

ALFAAA14188

1,4-Dioxane

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

产品说明: Product Description:	1,4-二恶烷 1,4-Dioxane
Cat No. : Synonyms	A14188 Diox
CAS No Molecular Formula	123-91-1 C4 H8 O2
Supplier	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
Emergency Telephone Number	For information US call: 001-800-227-6701 / Europe call: +32 14 57 52 11 Emergency Number US :001-201-796-7100 / Europe : +32 14 57 52 99 CHEMTREC Tel. No. US :001-800-424-9300 / Europe :001-703-527-3887
E-mail address	begel.sdsdesk@thermofisher.com
Recommended Use Uses advised against	Laboratory chemicals. No Information available

SECTION 2. HAZARD IDENTIFICATION

Physical State
Liquid

Appearance
Colorless

Odor
Petroleum distillates

Emergency Overview

Highly flammable liquid and vapor. Causes serious eye irritation. May cause respiratory irritation. May cause cancer. May form explosive peroxides. Repeated exposure may cause skin dryness or cracking. Hygroscopic.

Classification of the substance or mixture

Flammable liquids.	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Carcinogenicity	Category 1B
Specific target organ toxicity - (single exposure)	Category 3

Label Elements



1,4-Dioxane

Signal Word**Danger****Hazard Statements**

H225 - Highly flammable liquid and vapor

H319 - Causes serious eye irritation

H335 - May cause respiratory irritation

H350 - May cause cancer

Precautionary Statements**Prevention**

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P240 - Ground and bond container and receiving equipment

P241 - Use explosion-proof electrical/ ventilating/ lighting equipment

P242 - Use non-sparking tools

P243 - Take action to prevent static discharges

P280 - Wear eye protection/ face protection

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P264 - Wash face, hands and any exposed skin thoroughly after handling

P271 - Use only outdoors or in a well-ventilated area

Response

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P308 + P313 - IF exposed or concerned: Get medical advice/attention

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Physical and Chemical Hazards

Vapors may cause flash fire or explosion. Highly flammable. May form explosive peroxides. Hygroscopic.

Health Hazards

Causes serious eye irritation. May cause respiratory irritation. May cause cancer.

Environmental hazards

Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants. . Will likely be mobile in the environment due to its water solubility. The product is water soluble, and may spread in water systems.

Other Hazards

Toxic to terrestrial vertebrates. Contains a known or suspected endocrine disruptor. Included in the list established in accordance with Article 59(1) for having endocrine disrupting properties.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No	Weight %
1,4-Dioxane	123-91-1	>95

SECTION 4. FIRST AID MEASURES**General Advice**

If symptoms persist, call a physician.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

1,4-Dioxane

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.

Ingestion

Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

Self-Protection of the First Aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Notes to Physician

Treat symptomatically. Symptoms may be delayed.

SECTION 5. FIRE-FIGHTING MEASURES**Suitable Extinguishing Media**

Water spray, carbon dioxide (CO₂), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.

Extinguishing media which must not be used for safety reasons

No information available.

Specific Hazards Arising from the Chemical

Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Containers may explode when heated. May form explosive peroxides. Vapors may form explosive mixtures with air.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES**Personal Precautions**

Use personal protective equipment as required. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental Precautions

Should not be released into the environment.

Methods for Containment and Clean Up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

Refer to protective measures listed in Sections 8 and 13.

SECTION 7. HANDLING AND STORAGE**Handling**

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take precautionary measures against static discharges. If peroxide formation is suspected, do not open or move container. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools.

1,4-Dioxane

Storage

Keep containers tightly closed in a dry, cool and well-ventilated place. Store under an inert atmosphere. Flammables area. May form explosive peroxides. Containers should be dated when opened and tested periodically for the presence of peroxides. Should crystals form in a peroxidizable liquid, peroxidation may have occurred and the product should be considered extremely dangerous. In this instance, the container should only be opened remotely by professionals. Keep away from heat, sparks and flame. Air sensitive.

Specific Use(s)

Use in laboratories

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control Parameters**

Component	China	Taiwan	Thailand	Hong Kong
1,4-Dioxane	TWA: 70 mg/m ³ Skin	TWA: 25 ppm TWA: 90 mg/m ³	TWA: 100 ppm	TWA: 20 ppm TWA: 72 mg/m ³

Component	ACGIH TLV	OSHA PEL	NIOSH	The United Kingdom	European Union
1,4-Dioxane	TWA: 20 ppm Skin	(Vacated) TWA: 25 ppm (Vacated) TWA: 90 mg/m ³ Skin TWA: 100 ppm TWA: 360 mg/m ³	IDLH: 500 ppm Ceiling: 1 ppm Ceiling: 3.6 mg/m ³	STEL: 60 ppm 15 min STEL: 219 mg/m ³ 15 min TWA: 20 ppm 8 hr TWA: 73 mg/m ³ 8 hr Skin	TWA: 20 ppm (8h) TWA: 73 mg/m ³ (8h)

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

NIOSH: NIOSH - National Institute for Occupational Safety and Health

Monitoring methods

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography

Exposure Controls**Engineering Measures**

Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

Personal protective equipment

Eye Protection Tight sealing safety goggles Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Butyl rubber	> 480 minutes	0.7 mm	Level 6	As tested under EN374-3 Determination of Resistance to Permeation by Chemicals Permeation rate 38 µg/cm ² /min
Viton (R)	> 480 minutes	0.7 mm	EN 374	
Butyl rubber	< 200 minutes	0.35 mm		

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g.

1,4-Dioxane

sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Skin and body protection	Long sleeved clothing
Respiratory Protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly
Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to EN14387
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.
Environmental exposure controls	No information available.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Colorless	
Physical State	Liquid	
Odor	Petroleum distillates	
Odor Threshold	No data available	
pH	6-8	500 g/l aq.sol
Melting Point/Range	12 °C / 53.6 °F	
Softening Point	No data available	
Boiling Point/Range	101 °C / 213.8 °F	@ 760 mmHg
Flash Point	12 °C / 53.6 °F	Method - No information available
Evaporation Rate	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	Lower 2 vol% Upper 22 vol%	
Vapor Pressure	41 mbar @ 20 °C	
Vapor Density	3	(Air = 1.0)
Specific Gravity / Density	1.034	
Bulk Density	Not applicable	Liquid
Water Solubility	Soluble	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/water)		
Component	log Pow	
1,4-Dioxane	-0.42	
Autoignition Temperature	355 °C / 671 °F	
Decomposition Temperature	No data available	
Viscosity	1.32 mPa.s @ 20 °C	
Explosive Properties		Vapors may form explosive mixtures with air
Oxidizing Properties	No information available	
Molecular Formula	C4 H8 O2	
Molecular Weight	88.11	

1,4-Dioxane

SECTION 10. STABILITY AND REACTIVITY

Stability	May form explosive peroxides. Hygroscopic.
Hazardous Reactions	None under normal processing.
Hazardous Polymerization	Hazardous polymerization does not occur.
Conditions to Avoid	Incompatible products. Heat, flames and sparks. Exposure to air or moisture over prolonged periods. Keep away from open flames, hot surfaces and sources of ignition. Exposure to moist air or water.
Materials to avoid	Strong oxidizing agents. Reducing Agent. Halogens.
Hazardous Decomposition Products	Carbon monoxide (CO). Carbon dioxide (CO ₂). peroxides.

SECTION 11. TOXICOLOGICAL INFORMATION

Product Information

(a) acute toxicity;

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
1,4-Dioxane	5170 mg/kg (Rat) 4200 mg/kg (Rat)	LD50 = 7600 mg/kg (Rabbit)	48.5 mg/L (Rat) 4 h

(b) skin corrosion/irritation; Based on available data, the classification criteria are not met

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;

Respiratory
Skin

Based on available data, the classification criteria are not met
Based on available data, the classification criteria are not met

(e) germ cell mutagenicity; Based on available data, the classification criteria are not met

(f) carcinogenicity; Category 1B

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	EU	UK	Germany	IARC
1,4-Dioxane	Carc Cat. 1B			Group 2B

(g) reproductive toxicity; Based on available data, the classification criteria are not met

(h) STOT-single exposure; Category 3

Results / Target organs

Respiratory system

(i) STOT-repeated exposure; Based on available data, the classification criteria are not met

Target Organs

None known.

(j) aspiration hazard; Based on available data, the classification criteria are not met

Symptoms / effects, both acute and delayed Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity effects

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
1,4-Dioxane	LC50: = 9850 mg/L, 96h (Pimephales promelas) LC50: 10306 - 14742 mg/L, 96h static (Pimephales promelas) LC50: = 9850 mg/L, 96h flow-through (Pimephales promelas) LC50: > 10000 mg/L, 96h semi-static (Lepomis macrochirus) LC50: > 10000 mg/L, 96h static (Lepomis macrochirus)	EC50 = 163 mg/L 48h		EC50 = 610 mg/L 5 min EC50 = 668 mg/L 15 min EC50 = 733 mg/L 30 min

Persistence and Degradability Not readily biodegradable
Persistence Persistence is unlikely.

Bioaccumulative Potential Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
1,4-Dioxane	-0.42	0.3 - 0.7 dimensionless

Mobility in soil The product is water soluble, and may spread in water systems Will likely be mobile in the environment due to its water solubility Highly mobile in soils

Endocrine Disruptor Information
Persistent Organic Pollutant This product does not contain any known or suspected substance
Ozone Depletion Potential This product does not contain any known or suspected substance

SECTION 13. DISPOSAL CONSIDERATIONS

Waste from Residues/Unused Products Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

Other Information Waste codes should be assigned by the user based on the application for which the product was used. Do not flush to sewer. Can be landfilled or incinerated, when in compliance with local regulations.

SECTION 14. TRANSPORT INFORMATION

Road and Rail Transport

UN-No UN1165
Proper Shipping Name DIOXANE
Hazard Class 3
Packing Group II

1,4-Dioxane

IMDG/IMO

UN-No UN1165
 Proper Shipping Name DIOXANE
 Hazard Class 3
 Packing Group II

IATA

UN-No UN1165
 Proper Shipping Name DIOXANE
 Hazard Class 3
 Packing Group II

Special Precautions for User No special precautions required

SECTION 15. REGULATORY INFORMATION**International Inventories**

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)	List of dangerous goods GB 12268 - 2012	TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
1,4-Dioxane	X	X	X	X	204-661-8	X	X	X	X	X	X	KE-10463

National Regulations

Component	Toxic Chemical Substances Control Act
1,4-Dioxane 123-91-1 (>95)	Class I (1 wt%) TRQ = 50 kg

SECTION 16. OTHER INFORMATION

Prepared By Health, Safety and Environmental Department
 Creation Date 05-May-2009
 Revision Date 07-Sep-2025
 Revision Summary SDS sections updated.

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts.

Legend

CAS - Chemical Abstracts Service

TSCA - United States Toxic Substances Control Act Section 8(b)
Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical

1,4-Dioxane

Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances
IECS - Chinese Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances

WEL - Workplace Exposure Limit
ACGIH - American Conference of Governmental Industrial Hygienists
DNEL - Derived No Effect Level
RPE - Respiratory Protective Equipment
LC50 - Lethal Concentration 50%
NOEC - No Observed Effect Concentration
PBT - Persistent, Bioaccumulative, Toxic

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association
ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road
OECD - Organisation for Economic Co-operation and Development
BCF - Bioconcentration factor

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>
Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

TWA - Time Weighted Average
IARC - International Agency for Research on Cancer
PNEC - Predicted No Effect Concentration
LD50 - Lethal Dose 50%
EC50 - Effective Concentration 50%
POW - Partition coefficient Octanol:Water
vPvB - very Persistent, very Bioaccumulative

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code
MARPOL - International Convention for the Prevention of Pollution from Ships
ATE - Acute Toxicity Estimate
VOC - (Volatile Organic Compound)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet