

ALFAAA16050

## Piperazine hexahydrate

### SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

<b>产品说明:</b> <b>Product Description:</b>	<b>Piperazine hexahydrate</b> <b>Piperazine hexahydrate</b>
<b>Cat No. :</b> <b>Synonyms</b>	<b>A16050</b> N,N-Diethylenediamine hexahydrate; Antiren hexahydrate; 1,4-Diethylenediamine hexahydrate
<b>CAS No</b> <b>Molecular Formula</b>	142-63-2 C <sub>4</sub> H <sub>10</sub> N <sub>2</sub> . 6 H <sub>2</sub> O
<b>Supplier</b>	Avocado Research Chemicals Ltd. (Part of Thermo Fisher Scientific) Shore Road, Heysham Lancashire, LA3 2XY, United Kingdom Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608
<b>Emergency Telephone Number</b>	For information <b>US</b> call: 001-800-227-6701 / <b>Europe</b> call: +32 14 57 52 11 Emergency Number <b>US</b> :001-201-796-7100 / <b>Europe</b> : +32 14 57 52 99 <b>CHEMTREC</b> Tel. No. <b>US</b> :001-800-424-9300 / <b>Europe</b> :001-703-527-3887
<b>E-mail address</b>	begel.sdsdesk@thermofisher.com
<b>Recommended Use</b> <b>Uses advised against</b>	Laboratory chemicals. No Information available

### SECTION 2. HAZARD IDENTIFICATION

<b>Physical State</b> Solid	<b>Appearance</b> White	<b>Odor</b> Ammonia-like
<b>Emergency Overview</b> Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of damaging fertility or the unborn child. Sensitivity to light. Hygroscopic.		

#### Classification of the substance or mixture

Skin Corrosion/Irritation	Category 1 B
Serious Eye Damage/Eye Irritation	Category 1
Respiratory Sensitization	Category 1
Skin Sensitization	Category 1
Reproductive Toxicity	Category 2

#### Label Elements

**Signal Word****Danger****Hazard Statements**

H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

H361 - Suspected of damaging fertility or the unborn child

**Precautionary Statements****Prevention**

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P264 - Wash face, hands and any exposed skin thoroughly after handling

P271 - Use only outdoors or in a well-ventilated area

P272 - Contaminated work clothing should not be allowed out of the workplace

P280 - Wear protective gloves

P284 - In case of inadequate ventilation wear respiratory protection

**Response**

P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor

P362 + P364 - Take off contaminated clothing and wash it before reuse

**Storage**

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

**Disposal**

P501 - Dispose of contents/ container to an approved waste disposal plant

**Physical and Chemical Hazards**

Hygroscopic.

**Health Hazards**

Corrosive. Causes skin and eye burns. May cause an allergic skin reaction. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of damaging fertility or the unborn child.

**Environmental hazards**

Contains no substances known to be hazardous to the environment or not degradable in waste water treatment plants. Will likely be mobile in the environment due to its water solubility. The product is water soluble, and may spread in water systems.

**Other Hazards**

This product does not contain any known or suspected endocrine disruptors.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Component	CAS No	Weight %
Piperazine, hexahydrate	142-63-2	>95
Piperazine	110-85-0	-

**SECTION 4. FIRST AID MEASURES**

## Piperazine hexahydrate

**General Advice**

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

**Eye Contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Immediate medical attention is required. Keep eye wide open while rinsing.

**Skin Contact**

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Call a physician immediately.

**Inhalation**

Remove to fresh air. If not breathing, give artificial respiration. Call a physician or poison control center immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

**Ingestion**

Immediate medical attention is required. Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person.

**Most important symptoms and effects**

Causes burns by all exposure routes. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

**Self-Protection of the First Aider**

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

**Notes to Physician**

Treat symptomatically.

**SECTION 5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

CO<sub>2</sub>, dry chemical, dry sand, alcohol-resistant foam. Water mist may be used to cool closed containers.

**Extinguishing media which must not be used for safety reasons**

No information available.

**Specific Hazards Arising from the Chemical**

The product causes burns of eyes, skin and mucous membranes. Combustible material. Containers may explode when heated.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

**SECTION 6. ACCIDENTAL RELEASE MEASURES****Personal Precautions**

Use personal protective equipment as required. Evacuate personnel to safe areas. Avoid contact with skin, eyes or clothing. Remove all sources of ignition. Take precautionary measures against static discharges.

**Environmental Precautions**

Should not be released into the environment. Do not allow material to contaminate ground water system.

## Piperazine hexahydrate

**Methods for Containment and Clean Up**

Sweep up and shovel into suitable containers for disposal. Avoid dust formation. Remove all sources of ignition.

Refer to protective measures listed in Sections 8 and 13.

**SECTION 7. HANDLING AND STORAGE****Handling**

Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not breathe dust. Do not ingest. If swallowed then seek immediate medical assistance. Keep away from open flames, hot surfaces and sources of ignition.

**Storage**

Corrosives area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame. Protect from direct sunlight.

**Specific Use(s)**

Use in laboratories

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Control Parameters**

Component	ACGIH TLV	OSHA PEL	NIOSH	The United Kingdom	European Union
Piperazine	TWA: 0.03 ppm			STEL: 0.3 mg/m <sup>3</sup> 15 min TWA: 0.1 mg/m <sup>3</sup> 8 hr Resp. Sens.	TWA: 0.1 mg/m <sup>3</sup> (8h) STEL: 0.3 mg/m <sup>3</sup> (15min)

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

**Monitoring methods**

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS14/3 General methods for sampling and gravimetric analysis of respirable and inhalable dust MDHS70 General methods for sampling airborne gases and vapours

**Exposure Controls****Engineering Measures**

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

**Personal protective equipment****Eye Protection**

Goggles (European standard - EN 166)

**Hand Protection**

Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Natural rubber	See manufacturers	-	EN 374	(minimum requirement)
Nitrile rubber	recommendations			
Neoprene				
PVC				

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger

## Piperazine hexahydrate

of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

<b>Skin and body protection</b>	Long sleeved clothing
<b>Respiratory Protection</b>	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly
<b>Large scale/emergency use</b>	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced <b>Recommended Filter type:</b> Particulates filter conforming to EN 143
<b>Small scale/Laboratory use</b>	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. <b>Recommended half mask:-</b> Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
<b>Hygiene Measures</b>	Handle in accordance with good industrial hygiene and safety practice.
<b>Environmental exposure controls</b>	No information available.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	White	
<b>Physical State</b>	Solid	
<b>Odor</b>	Ammonia-like	
<b>Odor Threshold</b>	No data available	
<b>pH</b>	10.5-12	5% aq.sol
<b>Melting Point/Range</b>	41 - 45 °C / 105.8 - 113 °F	
<b>Softening Point</b>	No data available	
<b>Boiling Point/Range</b>	145 - 156 °C / 293 - 312.8 °F	@ 760 mmHg
<b>Flash Point</b>	87 °C / 188.6 °F	<b>Method -</b> No information available
<b>Evaporation Rate</b>	Not applicable	Solid
<b>Flammability (solid,gas)</b>	No information available	
<b>Explosion Limits</b>	No data available	
<b>Vapor Pressure</b>	negligible	
<b>Vapor Density</b>	Not applicable	Solid
<b>Specific Gravity / Density</b>	No data available	
<b>Bulk Density</b>	No data available	
<b>Water Solubility</b>	Completely soluble Soluble	
<b>Solubility in other solvents</b>	No information available	
<b>Partition Coefficient (n-octanol/water)</b>		
<b>Component</b>	<b>log Pow</b>	
Piperazine	-1.5	
<b>Autoignition Temperature</b>	No data available	
<b>Decomposition Temperature</b>	No data available	
<b>Viscosity</b>	Not applicable	Solid
<b>Explosive Properties</b>		explosive air/vapour mixtures possible
<b>Oxidizing Properties</b>	No information available	
<b>Molecular Formula</b>	C4 H10 N2 . 6 H2 O	
<b>Molecular Weight</b>	194.23	

## SECTION 10. STABILITY AND REACTIVITY

<b>Stability</b>	Stable under normal conditions. Hygroscopic. Light sensitive.
<b>Hazardous Reactions</b>	None under normal processing.
<b>Hazardous Polymerization</b>	Hazardous polymerization does not occur.
<b>Conditions to Avoid</b>	Exposure to light. Incompatible products. Exposure to moisture. Keep away from open flames, hot surfaces and sources of ignition.
<b>Materials to avoid</b>	Strong oxidizing agents. Strong acids. Acid anhydrides. Acid chlorides.
<b>Hazardous Decomposition Products</b>	Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ).

**SECTION 11. TOXICOLOGICAL INFORMATION****Product Information****(a) acute toxicity;**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Piperazine	1900 mg/kg (Rat) 2600 mg/kg (Rat)	LD50 = 1590 mg/kg ( Rabbit )	

**(b) skin corrosion/irritation;** Category 1 B

**(c) serious eye damage/irritation;** Category 1

**(d) respiratory or skin sensitization;****Respiratory**

Category 1

**Skin**

Category 1

May cause sensitization by skin contact

**(e) germ cell mutagenicity;** No data available

**(f) carcinogenicity;** No data available

There are no known carcinogenic chemicals in this product

**(g) reproductive toxicity;**  
**Reproductive Effects**

Category 2

Experiments have shown reproductive toxicity effects on laboratory animals.

**(h) STOT-single exposure;** No data available

**(i) STOT-repeated exposure;** No data available

**Target Organs**

No information available.

**(j) aspiration hazard;** Not applicable  
Solid

**Symptoms / effects, both acute and delayed**

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

## SECTION 12. ECOLOGICAL INFORMATION

## Ecotoxicity effects

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
Piperazine	LC50: > 10000 mg/L, 96h static (Lepomis macrochirus)			EC50 = 430 mg/L 30 min

Persistence and Degradability  
Persistence

Soluble in water, Persistence is unlikely, based on information available.

## Bioaccumulative Potential

Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
Piperazine	-1.5	0.3 - 3.9 dimensionless

## Mobility in soil

The product is water soluble, and may spread in water systems Will likely be mobile in the environment due to its water solubility Highly mobile in soils

Endocrine Disruptor Information  
Persistent Organic Pollutant  
Ozone Depletion PotentialThis product does not contain any known or suspected endocrine disruptors  
This product does not contain any known or suspected substance  
This product does not contain any known or suspected substance

## SECTION 13. DISPOSAL CONSIDERATIONS

Waste from Residues/Unused  
Products

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

## Contaminated Packaging

Dispose of this container to hazardous or special waste collection point.

## Other Information

Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains. Do not flush to sewer. Large amounts will affect pH and harm aquatic organisms.

## SECTION 14. TRANSPORT INFORMATION

## Road and Rail Transport

UN-No	UN2579
Proper Shipping Name	PIPERAZINE
Hazard Class	8
Packing Group	III

## IMDG/IMO

UN-No	UN2579
Proper Shipping Name	PIPERAZINE
Hazard Class	8
Packing Group	III

## IATA

UN-No	UN2579
-------	--------

**SAFETY DATA SHEET****Piperazine hexahydrate**

**Proper Shipping Name** PIPERAZINE  
**Hazard Class** 8  
**Packing Group** III

**Special Precautions for User** No special precautions required

**SECTION 15. REGULATORY INFORMATION****International Inventories**

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)	List of dangerous goods GB 12268 - 2012	TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
Piperazine, hexahydrate	-	-	X	X	-	-	-	-	X		X	-
Piperazine	X	X	X	X	203-808-3	X	X	X	X	X	X	KE-28758

**National Regulations****SECTION 16. OTHER INFORMATION**

**Prepared By** Health, Safety and Environmental Department  
**Creation Date** 09-May-2012  
**Revision Date** 13-May-2024  
**Revision Summary** New emergency telephone response service provider.

**Training Advice**

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

**Legend**

**CAS** - Chemical Abstracts Service

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**IECSC** - Chinese Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**ENCS** - Japanese Existing and New Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**WEL** - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

**RPE** - Respiratory Protective Equipment

**LC50** - Lethal Concentration 50%

**NOEC** - No Observed Effect Concentration

**PBT** - Persistent, Bioaccumulative, Toxic

**TWA** - Time Weighted Average

**IARC** - International Agency for Research on Cancer

**PNEC** - Predicted No Effect Concentration

**LD50** - Lethal Dose 50%

**EC50** - Effective Concentration 50%

**POW** - Partition coefficient Octanol:Water

**vPvB** - very Persistent, very Bioaccumulative



**Piperazine hexahydrate**

**ICAO/IATA** - International Civil Aviation Organization/International Air Transport Association

**ADR** - European Agreement Concerning the International Carriage of Dangerous Goods by Road

**OECD** - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

**IMO/IMDG** - International Maritime Organization/International Maritime Dangerous Goods Code

**MARPOL** - International Convention for the Prevention of Pollution from Ships

**ATE** - Acute Toxicity Estimate

**VOC** - (Volatile Organic Compound)

**Key literature references and sources for data**

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**