

## TruScan RM Handheld Raman Analyzer Method Transfer Study

### Introduction

As of July 1, 2023, some critical hardware components in the Thermo Scientific<sup>™</sup> TruScan RM Handheld Raman Analyzer (TSRM) have been changed due to the original components reaching end-of-life. All TruScan RM Handheld Raman Analyzers with serial numbers greater than 10000 (for example, "TM10015") feature these new hardware components.

To ensure that Methods created on TruScan RM Handheld Raman Analyzers containing the original hardware could be successfully transferred and used on instruments containing the new hardware, a Method transferability study was done.

### Method Transfer Study

Three TruScan RM Handheld Raman Analyzers with original hardware (TM1758, TM3038, and TM6594), and three TruScan RM Handheld Raman Analyzers with new hardware (TM10045, TM10046, and TM10047) were used in the Method transfer study, along with twenty-seven chemicals. These chemicals are listed in Table 1 and their behaviors span the range from strong Raman scattering to weak Raman scattering. Samples that exhibit differing amounts of fluorescence were also included in the set.

1Acetaminophen2Acetic acid3Acetylsalicylic acid	
3 Acetylsalicylic acid	
4 Calcium carbonate	
5 Calcium stearate	
6 Cellulose	
7 Ciprofloxacin	
8 D-Mannitol	
9 Dibutyl sebacate	
10 Diethylene glycol	
11 Dimethyl succinate	
12 EDTA	
13 Ethylene glycol	
14 Glycerol	
15 L-Ascorbic acid	
16 L-Glutamine	
17 L-Histidine HCl monohydrate	
18 L-Serine	
19 Methanol	
20 Mineral Oil	
21 Polydimethylsiloxane	
22 Polysorbate 20	
23 Potassium phosphate monobasic	
24 Sodium bicarbonate	
25 Sodium salicylate	
26 Sulfathiazole sodium salt	
27 Titanium (IV) oxide (anatase)	
28 alpha-Lactose monohydrate	

Table 1. Chemicals used for Method transfer testing.



First derivative signatures of each chemical were generated on each of the original hardware instruments. For each instrument, Methods were made using the instrument's signatures and then exported. Each set of Methods was then transferred to each of the new hardware instruments and the same set of chemicals run for identification. This gave nine data set combinations as shown in Table 2.

TM10045 / TM1736	TM10045 / TM3038	TM10045 / TM6594
TM10046 / TM1736	TM10046 / TM3038	TM10046 / TM6594
TM10047 / TM1736	TM10047 / TM3038	TM10047 / TM6594

#### Table 2. Data Combinations.

In Table 2, the first instrument listed is the device to which the Methods from the second instrument were transferred. For example, TM10045 / TM1736 means the Methods from TM1736 were transferred to TM10045.

For chemical identification, the new hardware TruScan RM Handheld Raman Analyzer continues to use the Thermo Fisher Scientific patented p-value methodology that statistically confirms or denies the spectral match of a sample spectrum to a Method spectrum, within a specified amount of error. Any p-value < 0.05 will result in a FAIL (no-match) between the sample and method spectra, while p-values  $\geq$  0.05 will result in a PASS (match), confirming the identity of the sample chemical to the Method chemical.

The results of the measurements are shown in Figure 1. The p-value is > 0.05 for every combination of data cases (Table 2), indicating a 100% PASS rate for every chemical identification across 252 chemical analyses. The red line at 0.05 in Figure 1 indicates the pass/fail threshold for positive chemical identification for the p-value statistical method.

#### Conclusion

The results of this transferability study show that signatures and methods developed on older hardware TruScan RM Handheld Raman Analyzers can be transferred to instruments with the newer hardware while maintaining the same accurate chemical identification as provided by the older instruments.

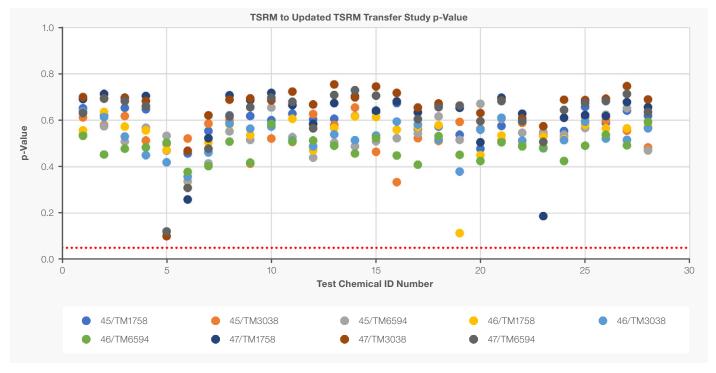


Figure 1. Method Transfer p-value results. In the legend, for brevity, "45" is TM10045, "46" is TM10046, and "47" is TM10047. Individual legend series names have the same meaning as in Table 2. For example, 45/TM1768 means the methods from TM1758 are used on TM10045.

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