

ALFAAA15607

## Cyclohexanone

### SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

<b>产品说明:</b> <b>Product Description:</b>	<b>环己酮, 99+%</b> <b>Cyclohexanone</b>
<b>Cat No. :</b>	<b>A15607</b>
<b>Synonyms</b>	Ketohexamethylene; Pimelic ketone.
<b>CAS No</b>	108-94-1
<b>Molecular Formula</b>	C6 H10 O
<b>Supplier</b>	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
<b>Emergency Telephone Number</b>	For information <b>US</b> call: 001-800-227-6701 / <b>Europe</b> call: +32 14 57 52 11 Emergency Number <b>US</b> :001-201-796-7100 / <b>Europe</b> : +32 14 57 52 99 <b>CHEMTREC</b> Tel. No. <b>US</b> :001-800-424-9300 / <b>Europe</b> :001-703-527-3887
<b>E-mail address</b>	begel.sdsdesk@thermofisher.com
<b>Recommended Use</b> <b>Uses advised against</b>	Laboratory chemicals. No Information available

### SECTION 2. HAZARD IDENTIFICATION

<b>Physical State</b> Liquid	<b>Appearance</b> Colorless	<b>Odor</b> Mint-like
<b>Emergency Overview</b> Flammable liquid and vapor. Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. Causes serious eye damage. Harmful if inhaled.		

#### Classification of the substance or mixture

Flammable liquids.	Category 3
Acute Oral Toxicity	Category 4
Acute Dermal Toxicity	Category 4
Acute Inhalation Toxicity - Vapors	Category 4
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 1

#### Label Elements



Signal Word

Danger

**Hazard Statements**

H226 - Flammable liquid and vapor

H315 - Causes skin irritation

H318 - Causes serious eye damage

H302 + H312 + H332 - Harmful if swallowed, in contact with skin or if inhaled

**Precautionary Statements****Prevention**

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

P240 - Ground and bond container and receiving equipment

P241 - Use explosion-proof electrical/ ventilating/ lighting equipment

P242 - Use non-sparking tools

P243 - Take action to prevent static discharges

P264 - Wash face, hands and any exposed skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P271 - Use only outdoors or in a well-ventilated area

P280 - Wear protective gloves/protective clothing/eye protection/face protection

**Response**

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor

P330 - Rinse mouth

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

P362 + P364 - Take off contaminated clothing and wash it before reuse

**Storage**

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

**Disposal**

P501 - Dispose of contents/ container to an approved waste disposal plant

**Physical and Chemical Hazards**

Vapors may cause flash fire or explosion. Flammable liquid.

**Health Hazards**

Harmful if swallowed. Harmful in contact with skin. Causes skin irritation. Harmful if inhaled.

**Environmental hazards**

Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants. Is not likely mobile in the environment due its low water solubility. Will likely be mobile in the environment due to its water solubility. The product is insoluble and floats on water. The product is water soluble, and may spread in water systems. The product evaporates slowly.

**Other Hazards**

Toxicity to Soil Dwelling Organisms. Toxic to terrestrial vertebrates. This product does not contain any known or suspected endocrine disruptors.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Component	CAS No	Weight %
Cyclohexanone	108-94-1	>95

**SECTION 4. FIRST AID MEASURES****General Advice**

If symptoms persist, call a physician.

**Eye Contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required.

**Skin Contact**

Wash off immediately with plenty of water for at least 15 minutes. Get medical attention.

**Inhalation**

Remove to fresh air. Get medical attention. If not breathing, give artificial respiration.

**Ingestion**

Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects**

Difficulty in breathing. Causes eye burns. Causes severe eye damage. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting

**Self-Protection of the First Aider**

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

**Notes to Physician**

Treat symptomatically. Symptoms may be delayed.

**SECTION 5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

Water spray, carbon dioxide (CO<sub>2</sub>), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.

**Extinguishing media which must not be used for safety reasons**

Water may be ineffective. Do not use a solid water stream as it may scatter and spread fire.

**Specific Hazards Arising from the Chemical**

Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**SECTION 6. ACCIDENTAL RELEASE MEASURES****Personal Precautions**

Use personal protective equipment as required. Ensure adequate ventilation. Remove all sources of ignition. Take precautionary measures against static discharges.

**Environmental Precautions**

Should not be released into the environment. Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information.

**Methods for Containment and Clean Up**

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Use

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spark-proof tools and explosion-proof equipment. Take precautionary measures against static discharges.

Refer to protective measures listed in Sections 8 and 13.

## SECTION 7. HANDLING AND STORAGE

**Handling**

Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Ensure adequate ventilation. Avoid ingestion and inhalation. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment.

**Storage**

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame. Flammables area.

**Specific Use(s)**

Use in laboratories

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control Parameters**

Component	China	Taiwan	Thailand	Hong Kong
Cyclohexanone	TWA: 50 mg/m <sup>3</sup> Skin	TWA: 25 ppm TWA: 100 mg/m <sup>3</sup>	TWA: 50 ppm	TWA: 25 ppm TWA: 100 mg/m <sup>3</sup>

Component	ACGIH TLV	OSHA PEL	NIOSH	The United Kingdom	European Union
Cyclohexanone	TWA: 20 ppm STEL: 50 ppm Skin	(Vacated) TWA: 25 ppm (Vacated) TWA: 100 mg/m <sup>3</sup> Skin TWA: 50 ppm TWA: 200 mg/m <sup>3</sup>	IDLH: 700 ppm TWA: 25 ppm TWA: 100 mg/m <sup>3</sup>	STEL: 20 ppm 15 min STEL: 82 mg/m <sup>3</sup> 15 min TWA: 10 ppm 8 hr TWA: 41 mg/m <sup>3</sup> 8 hr Skin	TWA: 10 ppm (8h) TWA: 40.8 mg/m <sup>3</sup> (8h) STEL: 20 ppm (15min) STEL: 81.6 mg/m <sup>3</sup> (15min) Skin

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

OSHA - Occupational Safety and Health Administration

NIOSH: NIOSH - National Institute for Occupational Safety and Health

**Monitoring methods**

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography

**Exposure Controls****Engineering Measures**

Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

**Personal protective equipment**

**Eye Protection** Goggles (European standard - EN 166)

**Hand Protection** Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Butyl rubber	> 480 minutes	0.35 mm	Level 6	

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Viton (R)	> 480 minutes	0.70 mm	EN 374	As tested under EN374-3 Determination of Resistance to Permeation by Chemicals
Nitrile rubber				
Neoprene	< 100 minutes	0.45 mm		
Nitrile rubber	< 60 minutes	0.38 mm		

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves.

(Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

**Skin and body protection** Long sleeved clothing

**Respiratory Protection** When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.  
To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

**Large scale/emergency use** Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced  
**Recommended Filter type:** Organic gases and vapours filter Type A Brown conforming to EN14387

**Small scale/Laboratory use** Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.  
**Recommended half mask:-** Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141  
When RPE is used a face piece Fit Test should be conducted

**Hygiene Measures** Handle in accordance with good industrial hygiene and safety practice.

**Environmental exposure controls** Prevent product from entering drains. Do not allow material to contaminate ground water system.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Colorless	
<b>Physical State</b>	Liquid	
<b>Odor</b>	Mint-like	
<b>Odor Threshold</b>	0.12 ppm	
<b>pH</b>	No information available	
<b>Melting Point/Range</b>	-47 °C / -52.6 °F	
<b>Softening Point</b>	No data available	
<b>Boiling Point/Range</b>	155 °C / 311 °F	@ 760 mmHg
<b>Flash Point</b>	46 °C / 114.8 °F	<b>Method -</b> CC (closed cup)
<b>Evaporation Rate</b>	No data available	
<b>Flammability (solid,gas)</b>	Not applicable	Liquid
<b>Explosion Limits</b>	<b>Lower</b> 1.1 vol% <b>Upper</b> 8.1 vol%	
<b>Vapor Pressure</b>	4.5 mbar @ 20 °C	
<b>Vapor Density</b>	3.4	(Air = 1.0)
<b>Specific Gravity / Density</b>	0.947	
<b>Bulk Density</b>	Not applicable	Liquid
<b>Water Solubility</b>	Soluble	
<b>Solubility in other solvents</b>	No information available	
<b>Partition Coefficient (n-octanol/water)</b>		
<b>Component</b>	<b>log Pow</b>	
Cyclohexanone	0.86	

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Autoignition Temperature	520 - °C / 968 - °F	
Decomposition Temperature	No data available	
Viscosity	2.2 mPas @ 20°C	
Explosive Properties		explosive air/vapour mixtures possible
Oxidizing Properties	No information available	

Molecular Formula	C6 H10 O
Molecular Weight	98.14

## SECTION 10. STABILITY AND REACTIVITY

Stability	Stable under normal conditions.
Hazardous Reactions	None under normal processing.
Hazardous Polymerization	Hazardous polymerization does not occur.
Conditions to Avoid	Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.
Materials to avoid	Strong oxidizing agents. Strong acids. .

**Hazardous Decomposition Products** Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>).

## SECTION 11. TOXICOLOGICAL INFORMATION

## Product Information

## (a) acute toxicity;

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Cyclohexanone	LD50 = 1544 mg/kg ( Rat )	LD50 = 947 mg/kg ( Rabbit )	LC50 > 6.2 mg/L ( Rat ) 4 h

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 1

## (d) respiratory or skin sensitization;

Respiratory	Based on available data, the classification criteria are not met
Skin	Based on available data, the classification criteria are not met

(e) germ cell mutagenicity; Based on available data, the classification criteria are not met

(f) carcinogenicity; Based on available data, the classification criteria are not met  
The table below indicates whether each agency has listed any ingredient as a carcinogen

(g) reproductive toxicity; Based on available data, the classification criteria are not met

(h) STOT-single exposure; Based on available data, the classification criteria are not met

(i) STOT-repeated exposure; Based on available data, the classification criteria are not met

Target Organs	None known.
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(j) aspiration hazard; Based on available data, the classification criteria are not met

**Symptoms / effects, both acute and delayed** Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting

## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity effects

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
Cyclohexanone	Leusiscus idus: LC50>500mg/L 48h			EC50 = 18.5 mg/L 5 min EC50 = 21.3 mg/L 10 min EC50 = 25 mg/L 5 min

### Persistence and Degradability

#### Persistence

#### Degradation in sewage treatment plant

Readily biodegradable based on information available, May persist.  
Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants. Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

### Bioaccumulative Potential

May have some potential to bioaccumulate

Component	log Pow	Bioconcentration factor (BCF)
Cyclohexanone	0.86	No data available

### Mobility in soil

The product is insoluble and floats on water The product is water soluble, and may spread in water systems The product evaporates slowly Is not likely mobile in the environment due to its low water solubility Will likely be mobile in the environment due to its water solubility Disperses rapidly in air: Highly mobile in soils: Spillage unlikely to penetrate soil

### Endocrine Disruptor Information

#### Persistent Organic Pollutant

#### Ozone Depletion Potential

This product does not contain any known or suspected endocrine disruptors  
This product does not contain any known or suspected substance  
This product does not contain any known or suspected substance

## SECTION 13. DISPOSAL CONSIDERATIONS

### Waste from Residues/Unused Products

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

### Contaminated Packaging

Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

### Other Information

Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Can be landfilled or incinerated, when in compliance with local regulations. Do not empty into drains.

## SECTION 14. TRANSPORT INFORMATION

### Road and Rail Transport

#### UN-No

UN1915

#### Proper Shipping Name

CYCLOHEXANONE

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**Hazard Class** 3  
**Packing Group** III**IMDG/IMO****UN-No** UN1915  
**Proper Shipping Name** CYCLOHEXANONE  
**Hazard Class** 3  
**Packing Group** III**IATA****UN-No** UN1915  
**Proper Shipping Name** CYCLOHEXANONE  
**Hazard Class** 3  
**Packing Group** III**Special Precautions for User** No special precautions required**SECTION 15. REGULATORY INFORMATION****International Inventories**

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)	List of dangerous goods GB 12268 - 2012	TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
Cyclohexanone	X	X	X	X	203-631-1	X	X	X	X	X	X	KE-09188

**National Regulations****SECTION 16. OTHER INFORMATION**

**Prepared By** Health, Safety and Environmental Department  
**Creation Date** 25-Aug-2010  
**Revision Date** 23-Apr-2024  
**Revision Summary** New emergency telephone response service provider.

**Training Advice**

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts.

Chemical incident response training.

**Legend****CAS** - Chemical Abstracts Service**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical



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Substances/EU List of Notified Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**IECSC** - Chinese Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**ENCS** - Japanese Existing and New Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances  
**NZIoC** - New Zealand Inventory of Chemicals

**WEL** - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

**RPE** - Respiratory Protective Equipment

**LC50** - Lethal Concentration 50%

**NOEC** - No Observed Effect Concentration

**PBT** - Persistent, Bioaccumulative, Toxic

**TWA** - Time Weighted Average

**IARC** - International Agency for Research on Cancer

**PNEC** - Predicted No Effect Concentration

**LD50** - Lethal Dose 50%

**EC50** - Effective Concentration 50%

**POW** - Partition coefficient Octanol:Water

**vPvB** - very Persistent, very Bioaccumulative

**ICAO/IATA** - International Civil Aviation Organization/International Air Transport Association

**ADR** - European Agreement Concerning the International Carriage of Dangerous Goods by Road

**OECD** - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

**IMO/IMDG** - International Maritime Organization/International Maritime Dangerous Goods Code

**MARPOL** - International Convention for the Prevention of Pollution from Ships

**ATE** - Acute Toxicity Estimate

**VOC** - (Volatile Organic Compound)

**Key literature references and sources for data**

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**