

ALFAAL10852

## Pentyl acetate

### SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**产品说明:** 乙酸正戊酯  
**Product Description:** Pentyl acetate

**Cat No. :** L10852  
**Synonyms** 1-Pentyl acetate  
**CAS No** 628-63-7  
**Molecular Formula** C7 H14 O2

**Supplier** Avocado Research Chemicals Ltd.  
(Part of Thermo Fisher Scientific)  
Shore Road, Heysham  
Lancashire, LA3 2XY,  
United Kingdom  
Office Tel: +44 (0) 1524 850506  
Office Fax: +44 (0) 1524 850608

**Emergency Telephone Number** For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11  
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99  
**CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

**E-mail address** begel.sdsdesk@thermofisher.com

**Recommended Use** Laboratory chemicals.  
**Uses advised against** No Information available

### SECTION 2. HAZARD IDENTIFICATION

**Physical State**  
Liquid

**Appearance**  
Colorless

**Odor**  
sweet

**Emergency Overview**

Highly flammable liquid and vapor. Causes serious eye irritation. May cause respiratory irritation. Repeated exposure may cause skin dryness or cracking.

#### Classification of the substance or mixture

Flammable liquids.	Category 3
Serious Eye Damage/Eye Irritation	Category 2
Specific target organ toxicity - (single exposure)	Category 3

#### Label Elements



## Pentyl acetate

**Signal Word****Warning****Hazard Statements**

H226 - Flammable liquid and vapor  
 H319 - Causes serious eye irritation  
 H335 - May cause respiratory irritation

**Precautionary Statements****Prevention**

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking  
 P240 - Ground and bond container and receiving equipment  
 P241 - Use explosion-proof electrical/ ventilating/ lighting equipment  
 P242 - Use non-sparking tools  
 P243 - Take action to prevent static discharges  
 P261 - Avoid breathing dust/fume/gas/mist/vapors/spray  
 P264 - Wash face, hands and any exposed skin thoroughly after handling  
 P271 - Use only outdoors or in a well-ventilated area  
 P280 - Wear protective gloves/protective clothing/eye protection/face protection

**Response**

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower  
 P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing  
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 P312 - Call a POISON CENTER or doctor if you feel unwell  
 P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

**Storage**

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

**Disposal**

P501 - Dispose of contents/ container to an approved waste disposal plant

**Physical and Chemical Hazards**

Highly flammable. Vapors may cause flash fire or explosion.

**Health Hazards**

Causes serious eye irritation. May cause respiratory irritation.

**Environmental hazards**

Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants. Will likely be mobile in the environment due to its water solubility. The product is water soluble, and may spread in water systems.

This product does not contain any known or suspected endocrine disruptors.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Component	CAS No	Weight %
n-Amyl acetate	628-63-7	<=100

**SECTION 4. FIRST AID MEASURES****General Advice**

If symptoms persist, call a physician.

**Eye Contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Skin Contact**

Wash off immediately with plenty of water for at least 15 minutes. Get medical attention.

**Inhalation**

Remove to fresh air. If breathing is difficult, give oxygen. Get medical attention.

**Ingestion**

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Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects**

None reasonably foreseeable. Difficulty in breathing. . Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting

**Self-Protection of the First Aider**

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

**Notes to Physician**

Treat symptomatically. Symptoms may be delayed.

**SECTION 5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

Water spray, carbon dioxide (CO<sub>2</sub>), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.

**Extinguishing media which must not be used for safety reasons**

No information available.

**Specific Hazards Arising from the Chemical**

Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Containers may explode when heated. Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**SECTION 6. ACCIDENTAL RELEASE MEASURES****Personal Precautions**

Use personal protective equipment as required. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.

**Environmental Precautions**

Should not be released into the environment. See Section 12 for additional Ecological Information.

**Methods for Containment and Clean Up**

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

Refer to protective measures listed in Sections 8 and 13.

**SECTION 7. HANDLING AND STORAGE****Handling**

Wear personal protective equipment/face protection. Ensure adequate ventilation. Avoid ingestion and inhalation. Do not get in eyes, on skin, or on clothing. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.

**Storage**

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame.

**Specific Use(s)**

Use in laboratories

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## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

## Control Parameters

Component	China	Taiwan	Thailand	Hong Kong
n-Amyl acetate	TWA: 100 mg/m <sup>3</sup> STEL: 200 mg/m <sup>3</sup>	TWA: 100 ppm TWA: 532 mg/m <sup>3</sup>	TWA: 100 ppm	TWA: 50 ppm TWA: 266 mg/m <sup>3</sup> STEL: 100 ppm STEL: 532 mg/m <sup>3</sup>

Component	ACGIH TLV	OSHA PEL	NIOSH	The United Kingdom	European Union
n-Amyl acetate	TWA: 50 ppm STEL: 100 ppm	(Vacated) TWA: 100 ppm (Vacated) TWA: 525 mg/m <sup>3</sup> TWA: 100 ppm TWA: 525 mg/m <sup>3</sup>	IDLH: 1000 ppm REL = 100 ppm (TWA) REL = 525 mg/m <sup>3</sup> (TWA)	STEL: 100 ppm 15 min STEL: 541 mg/m <sup>3</sup> 15 min TWA: 50 ppm 8 hr TWA: 270 mg/m <sup>3</sup> 8 hr	TWA: 50 ppm (8h) TWA: 270 mg/m <sup>3</sup> (8h) STEL: 100 ppm (15min) STEL: 540 mg/m <sup>3</sup> (15min)

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

NIOSH: NIOSH - National Institute for Occupational Safety and Health

**Monitoring methods**

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography

**Exposure Controls****Engineering Measures**

Use explosion-proof electrical/ventilating/lighting equipment. Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

**Personal protective equipment**

**Eye Protection** Goggles (European standard - EN 166)

**Hand Protection** Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Viton (R)	See manufacturers recommendations	-	EN 374	(minimum requirement)
Nitrile rubber				
Neoprene				
Natural rubber				
PVC				

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves.

(Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

**Skin and body protection** Long sleeved clothing

**Respiratory Protection** No protective equipment is needed under normal use conditions.

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**Large scale/emergency use** Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced  
**Recommended Filter type:** Organic gases and vapours filter Type A Brown conforming to EN14387

**Small scale/Laboratory use** Maintain adequate ventilation Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.  
**Recommended half mask:-** Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141

**Hygiene Measures** Handle in accordance with good industrial hygiene and safety practice.

**Environmental exposure controls** No information available.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Colorless	
<b>Physical State</b>	Liquid	
<b>Odor</b>	sweet	
<b>Odor Threshold</b>	No data available	
<b>pH</b>	No information available	
<b>Melting Point/Range</b>	-70.8 °C / -95.4 °F	
<b>Softening Point</b>	No data available	
<b>Boiling Point/Range</b>	149 °C / 300.2 °F	@ 760 mmHg
<b>Flash Point</b>	24 °C / 75.2 °F	<b>Method -</b> No information available
<b>Evaporation Rate</b>	No data available	
<b>Flammability (solid,gas)</b>	Not applicable	Liquid
<b>Explosion Limits</b>	<b>Lower</b> 1 <b>Upper</b> 7.5	
<b>Vapor Pressure</b>	No data available	
<b>Vapor Density</b>	No data available	(Air = 1.0)
<b>Specific Gravity / Density</b>	0.870	
<b>Bulk Density</b>	Not applicable	Liquid
<b>Water Solubility</b>	10 g/l (20°C)	
<b>Solubility in other solvents</b>	No information available	
<b>Partition Coefficient (n-octanol/water)</b>		
<b>Autoignition Temperature</b>	375 - °C / 707 - °F	
<b>Decomposition Temperature</b>	No data available	
<b>Viscosity</b>	No data available	
<b>Explosive Properties</b>		explosive air/vapour mixtures possible
<b>Oxidizing Properties</b>	No information available	
<b>Molecular Formula</b>	C7 H14 O2	
<b>Molecular Weight</b>	130.19	

## SECTION 10. STABILITY AND REACTIVITY

**Stability** Stable under normal conditions.

**Hazardous Reactions** None under normal processing.  
**Hazardous Polymerization** Hazardous polymerization does not occur.

**Conditions to Avoid** Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.

## Pentyl acetate

**Materials to avoid** Strong oxidizing agents. Strong bases.

**Hazardous Decomposition Products** Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>).

### SECTION 11. TOXICOLOGICAL INFORMATION

**Product Information**

**(a) acute toxicity;**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
n-Amyl acetate	LD50 = 6500 mg/kg ( Rat )		

**(b) skin corrosion/irritation;** No data available

**(c) serious eye damage/irritation;** Category 2

**(d) respiratory or skin sensitization;**

Respiratory No data available  
Skin No data available

**(e) germ cell mutagenicity;** No data available

**(f) carcinogenicity;** No data available

There are no known carcinogenic chemicals in this product

**(g) reproductive toxicity;** No data available

**(h) STOT-single exposure;** Category 3

**Results / Target organs** Respiratory system

**(i) STOT-repeated exposure;** No data available

**Target Organs** No information available.

**(j) aspiration hazard;** No data available

**Other Adverse Effects** The toxicological properties have not been fully investigated.

**Symptoms / effects, both acute and delayed** Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting

### SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity effects** This product contains the following substance(s) which are hazardous for the environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
n-Amyl acetate	LC50: = 650 mg/L, 96h static (Lepomis macrochirus)			

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<b>Persistence and Degradability</b>	
<b>Persistence</b>	Soluble in water, Persistence is unlikely, based on information available.
<b>Bioaccumulative Potential</b>	Bioaccumulation is unlikely
<b>Mobility in soil</b>	The product is water soluble, and may spread in water systems Will likely be mobile in the environment due to its water solubility Highly mobile in soils
<b>Endocrine Disruptor Information</b>	This product does not contain any known or suspected endocrine disruptors
<b>Persistent Organic Pollutant</b>	This product does not contain any known or suspected substance
<b>Ozone Depletion Potential</b>	This product does not contain any known or suspected substance

**SECTION 13. DISPOSAL CONSIDERATIONS**

<b>Waste from Residues/Unused Products</b>	Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.
<b>Contaminated Packaging</b>	Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.
<b>Other Information</b>	Waste codes should be assigned by the user based on the application for which the product was used. Do not flush to sewer. Can be landfilled or incinerated, when in compliance with local regulations.

**SECTION 14. TRANSPORT INFORMATION****Road and Rail Transport**

<b>UN-No</b>	UN1104
<b>Proper Shipping Name</b>	AMYL ACETATES
<b>Hazard Class</b>	3
<b>Packing Group</b>	III

**IMDG/IMO**

<b>UN-No</b>	UN1104
<b>Proper Shipping Name</b>	AMYL ACETATES
<b>Hazard Class</b>	3
<b>Packing Group</b>	III

**IATA**

<b>UN-No</b>	UN1104
<b>Proper Shipping Name</b>	AMYL ACETATES
<b>Hazard Class</b>	3
<b>Packing Group</b>	III

**Special Precautions for User** No special precautions required

**SECTION 15. REGULATORY INFORMATION****International Inventories**

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

## Pentyl acetate

Component	The Inventory of Hazardous Chemicals (2015 Edition)	List of dangerous goods GB 12268 - 2012	TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
n-Amyl acetate	X	X	X	X	211-047-3	X	X	X	X	X	X	KE-01766

## National Regulations

## SECTION 16. OTHER INFORMATION

**Prepared By** Health, Safety and Environmental Department  
**Creation Date** 09-Apr-2010  
**Revision Date** 16-Sep-2025  
**Revision Summary** Not applicable.

## Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Chemical incident response training.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts.

Legend

**CAS** - Chemical Abstracts Service

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**IECSC** - Chinese Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**ENCS** - Japanese Existing and New Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**WEL** - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

**RPE** - Respiratory Protective Equipment

**LC50** - Lethal Concentration 50%

**NOEC** - No Observed Effect Concentration

**PBT** - Persistent, Bioaccumulative, Toxic

**TWA** - Time Weighted Average

**IARC** - International Agency for Research on Cancer

**PNEC** - Predicted No Effect Concentration

**LD50** - Lethal Dose 50%

**EC50** - Effective Concentration 50%

**POW** - Partition coefficient Octanol:Water

**vPvB** - very Persistent, very Bioaccumulative

**ICAO/IATA** - International Civil Aviation Organization/International Air Transport Association

**ADR** - European Agreement Concerning the International Carriage of Dangerous Goods by Road

**OECD** - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

**IMO/IMDG** - International Maritime Organization/International Maritime Dangerous Goods Code

**MARPOL** - International Convention for the Prevention of Pollution from Ships

**ATE** - Acute Toxicity Estimate

**VOC** - (Volatile Organic Compound)

## Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

**SAFETY DATA SHEET**

Pentyl acetate

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**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**