

SCIENTIFIC

ALFAA41836

Molybdenum(V) isopropoxide, 5% w/v in isopropanol

SAFETY DATA SHEET

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

产品说明:	异丙醇钼(V)
Product Description:	Molybdenum(V) isopropoxide, 5% w/v in isopropanol
Cat No. :	41836
Molecular Formula	C15 H35 MoO5
Supplier	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
Emergency Telephone Number	For information US call: 001-800-227-6701 / Europe call: +32 14 57 52 11 Emergency Number US: 001-201-796-7100 / Europe: +32 14 57 52 99 CHEMTREC Tel. No. US: 001-800-424-9300 / Europe: 001-703-527-3887
E-mail address	begel.sdsdesk@thermofisher.com
Recommended Use	Laboratory chemicals.
Uses advised against	No Information available

SECTION 2. HAZARD IDENTIFICATION

Physical State	Appearance	Odor
Liquid	Yellow - Brown	Alcohol
Highly flammable liquid and vapor. Causes se May c	Emergency Overview erious eye irritation. May cause drowsiness ause respiratory irritation. Moisture sensiti	

Classification of the substance or mixture

Flammable liquids.	Category 2
Skin Corrosion/Irritation	Category 3
Serious Eye Damage/Eye Irritation	Category 2
Specific target organ toxicity - (single exposure)	Category 3

Label Elements



Signal Word

Danger

Hazard Statements

H225 - Highly flammable liquid and vapor

- H319 Causes serious eye irritation
- H336 May cause drowsiness or dizziness
- H316 Causes mild skin irritation

H335 - May cause respiratory irritation

Precautionary Statements

Prevention

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

- P240 Ground and bond container and receiving equipment
- P242 Use non-sparking tools

P243 - Take action to prevent static discharges

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P264 - Wash face, hands and any exposed skin thoroughly after handling

P271 - Use only outdoors or in a well-ventilated area

P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P312 - Call a POISON CENTER or doctor if you feel unwell

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Physical and Chemical Hazards

Vapors may cause flash fire or explosion. Highly flammable.

Health Hazards

Causes serious eye irritation. May cause drowsiness or dizziness. Causes mild skin irritation. May cause respiratory irritation.

Environmental hazards

Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants. Is not likely mobile in the environment due its low water solubility. Spillage unlikely to penetrate soil.

This product does not contain any known or suspected endocrine disruptors.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No	Weight %
Isopropyl alcohol	67-63-0	95.00
Molybdenum(V) isopropoxide	209733-38-0	5.00

SECTION 4. FIRST AID MEASURES

General Advice

If symptoms persist, call a physician.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.

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Ingestion

Clean mouth with water and drink afterwards plenty of water.

Most important symptoms and effects

Difficulty in breathing. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

Self-Protection of the First Aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Notes to Physician

Treat symptomatically. Symptoms may be delayed.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Carbon dioxide (CO₂). Powder. Water spray. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion. Water mist may be used to cool closed containers.

Extinguishing media which must not be used for safety reasons

No information available.

Specific Hazards Arising from the Chemical

Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Ensure adequate ventilation. Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental Precautions

Should not be released into the environment. See Section 12 for additional Ecological Information. Do not allow material to contaminate ground water system. Do not flush into surface water or sanitary sewer system.

Methods for Containment and Clean Up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

Refer to protective measures listed in Sections 8 and 13.

SECTION 7. HANDLING AND STORAGE

Handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Take precautionary measures against static discharges.

Storage

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat, sparks and flame.

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Specific Use(s)

Use in laboratories

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Component	China	Taiwan	Thailand	Hong Kong
Isopropyl alcohol	TWA: 350 mg/m ³ STEL: 700 mg/m ³	TWA: 400 ppm TWA: 983 mg/m ³	TWA: 400 ppm	TWA: 400 ppm TWA: 983 mg/m ³ STEL: 500 ppm STEL: 1230 mg/m ³

Component	ACGIH TLV	OSHA PEL	NIOSH	The United Kingdom	European Union
Isopropyl alcohol	TWA: 200 ppm	(Vacated) TWA: 400	IDLH: 2000 ppm	STEL: 500 ppm 15 min	
	STEL: 400 ppm	ppm	TWA: 400 ppm	STEL: 1250 mg/m ³ 15	
		(Vacated) TWA: 980	TWA: 980 mg/m ³	min	
		mg/m ³	STEL: 500 ppm	TWA: 400 ppm 8 hr	
		(Vacated) STEL: 500	STEL: 1225 mg/m ³	TWA: 999 mg/m ³ 8 hr	
		ppm			
		(Vacated) STEL: 1225			
		mg/m ³			
		TWA: 400 ppm			
		TWA: 980 mg/m ³			

<u>Legend</u>

ACGIH - American Conference of Governmental Industrial Hygienists OSHA - Occupational Safety and Health Administration NIOSH: NIOSH - National Institute for Occupational Safety and Health

Monitoring methods

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography MDHS 91 Metals and metalloids in workplace air by X-ray fluorescence spectrometry MDHS 99 Metals in air by ICP-AES

Exposure Controls

Engineering Measures

Ensure that eyewash stations and safety showers are close to the workstation location. Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting equipment. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

Personal protective equipment

Eye Protection	Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Nitrile rubber	See manufacturers	-	EN 374	(minimum requirement)
Viton (R)	recommendations			

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

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Skin and body protection	Long sleeved clothing
Respiratory Protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly
Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced Recommended Filter type: Organic gases and vapours filter low boiling organic solvent Type AX Brown conforming to EN371 or Type A Brown conforming to EN14387
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
Hygiene Measures	Handle in accordance with good industrial hygiene and safety practice.
Environmental exposure controls	No information available.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Physical State	Yellow - Brown Liquid	
Odor	Alcohol	
Odor Threshold	No data available No information available	
pH Melting Point/Range	No lata available	
Softening Point	No data available	
Boiling Point/Range	No information available	
Flash Point	12 °C / 53.6 °F	Method - No information available
Evaporation Rate	No data available	
Flammability (solid,gas)	Not applicable	Liquid
Explosion Limits	No data available	
Vapor Pressure	23 hPa @ 20 °C	
Vapor Density	No data available	(Air = 1.0)
Specific Gravity / Density	No data available	
Bulk Density	Not applicable	Liquid
Water Solubility	hydrolyses	
Solubility in other solvents	No information available	
Partition Coefficient (n-octanol/wate		
Component	log Pow	
Isopropyl alcohol	0.05	
Autoignition Temperature	No data available	
Decomposition Temperature	No data available	
Viscosity	No data available	
Explosive Properties	No information available	Vapors may form explosive mixtures with air
Oxidizing Properties	No information available	
Molecular Formula	C15 H35 MoO5	
Molecular Weight	391.04	

SECTION 10. STABILITY AND REACTIVITY

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Stability	Moisture sensitive.
Hazardous Reactions Hazardous Polymerization	None under normal processing. No information available.
Conditions to Avoid	Keep away from open flames, hot surfaces and sources of ignition.
Materials to avoid	Acids. Halogens. Acid chlorides. Acid anhydrides. Oxidizing agent.

Hazardous Decomposition Products Carbon monoxide (CO). Carbon dioxide (CO₂). Molybdenum oxides.

SECTION 11. TOXICOLOGICAL INFORMATION

Product Information

(a) acute toxicity; Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Isopropyl alcohol	5045 mg/kg (Rat) 3600 mg/kg (Mouse)	12800 mg/kg (Rat)	72.6 mg/L (Rat)4 h
(b) skin corrosion/irritation;	No data available	·	
(c) serious eye damage/irritation;	Category 2		
(d) respiratory or skin sensitization; Respiratory Skin	No data available No data available		
(e) germ cell mutagenicity;	No data available		
(f) carcinogenicity;	No data available		
	There are no known carcinogenic chemicals in this product		
(g) reproductive toxicity;	No data available		
(h) STOT-single exposure;	Category 3		
Results / Target organs	Central nervous system (CNS Respiratory system)	
(i) STOT-repeated exposure;	No data available		
Target Organs	No information available.		
(j) aspiration hazard;	No data available		
Symptoms / effects,both acute and delayed	Inhalation of high vapor conce tiredness, nausea and vomitin		s like headache, dizziness,
	SECTION 12. ECOLOGIC	AL INFORMATION	

Ecotoxicity effects

May cause long-term adverse effects in the environment. Do not allow material to

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contaminate ground water system.

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox			
Isopropyl alcohol	LC50: = 9640 mg/L, 96h flow-through (Pimephales promelas) LC50: > 1400000 µg/L, 96h (Lepomis macrochirus) LC50: = 11130 mg/L, 96h static (Pimephales promelas) LC50: = 10000000 µg/L, 96h (Daphnia)	13299 mg/L EC50 = 48 h 9714 mg/L EC50 = 24 h	EC50: > 1000 mg/L, 72h (Desmodesmus subspicatus) EC50: > 1000 mg/L, 96h (Desmodesmus subspicatus)	= 35390 mg/L EC50 Photobacterium phosphoreum 5 min			
Persistence and Degradability Persistence Degradation in sewage treatment plant	pre-treatment is neces May persist, based on	ssary information available. known to be hazardous	to the environment mus				
Bioaccumulative Potential	May have some poten	tial to bioaccumulate					
Component	log	Pow	Bioconcentration factor (BCF)				
Isopropyl alcohol		.05	No data	a available			
Mobility in soil Endocrine Disruptor Information Persistent Organic Pollutant Ozone Depletion Potential	Spillage unlikely to penetrate soil Is not likely mobile in the environment due its low water solubility This product does not contain any known or suspected endocrine disruptors This product does not contain any known or suspected substance This product does not contain any known or suspected substance						
	SECTION 13. DISP	OSAL CONSIDERA	TIONS				
Waste from Residues/Unused Products	Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.						
Contaminated Packaging	Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.						
Other Information	Waste codes should be assigned by the user based on the application for which the product was used. Do not flush to sewer. Can be landfilled or incinerated, when in compliance with local regulations.						

SECTION 14. TRANSPORT INFORMATION

Road and Rail Transport

UN-No	UN1219
Proper Shipping Name	ISOPROPANOL
Hazard Class	3
Packing Group	II

IMDG/IMO

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UN-No	UN1219
Proper Shipping Name	ISOPROPANOL
Hazard Class	3
Packing Group	II

<u>IATA</u>

UN-No	UN1219
Proper Shipping Name	ISOPROPANOL
Hazard Class	3
Packing Group	

Special Precautions for User

No special precautions required

SECTION 15. REGULATORY INFORMATION

International Inventories

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)	List of dangerous goods GB 12268 - 2012	TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
Isopropyl alcohol	X	Х	Х	Х	200-661-7	Х	Х	Х	Х	Х	Х	KE-29363
Molybdenum(V) isopropoxide	-	-	Х	-	-	-	-	-	-		-	-

National Regulations

SECTION 16. OTHER INFORMATION

Prepared ByHealth, Safety and Environmental DepartmentRevision Date09-May-2024Revision SummaryNew emergency telephone response service provider.

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts. Chemical incident response training.

Legend

CAS - Chemical Abstracts Service	TSCA - United States Toxic Substances Control Act Section 8(b)
	Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemica	I DSL/NDSL - Canadian Domestic Substances List/Non-Domestic
Substances/EU List of Notified Chemical Substances	Substances List
PICCS - Philippines Inventory of Chemicals and Chemical Substances	ENCS - Japanese Existing and New Chemical Substances
IECSC - Chinese Inventory of Existing Chemical Substances	AICS - Australian Inventory of Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances	NZIOC - New Zealand Inventory of Chemicals

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WEL - Workplace Exposure Limit ACGIH - American Conference of Governmental Industrial Hygienists DNEL - Derived No Effect Level RPE - Respiratory Protective Equipment LC50 - Lethal Concentration 50% NOEC - No Observed Effect Concentration PBT - Persistent, Bioaccumulative, Toxic

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association **ADR** - European Agreement Concerning the International Carriage of

Dangerous Goods by Road OECD - Organisation for Economic Co-operation and Development BCF - Bioconcentration factor

Key literature references and sources for data

https://echa.europa.eu/information-on-chemicals Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Physical hazards	On basis of test data
Health Hazards	Calculation method
Environmental hazards	Calculation method

IARC - International Agency for Research on Cancer PNEC - Predicted No Effect Concentration

LD50 - Lethal Dose 50%

TWA - Time Weighted Average

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code MARPOL - International Convention for the Prevention of Pollution from Ships ATE - Acute Toxicity Estimate VOC - (Volatile Organic Compound)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet