irritation
H302 - Harmful if swallowed
H317 - May cause an allergic skin reaction

Precautionary Statements**Prevention**

P234 - Keep only in original packaging
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P272 - Contaminated work clothing should not be allowed out of the workplace
P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response

P330 - Rinse mouth
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor
P390 - Absorb spillage to prevent material damage
P362 + P364 - Take off contaminated clothing and wash it before reuse

Storage

P406 - Store in corrosion resistant polypropylene container with a resistant liner

Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Physical and Chemical Hazards

May be corrosive to metals.

Health Hazards

Corrosive. Causes skin and eye burns. Causes serious eye damage. May cause damage to organs. May cause respiratory irritation. Harmful if swallowed. May cause an allergic skin reaction.

Environmental hazards

Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants. Will likely be mobile in the environment due to its water solubility. The product is water soluble, and may spread in water systems.

Toxic to terrestrial vertebrates. This product does not contain any known or suspected endocrine disruptors.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No	Weight %
Water	7732-18-5	56.90
Iron(III) chloride	7705-08-0	42.00
Hydrochloric acid	7647-01-0	1.1

SECTION 4. FIRST AID MEASURES**General Advice**

If symptoms persist, call a physician.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.

Ingestion

Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Causes eye burns. May cause allergic skin reaction. Causes severe eye damage. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

Self-Protection of the First Aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Notes to Physician

Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Not combustible.

Extinguishing media which must not be used for safety reasons

No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES**Personal Precautions**

Ensure adequate ventilation. Use personal protective equipment as required.

Environmental Precautions

Do not flush into surface water or sanitary sewer system. Should not be released into the environment. Do not allow material to contaminate ground water system.

Methods for Containment and Clean Up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

Refer to protective measures listed in Sections 8 and 13.

SECTION 7. HANDLING AND STORAGE**Handling**

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation.

Storage

Keep container tightly closed in a dry and well-ventilated place.

Specific Use(s)

Use in laboratories

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Component	China	Taiwan	Thailand	Hong Kong
Hydrochloric acid	Ceiling: 7.5 mg/m ³	-	Ceiling: 5 ppm	Ceiling: 5 ppm Ceiling: 7.5 mg/m ³

Component	ACGIH TLV	OSHA PEL	NIOSH	The United Kingdom	European Union
Iron(III) chloride	TWA: 1 mg/m ³	(Vacated) TWA: 1 mg/m ³	REL = 1 mg/m ³ (TWA)	STEL: 2 mg/m ³ 15 min TWA: 1 mg/m ³ 8 hr	
Hydrochloric acid	Ceiling: 2 ppm	Ceiling: 5 ppm Ceiling: 7 mg/m ³ (Vacated) Ceiling: 5 ppm (Vacated) Ceiling: 7 mg/m ³	IDLH: 50 ppm Ceiling: 5 ppm Ceiling: 7 mg/m ³	STEL: 5 ppm 15 min STEL: 8 mg/m ³ 15 min TWA: 1 ppm 8 hr TWA: 2 mg/m ³ 8 hr	TWA: 5 ppm 8 hr TWA: 8 mg/m ³ 8 hr STEL: 10 ppm 15 min STEL: 15 mg/m ³ 15 min

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

NIOSH: NIOSH - National Institute for Occupational Safety and Health

Monitoring methods

MDHS 91 Metals and metalloids in workplace air by X-ray fluorescence spectrometry MDHS 99 Metals in air by ICP-AES

Exposure Controls

Engineering Measures

Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

Personal protective equipment

Eye Protection Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Natural rubber Nitrile rubber Neoprene PVC	See manufacturers recommendations	-	EN 374	(minimum requirement)

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Skin and body protection Long sleeved clothing

Respiratory Protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Large scale/emergency use Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced
Recommended Filter type: Multi-purpose/ABEK conforming to EN14387 Particulates filter

	conforming to EN 143
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Particle filtering: EN149:2001 When RPE is used a face piece Fit Test should be conducted
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.
Environmental exposure controls	Prevent product from entering drains. Do not allow material to contaminate ground water system.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance		
Physical State	Liquid	
Odor	Acidic	
Odor Threshold	No data available	
pH	No information available	
Melting Point/Range	No data available	
Softening Point	No data available	
Boiling Point/Range	No information available	
Flash Point	No information available	Method - No information available
Evaporation Rate	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	No data available	
Vapor Pressure	23 hPa @ 20 °C	
Vapor Density	No data available	(Air = 1.0)
Specific Gravity / Density	1.19 g/cm3	@ 20 °C
Bulk Density	Not applicable	Liquid
Water Solubility	Miscible	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
Iron(III) chloride	-4	
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
Viscosity	No data available	
Explosive Properties	No information available	
Oxidizing Properties	No information available	

SECTION 10. STABILITY AND REACTIVITY

Stability	Stable under normal conditions.
Hazardous Reactions	None under normal processing.
Hazardous Polymerization	No information available.
Conditions to Avoid	None known.
Materials to avoid	Strong bases. Metals. Amines.

Hazardous Decomposition Products Hydrogen chloride. Iron oxides.

SECTION 11. TOXICOLOGICAL INFORMATION

Product Information

(a) acute toxicity;
Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	-	-	-
Iron(III) chloride	450 mg/kg (Rat) 316 mg/kg (Rat)		
Hydrochloric acid	238 - 277 mg/kg (Rat)	> 5010 mg/kg (Rabbit)	1.68 mg/L (Rat) 1 h

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 1

(d) respiratory or skin sensitization;

Respiratory No data available
Skin Category 1

May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity; No data available

There are no known carcinogenic chemicals in this product

(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; No data available

Symptoms / effects, both acute and delayed Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity effects

Contains a substance which is: The product contains following substances which are hazardous for the environment. Toxic to aquatic organisms. May cause long-term adverse effects in the environment. Do not allow material to contaminate ground water system.

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
Iron(III) chloride	LC50: 20.95 - 22.56 mg/L, 96h semi-static (Pimephales promelas) LC50: = 20.26 mg/L, 96h semi-static (Lepomis macrochirus)	EC50: = 9.6 mg/L, 48h Static (Daphnia magna) EC50: = 27.9 mg/L, 48h (Daphnia magna)		

SAFETY DATA SHEET**Copper etchant**

Hydrochloric acid	282 mg/L LC50 96 h Gambusia affinis mg/L LC50 48 h Leuciscus idus	56mg/L EC50 72h Daphnia	-	-
-------------------	--	----------------------------	---	---

Persistence and Degradability**Persistence
Degradation in sewage
treatment plant**

Product contains heavy metals. Discharge into the environment must be avoided. Special pre-treatment is necessary
May persist, based on information available.
Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

Bioaccumulative Potential

May have some potential to bioaccumulate

Component	log Pow	Bioconcentration factor (BCF)
Iron(III) chloride	-4	2756 - 9622 dimensionless

Mobility in soil

The product is water soluble, and may spread in water systems Will likely be mobile in the environment due to its water solubility Highly mobile in soils

**Endocrine Disruptor Information
Persistent Organic Pollutant
Ozone Depletion Potential**

This product does not contain any known or suspected endocrine disruptors
This product does not contain any known or suspected substance
This product does not contain any known or suspected substance

SECTION 13. DISPOSAL CONSIDERATIONS**Waste from Residues/Unused
Products**

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging

Dispose of this container to hazardous or special waste collection point.

Other Information

Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains.

SECTION 14. TRANSPORT INFORMATION**Road and Rail Transport**

UN-No UN3264
Proper Shipping Name Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name (FERRIC CHLORIDE, HYDROCHLORIC ACID)
Hazard Class 8
Packing Group III

IMDG/IMO

UN-No UN3264
Proper Shipping Name Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name (FERRIC CHLORIDE, HYDROCHLORIC ACID)
Hazard Class 8
Packing Group III

IATA

UN-No UN3264
Proper Shipping Name Corrosive liquid, acidic, inorganic, n.o.s.
Technical Shipping Name (FERRIC CHLORIDE, HYDROCHLORIC ACID)
Hazard Class 8

Packing Group III

Special Precautions for User No special precautions required

SECTION 15. REGULATORY INFORMATION

International Inventories

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)	List of dangerous goods GB 12268 - 2012	TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
Water	-	-	X	X	231-791-2	X	X	X	X		X	KE-35400
Iron(III) chloride	X	X	X	X	231-729-4	X	X	X	X	X	X	KE-21134
Hydrochloric acid	X	X	X	X	231-595-7	X	X	X	X	X	X	KE-20189

Component	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements
Hydrochloric acid	25 tonne	250 tonne

National Regulations

SECTION 16. OTHER INFORMATION

Prepared By Health, Safety and Environmental Department
Revision Date 28-Oct-2025
Revision Summary Not applicable.

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

PNEC - Predicted No Effect Concentration

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Physical hazards

On basis of test data

Health Hazards

Calculation method

Environmental hazards

Calculation method

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet