Thermo Fisher SCIENTIFIC

SAFETY DATA SHEET

Page 1/9 Creation Date 03-Sep-2009 Revision Date 22-Jan-2021 Version 4

AI FAAI 13759

Isophorone diisocyanate, mixture of isomers

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

产品说明: 异佛乐酮二异氰酸盐

Product Description: Isophorone diisocyanate, mixture of isomers

Cat No.: L13759

Synonyms 5-Isocyanato-1-(isocyanatomethyl)-1,3,3-trimethylcyclohexane

CAS No 4098-71-9 **Molecular Formula** C12 H18 N2 O2

Supplier Alfa Aesar

Avocado Research Chemicals, Ltd.

Shore Road

Port of Heysham Industrial Park Heysham, Lancashire LA3 2XY

United Kingdom

Office Tel: +44 (0) 1524 850506 Office Fax: +44 (0) 1524 850608

Emergency Telephone Number Call Carechem 24 at

+44 (0) 1865 407333 (English only); +44 (0) 1235 239670 (Multi-language)

E-mail address uktech@alfa.com

www.alfa.com

Product Safety Department

Recommended Use Laboratory chemicals. Uses advised against No Information available

SECTION 2. HAZARD IDENTIFICATION

Physical StateAppearanceOdorLiquidColorlessNo information available

Emergency Overview

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Toxic to aquatic life with long lasting effects. May be harmful in contact with skin. Fatal if inhaled. Moisture sensitive.

Classification of the substance or mixture

Acute Dermal Toxicity	Category 5
Acute Inhalation Toxicity - Vapors	Category 1
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Respiratory Sensitization	Category 1
Skin Sensitization	Category 1
Specific target organ toxicity - (single exposure)	Category 3
Acute aquatic toxicity	Category 2
Chronic aquatic toxicity	Category 2

Isophorone diisocyanate, mixture of isomers

Label Elements



Signal Word

Danger

Hazard Statements

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled

H335 - May cause respiratory irritation

H411 - Toxic to aquatic life with long lasting effects

H313 - May be harmful in contact with skin

H330 - Fatal if inhaled

Precautionary Statements

Prevention

P264 - Wash face, hands and any exposed skin thoroughly after handling

P271 - Use only outdoors or in a well-ventilated area

P272 - Contaminated work clothing should not be allowed out of the workplace

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P285 - In case of inadequate ventilation wear respiratory protection

Response

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor/physician

P362 + P364 - Take off contaminated clothing and wash it before reuse

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

P405 - Store locked up

Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Physical and Chemical Hazards

None identified.

Health Hazards

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. May be harmful in contact with skin. Fatal if inhaled.

Environmental hazards

Toxic to aquatic life with long lasting effects. Is not likely mobile in the environment due its low water solubility. Spillage unlikely to penetrate soil. The product is insoluble and sinks in water. The product evaporates slowly.

Toxic to terrestrial vertebrates.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No	Weight %		
Isophoronediisocyanate	4098-71-9	>95		

SECTION 4. FIRST AID MEASURES

Page 3/9 Revision Date 22-Jan-2021

Isophorone diisocyanate, mixture of isomers

General Advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Eye Contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.

Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Immediate medical attention is required.

Ingestion

Do NOT induce vomiting. Call a physician or poison control center immediately.

Most important symptoms and effects

May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause allergic skin reaction. None reasonably foreseeable. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

Self-Protection of the First Aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Notes to Physician

Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water spray, carbon dioxide (CO2), dry chemical, alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Ensure adequate ventilation. Use personal protective equipment as required. Keep people away from and upwind of spill/leak. Evacuate personnel to safe areas.

Environmental Precautions

Do not flush into surface water or sanitary sewer system.

Methods for Containment and Clean Up

Soak up with inert absorbent material. Keep in suitable, closed containers for disposal.

Page 4/9 Revision Date 22-Jan-2021

Isophorone diisocyanate, mixture of isomers

Refer to protective measures listed in Sections 8 and 13.

SECTION 7. HANDLING AND STORAGE

Handling

Wear personal protective equipment/face protection. Do not get in eyes, on skin, or on clothing. Use only under a chemical fume hood. Do not breathe mist/vapors/spray. Do not ingest. If swallowed then seek immediate medical assistance.

Storage

Keep containers tightly closed in a dry, cool and well-ventilated place. To maintain product quality: Keep refrigerated.

Specific Use(s)

Use in laboratories

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

Component	China	Taiwan	Hong Kong	The United Kingdom
Isophoronediisocyanate	TWA: 0.05 mg/m ³	TWA: 0.005 ppm	-	STEL: 0.07 mg/m ³ 15 min
	STEL: 0.1 mg/m ³	TWA: 0.045 mg/m ³		TWA: 0.02 mg/m ³ 8 hr
	_	_		Resp. Sens.

	Component	ACGIH TLV	OSHA PEL	NIOSH IDLH	European Union
I	Isophoronediisocyanate	TWA: 0.005 ppm	(Vacated) TWA: 0.005 ppm	TWA: 0.005 ppm	
-			(Vacated) STEL: 0.02 ppm	TWA: 0.045 mg/m ³	
١			Skin	STEL: 0.02 ppm	
-				STEL: 0.180 mg/m ³	

Monitoring methods

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS70 General methods for sampling airborne gases and vapours

Exposure Controls

Engineering Measures

Use only under a chemical fume hood. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

Personal protective equipment

Eye Protection Goggles (European standard - EN 166)

Hand Protection Protective gloves

Glove material Nitrile rubber Neoprene Natural rubber	Breakthrough time See manufacturers recommendations	Glove thickness	EU standard EN 374	Glove comments (minimum requirement)
Natural rubber PVC				

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Skin and body protection Long sleeved clothing

Respiratory Protection When workers are facing concentrations above the exposure limit they must use

Page 5/9 Revision Date 22-Jan-2021

Isophorone diisocyanate, mixture of isomers

appropriate certified respirators.

To protect the wearer, respiratory protective equipment must be the correct fit and be used

and maintained properly

Large scale/emergency use Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits

are exceeded or if irritation or other symptoms are experienced

Recommended Filter type: Organic gases and vapours filter Type A Brown conforming to

EN14387

Small scale/Laboratory use Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure

limits are exceeded or if irritation or other symptoms are experienced.

Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN

@ 10 mmHg

Liquid

(Air = 1.0)

Liquid

Method - No information available

141

When RPE is used a face piece Fit Test should be conducted

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls Prevent product from entering drains. Do not allow material to contaminate ground water

system.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Colorless Physical State Liquid

Odor No information available
Odor Threshold No data available
pH No information available

Melting Point/Range

-60 °C / -76 °F

Softening Point

Boiling Point/Range

153 °C / 307.4 °F

Flash Point

163 °C / 325.4 °F

Evaporation Rate No data available

Flammability (solid,gas)

Not applicable

Explosion Limits

Not applicable

Lower 0.7 vol%

Vapor Pressure
Vapor Density

Lower 0.7 Vol76

Upper 4.5 vol76

0.02 hPa @ 50°C

No data available

Vapor Density No data a Specific Gravity / Density 1.061

Bulk Density

Not applicable

Water Solubility Insoluble

Solubility in other solvents No information available

Partition Coefficient (n-octanol/water)

Autoignition Temperature 430 °C / 806 °F

Decomposition Temperature > 260°C

Viscosity13-15 mPa.sec @ 23°CExplosive PropertiesNo information availableOxidizing PropertiesNo information available

Molecular Formula C12 H18 N2 O2

Molecular Weight 222.28

SECTION 10. STABILITY AND REACTIVITY

Stability Moisture sensitive.

Hazardous ReactionsNone under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Page 6/9 Revision Date 22-Jan-2021

Isophorone diisocyanate, mixture of isomers

Conditions to Avoid Incompatible products. Excess heat. Exposure to moist air or water.

Materials to avoid Strong oxidizing agents.

Hazardous Decomposition Products Carbon monoxide (CO). Carbon dioxide (CO2). Nitrogen oxides (NOx).

SECTION 11. TOXICOLOGICAL INFORMATION

Product Information

(a) acute toxicity:

(a) acute textory,						
Component	LD50 Oral	LD50 Dermal	LC50 Inhalation			
Isophoronediisocyanate	4814 mg/kg (Rat)	> 7000 mg/kg (Rat)	0.135 mg/L (Rat) 4 h			

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; Category 2

(d) respiratory or skin sensitization;

Respiratory Category 1 **Skin** Category 1

May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity; No data available

There are no known carcinogenic chemicals in this product

(g) reproductive toxicity; No data available

(h) STOT-single exposure; Category 3

Results / Target organs Respiratory system

(i) STOT-repeated exposure; No data available

Target Organs No information available.

(j) aspiration hazard; No data available

Symptoms / effects,both acute and Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling

delayed of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity effectsToxic to aquatic organisms, may cause long-term adverse effects in the aquatic

environment. The product contains following substances which are hazardous for the

environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
Isophoronediisocyanate	Leuciscus idus: LC50:	EC50:83.7 mg/L/24h	EC50: 118.7 mg/L/72h	
	1.8 mg/L/48h			

Page 7/9 Revision Date 22-Jan-2021

Isophorone diisocyanate, mixture of isomers

Persistence and Degradability

Persistence

Not readily biodegradable based on information available. May persist.

Degradation in sewage

treatment plant

Contains substances known to be hazardous to the environment or not degradable in waste

water treatment plants.

Bioaccumulative Potential May have some potential to bioaccumulate

Mobility in soil Spillage unlikely to penetrate soil The product is insoluble and sinks in water The product

evaporates slowly Is not likely mobile in the environment due its low water solubility

Spillage unlikely to penetrate soil

Endocrine Disruptor Information

Persistent Organic Pollutant Ozone Depletion Potential This product does not contain any known or suspected endocrine disruptors

This product does not contain any known or suspected substance This product does not contain any known or suspected substance

SECTION 13. DISPOSAL CONSIDERATIONS

Waste from Residues/Unused

Products

Waste is classified as hazardous. Dispose of in accordance with the European Directives

on waste and hazardous waste. Dispose of in accordance with local regulations.

Contaminated Packaging Dispose of this container to hazardous or special waste collection point.

Other Information Do not flush to sewer. Waste codes should be assigned by the user based on the

application for which the product was used. Do not empty into drains. Do not let this

chemical enter the environment.

SECTION 14. TRANSPORT INFORMATION

Road and Rail Transport

UN-No UN2290

Proper Shipping Name Isophorone diisocyanate

Hazard Class 6.1 Packing Group III

IMDG/IMO

UN-No UN2290

Proper Shipping Name Isophorone diisocyanate

Hazard Class 6.1 Packing Group III

<u>IATA</u>

UN-No UN2290

Proper Shipping Name Isophorone diisocyanate

Hazard Class 6.1
Packing Group

Special Precautions for User No special precautions required

SECTION 15. REGULATORY INFORMATION

International Inventories

Page 8/9 Revision Date 22-Jan-2021

Isophorone diisocyanate, mixture of isomers

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

Component	The Inventory of Hazardous Chemicals (2015 Edition)		TCSI	IECSC	EINECS	TSCA	DSL	PICCS	ENCS	ISHL	AICS	KECL
Isophoronediisocyanat	X	X	X	Х	223-861-6	Х	X	Х	Х	X	Х	KE-21479
e												

National Regulations

SECTION 16. OTHER INFORMATION

Prepared By Health, Safety and Environmental Department

03-Sep-2009 **Creation Date Revision Date** 22-Jan-2021 **Revision Summary** Not applicable.

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Legend

CAS - Chemical Abstracts Service

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Commercial Chemical DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances/EU List of Notified Chemical Substances

Substances List

PICCS - Philippines Inventory of Chemicals and Chemical Substances IECSC - Chinese Inventory of Existing Chemical Substances **KECL** - Korean Existing and Evaluated Chemical Substances

ENCS - Japanese Existing and New Chemical Substances AICS - Australian Inventory of Chemical Substances NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50% NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

Predicted No Effect Concentration (PNEC)

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50% POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC (volatile organic compound)

Key literature references and sources for data

https://echa.europa.eu/information-on-chemicals

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

ALFAAL13759

SAFETY DATA SHEET

Page 9/9 Revision Date 22-Jan-2021

Isophorone diisocyanate, mixture of isomers

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet