APPLICATION PROTOCOL Cell Factory systems

Protocol for Vero cultivation

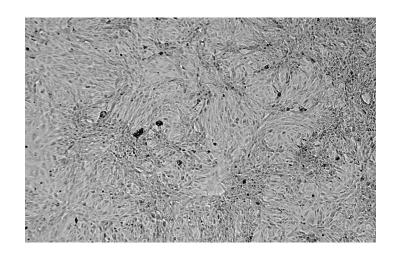
Nunc High Density Cell Factory systems

Introduction

This protocol was developed to validate the performance of Thermo Scientific™ Nunc™ High Density Cell Factory™ systems for the culturing of Vero cells. The protocol includes the recommended use of standard Nunc Cell Factory systems as controls. This protocol may be used as a reference or as a resource for options to optimize the performance of established protocols.

Cell thawing

- 1. Thaw 1 vial of Vero cells with approximately 2 x 10⁶ cells in a 37°C water bath. Thaw until there is a minimal amount of ice remaining.
- 2. Decontaminate the exterior of the vial with 70% ethanol or a similar decontamination solution.
- 3. Transfer the cell suspension from the vial to a 15 mL centrifuge tube containing 9 mL of the recommended growth medium.
 - Recommended growth medium:
 - Gibco[™] DMEM, high glucose, with NEAA, no glutamine, with phenol red (liquid)
 - 100 U/mL penicillin, 100 µg/mL streptomycin (stock solution: Gibco™ Penicillin-Streptomycin, 10,000 U/mL penicillin + 10,000 µg/mL streptomycin (100X))
 - 2 mM L-glutamine (stock solution: Gibco[™] 200 mM L-glutamine (100X))
 - 10% FBS (Gibco[™] Fetal Bovine Serum, Certified, US origin)
 - 5-10 mM HEPES (pH 7.2) (stock solution: Gibco™ 1 M HEPES)
 [deliberately omitted pH 7.2 from the HEPES stock solution]



- Recommended reagents:
 - Gibco™ DPBS without Ca2+ and Mg2+
 - Gibco™ 0.25% Trypsin-EDTA
- 4. Gently triturate the cell suspension with a pipette.



Passage 1

- 1. Seed a T-175 flask containing 50 mL of the recommended growth medium with 15,000 cells/cm².
- Incubate the T-175 flask with the cells for 6 days at 37°C under 5% CO₂ aeration. Please note: If CO₂ aeration is not available, add HEPES up to a final concentration of 10 mM to the culture medium and incubate in a 37°C heated space.
- 3. Take a sample from each T-Flask for measurement of glucose, lactate, and other metabolites (e.g., pH, glutamate, and ammonium).
- 4. Remove the remaining medium from the cells.
- 5. Wash with 10 mL DPBS with no Ca²⁺ and Mg²⁺.
- 6. Add 5 mL 0.25% trypsin-EDTA.
- 7. Incubate for 2–3 minutes or until cell layer detachment can be verified visually.
- 8. Inactivate the trypsin-EDTA with 20 mL growth medium and collect the cell suspension.
- 9. Gently triturate the cell suspension with a pipette.
- 10. Sample a small amount of the cell suspension for cell counting.
- 11. Count the cells using available methods and record the counts for both viable and nonviable cells.
- 12. Use the cell count to determine the amount of cell suspension needed, to reach the intended cell density of the next vessel.

Passage 2: cell expansion in T-flasks

- 1. Plate 3 x T-175 flasks with 5,000 cells/cm² using 50 mL of the recommended growth medium for each T-flask.
- Incubate the T-175 flasks for 4 days at 37°C with 5% CO₂ aeration. Please note: If CO₂ aeration is not available, add HEPES to growth medium and incubate at 37°C.
- 3. Repeat steps 3–12 from passage 1 for each T-175 flask.

Passage 3–5: cell expansion in High Density Cell Factory systems

 Plate 1 x Cell Factory 2-layer system (control) and 1 x Cell Factory 2-layer system with 5,000 cells/cm² using 200 mL per layer of the recommended growth medium.

Cell Factory system	Medium volume per system
Cell Factory 2-layer system	400 mL (200 mL per layer)
High Density Cell Factory 3-layer system	600 mL (200 mL per layer)

- 2. Incubate the Cell Factory systems for 7 days at 37°C.
- 3. Take a sample from each unit for measurement of glucose, lactate, and other metabolites (e.g., pH, glutamate, and ammonium).
- 4. Remove the remaining medium from the cells.
- 5. Wash with 40 mL DPBS with no Ca²⁺ and Mg²⁺ per layer.

Cell Factory system	DPBS volume per system
Cell Factory 2-layer system	80 mL (40 mL per layer)
High Density Cell Factory 3-layer system	120 mL (40 mL per layer)

- 6. Discard the used wash buffer.
- 7. Add 15 mL 0.25% trypsin-EDTA per layer.

Cell Factory system	Trypsin-EDTA volume per system
Cell Factory 2-layer system	30 mL (15 mL per layer)
High Density Cell Factory 3-layer system	45 mL (15 mL per layer)

- 8. Incubate for 4–5 minutes or until cell detachment is visually verified.
- 9. Inactivate the trypsin-EDTA with 40 mL of the recommended growth medium per layer.

Cell Factory system	Growth medium volume per system
Cell Factory 2-layer system	80 mL (40 mL per layer)
High Density Cell Factory 3-layer system	120 mL (40 mL per layer)

10. Collect the cell suspension in a suitable sterile collection vessel (e.g., single-use bottle or carboy).

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- 11. Repeat step 9 to remove as many cells from the Cell Factory systems as possible.
- 12. Collect and pool the remaining cell suspension.
- 13. Agitate the collection vessel by gentle swirling or rotation, ensuring a homogeneous cell suspension.
- 14. Sample a small volume of cell suspension from the middle of each collection vessel.
- 15. Count the cells using available methods and record the count.
- Use the cell count to determine the amount of cell suspension needed, to reach the intended cell density in the next vessel.

Passaging into High Density Cell Factory 13-layer systems

 Plate 3 x Cell Factory 10-layer system (control) and 3 x High Density Cell Factory 13-layer system with 15,000 cells/cm², and with 200 mL per layer recommended growth medium.

Cell Factory system	Medium volume per system
Cell Factory 2-layer system	2 L (200 mL per layer)
High Density Cell Factory 3-layer system	2.6 L (200 mL per layer)

- 2. Incubate for 6 days in a 37°C heated space.
- 3. Take a sample from each unit for measurement of glucose, lactate and other metabolites (e.g. pH, glutamate and ammonium).
- 4. Remove the remaining medium from the cells.

5. Wash with 40 mL DPBS with no Ca²⁺ and Mg²⁺ per layer.

Cell Factory system	DPBS volume per system
Cell Factory 10-layer system	400 mL (40 mL per layer)
High Density Cell Factory 13-layer system	520 mL (40 mL per layer)

- 6. Discard the used wash buffer.
- 7. Add 15 mL 0.25% trypsin-EDTA per layer.

Cell Factory system	Trypsin-EDTA volume per system
Cell Factory 10-layer system	150 mL (15 mL per layer)
High Density Cell Factory 13-layer system	195 mL (15 mL per layer)

- 8. Incubate for 4–5 minutes or until detachment is visually verified.
- 9. Inactivate the trypsin-EDTA with 40 mL of the recommended growth medium per layer.

Cell Factory system	Growth medium volume per system
Cell Factory 10-layer system	400 mL (40 mL per layer)
High Density Cell Factory 13-layer system	520 mL (40 mL per layer)

- 10. Collect the cell suspension in a suitable sterile collection vessel.
- 11. Repeat step 9 to ensure complete removal of cells from the Cell Factory systems.
- 12. Collect and pool the remaining cell suspension into the collection vessel.
- 13. Count the cells using available methods and record the count.



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