

$\textbf{Temposonics}^{\circledR}$

Magnetostrictive Linear Position Sensors

SENSOR SELECTOR GUIDE

Industry







be certain.









MEETING THE CHALLENGES OF INDUSTRIAL APPLICATIONS

Metal Working • Wood Processing • Testing Machines • Drive Technology • Machine Tools Packaging & Printing Machineries • Paper & Glass Processing • Food & Beverage Plants Plastics & Rubber Processing • Textile Production • Renewable Energy • Power Generation

MTS Sensors also offers solutions for Mobile Hydraulics (off-highway vehicles) and Liquid Level applications

COMPANY

MTS Sensors is recognized as an industry leader in sensing technologies and solutions. These sensors permit high-precision and dynamic position and/or speed measurement in state-of-the-art automation and safety-relevant applications.

With a versatile and ever increasing product portfolio, MTS Sensors cooperates closely with customers, to optimize performance and reduce downtimes. Outstanding quality associated with practical know-how ensures that customers achieve utmost productivity and success. Continuous research, development and production of sensor systems constantly enable new solutions for measuring tasks in the industrial, mobile hydraulics as well as process technology fields to be created.

MTS Sensors is a division of MTS Systems Corporation (NASDAQ:MTSC). In July 2016, MTS Systems Corporation (Eden Prairie, USA) purchased PCB Piezotronics Inc. (Depew, USA). The acquisition will continue MTS' and PCB's long history of growth. Our customers benefit from an extended, complementary product portfolio, while relying on the unwavering competence and diligence of our support team. MTS Sensors has 1600 employees worldwide who serve our global customers with a focus on superior regional support.

be certain.

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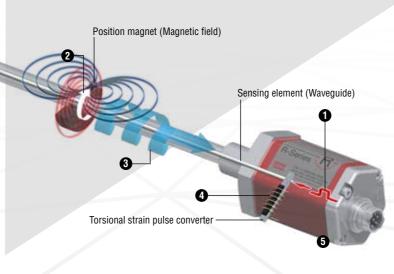
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Measurement Cycle

- Current pulse generates magnetic field
- Interaction with position magnet field generates torsional strain pulse
- **3** Torsional strain pulse propagates
- 4 Strain pulse detected by converter
- 5 Time-of-flight converted into position

MEASURING TECHNOLOGY

The absolute, linear position sensors provided by MTS Sensors rely on the company's proprietary Temposonics® magnetostrictive technology, which can determine position with a high level of precision and robustness.

Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the end of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

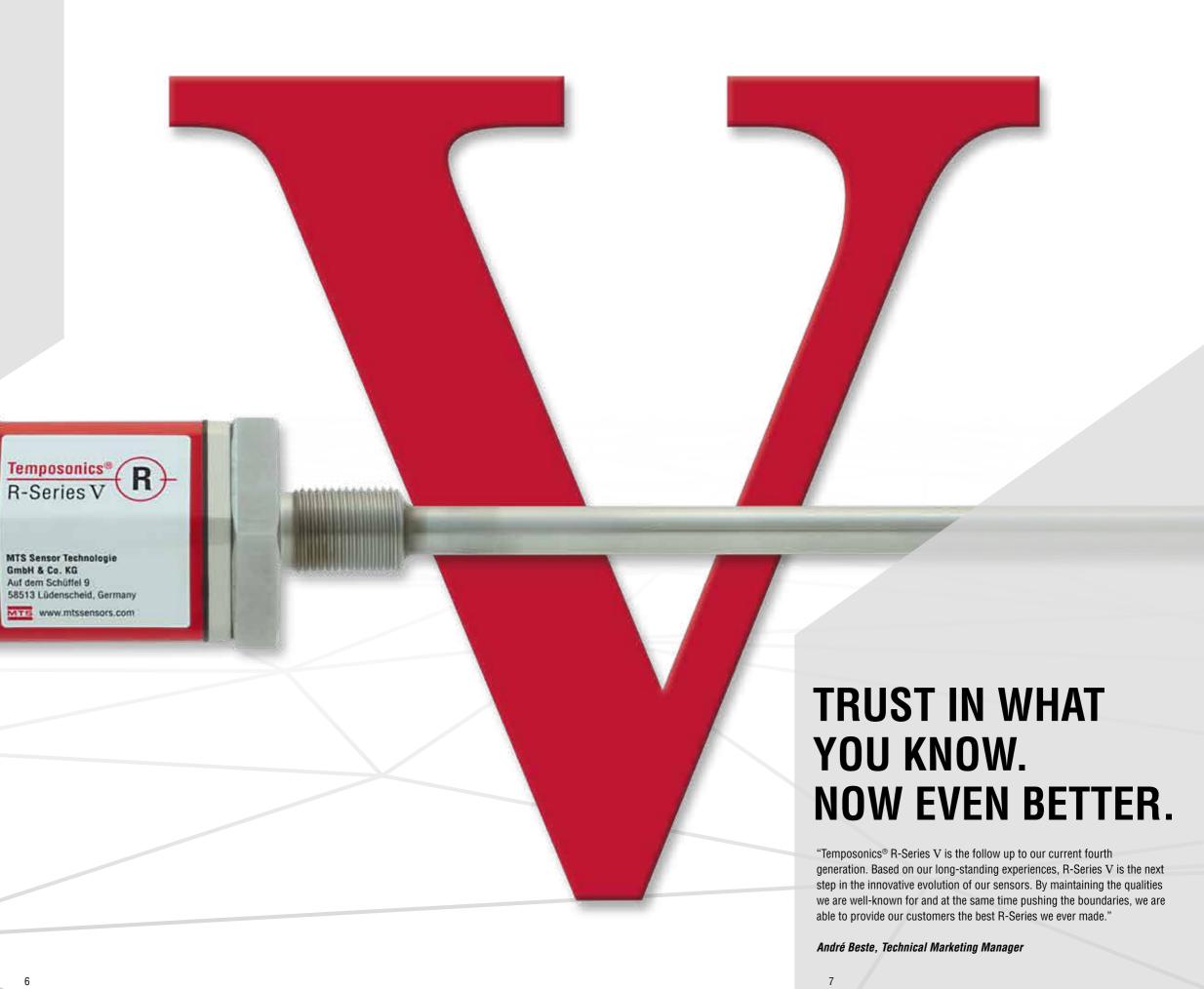
The Temposonics® technology, based on magnetostriction, does not rely on moving parts and is not exposed to mechanical stress. Therefore, the sensors exhibit considerably longer lifespans and much higher reliability when compared to other technologies, even in harsh working conditions. Furthermore, since the output from sensors with Temposonics® technology corresponds to an absolute position, rather than a relative value, it is not required to recalibrate sensors.

THE NEW GENERATION

Temposonics® R-Series V position sensors are ready for Industry 4.0 applications. They support a variety of smart features that enable users to retrieve additional information from inside the application.

Users of the absolute, non-contact position sensors benefit from an improved performance as they have a higher resistance against shock, vibration, and high temperatures than ever before.

The backward compatibility of the R-Series V allows users to simply replace the current with the new generation of sensors. This means that also existing applications can benefit from the new features of Temposonics® R-Series V.



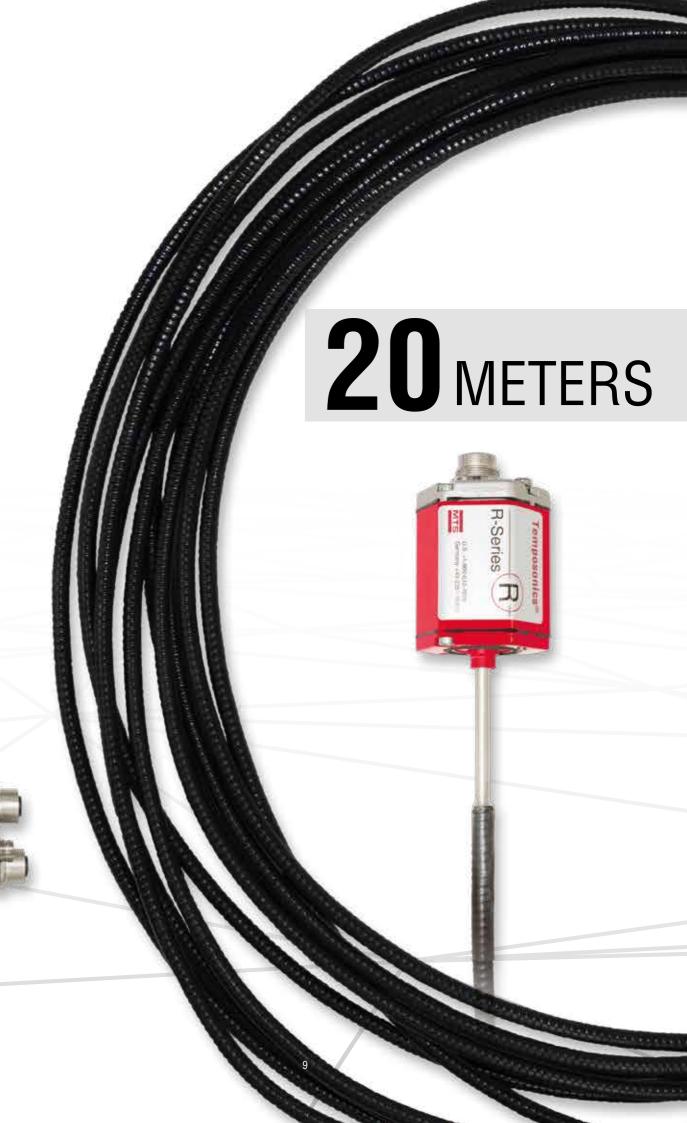
SUPERIOR PERFORMANCE

Have a challenging application? Need reliable performance combined with resistance to high temperature, dirt and vibration?

Extreme demands require extraordinary solutions. MTS Sensors responds to this with an extensive range of measuring stroke options, simultaneous measurement of multiple magnets, smart electronic designs with built-in diagnostics, innovative housing concepts and a wide variety of controller interfaces. Our Temposonics® magnetostrictive technology is maximized with powerful electronics and double-shielded construction that assures immunity against interference. The robust designs guarantee maximum reliability, high-precision position measurements and long-term operation in the harshest environments.

Success where others fail.



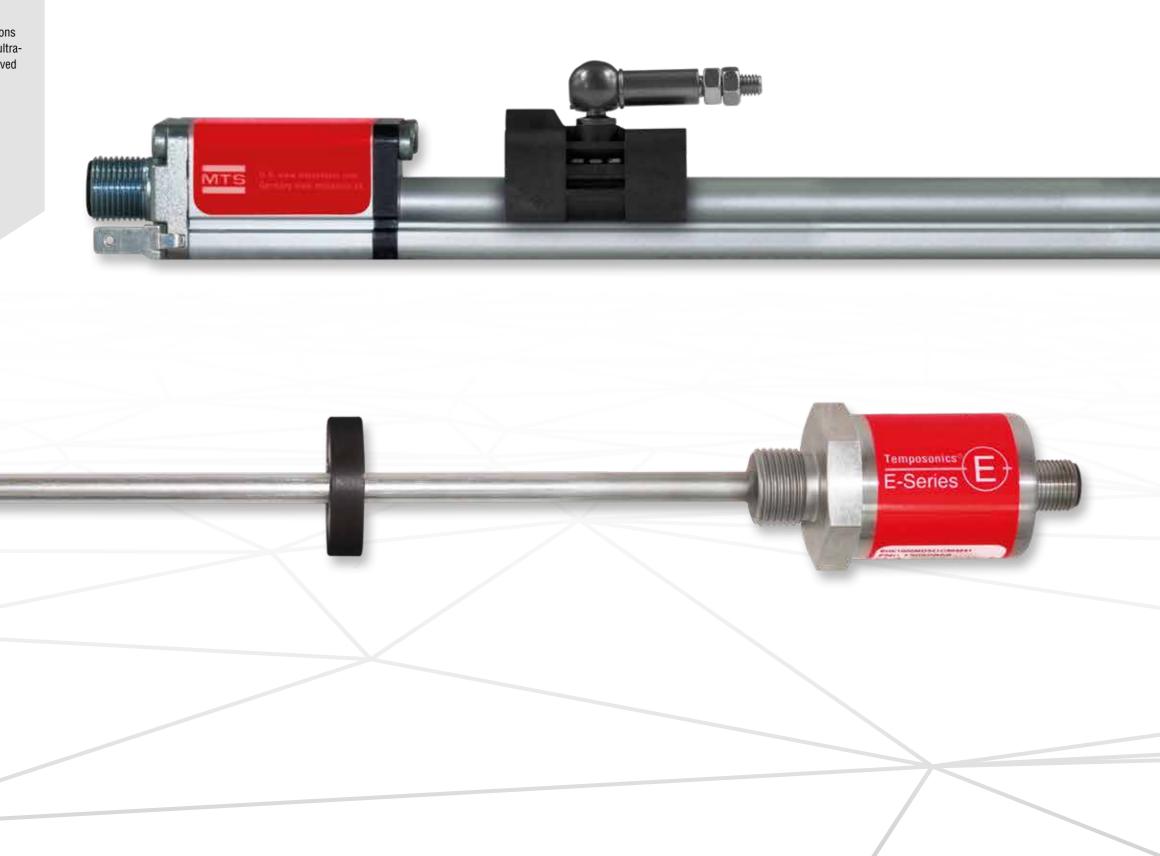


COMPACT SOLUTIONS

Need a reliable sensing solution designed for limited space or difficult access?

In line with your application requirements, MTS Sensors delivers solutions which fit your exact needs in terms of design and performance – from ultralow profiles and detached electronics to compact hazardous area approved housings. In food & beverage, plastics, textiles and other industries, Temposonics® technology guarantees maximum productivity.

Always the smartest solution.



1

MAXIMUM SAFETY

Explosive environment or a dangerous area?

Temposonics® sensors from MTS Sensors are the first choice when it comes to meeting safety and hazardous area standards – including SIL 2, ATEX- (Europe), NEC- (USA), CEC- (Canada), EAC Ex- (russian market), IECEx- (global market), KCs (South Korea) and the Japanese approval for use in Class I, II, III, Division 1, Division 2 and Zone 0/1, Zone 1, Zone 2, Zone 21 and Zone 22. Optimized for applications where there is potential for exposure to flames and caustic substances, as well as the possibility of explosive atmospheres, our sensors are highly suited to implementation in chemical plants, offshore oil/gas rigs and other applications of this kind.

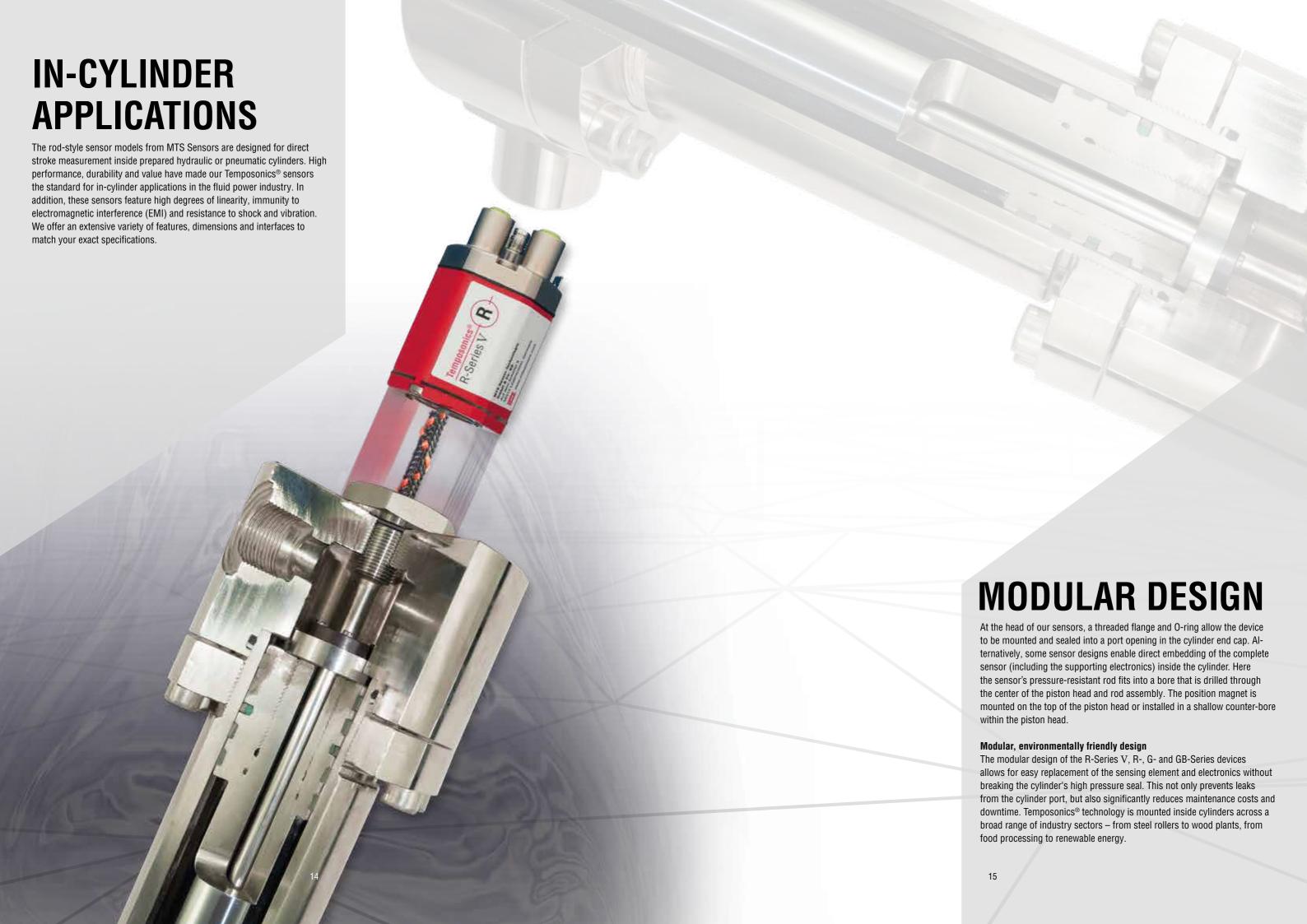
Maximum safety for machines and their operators.



INNOVATIVE TECHNOLOGY

Our mission at MTS Sensors is to provide outstanding quality and application knowledge. We focus on understanding your requirements so you can attain the highest levels of productivity and that success is assured. Our resources are dedicated to the continual development of new products and delivering unparalleled application-oriented solutions to market with speed and agility. It is no coincidence that the engineering team at MTS Sensors is the largest professional team within our organization.

Pioneers and innovators.



SERIES QUICK GUIDE	E-Series	G-Series	GB-Series	R-Series V	R-Series	T-Series
	Compact Solutions	High Durability	Innovative Design	The New Generation	Superior Performance	Rugged Design
FEATURES				_	_	
Velocity measurement				•	•	
Multi-position measurement	•	•		•	•	•
Programmable sensor parameters		•	•	•	•	•
Diagnostic LEDs		•		•	•	
Redundant version					•	
ОИТРИТ						
Analog – Current	•	•	•	•	•	•
Analog – Voltage	•	•	•	•	•	
Start/Stop	•	•				
PWM		•				
SSI	•		•	•	•	•
Profibus					•	
CANbus	•				•	•
DeviceNet					•	
EtherCAT®				•	•	
EtherNet/IP™				•	•	
POWERLINK				•	•	
PROFINET				•	•	
IO-Link	•					
MINIMUM STROKE LENGTH						
25 mm (1 in.)			•	•	•	•
50 mm (2 in.)	•	•				
MAYIMUM OTDOUT I FNOTU						
MAXIMUM STROKE LENGTH 1500 mm (60 in.)	ER					TH (SIL 2)
2540 mm (100 in.)	EH, EE	GTE			RT4	III (SIL 2)
	сп, сс				NI4	
2900 mm (114 in.)	EP, EL, EP2, ET	GT				
3000 mm (118 in.) 3250 mm (128 in.)	Lr, EL, Erz, El		GB			
5080 mm (200 in.)		GP	UD		DD DD4	
6350 mm (250 in.)		ur		RP5	RP, RD4	
7620 mm (300 in.)		GH		RH5	RH, RS	TH
20000 mm (787 in.)		ип		กที่อ	RF	III
20000 111111 (767 111.)					nΓ	

CERTIFICATES	CE	c FU °us	SIL 2	(ξx)	CERTIFIED ELECTRICAL SAFETY	C UL US	IEC IECEX	EAC	EHC Ex	S s	Japanese	(DHV GL)
	CE	UL/cUL	SIL 2	ATEX	NEC/CEC	NEC/CEC	IECEx	EAC	EAC Ex	KCs	Approval	DNV GL
E-SERIES												
EH	•	•						•				
ET	•			•	•		•	•				
EP	•	•						•				
EL	•	•						•				
EP2	•	•						•				
ER	•	•						•				
EE	•							•				
G-SERIES												
GH	•	•		•				•				
GP	•	•		•				•				_
GT2 / GT3	•							•				•
GTE	•			•			•	•				_
OD OFFICE												
GB-SERIES GB												
GB				_				÷		_		_
R-SERIES V												
RH5	•	•						•				
RP5	•	•						•				
				_				_		_		-
R-SERIES												
RH	•	•		•				•				
RP	•	•		•				•				
RF	•							•				
RD4								•				
RT4								•				
RS	•							•				
T-SERIES												
TH (Analog)	•			•	•		•	•	•	•	•	
TH (SSI, CANbus)	•			•	•		•	•	•		•	
TH (SIL 2)	•		•	•	•		•	•	•	•	•	_
LIDIL FOR C /P OFFICE												
HPH FOR G-/R-SERIES	•											
GH				•		•	•					_
RH	•			•		•	•	_		_		_

SAVE YOUR TIME FOR THE THINGS YOU LOVE.

...trust the experts!

Have you ever thought about how much time you're wasting waiting for adequate support or your order?

Our commitment at MTS Sensors is to consistently deliver quality products on time to meet your schedules and provide first-class service. Trust in our continuous product development of high-performance position sensors and rely on our highly qualified personnel. At MTS Sensors, we live by the promise of unparalleled service that enables us to take all available means to exceed your expectations. Our goal is to support you optimizing your productivity and we love the idea to make you save your valuable time.

Your MTS Sensors Team



E-SERIES (EH, ET, EP, EL, EP2, ER, EE)

The Temposonics® E-Series are very compact sensor models suitable for situations where space-constrained mounting is a critical factor. MTS Sensors offers different designs to meet the needs of various industrial applications.

This series features three rod models for in-cylinder integration: EH, ET, EE (embedded in cylinder) and three profile models with a slim housing: EP, EL and EP2. On the EP2 sensor, the position magnet can travel along the entire flat housing profile.

The ER sensor has an aluminum cylinder with a guided driving rod which contains both the sensor element and the electronics. The position is detected via the solid extractable driving rod.

Typical applications for E-Series sensors are plastics processing, food & beverage processing, control systems and packaging.

Output (resolution)

	EH	ET	EP / EL	EP2	ER	EE
Current	Infinite	16 bit*	Infinite	Infinite	Infinite	Infinite
Voltage	Infinite	16 bit*	Infinite	Infinite	Infinite	-
Start/Stop	**	**	**	**	**	-
SSI	20 µm	5 μm	20 μm	20 μm	20 µm	-
CANopen	10 µm	_	10 μm	10 µm	10 µm	-
IO-Link	5 μm	_	5 μm	5 μm	5 μm	-

Operating conditions

Temperature	EH / EP / EL / EP2 /	ER: -40+75 °C (-40+167 °F)
	ET (Analog):	-40+85 °C (-40+185 °F)
	ET (SSI):	-40+90 °C (-40+194 °F)
	ET (Start/Stop):	-40+105 °C (-40+221 °F)
	EE:	-40+85 °C (-40+185 °F)
Shock test	100 g (single shock), IEC standard 60068-2-27
Vibration test	EH / EP / EL / EE:	15 g / 102000 Hz
	ET:	20 g / 102000 Hz
	EP2:	8 g / 102000 Hz
	ER:	5 g / 102000 Hz
	IFC standard 60068	-2-6 (excluding resonant frequencies

Design

•		
Stroke length	EH / EE:	502540 mm (2100 in.)
_	ET / EP / EL / EP2	: 503000 mm (2118 in.)
	ER:	501500 mm (260 in.)

Accuracy

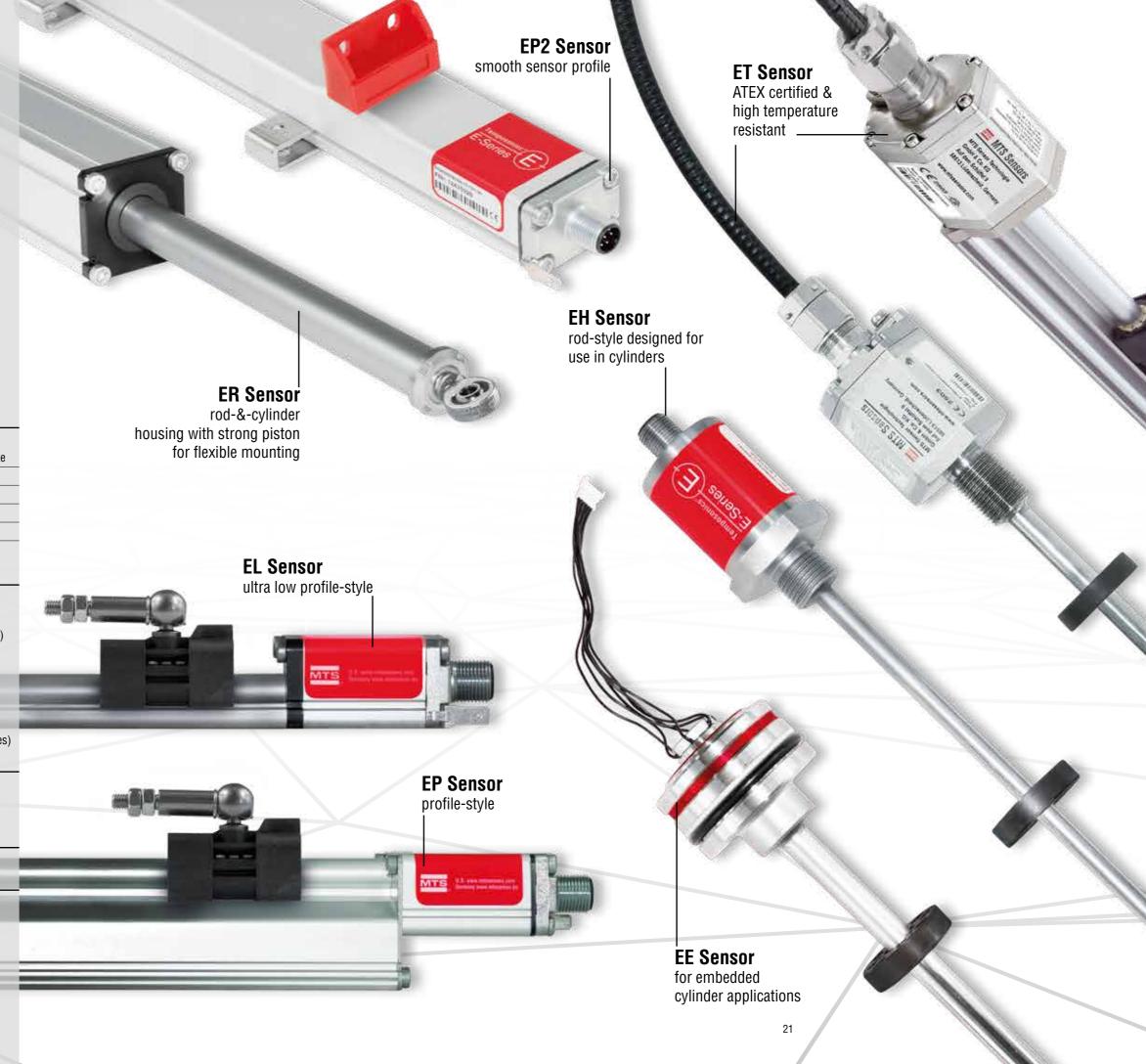
Linearity $\leq \pm 0.02 \%$ F.S.

Electrical connection

Operating voltage +24 VDC (-15 / +20 %)

- * Minimum 1 µm depending on stroke length
- ** Controller dependent

More information available at:



G-SERIES (GH, GP, GT2/GT3, GTE)

The Temposonics® G-Series provides high durability and accurate position measurement solutions in harsh industrial settings. The sensor element is installed in a pressure-resistant stainless steel rod or aluminum profile. A double-shielded housing protects the electronics and offers excellent EMI immunity.

The GT2 / GT3 and GTE models feature multiple independent measuring systems contained in one compact housing. Each measuring system has its own channel with sensor element, power and evaluation electronics and output signal. The GTE model is embedded in a cylinder for added robustness. Example applications include control valves, fluid cylinders, turbine pitch control, ship control systems and floodgates.

Output (resolution)

	GH	GP	GT2 / GT3	GTE
Current	Infinite	Infinite	Analog	Infinite
Voltage	Infinite	Infinite	Analog	Infinite
Start/Stop	*	*	_	-
PWM	*	*	_	_

Operating conditio	ns
Temperature	GH / GP: -40+80 °C (-40+176 °F) GT2 / GT3: -40+75 °C (-40+167 °F) GTE: -20+75 °C (-4+167 °F)
Shock test	100 g (single shock), IEC standard 60068-2-27
Vibration test	GH**: 15 g / 102000 Hz GP: 15 g / 102000 Hz GT2 / GT3: 5 g / 102000 Hz GTE: 10 g / 102000 Hz IEC standard 60068-2-6 (excluding resonant frequencies)

Accuracy

Linearity < ±0.02 % F.S.

Electrical connection

Operating voltage +24 VDC (-15 / +20 %)

- * Controller dependent
- ** Option: High vibration resistant



More information available at:

GB-SERIES

(with threaded flange or pressure fit flange)

The Temposonics® GB-Series is designed to be incorporated into hydraulic cylinders, such as those typically used in power generation plants. The flat, compact electronics housing facilitates deployment in restricted spaces.

The operational advantages of these sensors are: high pressure resistance (the new GB-J sensor offers up to 800 bar operating pressure), strong immunity to EMI and ability to operate in temperatures up to +100 $^{\circ}$ C (+212 $^{\circ}$ F). High durability and increased resistance to rust is achieved by using 316L stainless steel (GB-N model). GB-Series sensors can be programmed using a hand-programmer unit, through the USB port.

The GB with threaded flange (GB-M / GB-T) offers further advantages such as a sensor electronics housing with its electrical connection that can be rotated 360 degrees to easily achieve the necessary connection orientation. If needed, the sensor element and electronics can be replaced while the flange is still installed in the cylinder. This means that the hydraulic circuit is not interrupted which results in lower maintenance costs and reduced downtime.

Output (resolution)

Current	16 bit
Voltage	16 bit
SSI	5 μm

Operating conditions

Temperature -40...+100 °C (-40...+212 °F)

Shock test 100 g (single shock), IEC standard 60068-2-27

Vibration test 15 g / 10...2000 Hz

IEC standard 60068-2-6 (excluding resonant frequencies)

Design

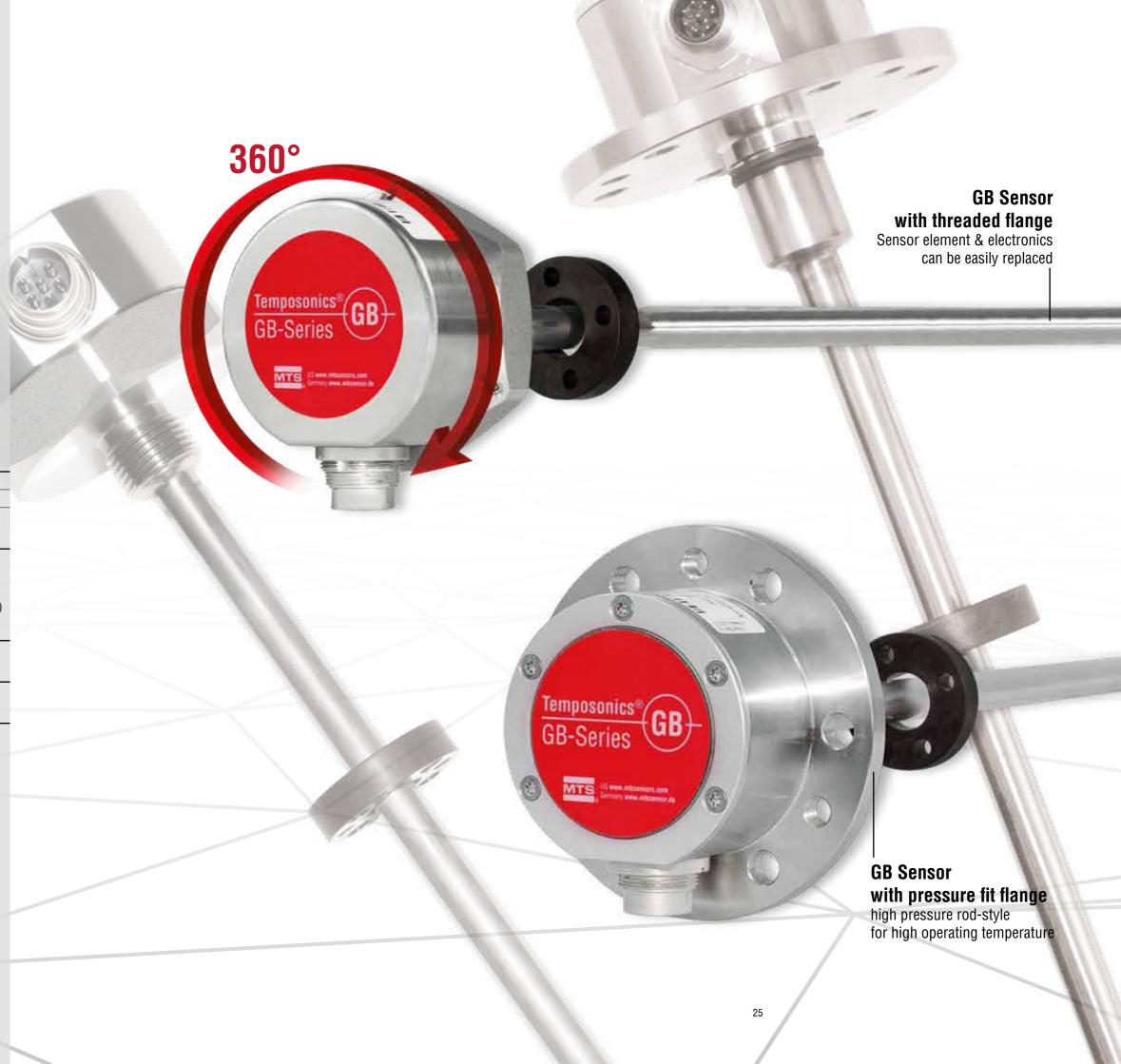
Stroke length 25...3250 mm (1...128 in.)

Accuracy

Linearity < ±0.02 % F.S.

Electrical connection

Operating voltage +24 VDC (-15 / +20 %)



More information available at:

R-SERIES V The new generation (RH5, RP5)

R-Series V is the successor to our current fourth generation. The new sensors have higher resistance to vibration and high temperatures, are ready for Industry 4.0 and fit perfectly into existing applications.

The new Industry 4.0 features for all outputs offer users unique advantages, as they provide additional information about the process in addition to the pure process data (position/speed). Status and statistical data are recorded and processed during operation and can be used to better understand the processes within the application.

In combination with the increased performance and improved robustness, the user is offered the certainty that existing applications work even more reliably and that future requirements are already being met.

Output (resolution)

	RH5	RP5	
Current	16 bit	16 bit	
Voltage	16 bit	16 bit	
SSI	0.1 µm	0.1 µm	
EtherCAT®	0.5 µm	0.5 μm	
EtherNet/IP™	1 µm	1 µm	
POWERLINK	0.5 µm	0.5 μm	
PROFINET	0.5 µm	0.5 μm	

Operating conditions

Temperature -40...+85 °C (-40...+185 °F)

Shock test 150 g / 11 ms, IEC standard 60068-2-27

Vibration test 30 g / 10...2000 Hz

IEC standard 60068-2-6 (excluding resonant frequencies)

Design

Stroke length RH5: 25... 7620 mm (1...300 in.) RP5: 25... 6350 mm (1...250 in.)

Accuracy

Linearity deviation < 0.01 % F.S. (minimum $\le \pm 50 \mu$ m)

Electrical connection

Operating voltage +12...30 VDC ±20 % (9.6...36 VDC)



TempoLink Smart Assistant for R-Series V

The TempoLink smart assistant supports the integration of the sensor into the application and the transfer of additional information to the user. With the assistant, the user can call up data such as the current sensor status, the internal sensor temperature, the number of operating hours and the distance travelled by the position magnets. An evaluation of these values can help in the creation of predictive maintenance plans and thus lead to an optimization of production.

The connection and communication between the Temposonics® R-Series V sensor and the TempoLink smart assistant is via the power supply. The assistant can transfer the various sensor parameters wirelessly or via the USB port while the sensor continues to operate.

Because the TempoLink smart assistant provides its own WiFi access point, WiFi-enabled devices such as smartphones, tablets or laptops can access it very easily. No software installation or app is required, nor is access to a company network.



More information available at:

www.mtssensors.com

More information available at: www.mtssensors.com

R-SERIES (RH, RP, RF, RD4, RT4, RS)

The Temposonics® R-Series features the highest performance, accuracy and reliability in magnetostrictive linear position sensors designed for advanced motion control implementations. With a variety of housing styles and electrical interfaces, the R-Series can be integrated into a wide range of applications. They have a modular construction and are extremely robust. The double-shielded design assures the best immunity against EMI. Whether it is a rod version (RH), profile version (RP), has detached electronics (RD4), built-in redundancy (RT4) or a flexible rod (RF), the R-Series is a highly compelling sensor solution. For extremely harsh environments MTS Sensors offers the RS sensor with IP69K protective housing.

Output (resolution)

• • •						
	RH	RP	RF	RD4	RT4	RS
Current	16 bit	16 bit	16 bit	16 bit	_	16 bit
Voltage	16 bit	16 bit	16 bit	16 bit	-	16 bit
SSI	0.5 µm	0.5 µm	2 µm	1 µm	1 µm	0.5 µm
Profibus	1 μm	1 µm	1 µm	1 µm	-	1 µm
CANbus	2 μm	2 µm	2 µm	2 μm	-	2 µm
DeviceNet	2 µm	2 µm	2 µm	2 µm	-	-
EtherCAT®	1 µm	1 µm	1 µm	1 µm	-	1 µm
EtherNet/IP™	1 μm	1 µm	1 µm	1 µm	-	-
POWERLINK	1 µm	1 µm	1 µm	1 µm	-	-
PROFINET	1 μm	1 µm	1 µm	1 μm	-	-

Operating conditions

Temperature -40...+75 °C (-40...+167 °F)

100 g (single shock), IEC standard 60068-2-27 Shock test

Vibration test

RH / RP*: 15 g / 10...2000 Hz RF: 5 g / 10... 150 Hz RD4: 10 g / 10...2000 Hz 5 g / 10...2000 Hz

IEC standard 60068-2-6 (excluding resonant frequencies)

Design

Stroke length	RH:	25 7620 mm (1300 in.)
	RP / RD4:	25 5080 mm (1200 in.)
	RF:	15020000 mm (6787 in.)
	RT4:	25 2540 mm (1100 in.)
	RS:	50 7620 mm (1300 in.)

Accuracy

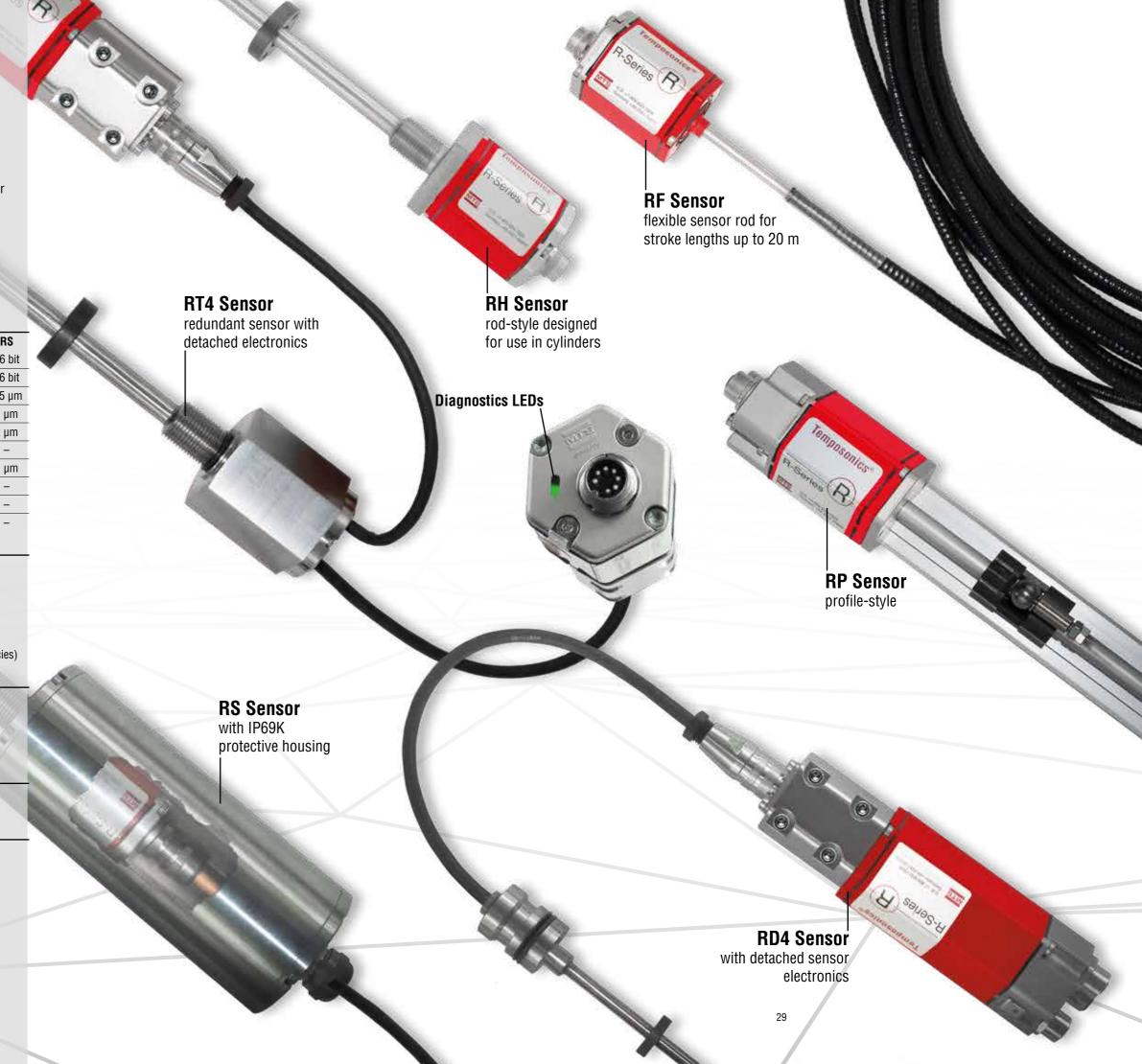
Linearity RH / RP / RS: < ±0.01 % F.S. RF / RD4 / RT4: < ±0.02 % F.S.

Electrical connection

Operating voltage +24 VDC (-15 / +20 %)

*Option: High vibration resistant

More information available at:



T-SERIES (TH)

The Temposonics® T-Series sensors are designed for hazardous working environments, where they may have to deal with flames, caustic substances and potentially explosive atmospheres (such as chemical plants, offshore oil/gas rigs, etc.).

They are the first linear position sensors in the industry to meet SIL 2 standards. In addition to this, all T-Series sensors carry the ATEX certification for Europe, the NEC and CEC certificates for the US and Canada, the EAC Ex certificate for the Russian market, the IECEx certificate for the global market, the KCs certificate for the south korean market as well as the Ex certificate for Japan for use in Class I, II, III, Division 1, Division 2 and Zone 0/1, Zone 1, Zone 2, Zone 21 and Zone 22.

Output (resolution)

Current	Minimum 16 bit	
SSI	Minimum 0.5 μm	
CANbus	Minimum 2 μm	

Operating conditions

Temperature	Standard: -40+75 °C (-40+167 °F) SIL 2: -40+85 °C (-40+185 °F)
Chook toot	100 a (single shoots) IEC standard 60069 0 07

Shock test 100 g (single shock), IEC standard 60068-2-27 Vibration test 15 g / 10...2000 Hz

IEC standard 60068-2-6 (excluding resonant frequencies)

Design

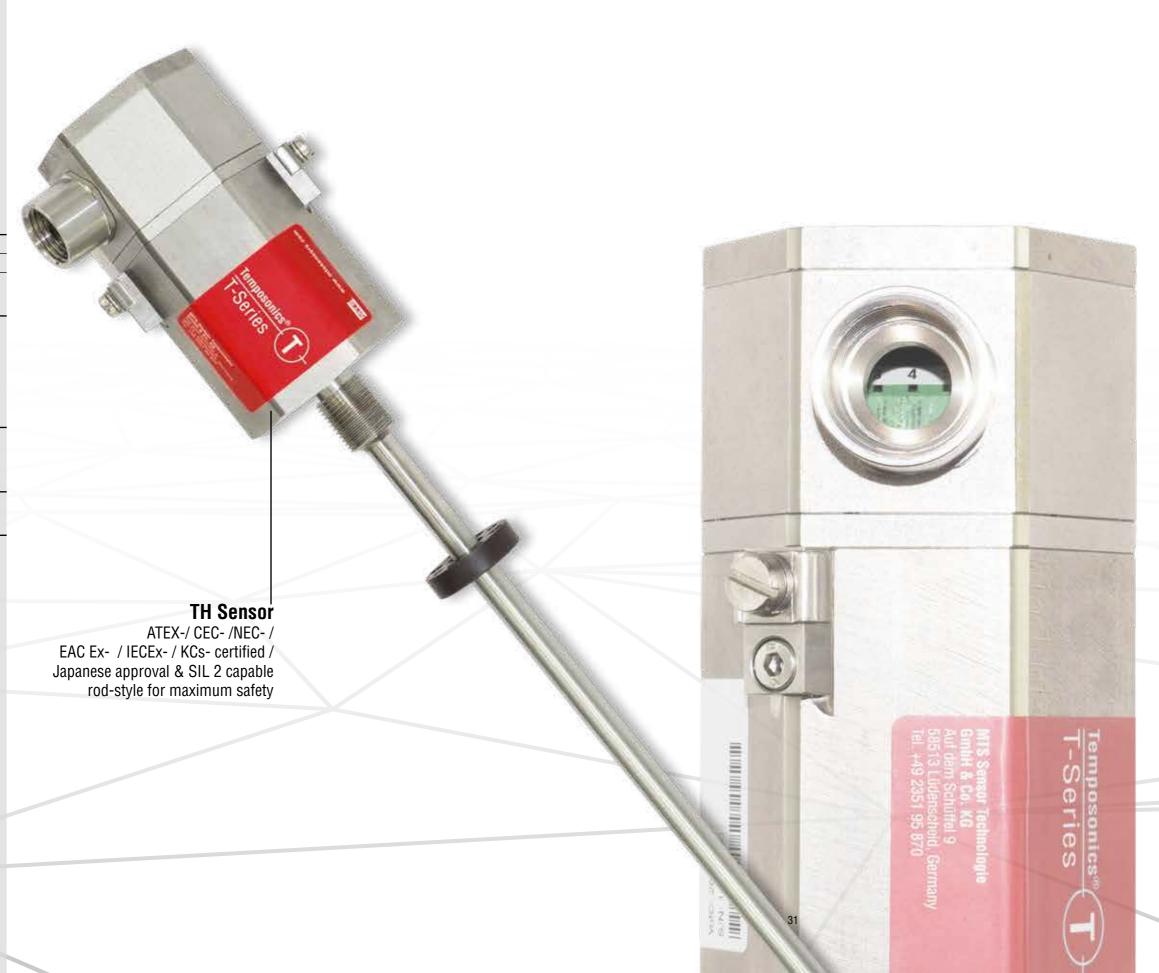
Stroke length Standard: 25...7620 mm (1...300 in.) SIL 2: 25...1500 mm (1...60 in.)

Accuracy

Linearity $< \pm 0.01 \%$ F.S.

Electrical connection

Operating voltage +24 VDC (-15 / +20 %)



More information available at:

HAZARDOUS AREAS

MTS Sensors responds to the user's need of maximum safety with sensor models specifically designed for applications found in hazardous (increased safety & flameproof) and functional safety (SIL) regulated environments.

	G-Series GH/GP
Stroke length	501650 mm (265 in.)
Marking	II 3G Ex nA IIC T4 GcII 3D Ex tc IIIB T100°C Dc IP65/67
Operating temperature	$-20 ^{\circ}\text{C} (-4 ^{\circ}\text{F}) \le \text{Ta} \le 75 ^{\circ}\text{C} (+167 ^{\circ}\text{F})$
IP ingress protection	GH: IP67 / GP: IP65
Outputs	Analog & Start/Stop

	G-Series GTE
Marking	
Operating temperature	–20…+75 °C (–4…+167 °F)
IP ingress protection	IP64
Output	Analog

	HPH (G-/R-Series)
Marking	 ⑤ II 2G Ex db IIC T5 Gb ⑥ II 2D Ex tb IIIC T100°C Db ⑥ Class 1, Div 1, Groups A, B, C, D
Operating temperature	-40+75 °C (-40+167 °F)
IP ingress protection	IP68
Outputs G-Series	Analog, Start/Stop & PWM
Outputs R-Series	Analog, Profibus, CANbus, SSI & DeviceNet

	R-Series RH/RP
Stroke length	501650 mm (265 in.)
Marking	II 3G Ex nA IIC T4 GcII 3D Ex tc IIIB T100°C Dc IP65/67
Operating temperature	$-20 ^{\circ}\text{C} (-4 ^{\circ}\text{F}) \le \text{Ta} \le 75 ^{\circ}\text{C} (+167 ^{\circ}\text{F})$
IP ingress protection	RH: IP67 / RP: IP65
Outputs	Analog, CANbus & SSI





Enclosure type D/G:

Il 1/2G Ex db IIC T4 Ga/Gb

Il 1/2G Ex db IIC T4 Ga/Gb

Il 1G/2D Ex tb IIIC T130°C Ga/Db

III Ga/Gb Ex db IIC T4 X

Da/Db Ex tb IIIC T130°C X

III Ex d IIC T4

Ex tb IIIC T130°C

Japanese approval:

Ex d IIC T4 Ga/Gb

Ex t IIIC T130°C Db

Enclosure type G:

Class I Div. 1 Groups A, B, C, D T4

Class II/III Div. 1, Groups E, F, G T1

Class I DIV. 1 Groups A, B, C, D 14
Class II/III Div. 1, Groups E, F, G T130°C
Class I Zone 0/1 AEx d / Ex d IIC T4
Class II/III Zone 21 AEx tb / Ex tb IIIC T130°C
Group A is not approved for Canada
Enclosure type E:

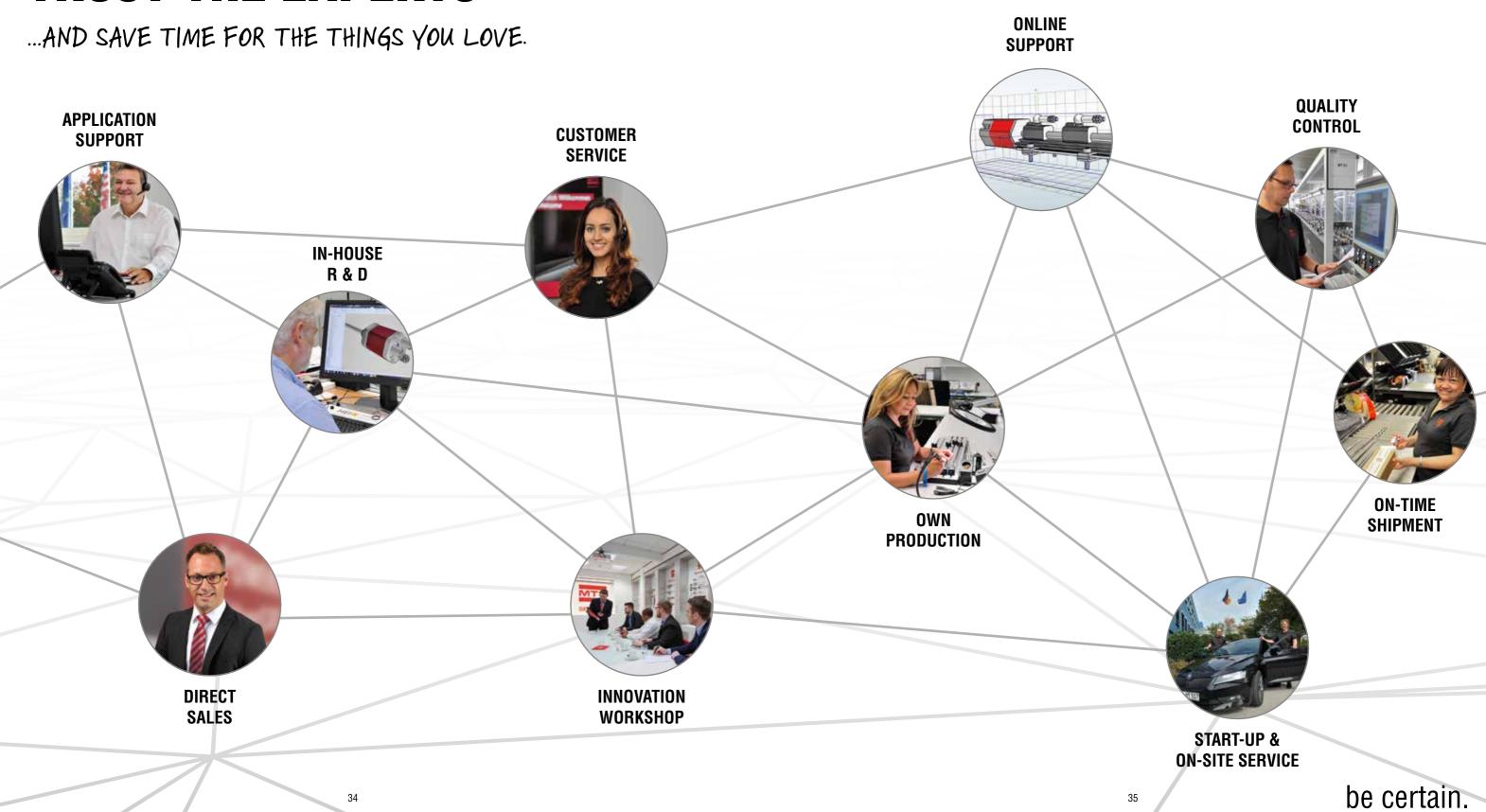
© II 1/2G Ex db eb IIC T4 Ga/Gb
© II 1G/2D Ex tb IIIC T130°C Ga/Db
HIG Ga/Gb Ex db eb IIC T4 X
Da/Db Ex tb IIIC T130°C X
© Ex d e IIC T4
Ex tb IIIC T130°C
Japanese approval:
Ex d e IIC T4 Ga/Gb
Ex t IIIC T130°C Db

Enclosure type E with SIL 2
Class I Div. 2 Groups A, B, C, D T4
Class II/III Div. 2 Groups E, F, G T130°C
Ex nA/AEx nA IIC T4
AEx tb/ Ex tb IIIC T130°C

IP ingress protection IP66 / IP67

Outputs Analog, CANopen & SSI

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