

ALFAAL13244

## (S)-(-)-Limonene

### SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**产品说明:**  
**Product Description:** (S)-(-)-柠檬烯  
 (S)-(-)-Limonene

**Cat No. :** L13244  
**Synonyms** (-)-Dipentene  
**CAS No** 5989-54-8  
**Molecular Formula** C10 H16

**Supplier** Avocado Research Chemicals Ltd.  
 (Part of Thermo Fisher Scientific)  
 Shore Road, Heysham  
 Lancashire, LA3 2XY,  
 United Kingdom  
 Office Tel: +44 (0) 1524 850506  
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**Emergency Telephone Number** For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11  
 Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99  
**CHEMTREC** Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

**E-mail address** begel.sdsdesk@thermofisher.com

**Recommended Use** Laboratory chemicals.  
**Uses advised against** No Information available

### SECTION 2. HAZARD IDENTIFICATION

**Physical State**  
Liquid

**Appearance**  
Clear

**Odor**  
sweet

#### Emergency Overview

Flammable liquid and vapor. May be fatal if swallowed and enters airways. May cause an allergic skin reaction. Causes skin irritation. May be harmful if inhaled. Suspected of damaging fertility or the unborn child. Very toxic to aquatic life with long lasting effects.

#### Classification of the substance or mixture

Flammable liquids.	Category 3
Aspiration Toxicity	Category 1
Acute Inhalation Toxicity - Vapors	Category 5
Skin Corrosion/Irritation	Category 2
Skin Sensitization	Category 1
Reproductive Toxicity	Category 2
Acute aquatic toxicity	Category 1
Chronic aquatic toxicity	Category 1

#### Label Elements

**Signal Word****Danger****Hazard Statements**

H226 - Flammable liquid and vapor  
H317 - May cause an allergic skin reaction  
H304 - May be fatal if swallowed and enters airways  
H315 - Causes skin irritation  
H333 - May be harmful if inhaled  
H361 - Suspected of damaging fertility or the unborn child  
H410 - Very toxic to aquatic life with long lasting effects

**Precautionary Statements****Prevention**

P201 - Obtain special instructions before use  
P202 - Do not handle until all safety precautions have been read and understood  
P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking  
P233 - Keep container tightly closed  
P240 - Ground and bond container and receiving equipment  
P241 - Use explosion-proof electrical/ ventilating/ lighting equipment  
P242 - Use non-sparking tools  
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray  
P272 - Contaminated work clothing should not be allowed out of the workplace  
P243 - Take action to prevent static discharges  
P264 - Wash face, hands and any exposed skin thoroughly after handling  
P271 - Use only outdoors or in a well-ventilated area  
P280 - Wear protective gloves/protective clothing/eye protection/face protection

**Response**

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor  
P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing  
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower  
P308 + P313 - IF exposed or concerned: Get medical advice/attention  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P331 - Do NOT induce vomiting  
P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish  
P362 + P364 - Take off contaminated clothing and wash it before reuse

**Storage**

P403 + P235 - Store in a well-ventilated place. Keep cool

**Disposal**

P501 - Dispose of contents/ container to an approved waste disposal plant

**Physical and Chemical Hazards**

Flammable liquid. Vapors may cause flash fire or explosion.

**Health Hazards**

May cause an allergic skin reaction. Aspiration hazard if swallowed - can enter lungs and cause damage. Causes skin irritation. May be harmful if inhaled. Suspected of damaging fertility or the unborn child.

**Environmental hazards**

Very toxic to aquatic life with long lasting effects. Is not likely mobile in the environment due its low water solubility. The product is insoluble and floats on water. The product evaporates slowly. Spillage unlikely to penetrate soil.

This product does not contain any known or suspected endocrine disruptors.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

# SAFETY DATA SHEET

## (S)-(-)-Limonene

Component	CAS No	Weight %
L-Limonene	5989-54-8	80 - 100
p-Cymene	99-87-6	1 - 4
D-Limonene	5989-27-5	1 - 4
1,8-Cineol	470-82-6	1 - 4

### SECTION 4. FIRST AID MEASURES

**General Advice**

If symptoms persist, call a physician.

**Eye Contact**

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Skin Contact**

Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

**Inhalation**

Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur.

**Ingestion**

Clean mouth with water and drink afterwards plenty of water.

**Most important symptoms and effects**

No information available. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

**Self-Protection of the First Aider**

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

**Notes to Physician**

Treat symptomatically. Symptoms may be delayed.

### SECTION 5. FIRE-FIGHTING MEASURES

**Suitable Extinguishing Media**

Water spray, carbon dioxide (CO<sub>2</sub>), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.

**Extinguishing media which must not be used for safety reasons**

No information available.

**Specific Hazards Arising from the Chemical**

Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Do not allow run-off from fire-fighting to enter drains or water courses.

**Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

**Personal Precautions**

Ensure adequate ventilation. Use personal protective equipment as required.

**Environmental Precautions**

# SAFETY DATA SHEET

## (S)-(-)-Limonene

Should not be released into the environment.

### Methods for Containment and Clean Up

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material.

Refer to protective measures listed in Sections 8 and 13.

## SECTION 7. HANDLING AND STORAGE

### Handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation.

### Storage

Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat, sparks and flame. Keep container tightly closed in a dry and well-ventilated place.

### Specific Use(s)

Use in laboratories

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control Parameters

### Monitoring methods

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography

### Exposure Controls

### Engineering Measures

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

### Personal protective equipment

**Eye Protection** Goggles (European standard - EN 166)

**Hand Protection** Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Viton (R)	See manufacturers recommendations	-	EN 374	(minimum requirement)

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

**Skin and body protection** Long sleeved clothing

<b>Respiratory Protection</b>	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly
<b>Large scale/emergency use</b>	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced <b>Recommended Filter type:</b> Organic gases and vapours filter Type A Brown conforming to EN14387
<b>Small scale/Laboratory use</b>	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. <b>Recommended half mask:-</b> Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
<b>Hygiene Measures</b>	Handle in accordance with good industrial hygiene and safety practice.
<b>Environmental exposure controls</b>	Prevent product from entering drains. Do not allow material to contaminate ground water system. Local authorities should be advised if significant spillages cannot be contained.

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance</b>	Clear	
<b>Physical State</b>	Liquid	
<b>Odor</b>	sweet	
<b>Odor Threshold</b>	No data available	
<b>pH</b>	No information available	
<b>Melting Point/Range</b>	-104 - -84 °C / -155.2 - -119.2 °F	
<b>Softening Point</b>	No data available	
<b>Boiling Point/Range</b>	175 - 177 °C / 347 - 350.6 °F	@ 760 mmHg
<b>Flash Point</b>	48 °C / 118.4 °F	<b>Method -</b> No information available
<b>Evaporation Rate</b>	No data available	
<b>Flammability (solid,gas)</b>	Not applicable	Liquid
<b>Explosion Limits</b>	<b>Lower</b> 0.7 <b>Upper</b> 6.1	
<b>Vapor Pressure</b>	2.1 hPa @ 20.0 °C	
<b>Vapor Density</b>	4.7	(Air = 1.0)
<b>Specific Gravity / Density</b>	0.842	
<b>Bulk Density</b>	Not applicable	Liquid
<b>Water Solubility</b>	practically insoluble	
<b>Solubility in other solvents</b>	No information available	
<b>Partition Coefficient (n-octanol/water)</b>		
<b>Component</b>	<b>log Pow</b>	
L-Limonene	4.38	
p-Cymene	4.8	
D-Limonene	4.38	
1,8-Cineol	3.4	
<b>Autoignition Temperature</b>	237 °C / 458.6 °F	
<b>Decomposition Temperature</b>	No data available	
<b>Viscosity</b>	No data available	
<b>Explosive Properties</b>		explosive air/vapour mixtures possible
<b>Oxidizing Properties</b>	No information available	
<b>Molecular Formula</b>	C10 H16	
<b>Molecular Weight</b>	136.24	

## SECTION 10. STABILITY AND REACTIVITY

# SAFETY DATA SHEET

## (S)-(-)-Limonene

<b>Stability</b>	Stable under recommended storage conditions.
<b>Hazardous Reactions</b>	None under normal processing.
<b>Hazardous Polymerization</b>	Hazardous polymerization does not occur.
<b>Conditions to Avoid</b>	Keep away from open flames, hot surfaces and sources of ignition. Excess heat. Incompatible products.
<b>Materials to avoid</b>	Strong bases. oxygen. Peroxides. Strong acids. Oxidizing agent.
<b>Hazardous Decomposition Products</b>	Carbon monoxide (CO). Carbon dioxide (CO <sub>2</sub> ).

### SECTION 11. TOXICOLOGICAL INFORMATION

#### Product Information

**(a) acute toxicity;**  
**Toxicology data for the components**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
p-Cymene	LD50 = 4750 mg/kg ( Rat )	LD50 > 5000 mg/kg ( Rabbit )	LC50 > 9.7 mg/L ( Rat ) 5 h
D-Limonene	LD50 = 5200 mg/kg ( Rat )	LD50 > 5 g/kg ( Rabbit )	
1,8-Cineol	4300 mg/kg ( Rat )		

<b>(b) skin corrosion/irritation;</b>	No data available
<b>(c) serious eye damage/irritation;</b>	No data available
<b>(d) respiratory or skin sensitization;</b>	
Respiratory	No data available
Skin	No data available
	May cause sensitization by skin contact
<b>(e) germ cell mutagenicity;</b>	No data available
<b>(f) carcinogenicity;</b>	No data available
	There are no known carcinogenic chemicals in this product
<b>(g) reproductive toxicity;</b>	No data available
<b>(h) STOT-single exposure;</b>	No data available
<b>(i) STOT-repeated exposure;</b>	No data available
Target Organs	No information available.
<b>(j) aspiration hazard;</b>	Category 1
<b>Symptoms / effects, both acute and delayed</b>	Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling

of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity effects

The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
p-Cymene	LC50: 48 mg/L/96h (sheepshead minnow)	LC50: 6.5 mg/L/48h		
D-Limonene	LC50: = 35 mg/L, 96h (Oncorhynchus mykiss) LC50: 0.619 - 0.796 mg/L, 96h flow-through (Pimephales promelas)			
1,8-Cineol	LC50: 95.4 - 109 mg/L, 96h flow-through (Pimephales promelas)			

### Persistence and Degradability

#### Persistence

May persist, based on information available, Insoluble in water.

#### Degradation in sewage treatment plant

Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants.

### Bioaccumulative Potential

May have some potential to bioaccumulate

Component	log Pow	Bioconcentration factor (BCF)
L-Limonene	4.38	No data available
p-Cymene	4.8	No data available
D-Limonene	4.38	No data available
1,8-Cineol	3.4	No data available

### Mobility in soil

The product is insoluble and floats on water The product evaporates slowly Spillage unlikely to penetrate soil Is not likely mobile in the environment due its low water solubility Spillage unlikely to penetrate soil

### Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

### Persistent Organic Pollutant

This product does not contain any known or suspected substance

### Ozone Depletion Potential

This product does not contain any known or suspected substance

## SECTION 13. DISPOSAL CONSIDERATIONS

### Waste from Residues/Unused Products

Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.

### Contaminated Packaging

Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and empty container away from heat and sources of ignition.

### Other Information

Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Can be landfilled or incinerated, when in compliance with local regulations. Do not let this chemical enter the environment. Do not empty into drains.

## SECTION 14. TRANSPORT INFORMATION

# SAFETY DATA SHEET

## (S)-(-)-Limonene

### Road and Rail Transport

UN-No UN2052  
Proper Shipping Name DIPENTENE  
Hazard Class 3  
Packing Group III

### IMDG/IMO

UN-No UN2052  
Proper Shipping Name DIPENTENE  
Hazard Class 3  
Packing Group III

### IATA

UN-No UN2052  
Proper Shipping Name DIPENTENE  
Hazard Class 3  
Packing Group III

Special Precautions for User No special precautions required

## SECTION 15. REGULATORY INFORMATION

### International Inventories

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)	List of dangerous goods GB 12268 - 2012	TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
L-Limonene	-	-	X	X	227-815-6	X	X	X	X	X	X	-
p-Cymene	X	-	X	X	202-796-7	X	X	X	X	X	X	KE-21748
D-Limonene	X	X	X	X	227-813-5	X	X	X	X	X	X	KE-24397
1,8-Cineol	X	-	X	X	207-431-5	X	X	X	X	X	X	KE-34618

### National Regulations

## SECTION 16. OTHER INFORMATION

Prepared By Health, Safety and Environmental Department  
Creation Date 22-Oct-2010  
Revision Date 27-Apr-2024  
Revision Summary New emergency telephone response service provider.

### Training Advice

Chemical incident response training.

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.



## (S)-(-)-Limonene

First aid for chemical exposure, including the use of eye wash and safety showers.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts.

Legend

**CAS** - Chemical Abstracts Service

**EINECS/ELINCS** - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**IECSC** - Chinese Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

**ENCS** - Japanese Existing and New Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

**NZIoC** - New Zealand Inventory of Chemicals

**WEL** - Workplace Exposure Limit

**ACGIH** - American Conference of Governmental Industrial Hygienists

**DNEL** - Derived No Effect Level

**RPE** - Respiratory Protective Equipment

**LC50** - Lethal Concentration 50%

**NOEC** - No Observed Effect Concentration

**PBT** - Persistent, Bioaccumulative, Toxic

**TWA** - Time Weighted Average

**IARC** - International Agency for Research on Cancer

**PNEC** - Predicted No Effect Concentration

**LD50** - Lethal Dose 50%

**EC50** - Effective Concentration 50%

**POW** - Partition coefficient Octanol:Water

**vPvB** - very Persistent, very Bioaccumulative

**ICAO/IATA** - International Civil Aviation Organization/International Air Transport Association

**ADR** - European Agreement Concerning the International Carriage of Dangerous Goods by Road

**OECD** - Organisation for Economic Co-operation and Development

**BCF** - Bioconcentration factor

**IMO/IMDG** - International Maritime Organization/International Maritime Dangerous Goods Code

**MARPOL** - International Convention for the Prevention of Pollution from Ships

**ATE** - Acute Toxicity Estimate

**VOC** - (Volatile Organic Compound)

**Key literature references and sources for data**

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

**Physical hazards**

On basis of test data

**Health Hazards**

Calculation method

**Environmental hazards**

Calculation method

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

**End of Safety Data Sheet**