

ALFAAB20271

## 1-Hexene

### SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**产品说明:** 1-己烯, 98%  
**Product Description:** 1-Hexene

**Cat No. :** B20271  
**Synonyms** Butyl ethylene  
**CAS No** 592-41-6  
**Molecular Formula** C6 H12

**Supplier** Avocado Research Chemicals Ltd.  
 (Part of Thermo Fisher Scientific)  
 Shore Road, Heysham  
 Lancashire, LA3 2XY,  
 United Kingdom  
 Office Tel: +44 (0) 1524 850506  
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**Emergency Telephone Number** For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11  
 Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99  
**CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

**E-mail address** begel.sdsdesk@thermofisher.com

**Recommended Use** Laboratory chemicals.  
**Uses advised against** No Information available

### SECTION 2. HAZARD IDENTIFICATION

**Physical State**  
Liquid

**Appearance**  
Colorless

**Odor**  
Characteristic

#### Emergency Overview

Highly flammable liquid and vapor. May be fatal if swallowed and enters airways. May cause respiratory irritation. May cause drowsiness and dizziness. Toxic to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.

#### Classification of the substance or mixture

Flammable liquids.	Category 2
Aspiration Toxicity	Category 1
Specific target organ toxicity - (single exposure)	Category 3
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 2

#### Label Elements

## 1-Hexene



## Signal Word

## Danger

## Hazard Statements

H225 - Highly flammable liquid and vapor  
H304 - May be fatal if swallowed and enters airways  
H335 - May cause respiratory irritation  
H336 - May cause drowsiness or dizziness  
H411 - Toxic to aquatic life with long lasting effects

## Precautionary Statements

## Prevention

P271 - Use only outdoors or in a well-ventilated area  
P280 - Wear protective gloves/protective clothing/eye protection/face protection  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking  
P240 - Ground and bond container and receiving equipment  
P241 - Use explosion-proof electrical/ ventilating/ lighting equipment  
P242 - Use non-sparking tools  
P243 - Take action to prevent static discharges  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

## Response

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor  
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower  
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing  
P312 - Call a POISON CENTER or doctor if you feel unwell  
P331 - Do NOT induce vomiting  
P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish

## Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

## Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

## Physical and Chemical Hazards

Vapors may cause flash fire or explosion. Highly flammable.

## Health Hazards

Aspiration hazard if swallowed - can enter lungs and cause damage. May cause respiratory irritation. May cause drowsiness or dizziness.

## Environmental hazards

Toxic to aquatic life with long lasting effects. Will likely be mobile in the environment due to its volatility. The product contains volatile organic compounds (VOC) which will evaporate easily from all surfaces.

This product does not contain any known or suspected endocrine disruptors.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No	Weight %
1-Hexene	592-41-6	>95

## SECTION 4. FIRST AID MEASURES

## Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Skin Contact**

Wash off immediately with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.

**Inhalation**

Remove to fresh air. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Get medical attention. If not breathing, give artificial respiration. Risk of serious damage to the lungs (by aspiration).

**Ingestion**

Aspiration hazard. Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs naturally, have victim lean forward.

**Most important symptoms and effects**

Difficulty in breathing. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

**Self-Protection of the First Aider**

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

**Notes to Physician**

Treat symptomatically. Symptoms may be delayed.

**SECTION 5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media**

CO<sub>2</sub>, dry chemical, dry sand, alcohol-resistant foam. Water mist may be used to cool closed containers.

**Extinguishing media which must not be used for safety reasons**

Do not use a solid water stream as it may scatter and spread fire.

**Specific Hazards Arising from the Chemical**

Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Containers may explode when heated. Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

**SECTION 6. ACCIDENTAL RELEASE MEASURES****Personal Precautions**

Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges. Ensure adequate ventilation. Avoid contact with skin, eyes or clothing.

**Environmental Precautions**

Do not flush into surface water or sanitary sewer system.

**Methods for Containment and Clean Up**

Remove all sources of ignition. Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Use spark-proof tools and explosion-proof equipment.

Refer to protective measures listed in Sections 8 and 13.

**SECTION 7. HANDLING AND STORAGE**

## 1-Hexene

**Handling**

Wear personal protective equipment/face protection. Ensure adequate ventilation. Use spark-proof tools and explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Avoid contact with skin, eyes or clothing. Avoid ingestion and inhalation. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded.

**Storage**

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks and flame. Keep under nitrogen. Flammables area.

**Specific Use(s)**

Use in laboratories

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION****Control Parameters**

Component	ACGIH TLV	OSHA PEL	NIOSH	The United Kingdom	European Union
1-Hexene	TWA: 50 ppm			-	

Legend

ACGIH - American Conference of Governmental Industrial Hygienists

**Monitoring methods**

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography

**Exposure Controls****Engineering Measures**

Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting equipment. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

**Personal protective equipment****Eye Protection**

Wear safety glasses with side shields (or goggles) (European standard - EN 166)

**Hand Protection**

Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Nitrile rubber	> 480 minutes	0.38 mm	Level 6	As tested under EN374-3 Determination of Resistance to Permeation by Chemicals
Viton (R)	> 480 minutes	0.35 mm	EN 374	
Neoprene gloves	< 45 minutes	0.45 mm		

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

**Skin and body protection**

Wear appropriate protective gloves and clothing to prevent skin exposure

**Respiratory Protection**

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.  
To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

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**Large scale/emergency use** Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced  
**Recommended Filter type:** low boiling organic solvent Type AX Brown conforming to EN371

**Small scale/Laboratory use** Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.  
**Recommended half mask:-** Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141  
 When RPE is used a face piece Fit Test should be conducted

**Hygiene Measures** Handle in accordance with good industrial hygiene and safety practice.

**Environmental exposure controls** Prevent product from entering drains. Do not allow material to contaminate ground water system.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Colorless	
<b>Physical State</b>	Liquid	
<b>Odor</b>	Characteristic	
<b>Odor Threshold</b>	No data available	
<b>pH</b>	No information available	
<b>Melting Point/Range</b>	-140 °C / -220 °F	
<b>Softening Point</b>	No data available	
<b>Boiling Point/Range</b>	62 - 65 °C / 143.6 - 149 °F	@ 760 mmHg
<b>Flash Point</b>	-26 °C / -14.8 °F	<b>Method -</b> CC (closed cup)
<b>Evaporation Rate</b>	No data available	
<b>Flammability (solid,gas)</b>	Not applicable	Liquid
<b>Explosion Limits</b>	<b>Lower</b> 1.2 Vol% <b>Upper</b> 6.9 Vol%	
<b>Vapor Pressure</b>	186 mmHg @ 25 °C	
<b>Vapor Density</b>	3.0	(Air = 1.0)
<b>Specific Gravity / Density</b>	0.678	
<b>Bulk Density</b>	Not applicable	Liquid
<b>Water Solubility</b>	50 mg/L (20°C)	
<b>Solubility in other solvents</b>	No information available	
<b>Partition Coefficient (n-octanol/water)</b>		
<b>Component</b>	<b>log Pow</b>	
1-Hexene	3.39	
<b>Autoignition Temperature</b>	265 °C / 509 °F	
<b>Decomposition Temperature</b>	No data available	
<b>Viscosity</b>	0.34 cSt at 40 °C	
<b>Explosive Properties</b>		Vapors may form explosive mixtures with air
<b>Oxidizing Properties</b>	No information available	
<b>Molecular Formula</b>	C6 H12	
<b>Molecular Weight</b>	84.15	

## SECTION 10. STABILITY AND REACTIVITY

**Stability** Stable under normal conditions.

**Hazardous Reactions** None under normal processing.

**Hazardous Polymerization** Hazardous polymerization may occur.

## 1-Hexene

**Conditions to Avoid** Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.

**Materials to avoid** Strong oxidizing agents. Acids. Peroxides.

**Hazardous Decomposition Products** Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>).

**SECTION 11. TOXICOLOGICAL INFORMATION****Product Information****(a) acute toxicity;**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
1-Hexene	LD50 > 5600 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	LC50 = 40.2 mg/L ( Rat ) 4 h

**(b) skin corrosion/irritation;** Based on available data, the classification criteria are not met

**(c) serious eye damage/irritation;** Based on available data, the classification criteria are not met

**(d) respiratory or skin sensitization;**

Respiratory  
Skin

Based on available data, the classification criteria are not met  
Based on available data, the classification criteria are not met

**(e) germ cell mutagenicity;**

Based on available data, the classification criteria are not met  
Not mutagenic in AMES Test

**(f) carcinogenicity;**

Based on available data, the classification criteria are not met  
There are no known carcinogenic chemicals in this product

**(g) reproductive toxicity;**

Based on available data, the classification criteria are not met

**(h) STOT-single exposure;**

Based on available data, the classification criteria are not met

**(i) STOT-repeated exposure;**

Based on available data, the classification criteria are not met

Test method  
Test species / Duration  
Study result  
Route of exposure  
Target Organs

OECD Test No. 407  
Rat / 28 days  
NOAEL = 101 mg/kg  
Oral  
None known.

**(j) aspiration hazard;**

Category 1

**Other Adverse Effects**

The toxicological properties have not been fully investigated.

**Symptoms / effects, both acute and delayed**

Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity effects**

The product contains following substances which are hazardous for the environment. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**SAFETY DATA SHEET****1-Hexene**

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
1-Hexene	LC50 96 h 5.6 mg/L (Rainbow trout)	EC50: = 230 mg/L, 48h (Daphnia magna) EC50: = 30 mg/L, 48h Static (Daphnia magna)	EC50: > 1000 mg/L, 96h (Pseudokirchneriella subcapitata)	

**Persistence and Degradability**

Readily biodegradable

**Persistence**

Persistence is unlikely, based on information available.

Component	Degradability
1-Hexene 592-41-6 ( >95 )	67 - 98 % (28d)

**Degradation in sewage  
treatment plant**

Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

**Bioaccumulative Potential**

Bioaccumulation is unlikely

Component	log Pow	Bioconcentration factor (BCF)
1-Hexene	3.39	No data available

**Mobility in soil**

The product contains volatile organic compounds (VOC) which will evaporate easily from all surfaces Will likely be mobile in the environment due to its volatility Disperses rapidly in air

**Endocrine Disruptor Information**

This product does not contain any known or suspected endocrine disruptors

**Persistent Organic Pollutant**

This product does not contain any known or suspected substance

**Ozone Depletion Potential**

This product does not contain any known or suspected substance

**SECTION 13. DISPOSAL CONSIDERATIONS****Waste from Residues/Unused  
Products**

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

**Contaminated Packaging**

Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

**Other Information**

Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Can be landfilled or incinerated, when in compliance with local regulations.

**SECTION 14. TRANSPORT INFORMATION****Road and Rail Transport**

UN-No	UN2370
Proper Shipping Name	1-HEXENE
Hazard Class	3
Packing Group	II

**IMDG/IMO**

UN-No	UN2370
Proper Shipping Name	1-HEXENE
Hazard Class	3
Packing Group	II

**IATA**

**UN-No** UN2370  
**Proper Shipping Name** 1-HEXENE  
**Hazard Class** 3  
**Packing Group** II

**Special Precautions for User** No special precautions required

**SECTION 15. REGULATORY INFORMATION****International Inventories**

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)	List of dangerous goods GB 12268 - 2012	TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
1-Hexene	X	X	X	X	209-753-1	X	X	X	X	X	X	KE-19845

**National Regulations****SECTION 16. OTHER INFORMATION**

**Prepared By** Health, Safety and Environmental Department  
**Creation Date** 03-May-2010  
**Revision Date** 27-Apr-2024  
**Revision Summary** New emergency telephone response service provider.

**Training Advice**

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts.

**Legend**

**CAS** - Chemical Abstracts Service

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**IECSC** - Chinese Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**ENCS** - Japanese Existing and New Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**WEL** - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

**RPE** - Respiratory Protective Equipment

**LC50** - Lethal Concentration 50%

**NOEC** - No Observed Effect Concentration

**PBT** - Persistent, Bioaccumulative, Toxic

**TWA** - Time Weighted Average

**IARC** - International Agency for Research on Cancer

**PNEC** - Predicted No Effect Concentration

**LD50** - Lethal Dose 50%

**EC50** - Effective Concentration 50%

**POW** - Partition coefficient Octanol:Water

**vPvB** - very Persistent, very Bioaccumulative



**ICAO/IATA** - International Civil Aviation Organization/International Air Transport Association

**ADR** - European Agreement Concerning the International Carriage of Dangerous Goods by Road

**OECD** - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

**IMO/IMDG** - International Maritime Organization/International Maritime Dangerous Goods Code

**MARPOL** - International Convention for the Prevention of Pollution from Ships

**ATE** - Acute Toxicity Estimate

**VOC** - (Volatile Organic Compound)

**Key literature references and sources for data**

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**