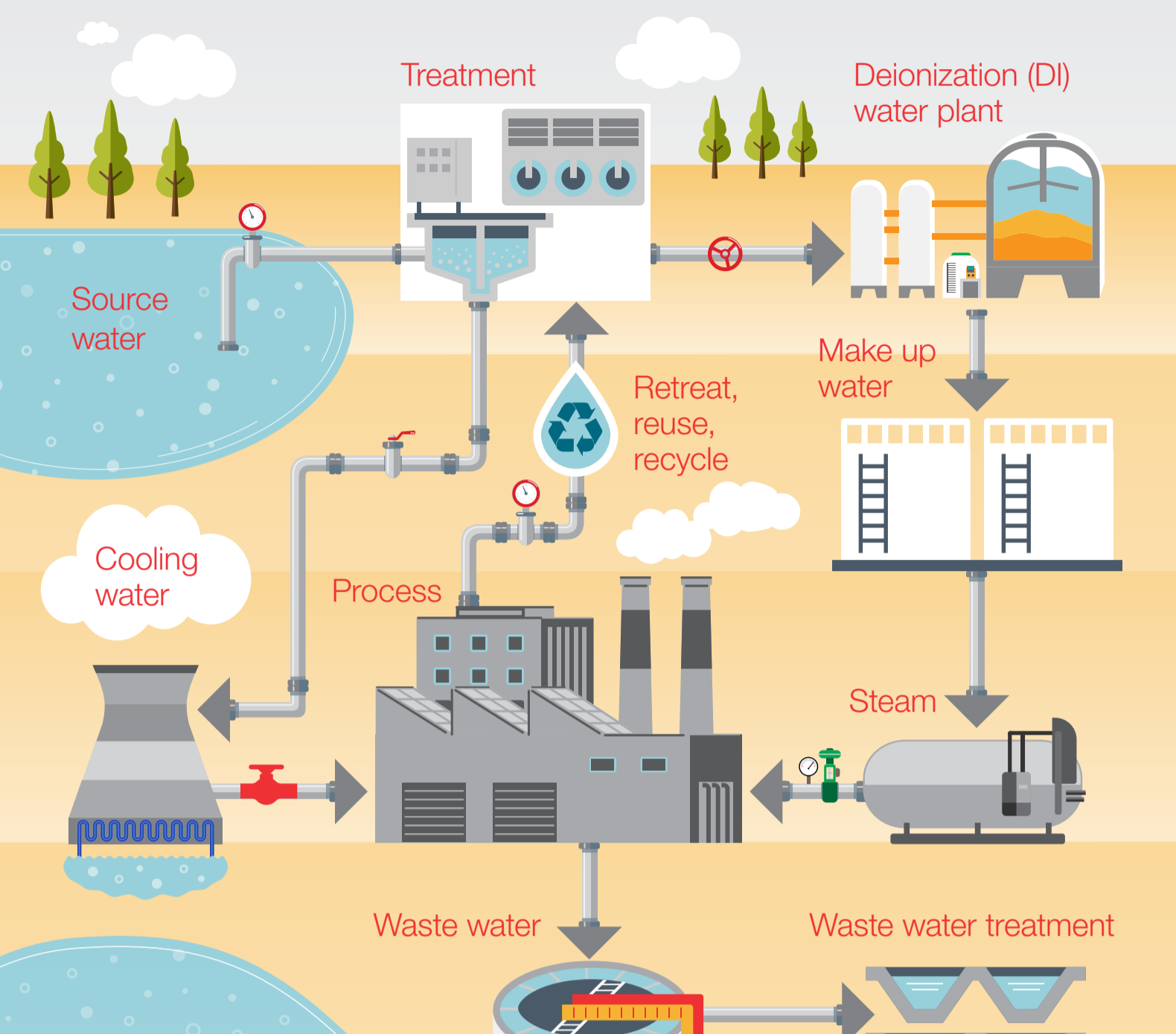


# A solution to the top three analytical challenges in industrial water and waste water processing

To eliminate **corrosion** and **scaling** that can damage valuable industrial components and to ensure **regulatory compliance**, you must perform reliable water analysis.

## 1 Process complexity

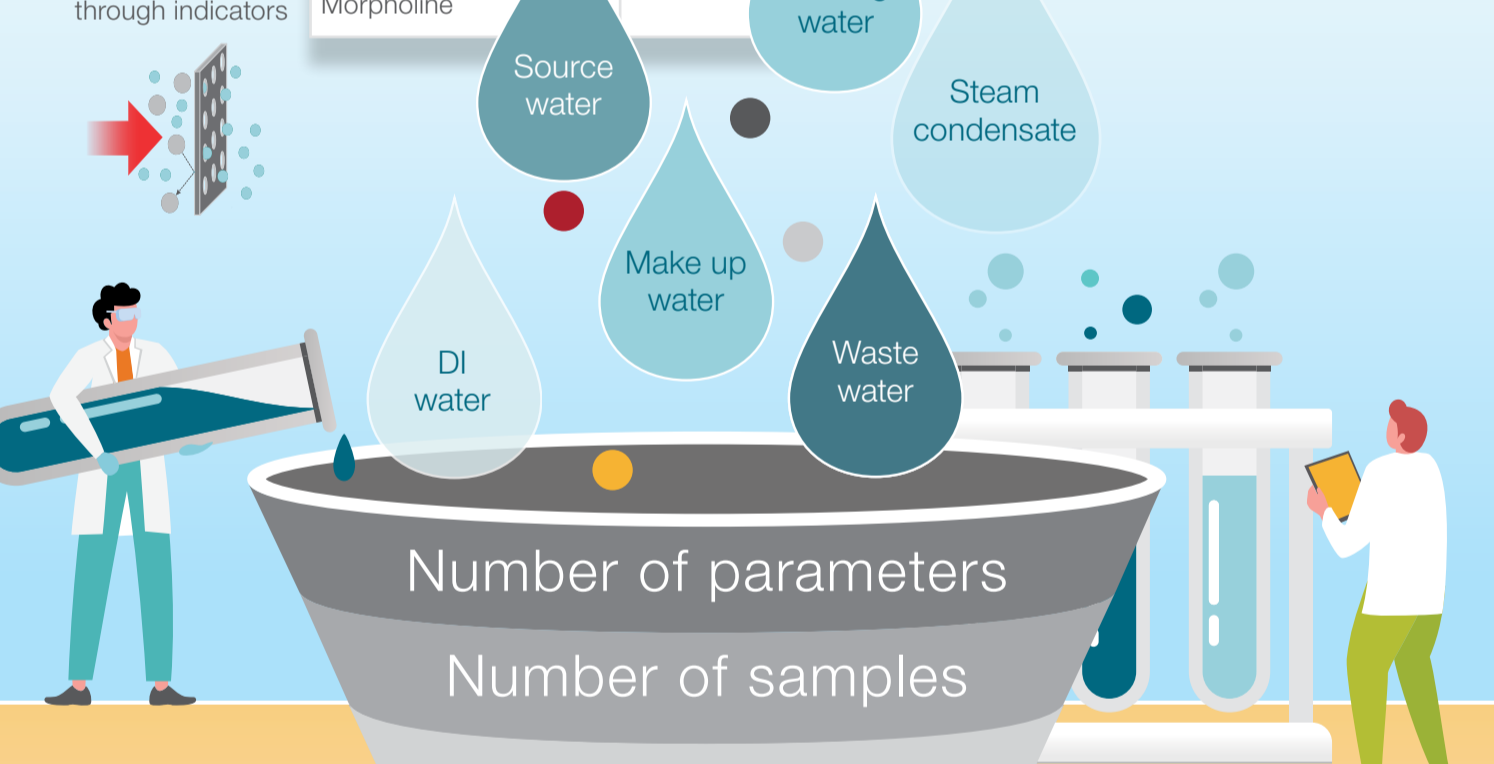
Maintaining a sustainable water program is essential for all major water consuming industries. Routine water testing and monitoring—from source water to waste water discharge—is critical for safe and profitable operation.



## 2 Numerous analytes and diverse samples and concentrations

Daily testing of multiple analytes from diverse water samples and varying concentrations is critical to maintain production performance, but it puts a heavy burden on your lab resources.

Parameters	Why	Where	Parameters	Why	Where
pH	●	Source water	Iron	●	Steam condensate
Conductivity	●	DI water	Copper	●	Make up water
Alkalinity	●	Make up water	Hexavalent chromium	●	Cooling water
Total hardness	●	Cooling water	Zinc	●	
	●	Waste water			
Silica	●	DI water	Acetic acid	●	DI water
Calcium	●	Make up water	Formic acid	●	Make up water
Magnesium	●	Cooling water	Glycolic acid	●	Steam condensate
Fluoride	●	Source water	Total Kjeldahl Nitrogen (TKN)	●	Waste water
Chloride	●	DI water	Total phosphate	●	
Sulfate	●	Make up water	Total phenol	●	
Sulfide	●	Cooling water	Total Oxidizable Nitrogen (TON)	●	
	●	Waste water	Cyanide	●	
Nitrite	●	Cooling water	Total cyanide	●	
Ammonia	●	Make up water	Boron	●	
Alkyl amines	●	Steam condensate	Hexavalent chromium	●	
Alkanol amines	●		Total iron, etc.	●	
Azole derivatives	●				
Zinc	●				
Molybdenum	●				
Hydrazine	●				
Polyacrylic acid (PAA)	●				
Morpholine	●				



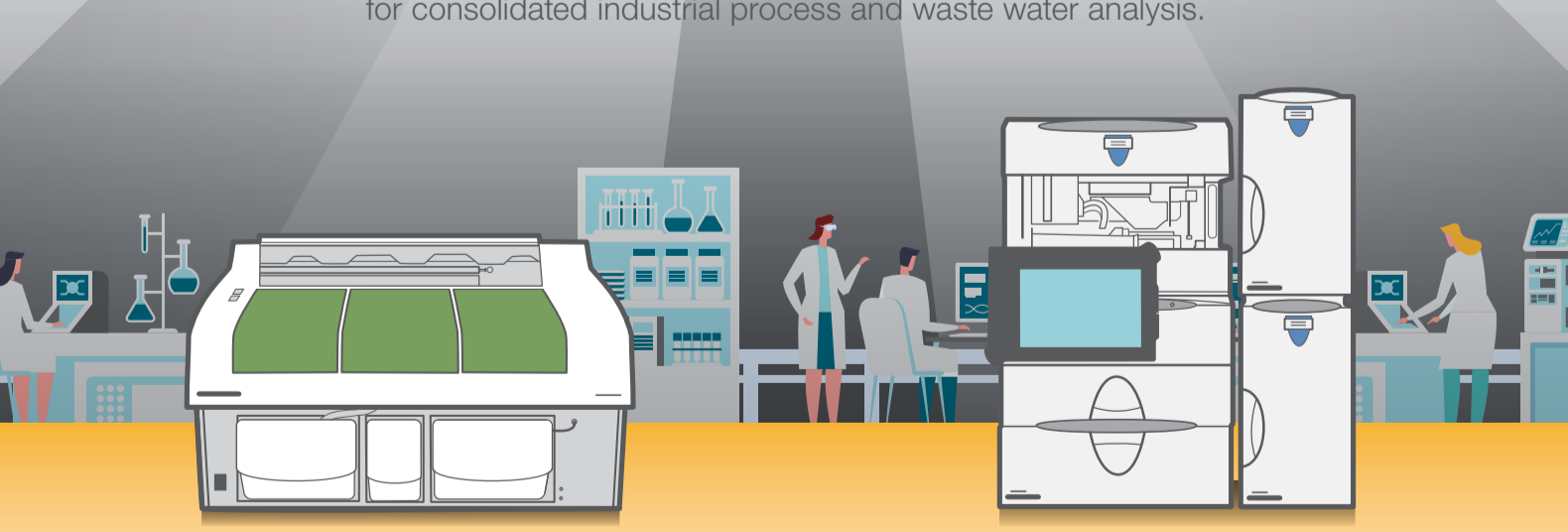
**3 Limited lab resources**

Testing many samples for diverse parameters and concentrations can create a bottleneck with limited lab resources. Traditional analytical methods are slow, require large volumes of reagents and only process one parameter at a time—resulting in low throughput.

## The Solution

### Consolidated and comprehensive water analysis

The key to improved productivity is processing the many parameters simultaneously with high-throughput analysis and walkaway operation. The combined power of a discrete analyzer and ion chromatography—Thermo Scientific™ Disc-IC™ System—offers a comprehensive solution for consolidated industrial process and waste water analysis.



#### Thermo Scientific discrete analyzer

The Thermo Scientific™ Gallery™ platform integrates multi-parameter testing for routine high-throughput water analysis, offering a true walkaway solution.

#### Thermo Scientific Dionex ion chromatograph

The Thermo Scientific™ Dionex™ Reagent-Free™ ion chromatography (RFIC™) system offers an easy-to-use, comprehensive ion analysis solution for routine and complex water samples.

## Disc-IC System

The Disc-IC System delivers consolidated analysis of many parameters per sample, covering a wide concentration range—all while offering unattended operation for walkaway efficiency.

Find out more at [thermofisher.com/discreteanalysis](http://thermofisher.com/discreteanalysis) and [thermofisher.com/ic](http://thermofisher.com/ic)

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