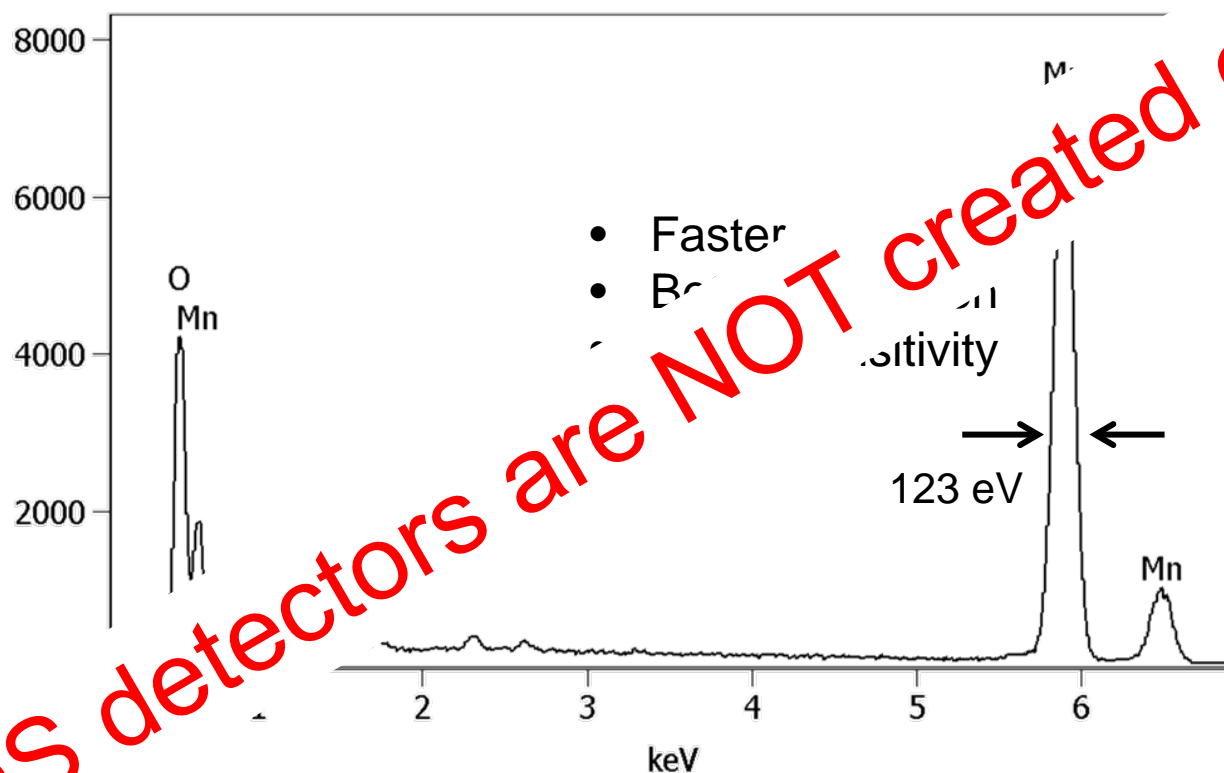


● ***Light element sensitivity:
EDS detectors are NOT created equal***

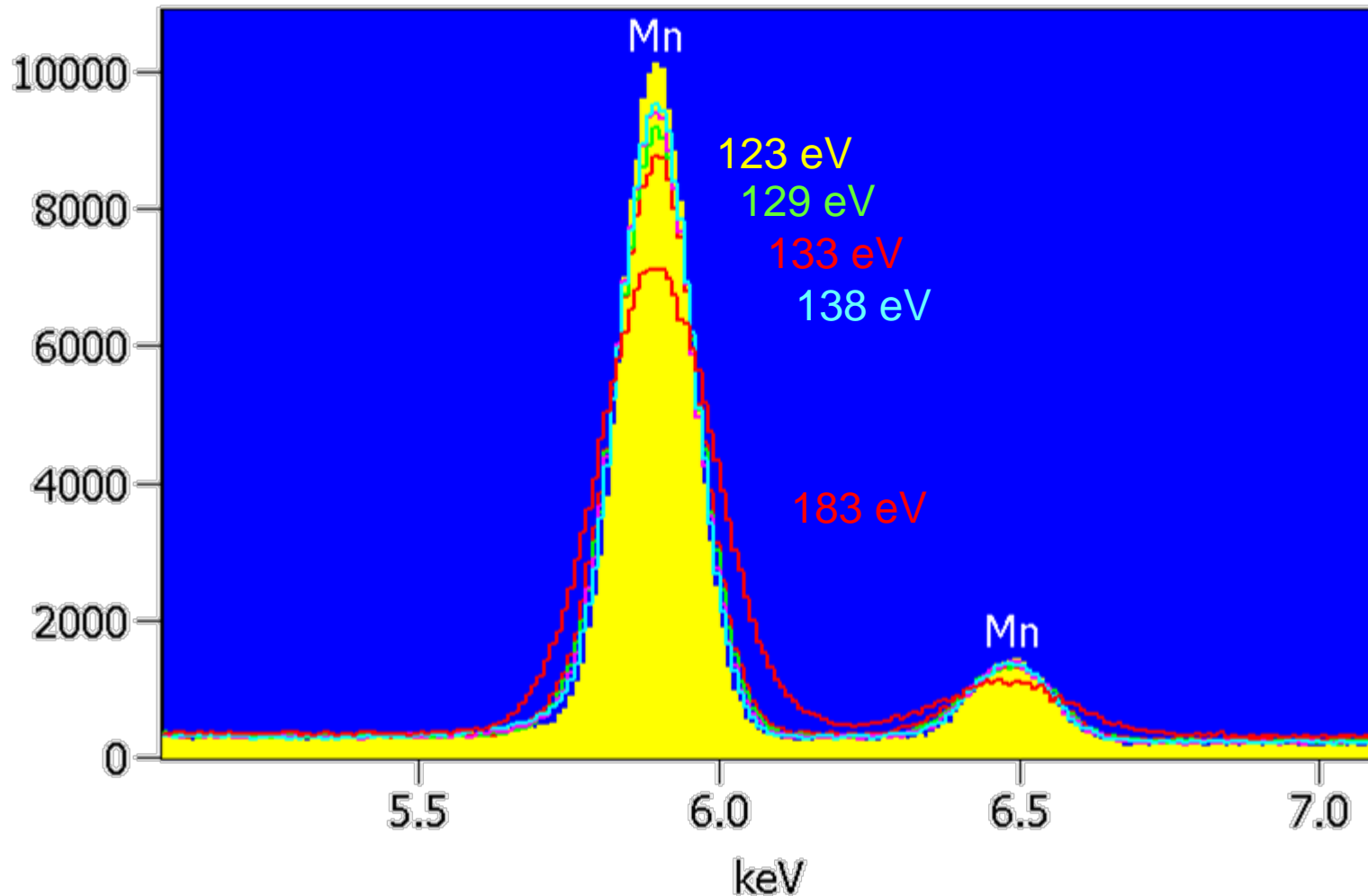
Keith Thompson
Aug 2014

EDS detectors have come a long way over the past decade

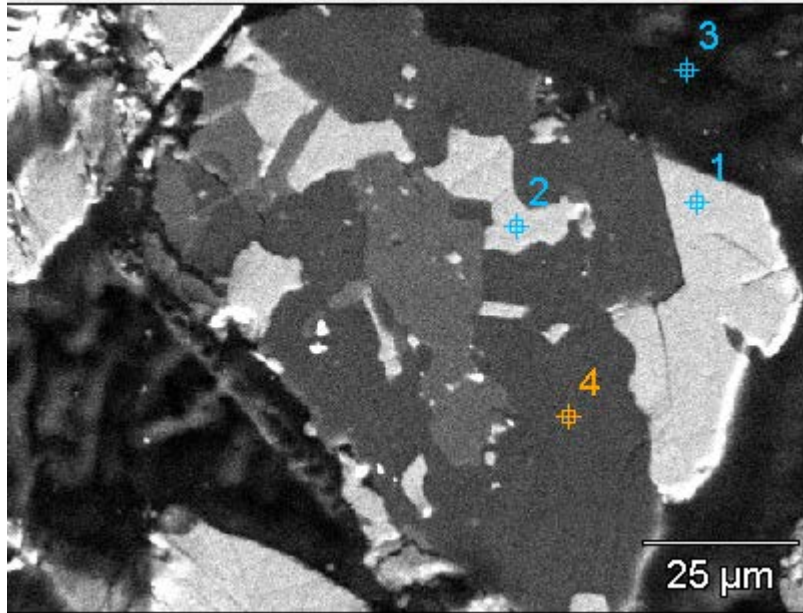


Most people will tell you that all detectors are basically the same

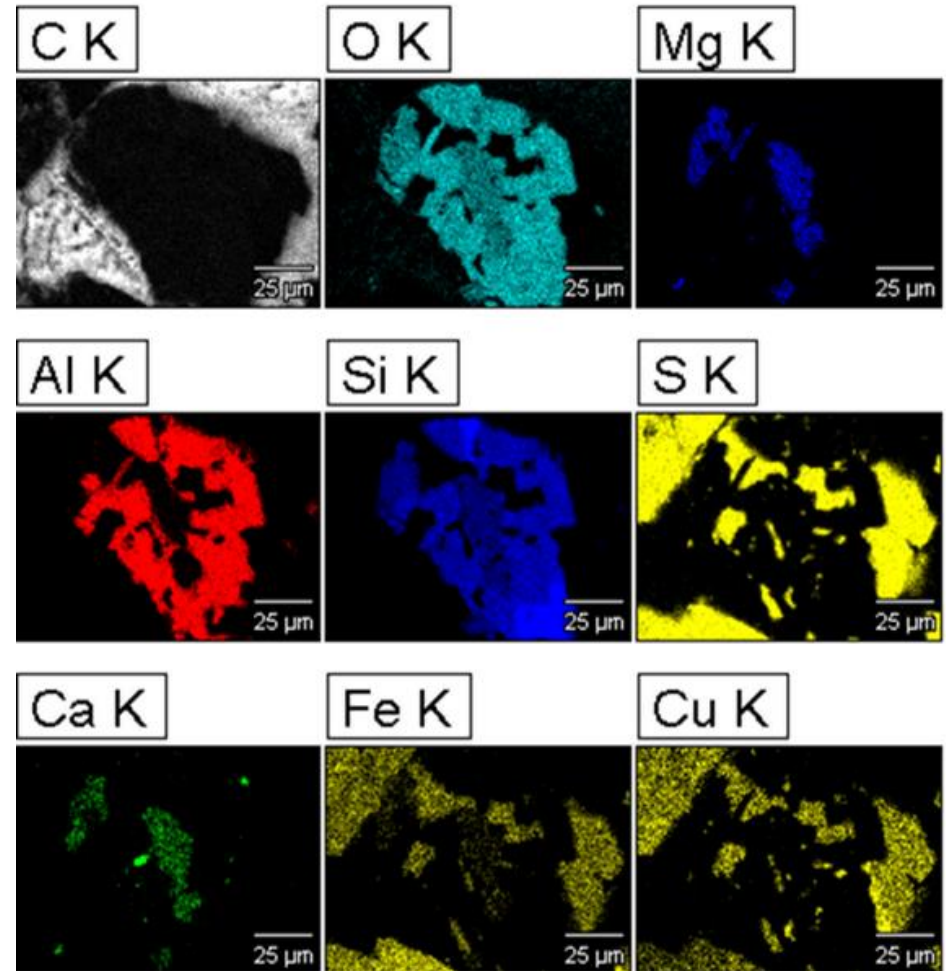
In the “middle – high” energy range:
detector performance is mostly the same between detectors.



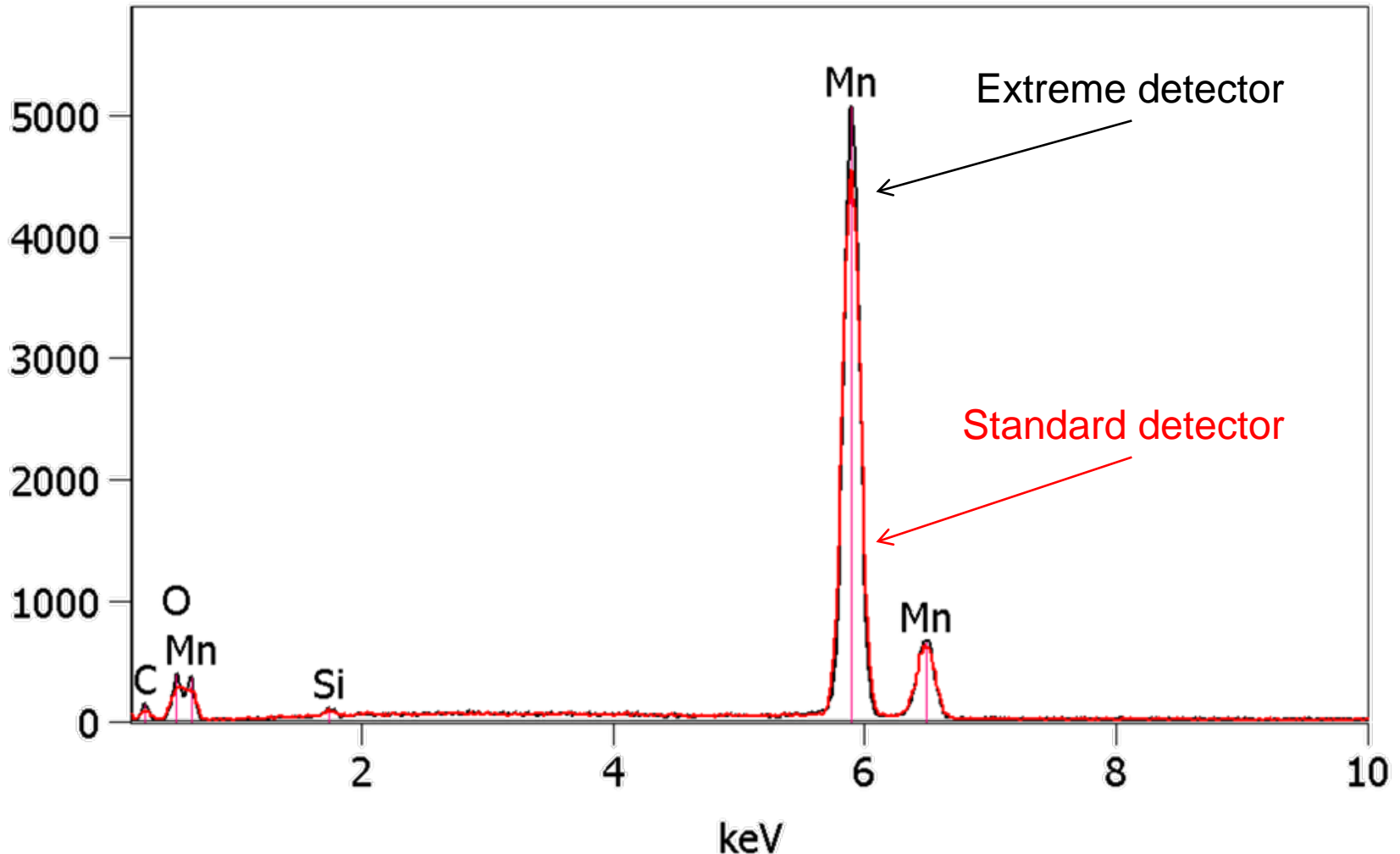
In the “middle – high” energy range:
detector performance is mostly the same between detectors.



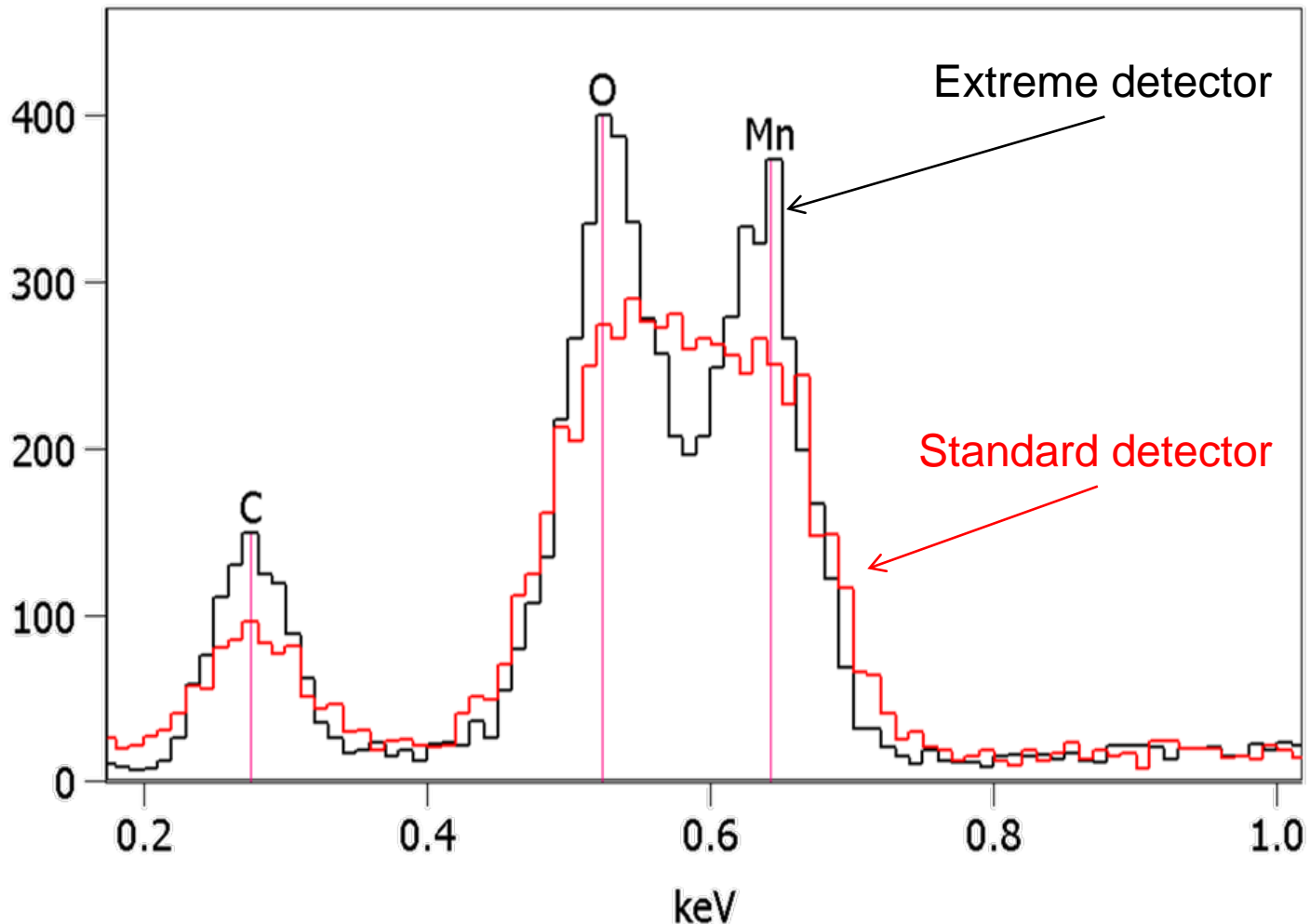
EDS map at 145 eV



In the “middle – high” energy range:
detector performance is mostly the same between detectors.



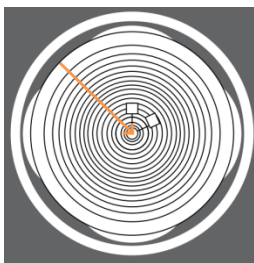
In the light element world:
some EDS detectors just don't hold up.



Why are some detectors better than others at low energies?

- Impact of the SDD Module
- Impact of the architecture
- Impact of the window

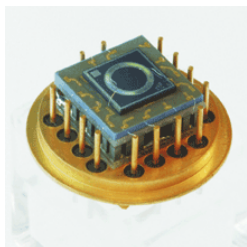
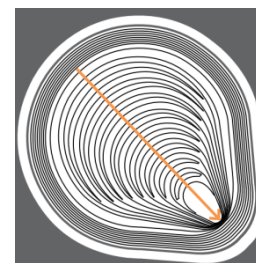
Three main factors in SDD light element performance



Traditional – circular / symmetric

vs.

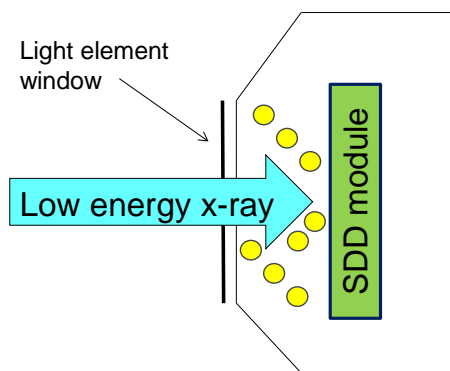
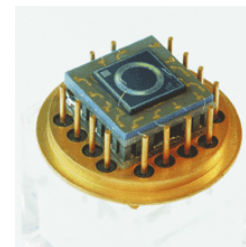
Modern – tear drop, small FET



Traditional: wire-bonded FET

vs.

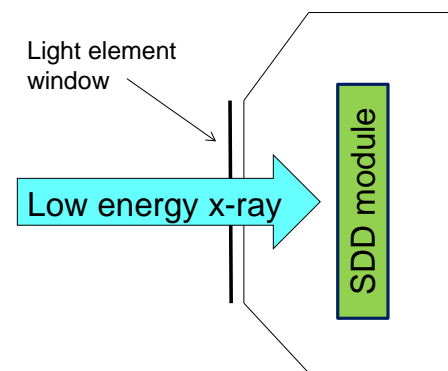
Modern: integrated, “on-chip” FET



Traditional: N₂ backed window

vs.

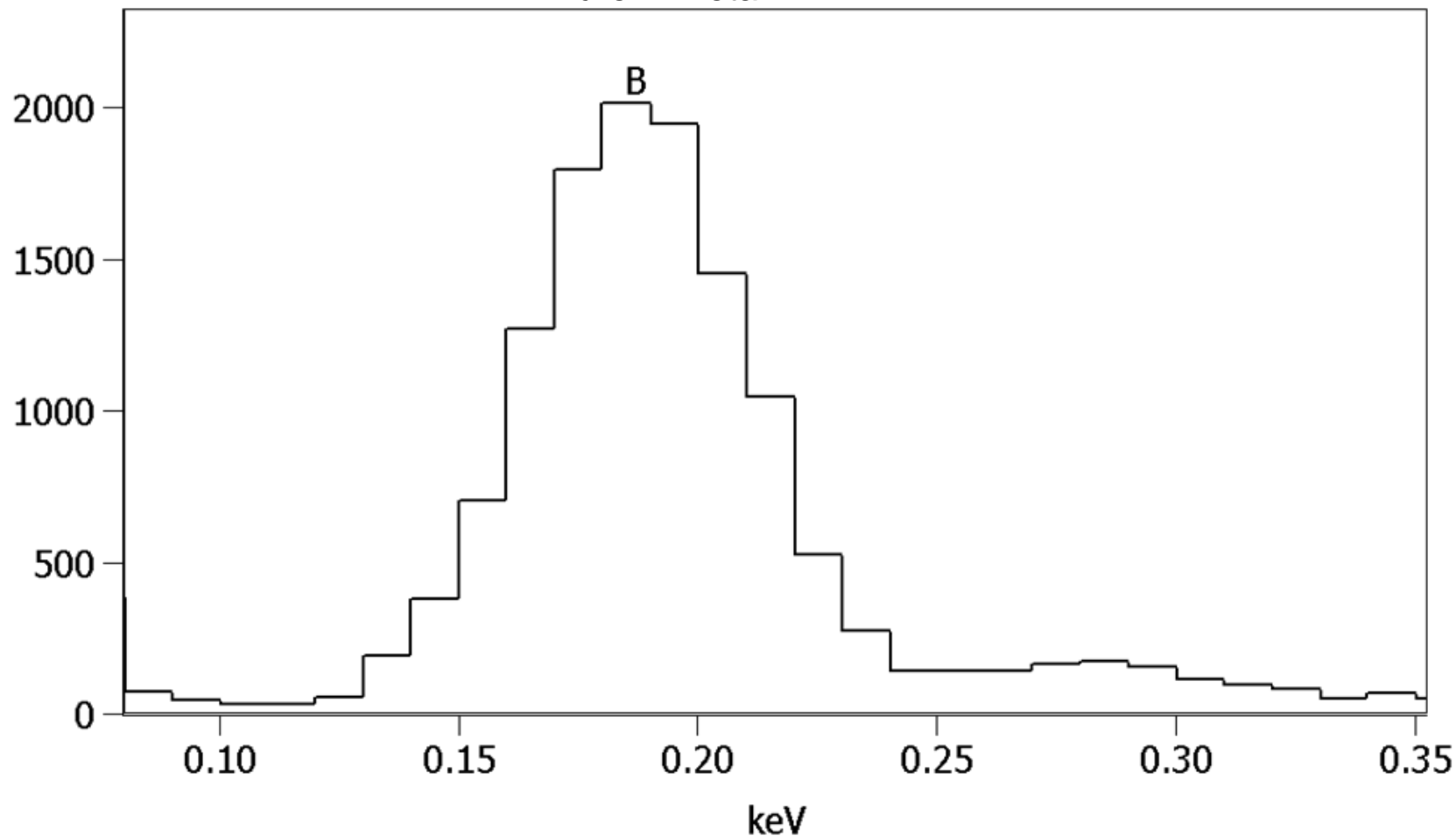
Modern: evacuated window



Light element sensitivity: “Sensitive to B”

Full scale counts: 2174

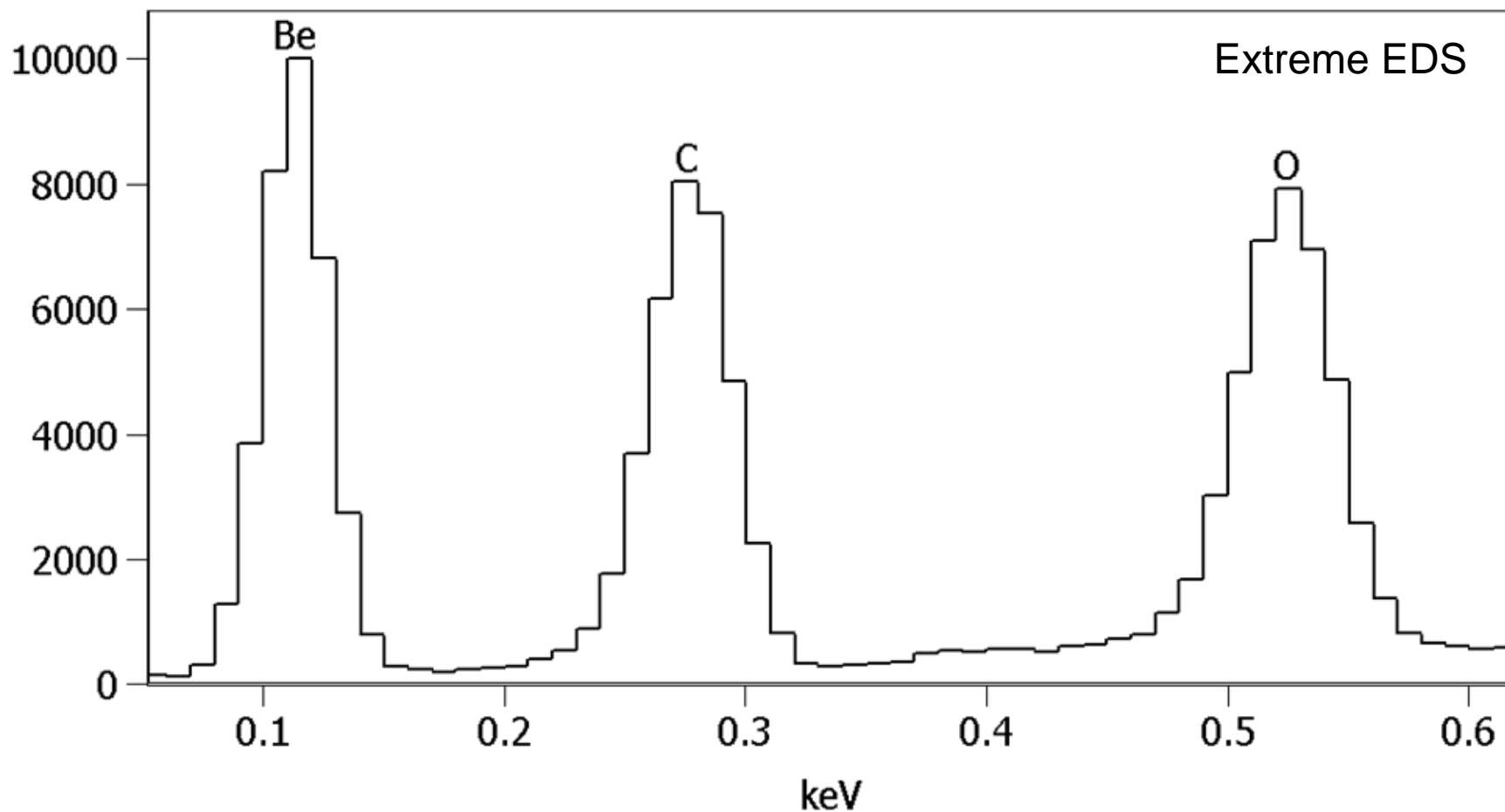
B Compact no VP(1)
Pure B metal



Light element sensitivity: “Sensitive to Be”

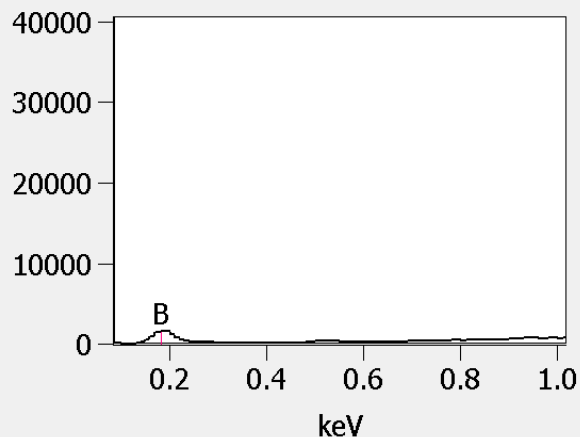
Full scale counts: 9998

SN6551 Be 10 mm2



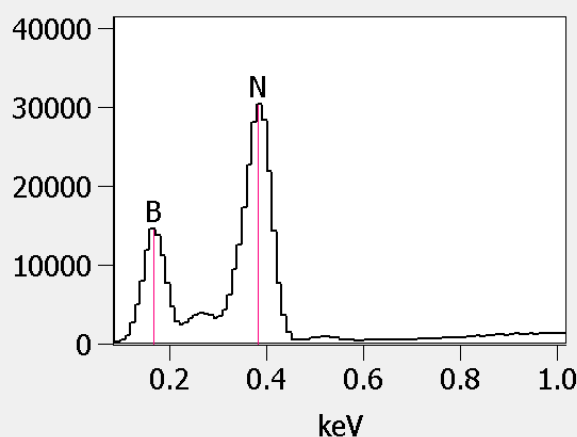
Impact of the module

B N2 back filled



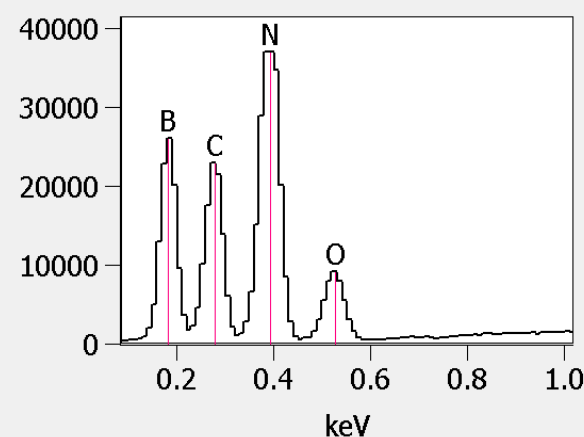
N2 back-filled window
Traditional round geometry

BN evacuated



Evacuated window
Traditional round geometry

BN evacuated tear drop



Evacuated window
Tear-drop geometry

Stronger B peak

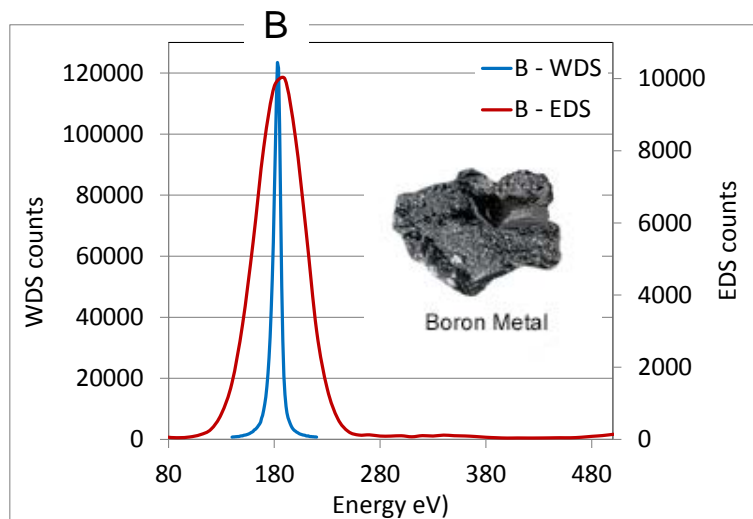
Smaller zero width

Better signal to noise

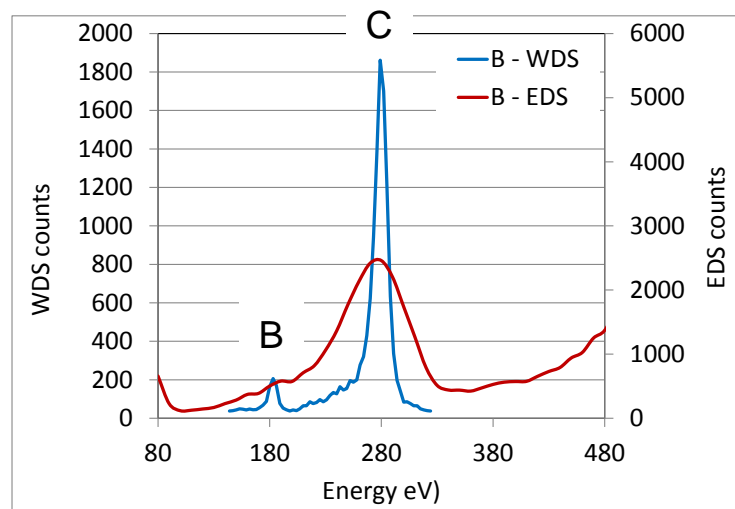
Some Examples

- Trace B in steel

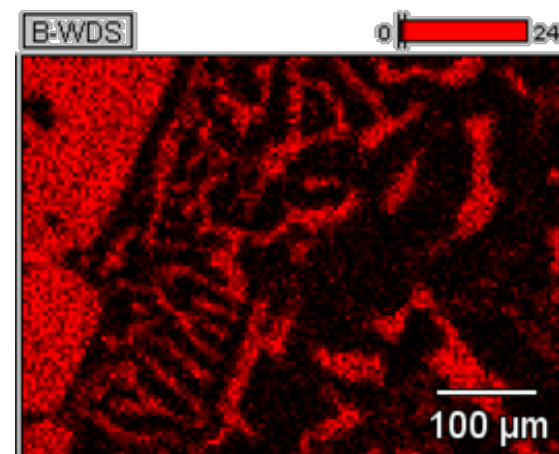
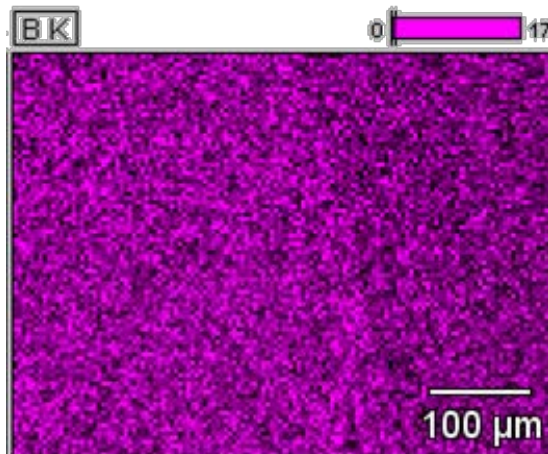
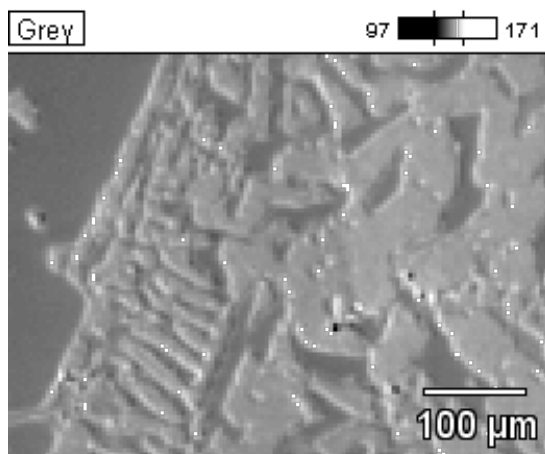
Mapping 2% B in Fe-Cr: Traditional detector



B metal is easy for EDS/WDS

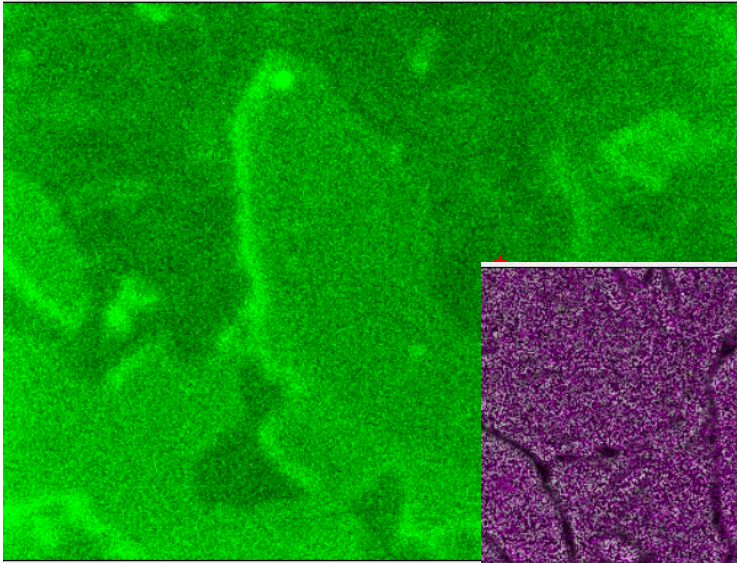


Trace B (2% B in Fe-Cr) is harder

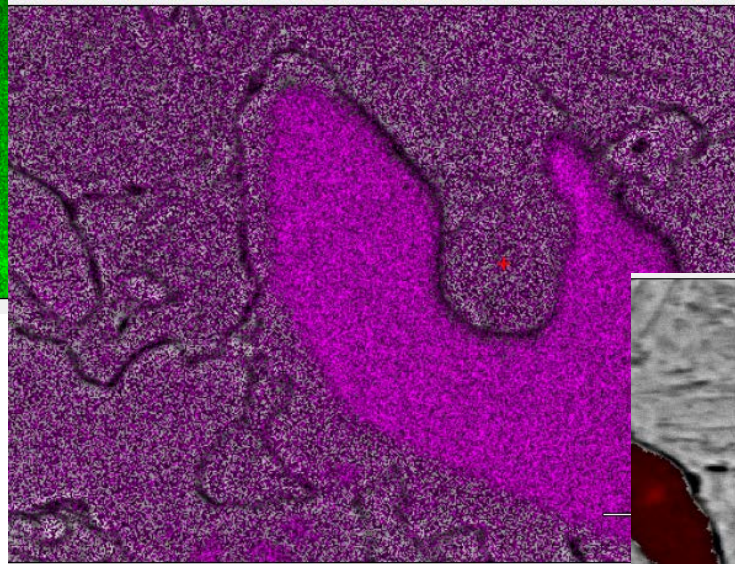


Mapping 2% B in Fe-Cr

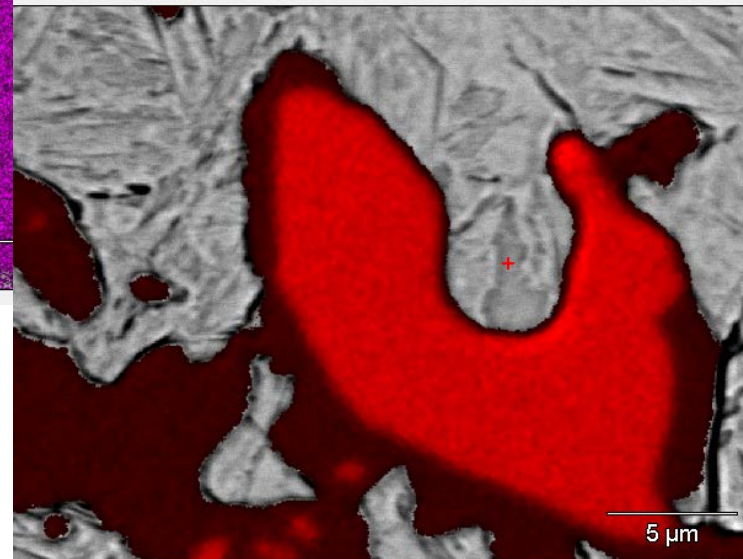
B raw counts



B Net counts
(processed)



B WDS

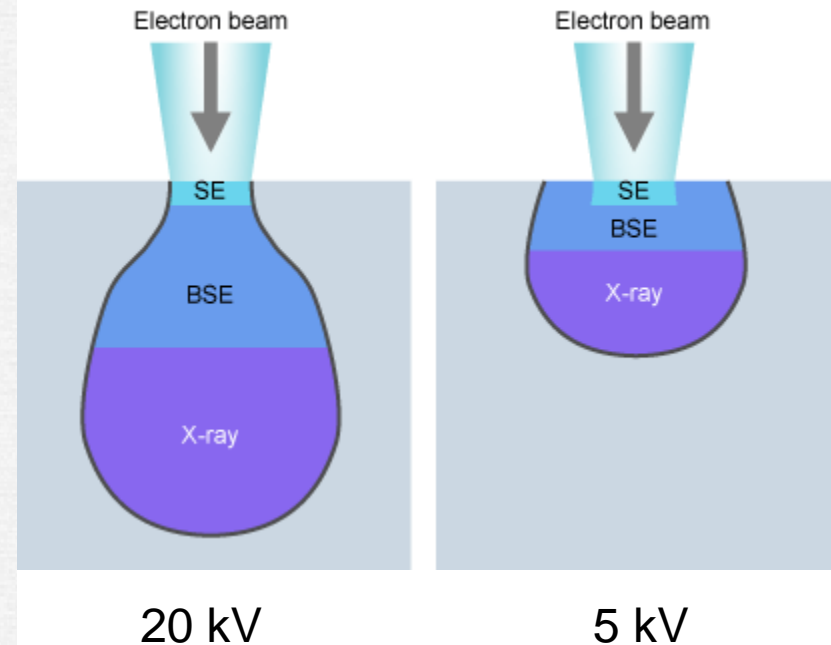
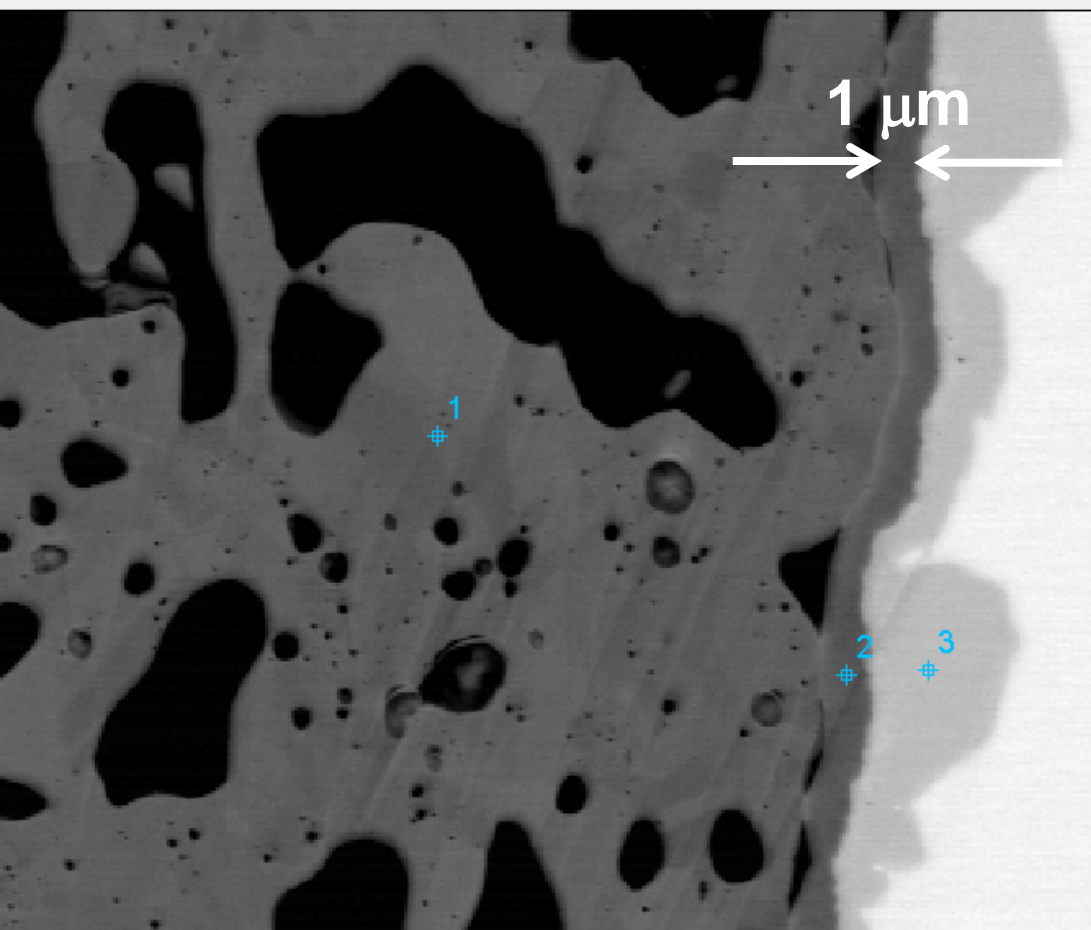


1. With an evacuated tear-drop detector trace B mapping is possible.
2. “Processing” the maps to remove background helps.
3. WDS still provides the best answer.

Some Examples

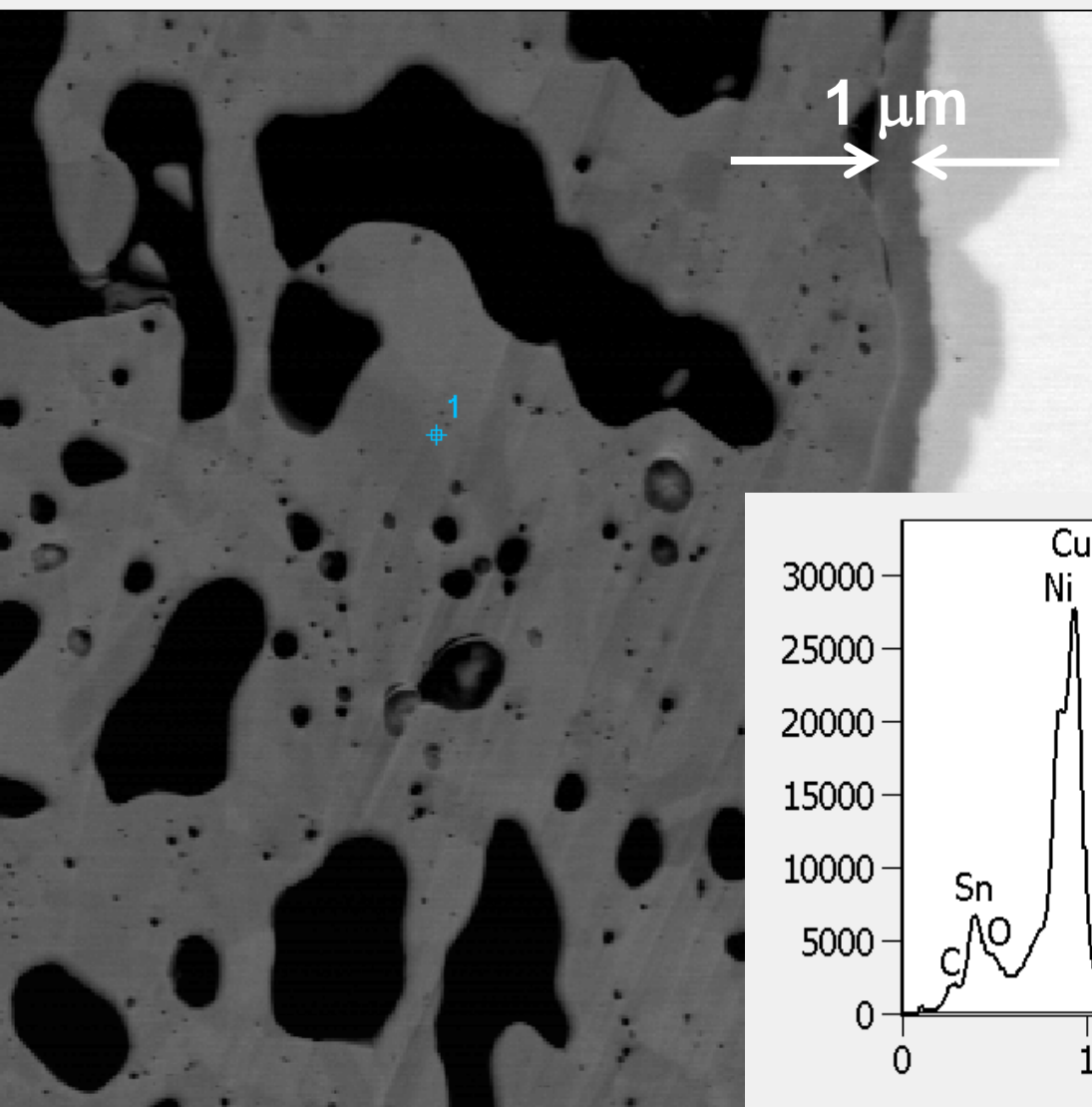
- Sn: Ni-Cu intermetallic

EDS Ni-Cu intermetallic

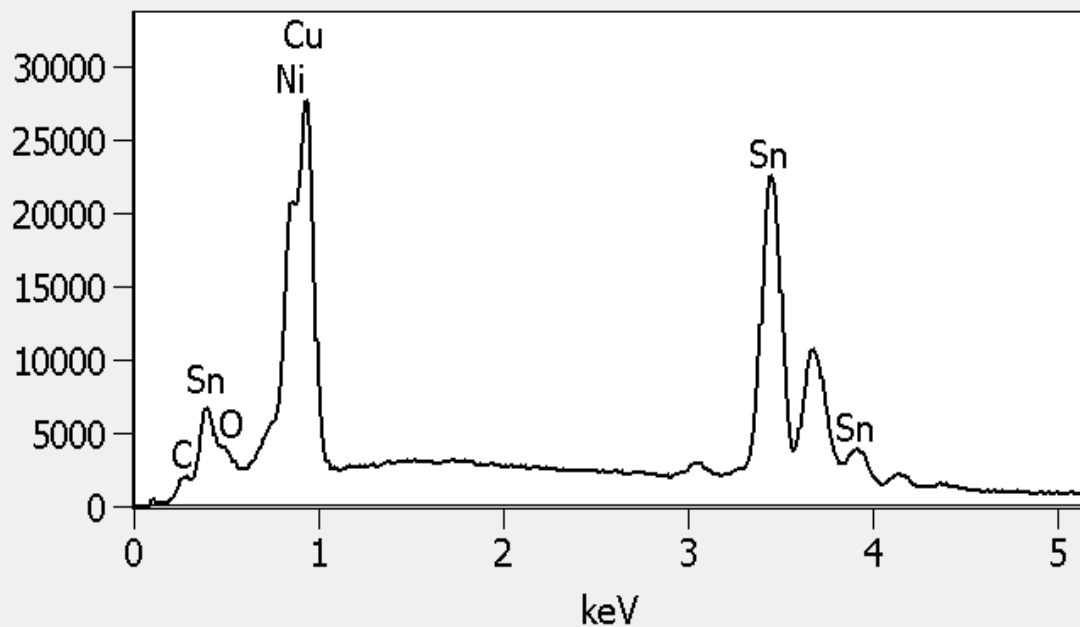


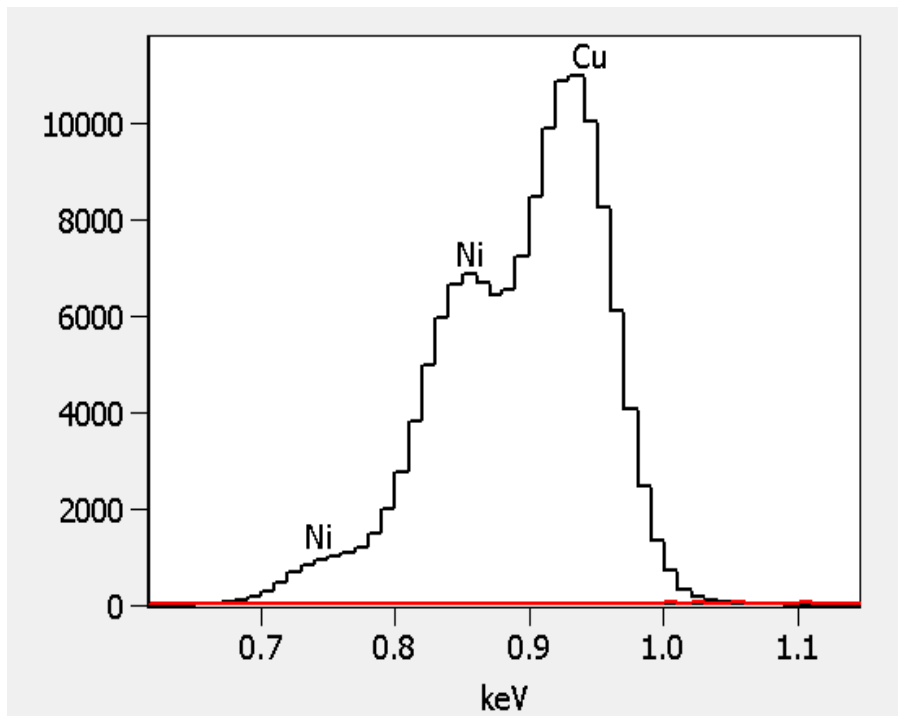
The goal is to examine potential interdiffusion through a thin barrier layer.
Low kV analysis to avoid an interaction volume that may pollute the data

Spectrum analysis: EDS Ni-Cu intermetallic

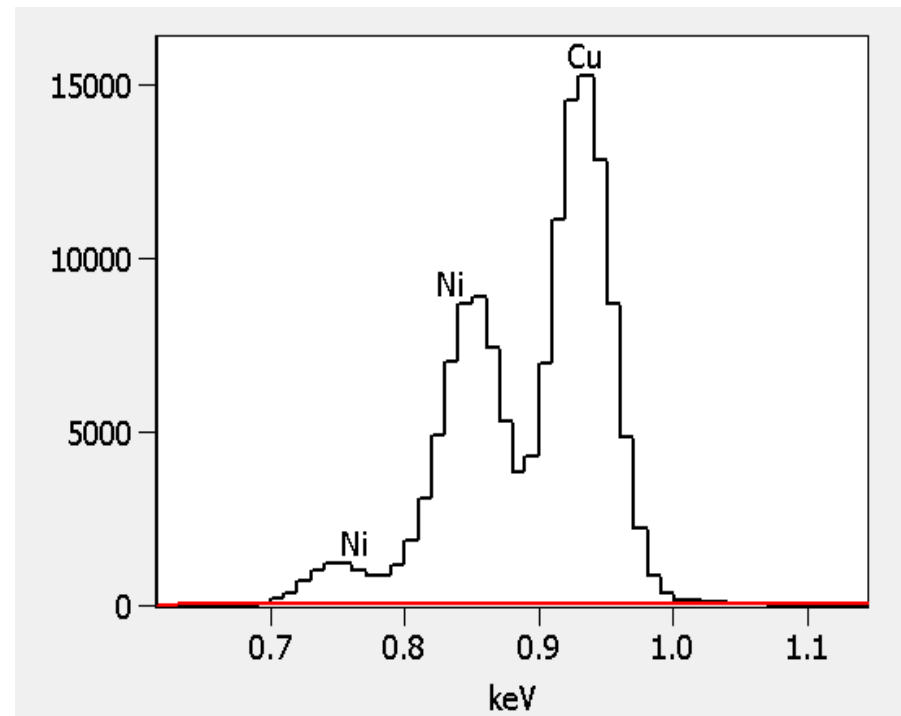


Serious overlap



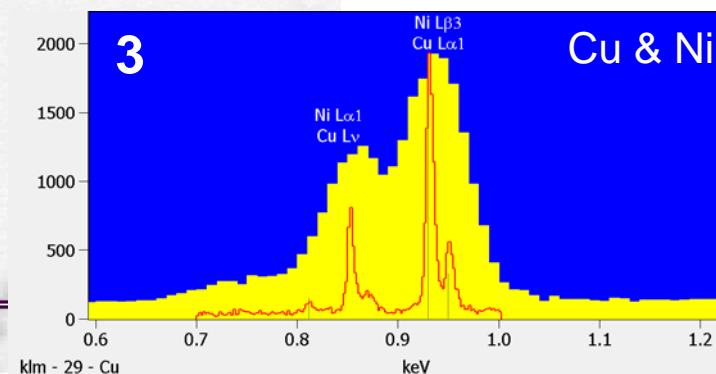
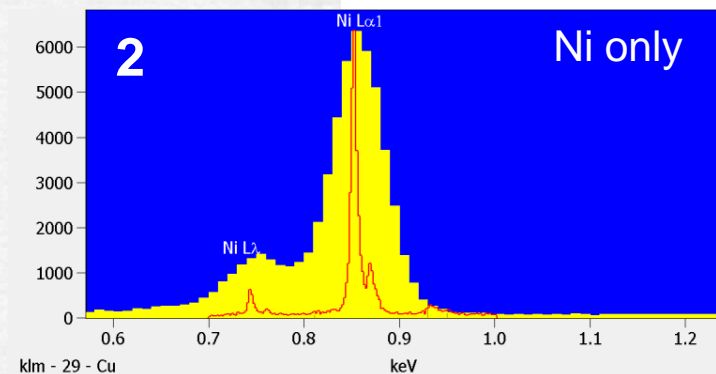
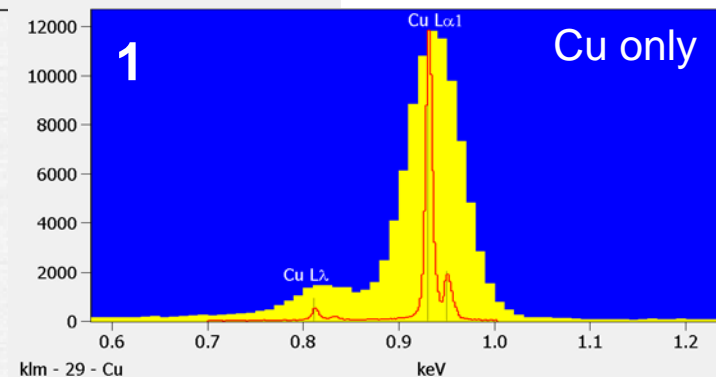
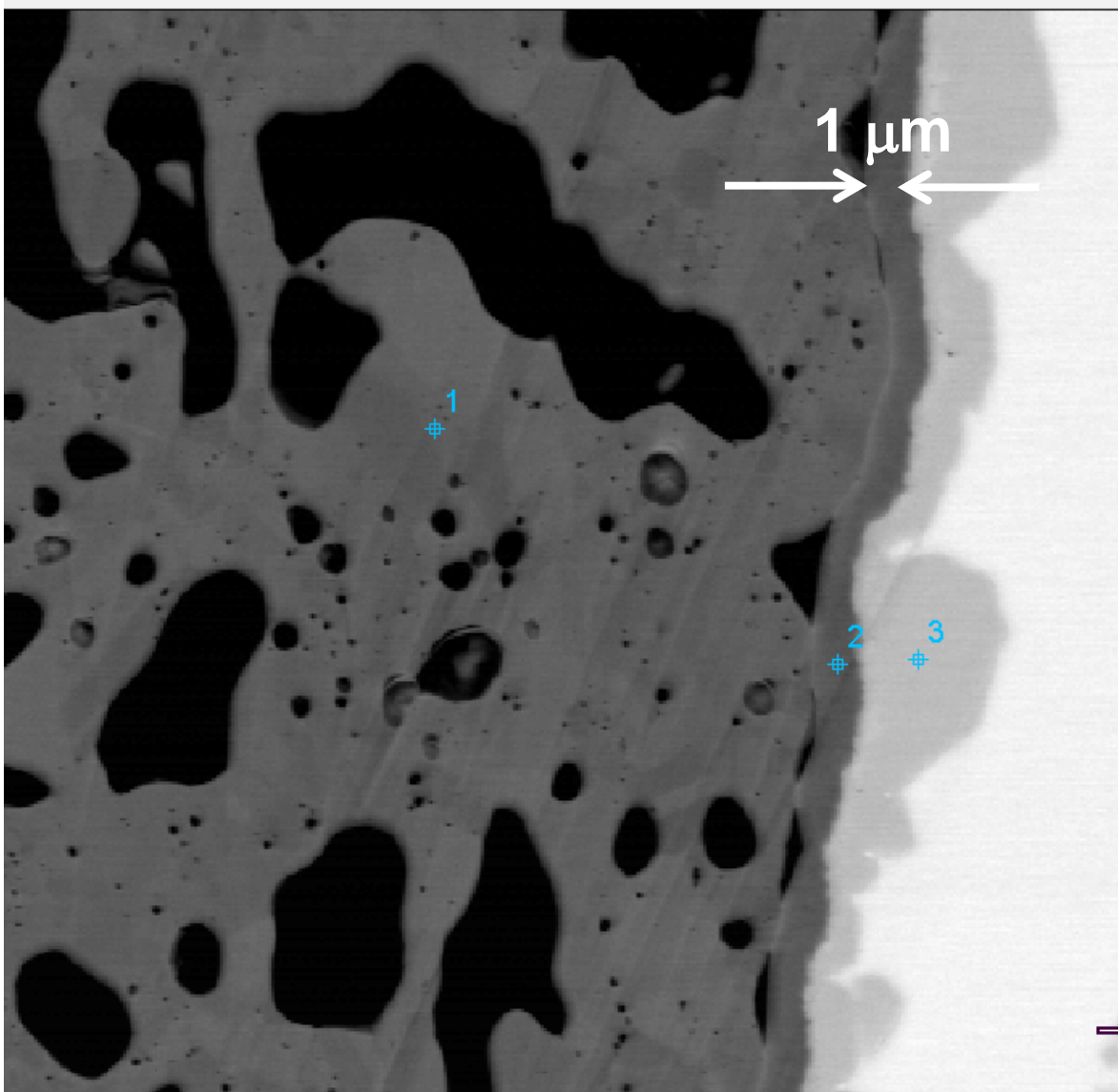


Standard module



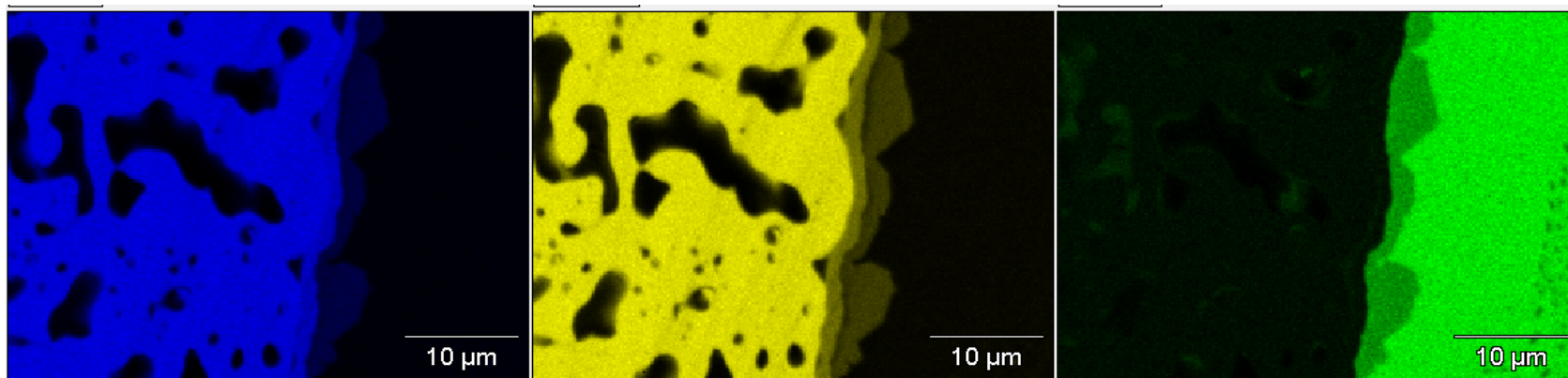
Advanced module

Spectrum analysis: WDS vs. EDS Ni-Cu intermetallic

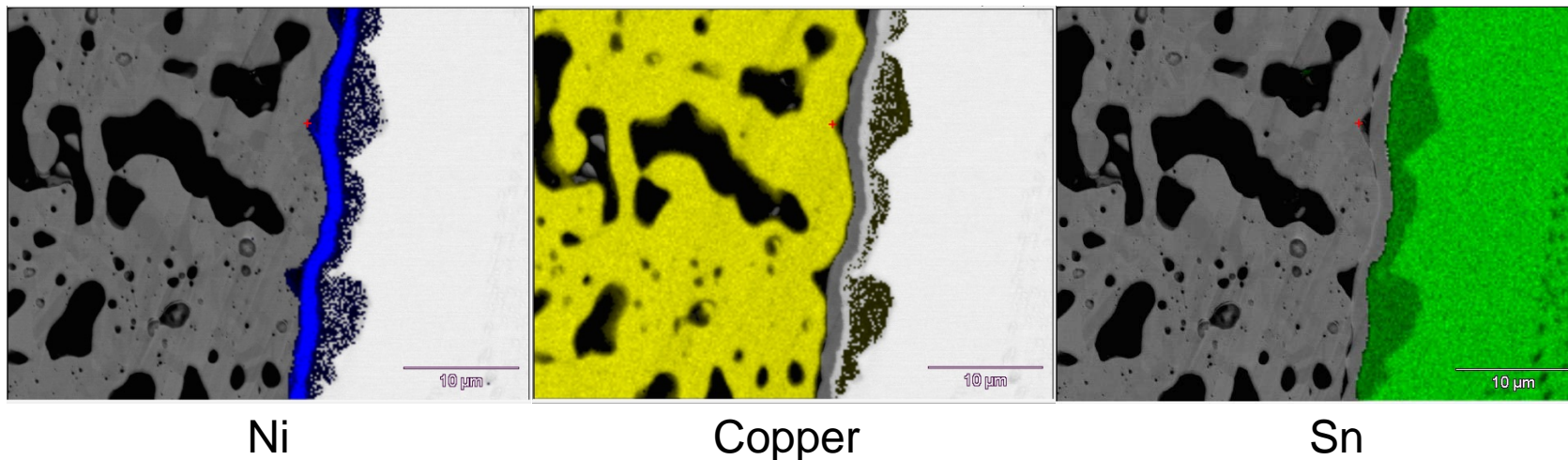


EDS vs. WDS maps – Ni, Cu, Sn

EDS element maps are confounded

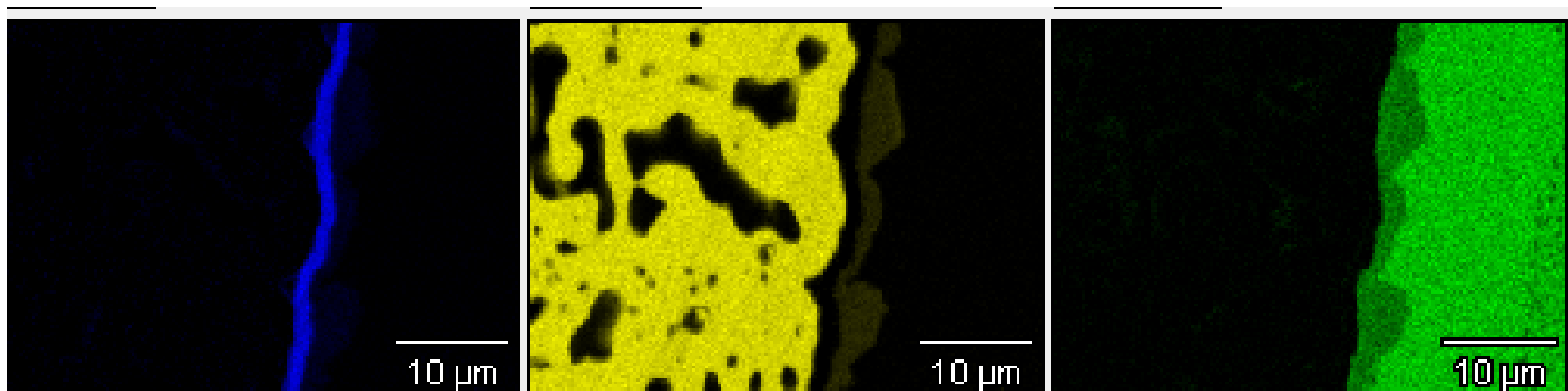


WDS element maps provide complete confidence

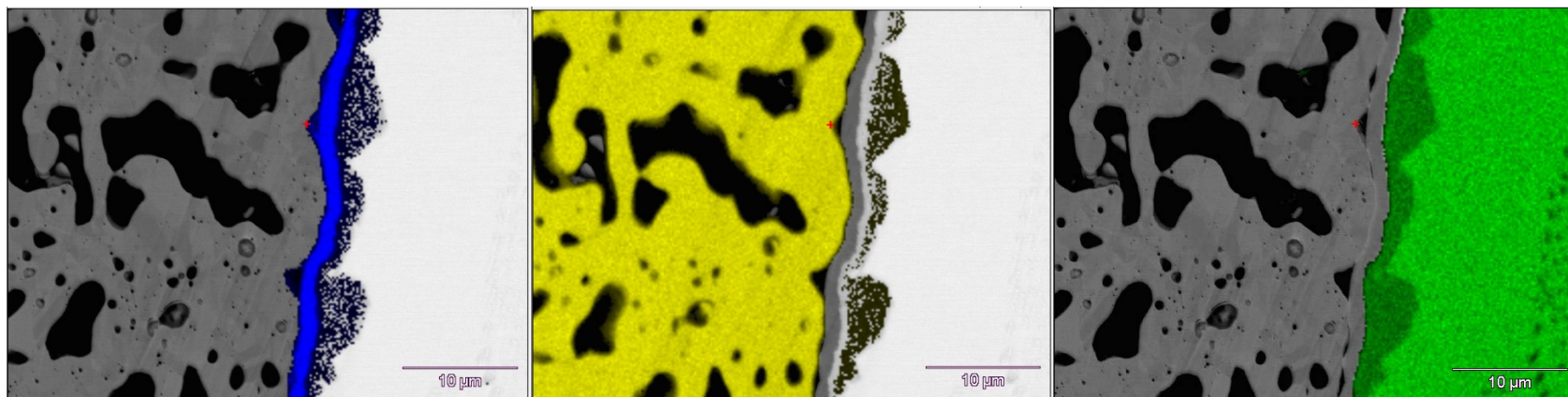


EDS vs. WDS maps – Ni, Cu, Sn – **Processed!**

The PROCESSED EDS element maps provide a better look



WDS element maps provide complete confidence



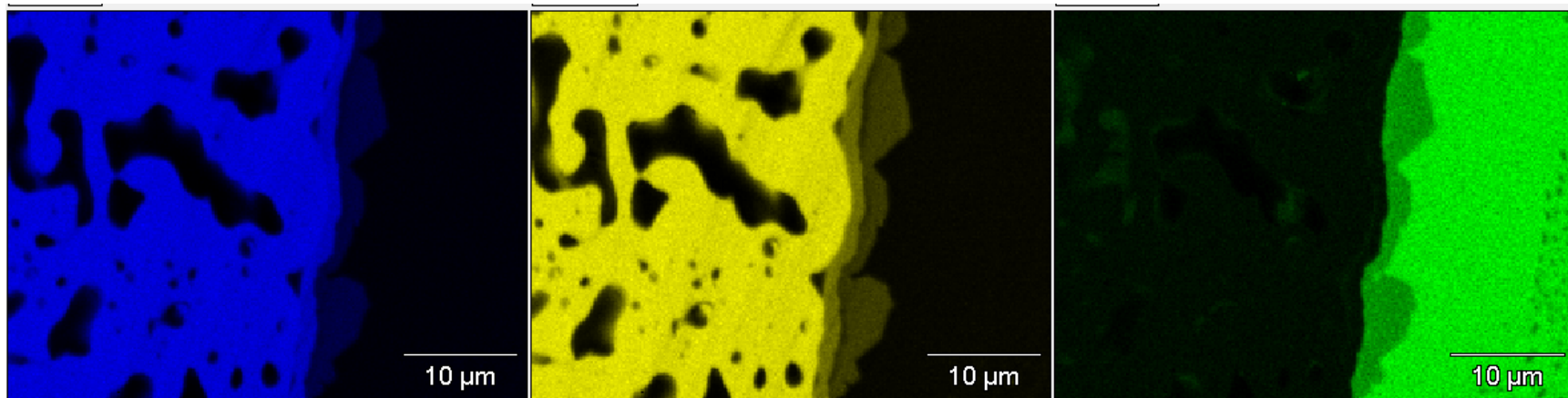
Ni

Copper

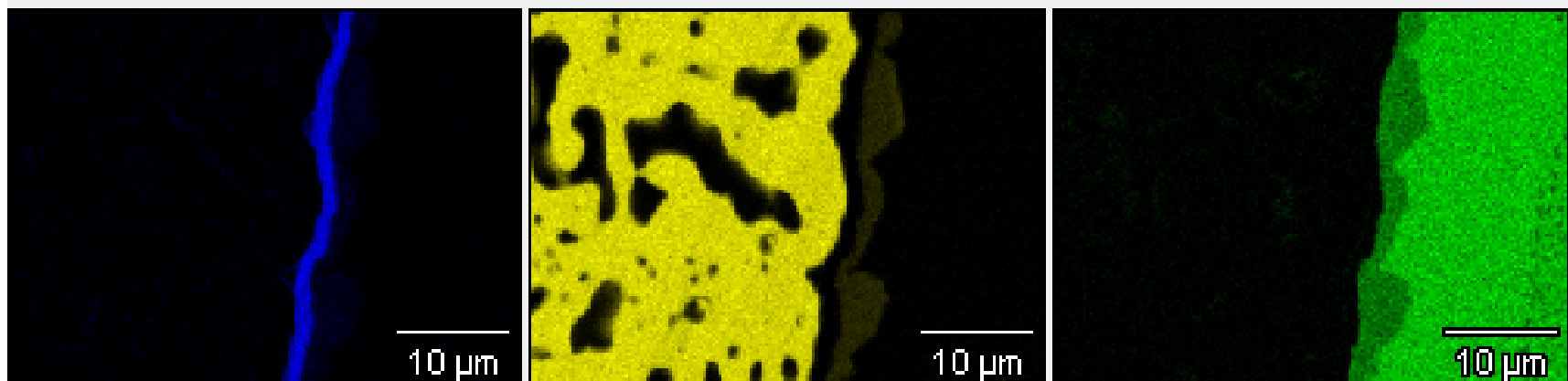
Sn

EDS vs. WDS maps – Ni, Cu, Sn – **Processed!**

Raw EDS element maps



PROCESSED – Net Counts – EDS element maps



Summary

- EDS detectors are not all the same.
- The light element performance is very different based on
 - SDD module type
 - Detector window
 - Overall detector architecture
- Know your application
 - Mid – high energy applications: Most EDS detectors are fine
 - Low energy applications: Need the best possible EDS detector.
 - Often post-processing algorithms can extract the correct answer even when the raw data is confounding.