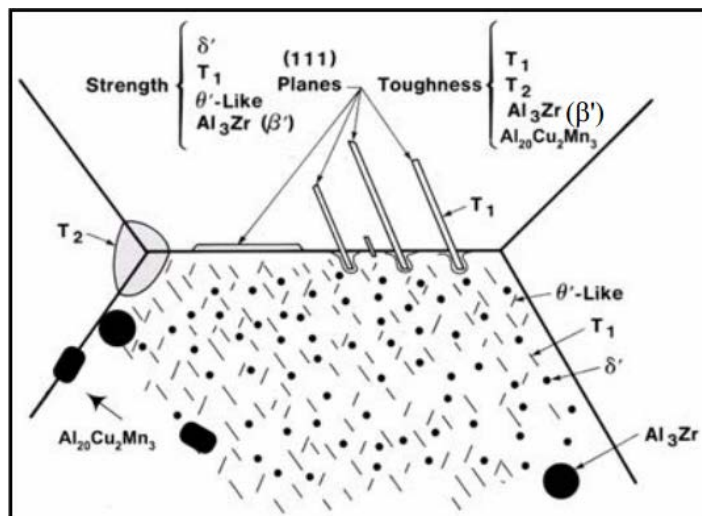
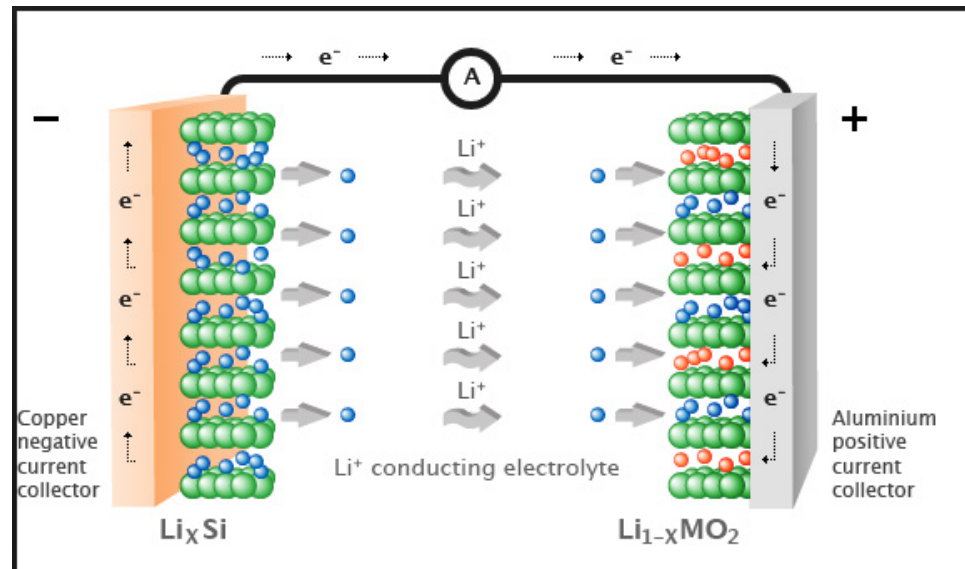
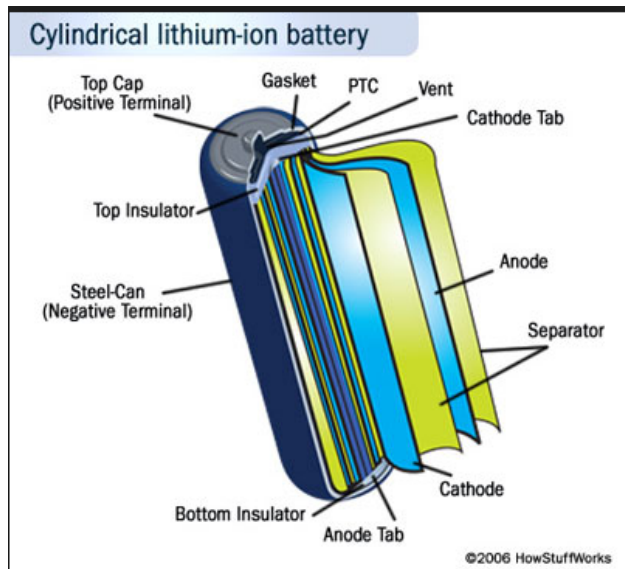


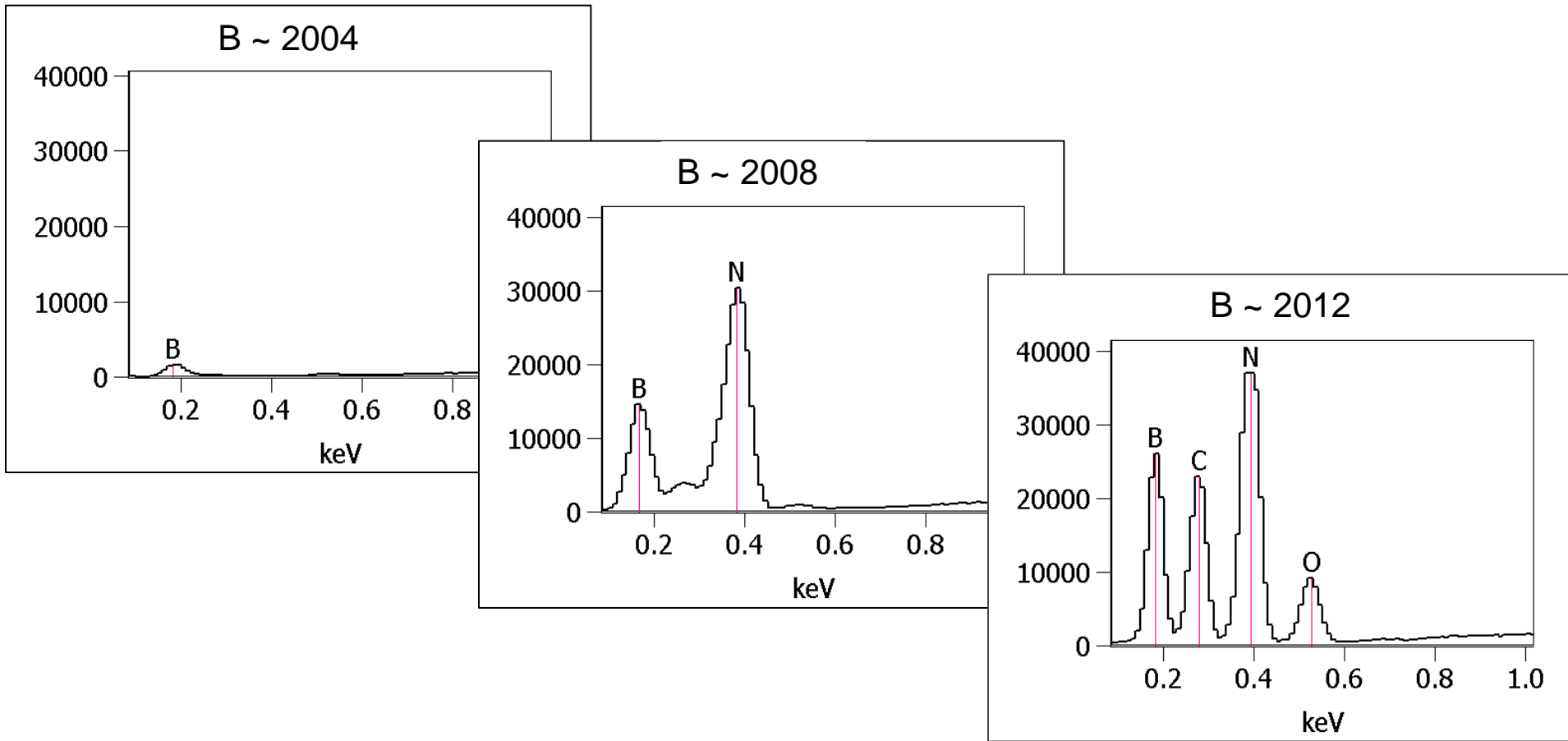
# ● Detecting Li with EDS

October 2014

# Why detect Li x-rays? Applications

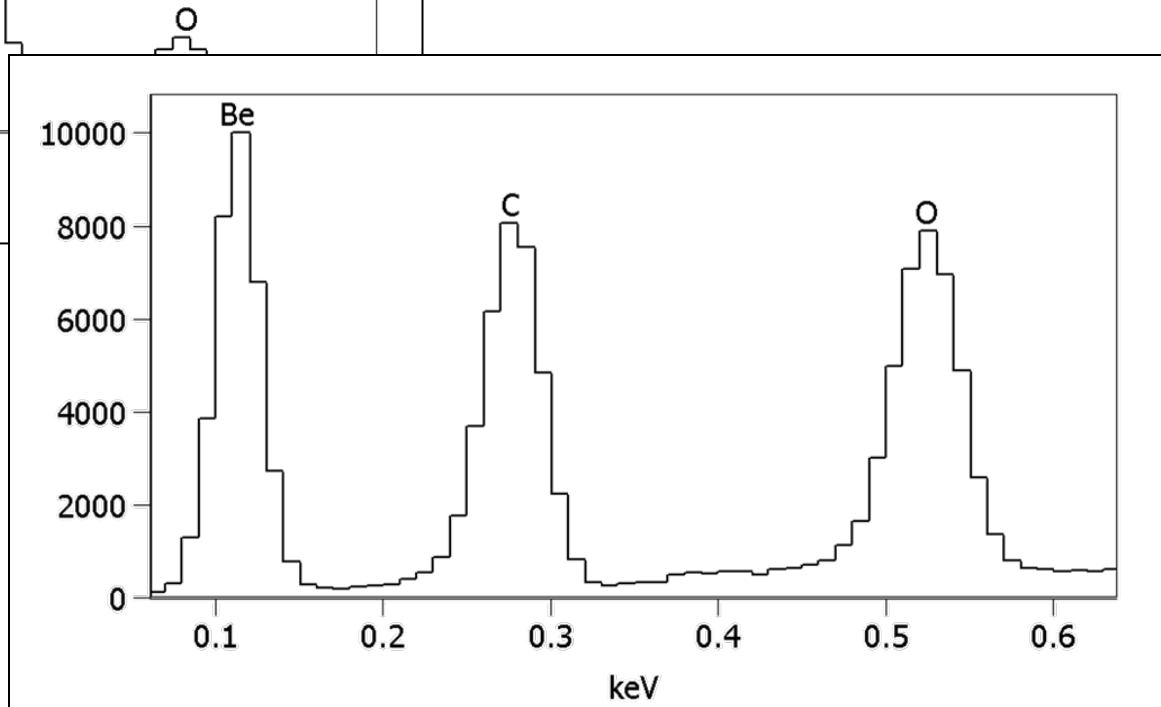
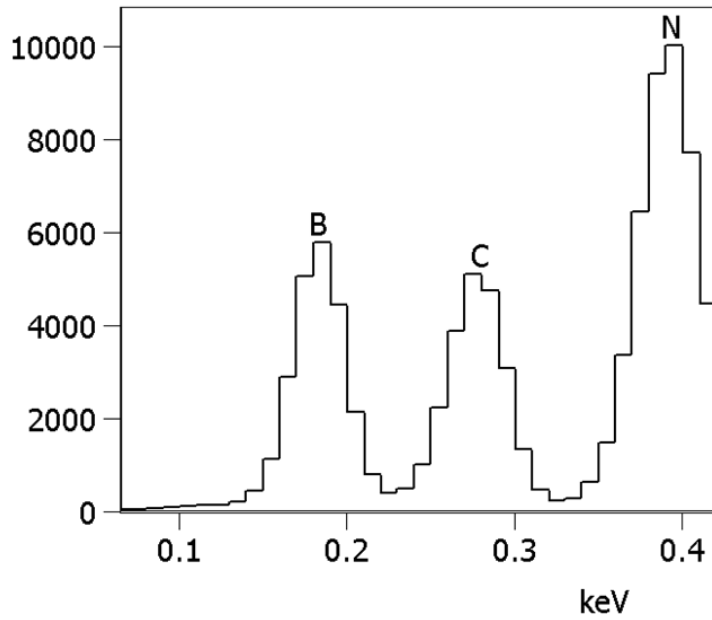


# Why detect Li X-rays? Detector Technology



Light element sensitivity represents a continued evolution in detector technology.

# Why detect Li X-rays? Detector Technology



From B to Be



# ● **Challenge # 1**

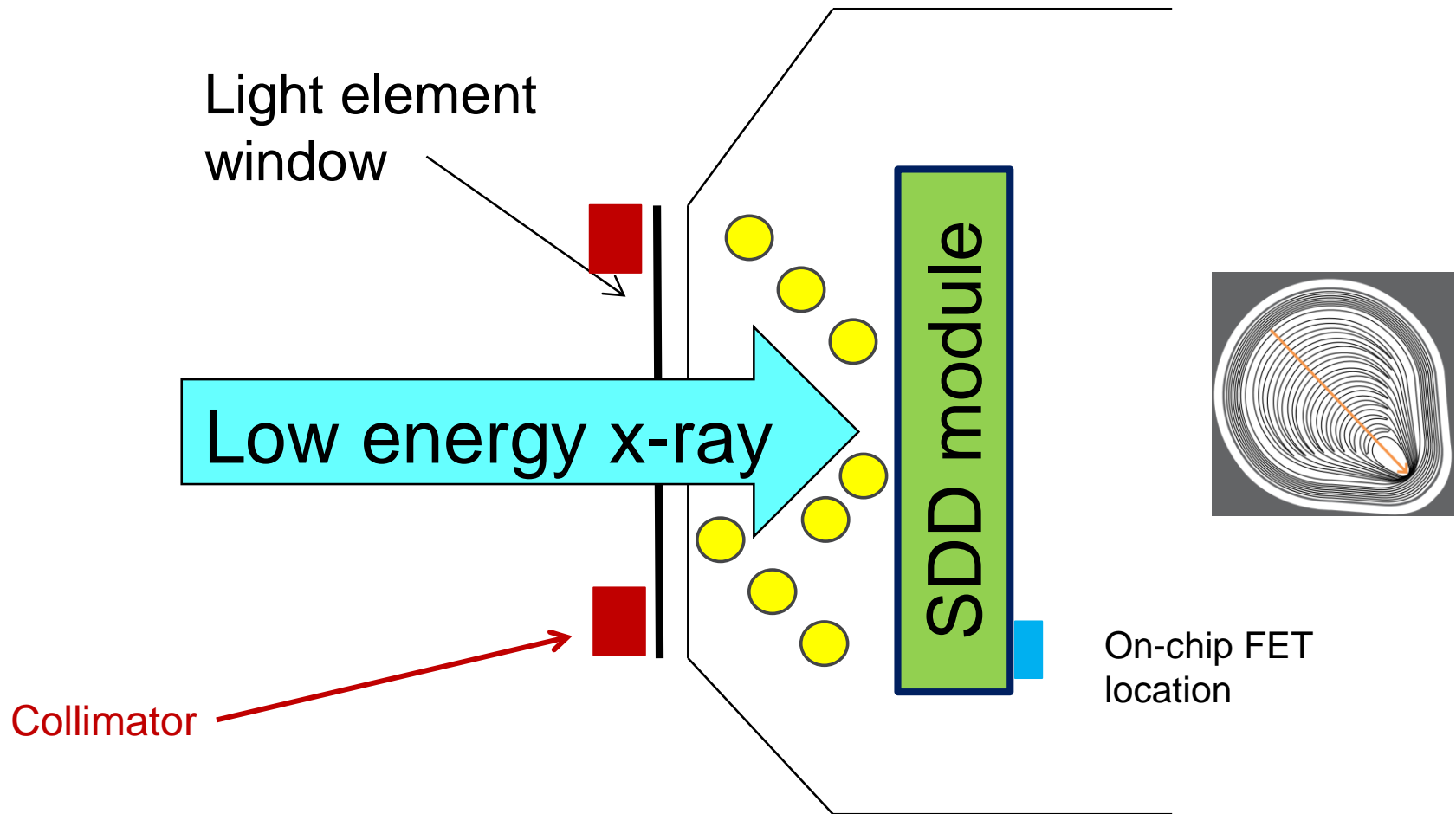
Building an EDS that detects Li x-rays

# Building an EDS that detects Li x-rays

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- Spectral performance
  - Zero width < 30 eV
  - Discriminate a 52 eV energy event
  - Peak to background for trace detection
  
- Windowless
  - Eliminate absorption of Li x-rays in the window

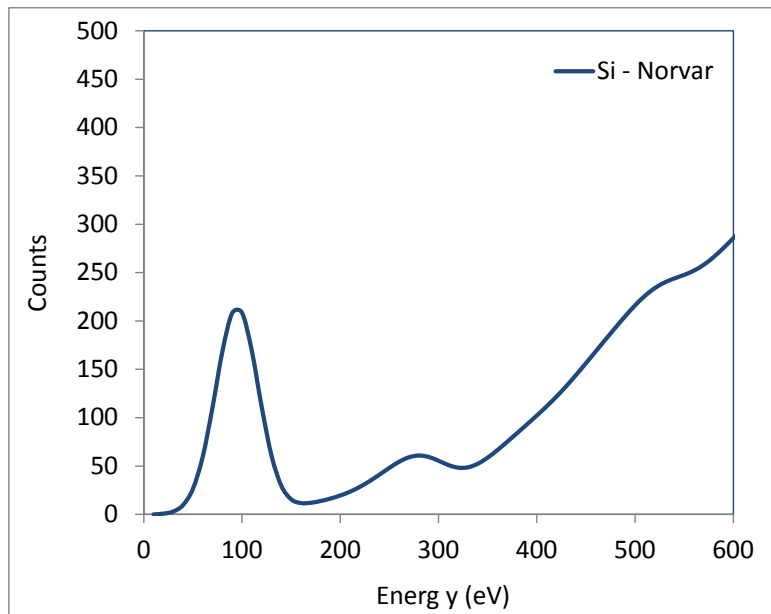
# Building an EDS that detects Li x-rays



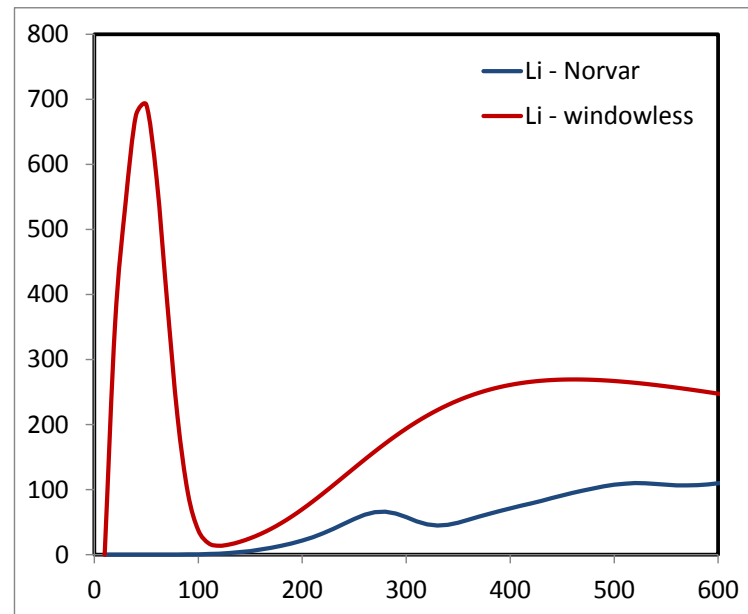
Low energy x-rays have a difficult time getting to the SDD module

# The challenge of the window

## Simulations



Si-L line with window

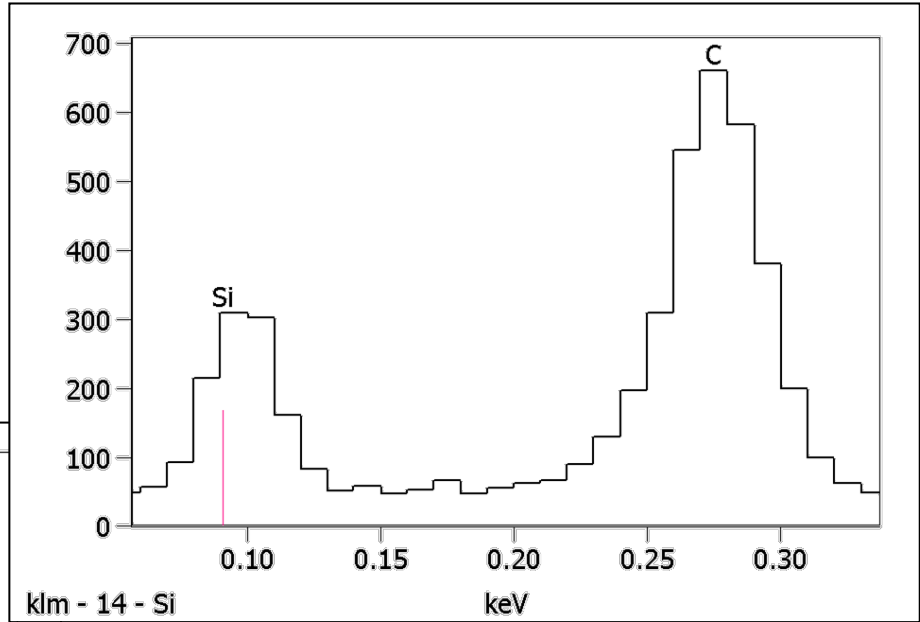
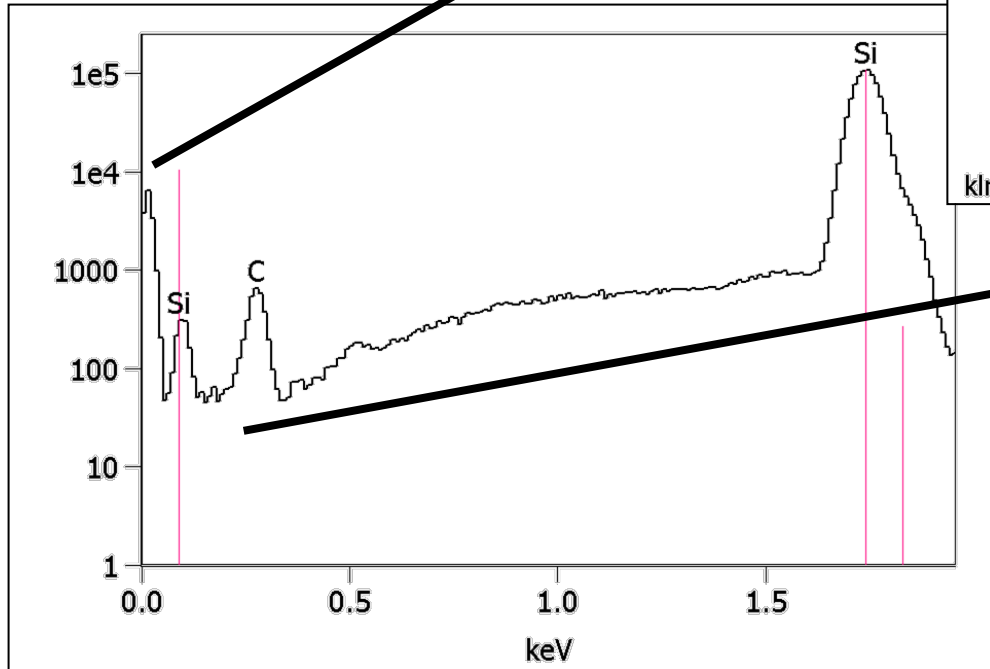


Li-k line with and w/o window



# Actual data: Si-L lines (detector w/window)

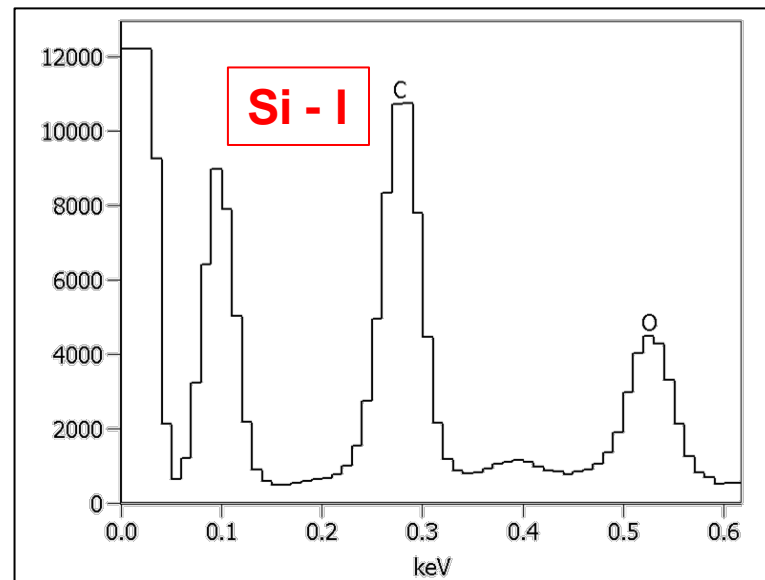
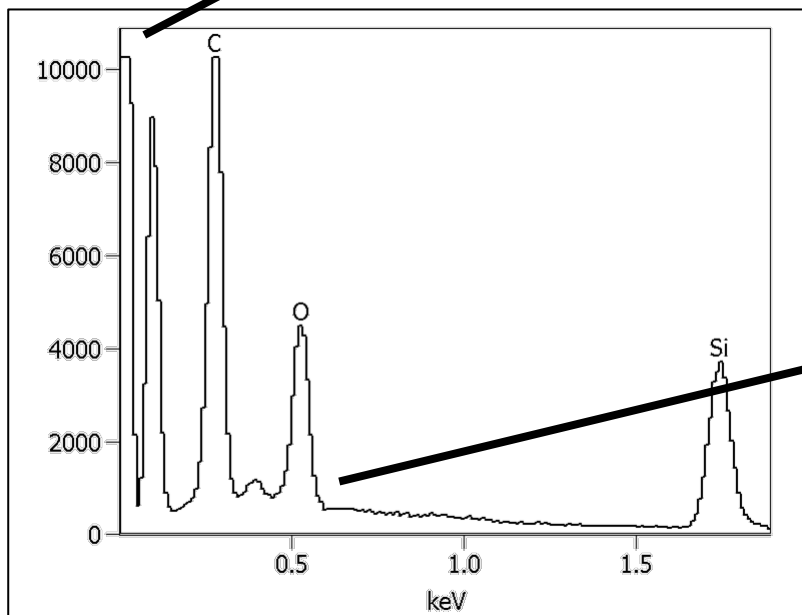
Si-L line even with the accelerating voltage at 20 kV



Seeing the Si-L line has become normal even with a window present

# Actual data: Si-L lines (windowless)

Si-L line sharper and cleaner with a windowless EDS detector

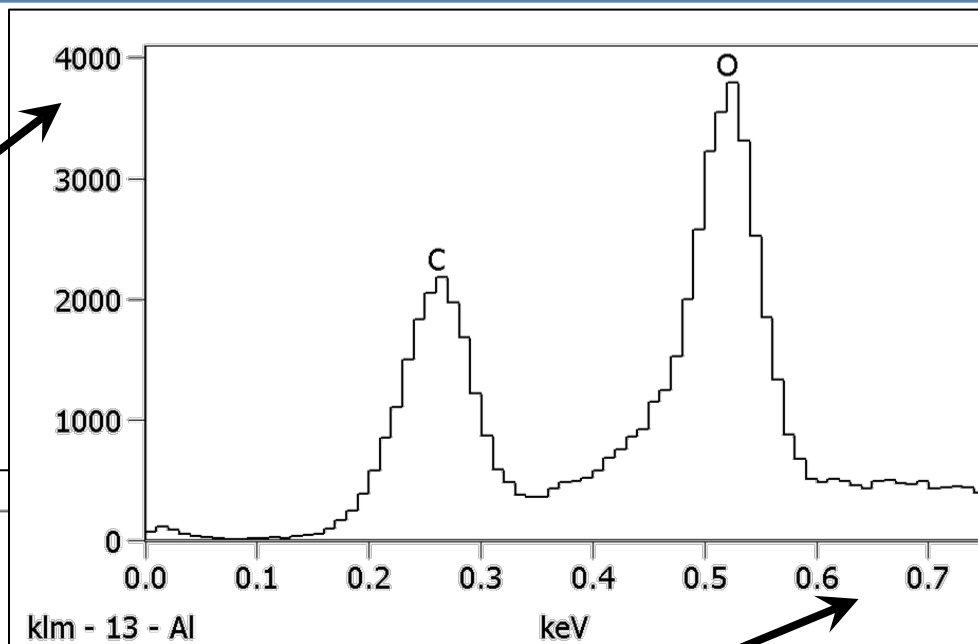
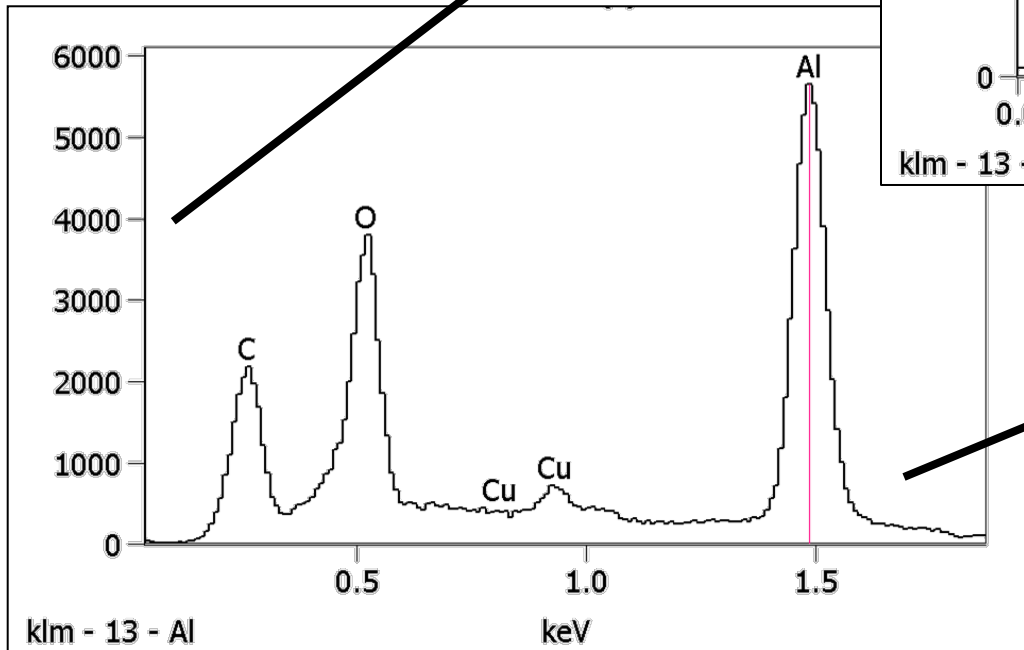


# Actual data: Al lines (detector w/window)

Aluminum

Strong Al-k

No Al-L



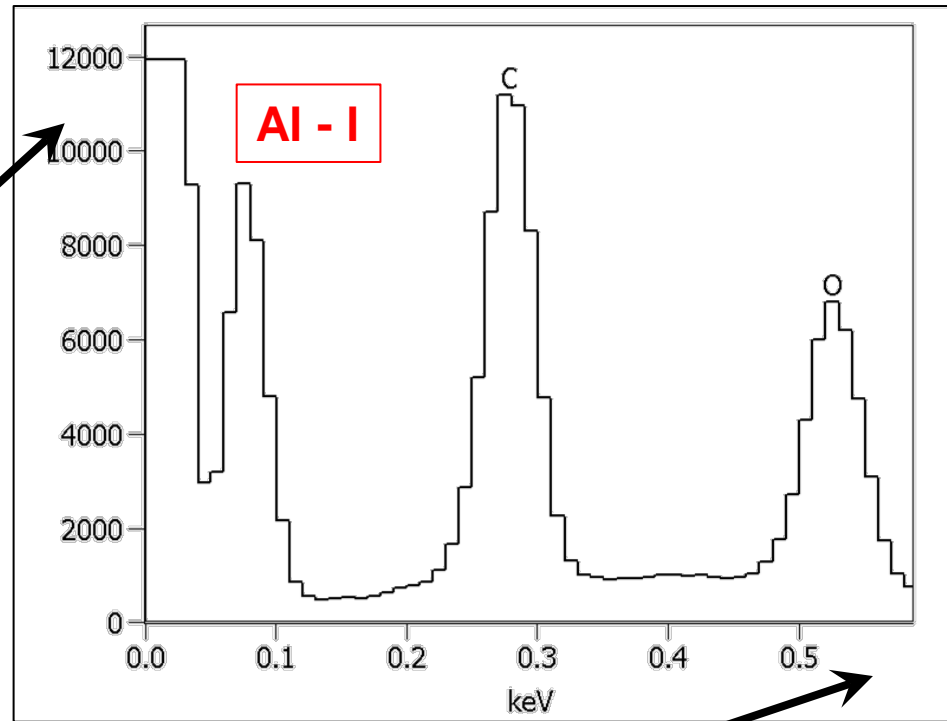
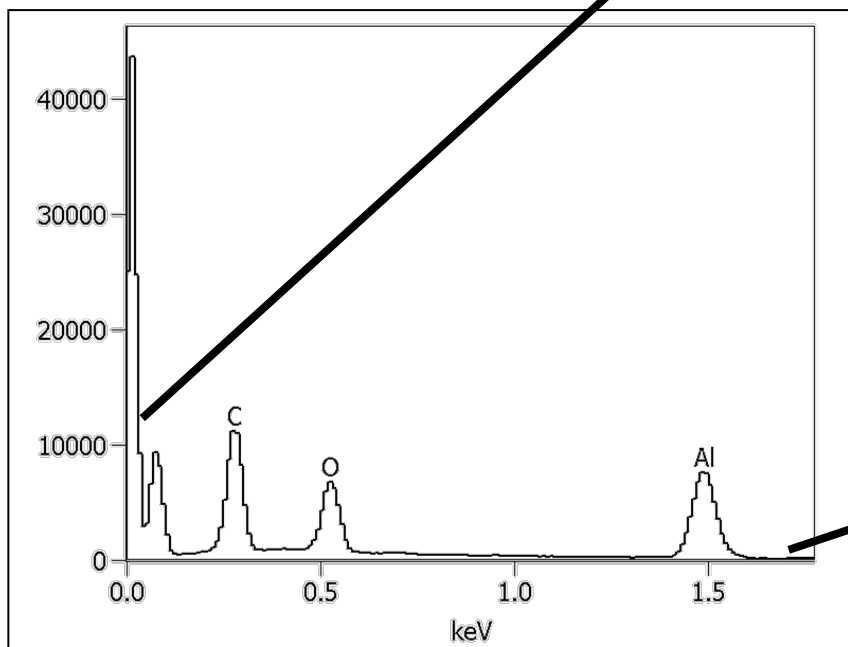
The Al-L line is still out of reach with a window present

# Actual data: Al lines (windowless)

Aluminum

Strong Al-k

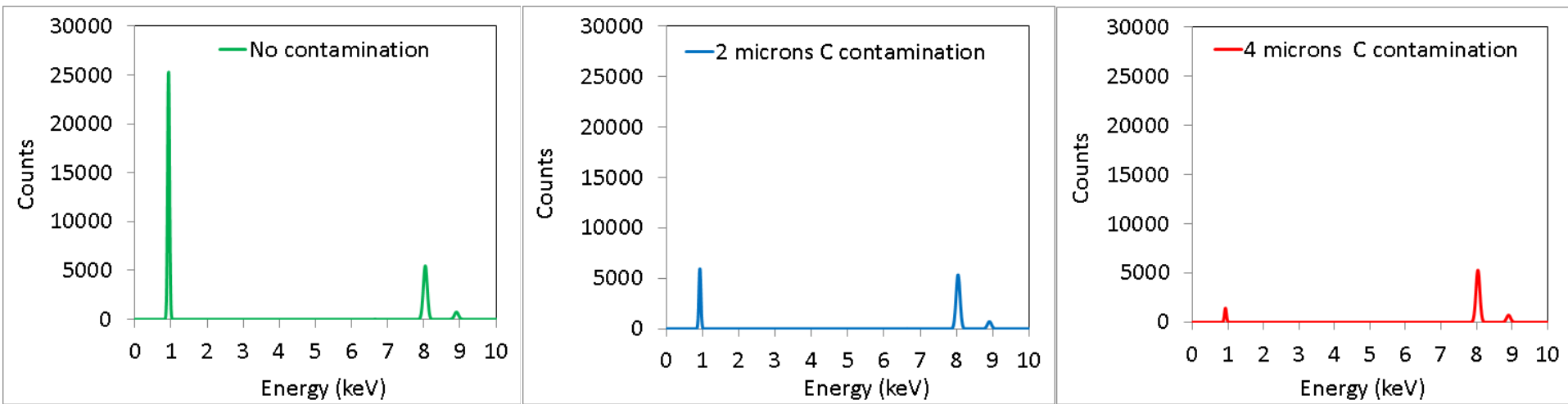
Strong Al-l



The Al-l line is cleanly detected

# The challenge of no window

## Impact of module contamination Simulations



Copper k (~ 8 keV) and I (~ 1 keV) lines

Module is -25° C cold

Window is insulated and therefore relatively warm

# The challenge of no window

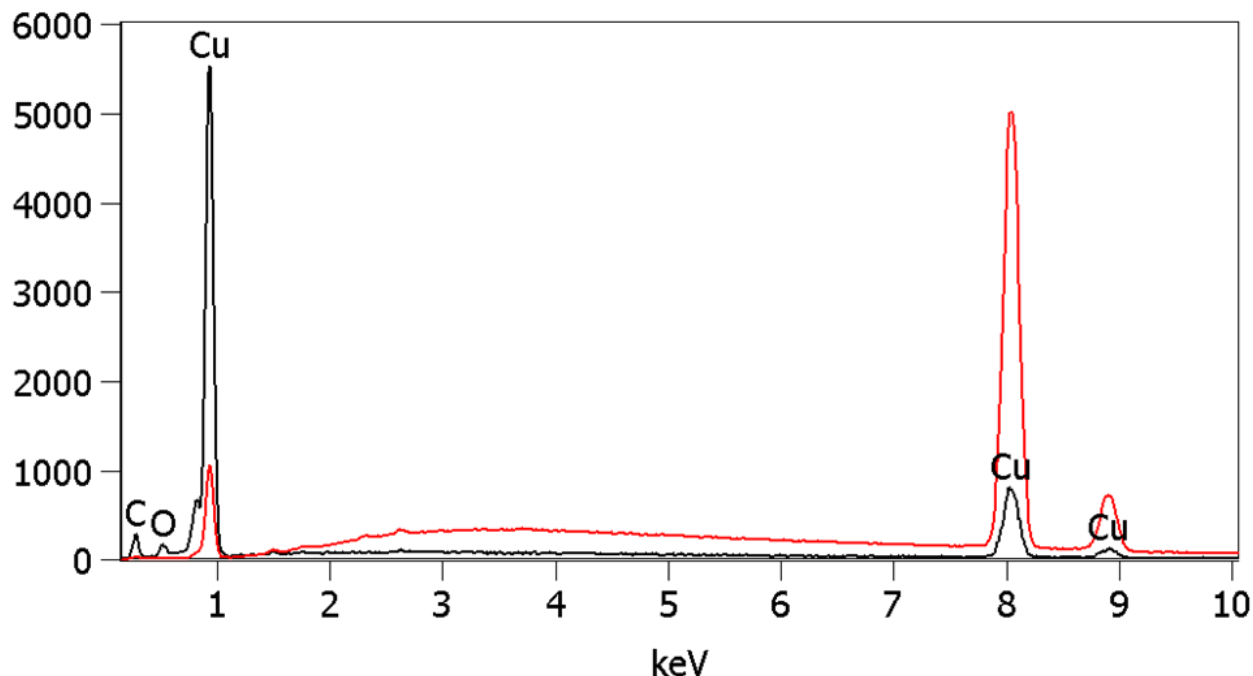
## Impact of module contamination

12 months exposure to rotary pump

Full scale counts: 5533

■ Cu 15 kV clean module

■ Cu 15 kV dirty module



Module is -25° C cold

Window is insulated and therefore relatively warm

# Detector requirements for Li detection

- Spectral performance

- Zero width < 30 eV
- Discriminate a 52 eV energy event
- Peak to background for trace detection

- Safe Windowless operation

- Eliminate absorption of Li x-rays in the window
- Exposed (-25° C cold) SDD module must be protected when not in use with interlocks against chamber vent at all levels.
  - Pressure sensor, software time-outs, etc.
  - Shutter when not in use
- SEM must be a dry-pumped system. Oil in the chamber will contaminate the module and ruin the Li detection capability.



**● Challenge #2**

Getting Li x-rays out of the sample



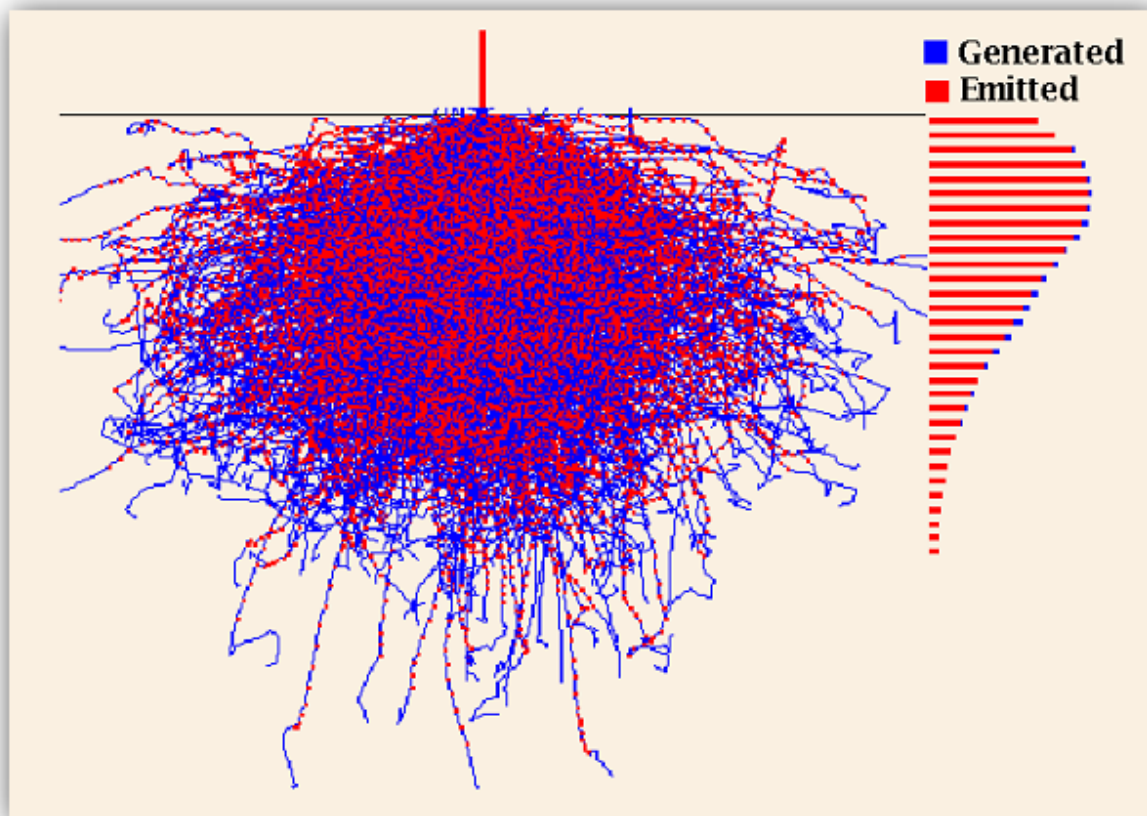
# Sample requirements

- Must get x-rays out of the samples to measure them
  - X-ray absorption within the sample
  - Heavy elements are really effective at absorbing low energy x-rays
- Li is highly reactive. When exposed to air, it oxidizes almost immediately.
- The escape depth of Li is only 40 nm – 50 nm. As the surface oxidizes, the Li x-rays are increasingly absorbed in the oxidized layer.

# Photon - Sample Interactions

## Absorption example

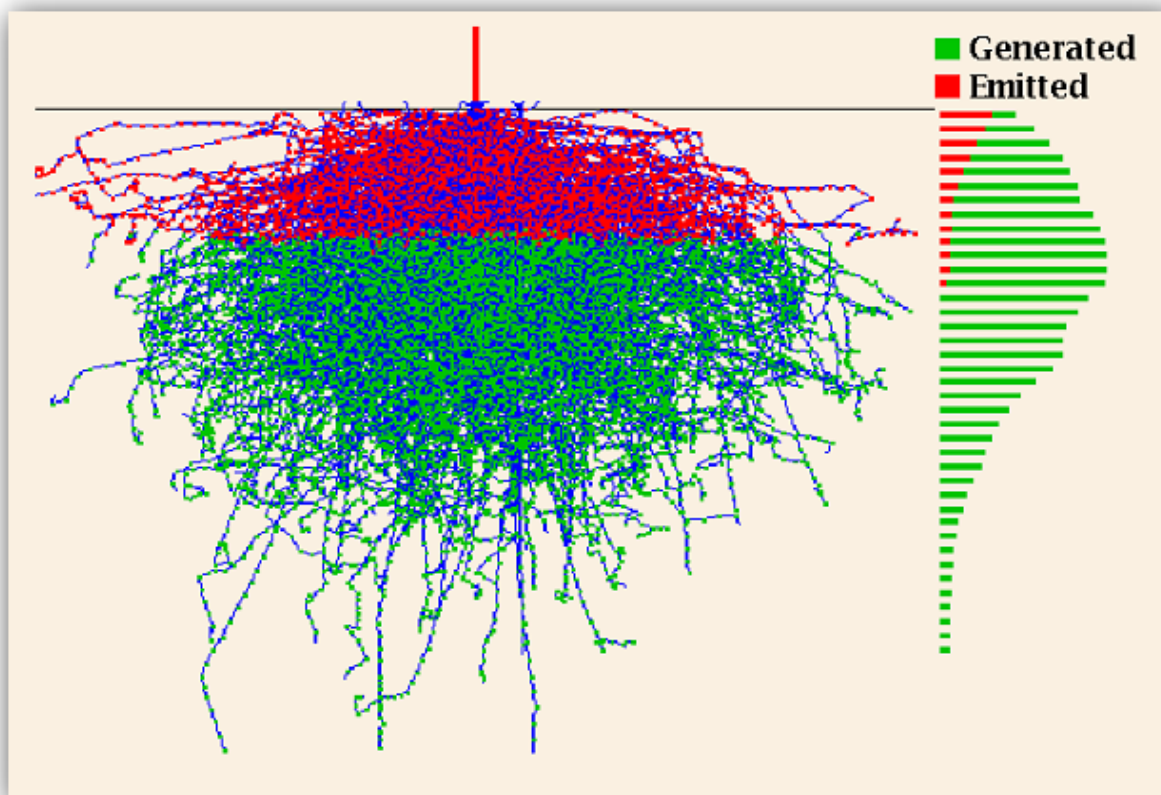
- Fe  $K\alpha$  X-Ray emission from an FeB sample



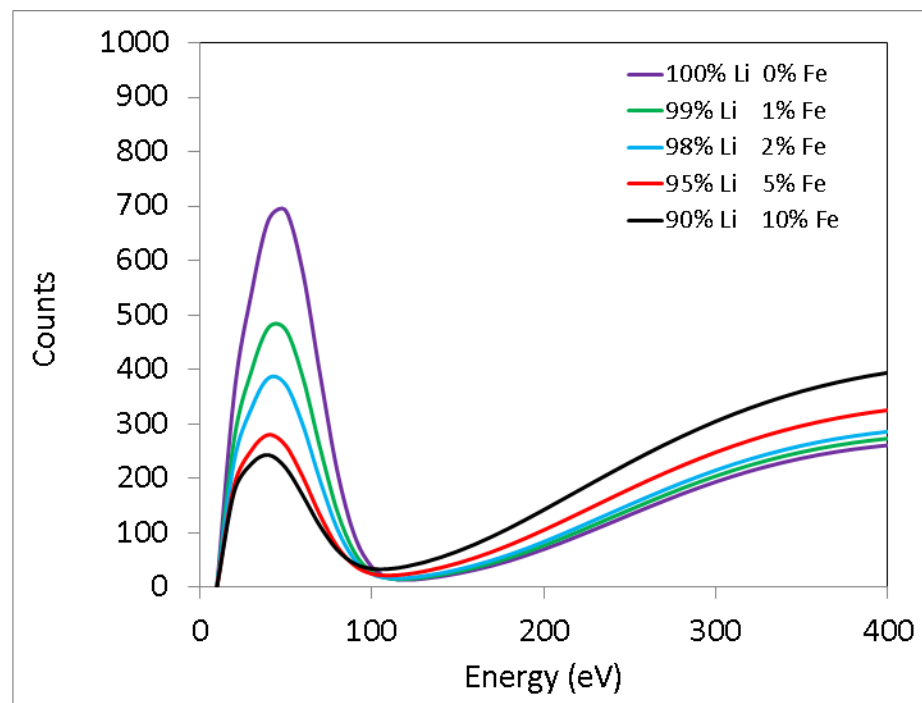
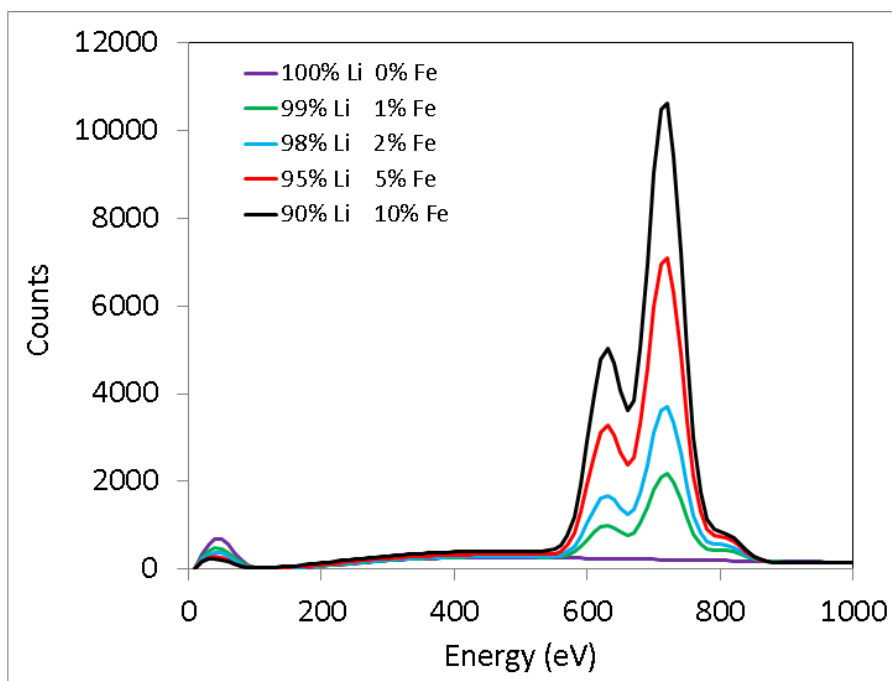
# Photon - Sample Interactions

## Absorption example

- B  $K\alpha$  X-Ray emission from an FeB sample



# Absorption of fluoresced x-rays

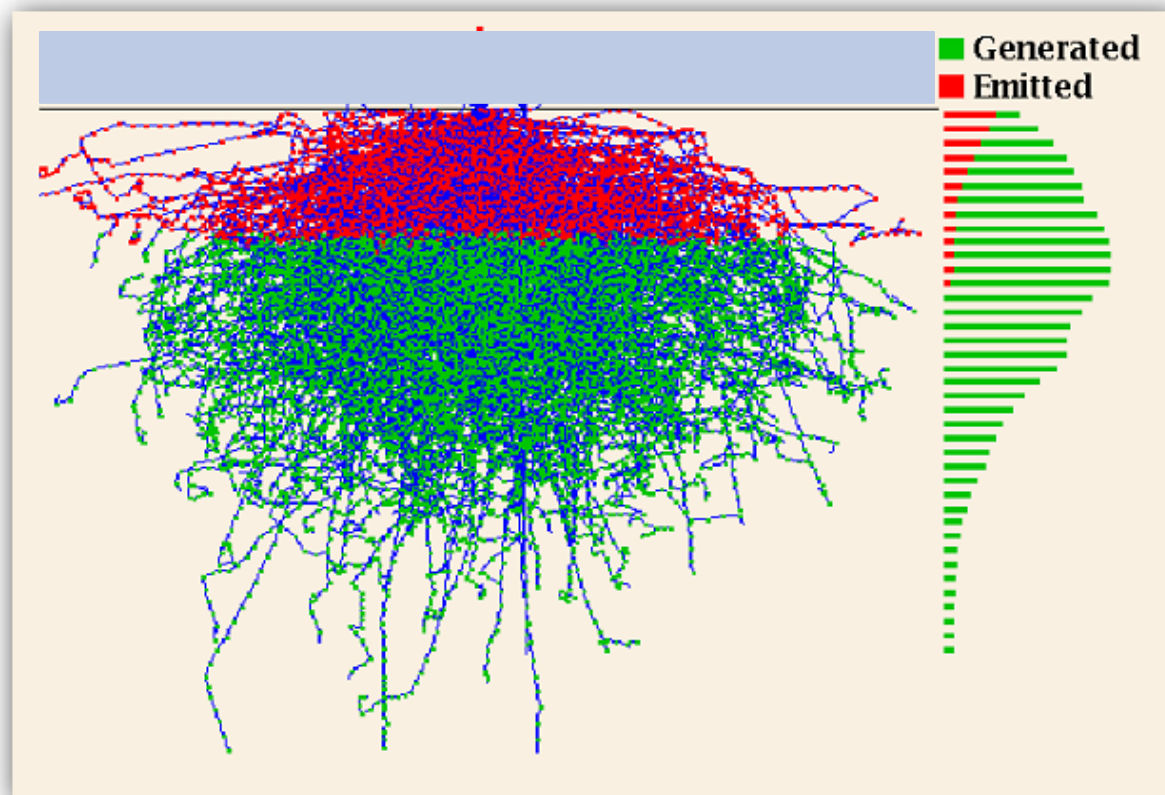


- Relative peak heights of Fe and Li as a small amount of Fe is added
- As we add even a small amount of a heavier element, the Li is strongly absorbed

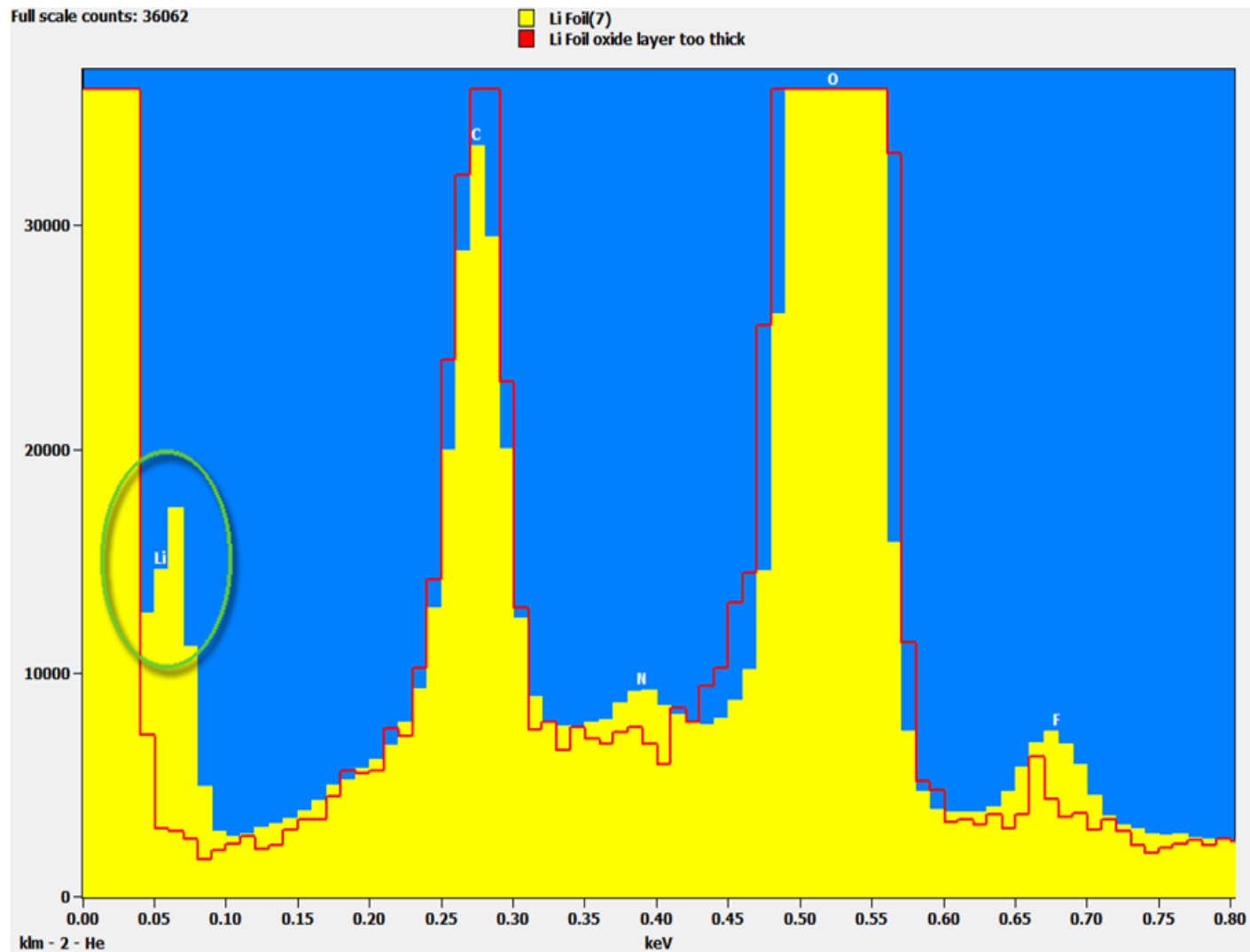
# Effect of a Thin layer on surface

## Absorption example

- As a thin layer grows on the surface, low energy x-rays are absorbed

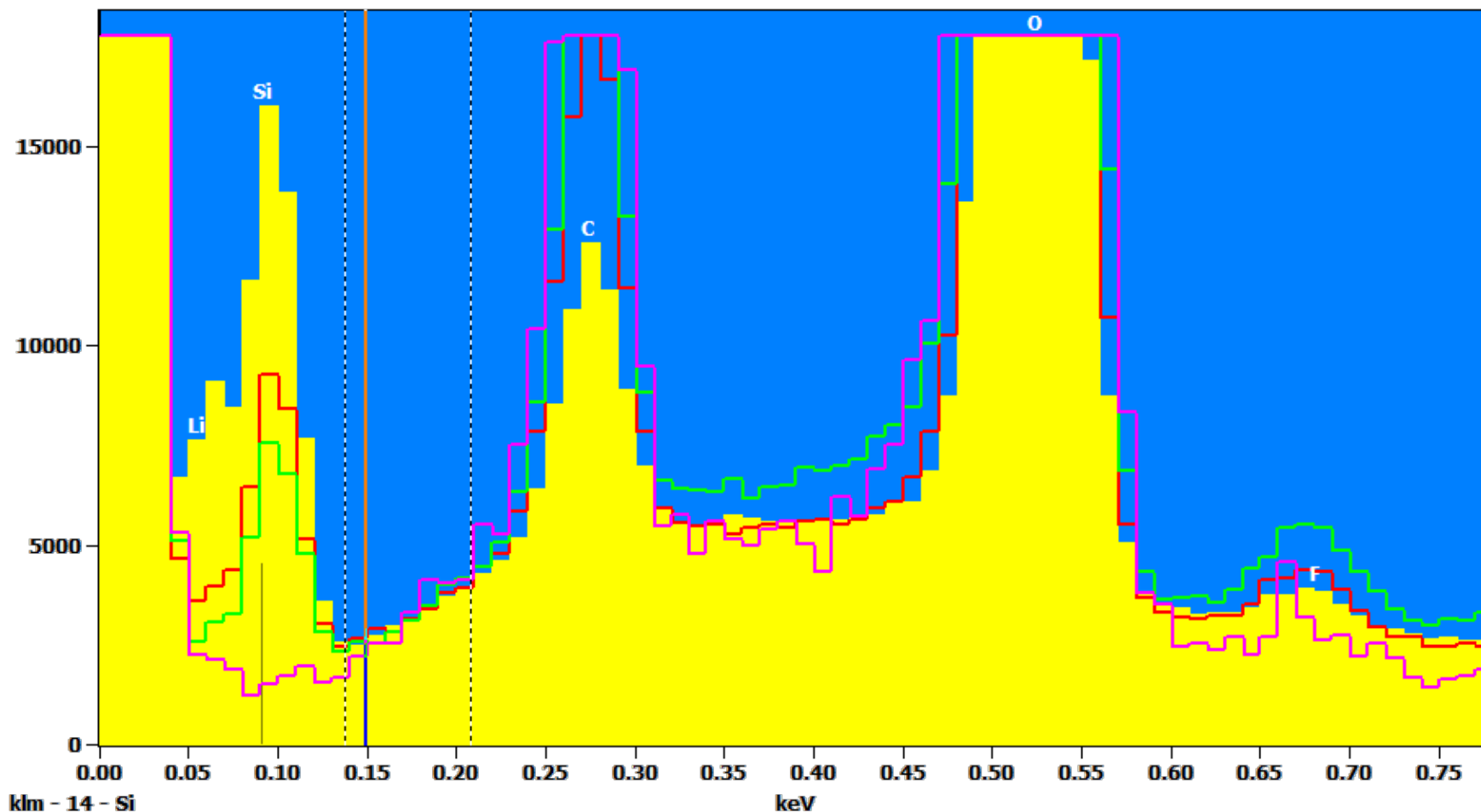


# Actual data: Li foil .... as it oxidizes



# Actual data as the Lithiated-Si surface oxidizes

- Lithiated Silicon 3KV
- Lithiated Silicon 3KV
- Lithiated Silicon 3KV
- Li Foil oxide layer too thick



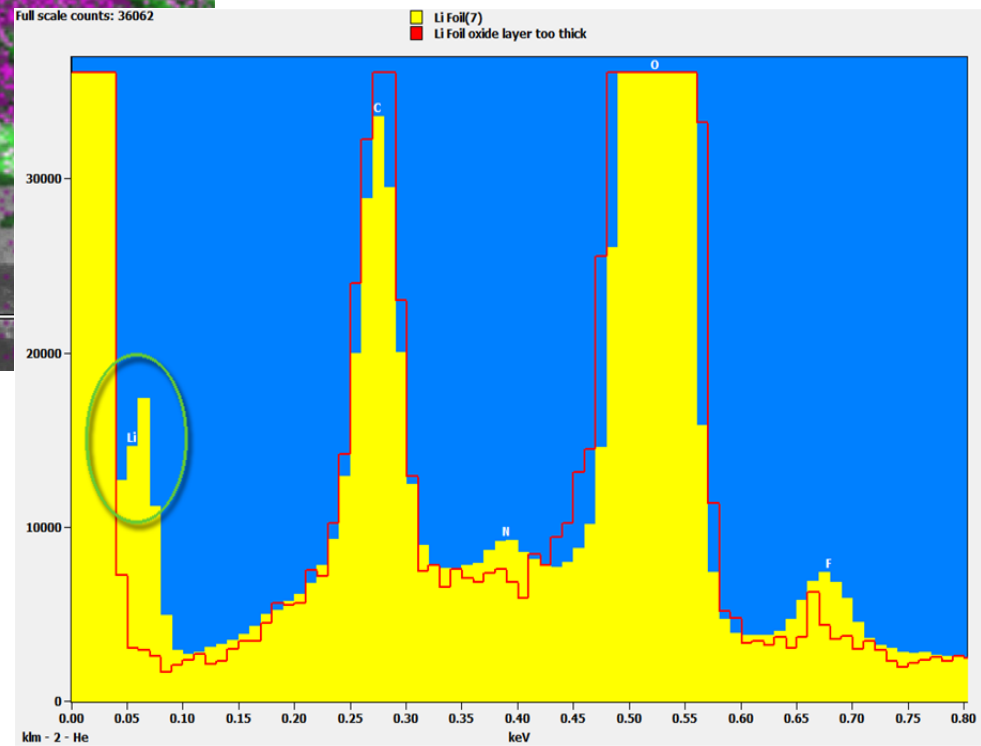
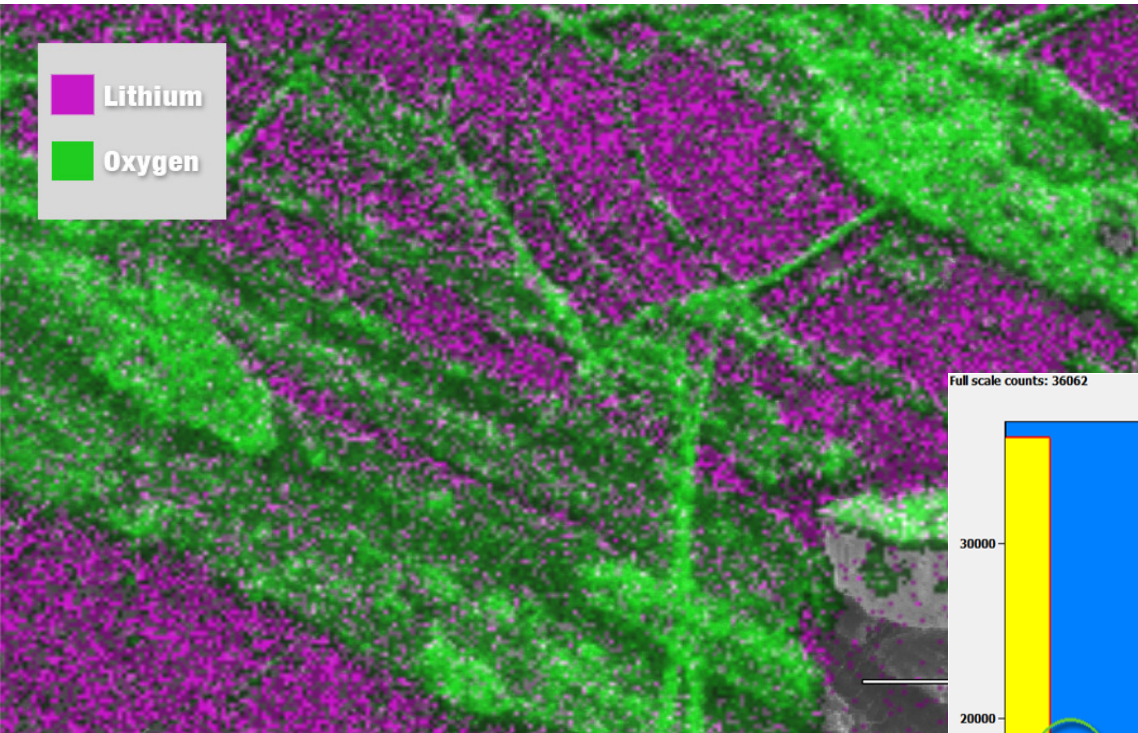


**Challenge #3**

Mapping Li (and other light elements)

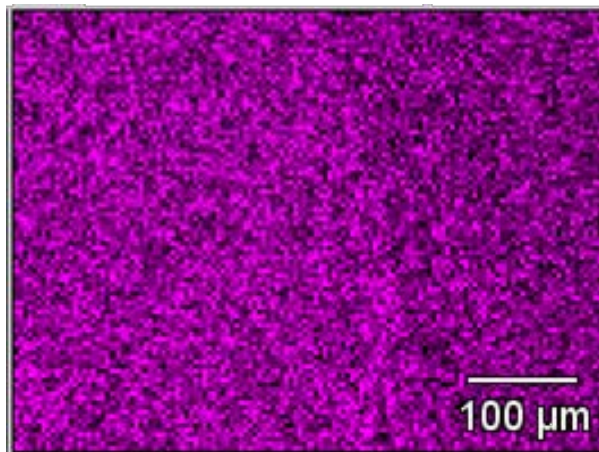


# Li mapping

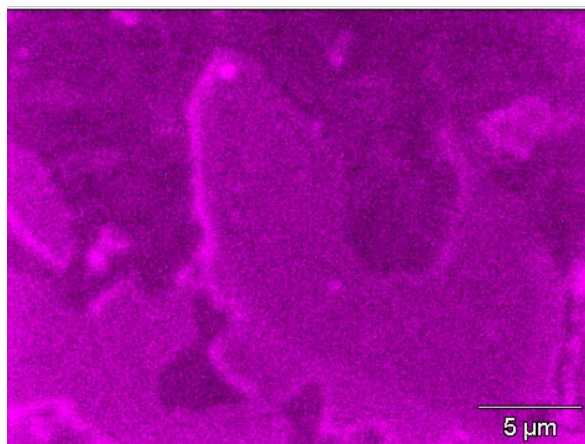


# The “real” application of a Li detector

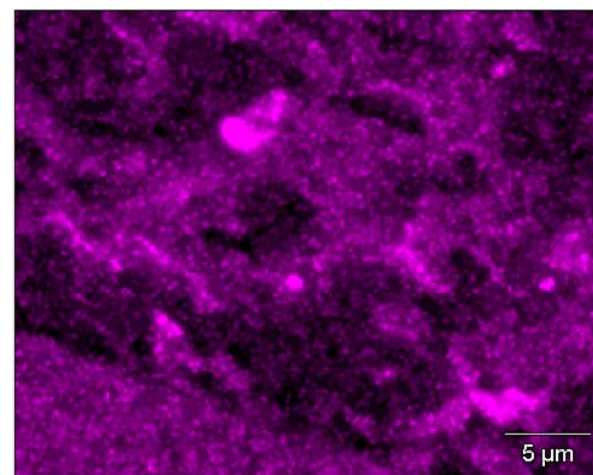
B circa 2008



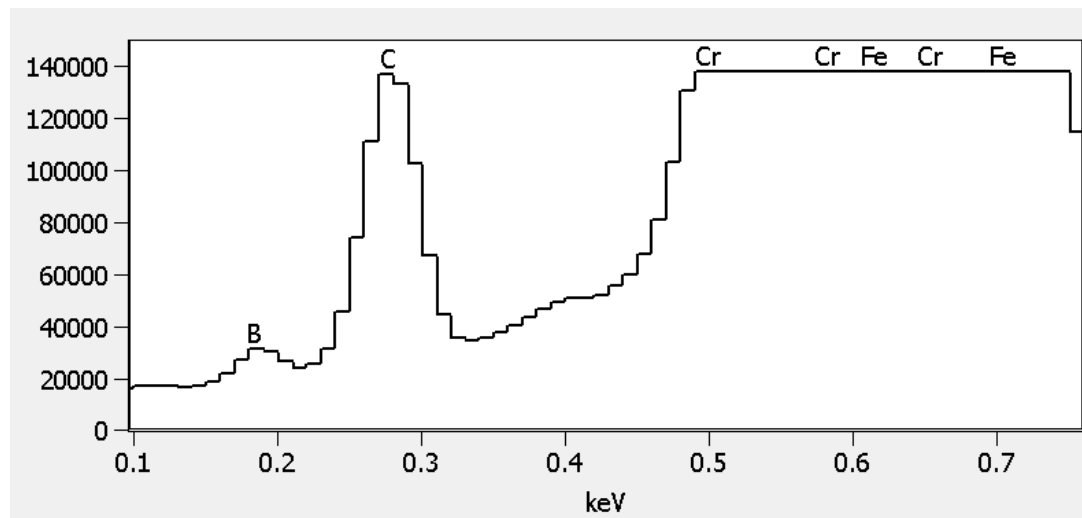
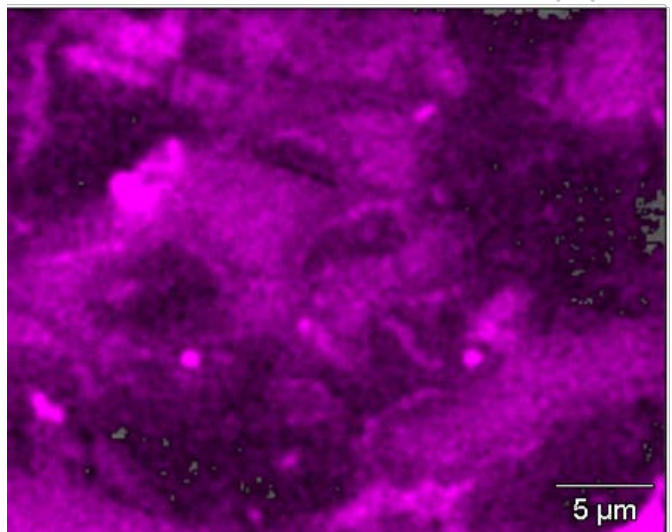
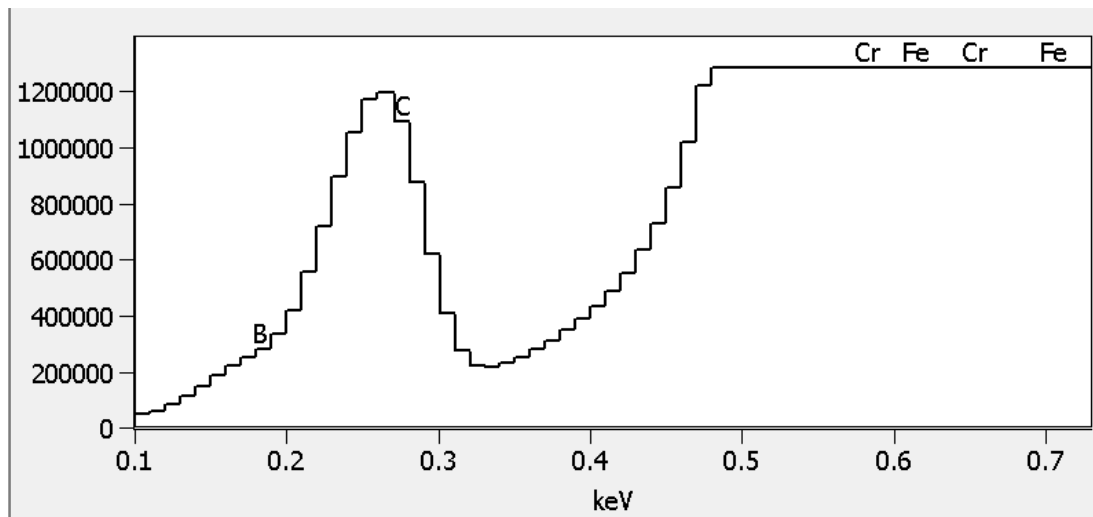
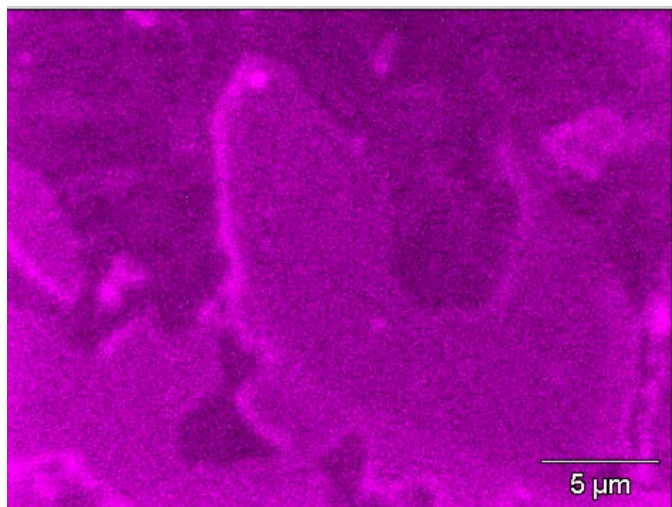
B circa 2012



B circa 2014



# The “real” application of a Li detector



# Summary

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- Li detection is possible
- 3 main challenges
  - The detector has specific requirements.
  - The sample must be prepared and maintained very carefully.
  - The sample must be such that the x-rays can escape from the sample and be measured.
- The biggest gain with a Li detector is an overall improvement in light element detection and mapping.