

# LCi Solutions for UltiMate™ 3000 Systems



# **Operating Instructions**

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#### Warnings

The Warning sign and the Important sign shown below are included in various locations in this manual or in the manuals provided with the instruments and software described herein. These signs provide the following information:

<b>SOP</b> Warning:	Indicates that failure to take note of the accompanying information may result in personal injury.
⚠ Important:	Indicates that failure to take note of the accompanying information may result in damage to the instrument.
<b>i</b> Tip:	Indicates general information intended to optimize the performance of the instrument.

#### **Safety Precautions**

**Warning:** The following precautions should be followed to minimize the possibility of personal injury and/or damage to property.

**L Tip:** Make sure that you are familiar with the contents of this manual and the operating instructions before working on the system.

The operator should follow all safety precautions, warnings, etc. provided with the instruments, in addition, please note the items presented below:

- All components of the system should be plugged into a common power line that is directly connected to a true ground.
- Repair or replace faulty power cords and all communication cables.
- If a leak occurs, turn off power to the instrument and remedy the situation immediately.
- If the mobile phase includes volatile or flammable solvents, avoid open flames and sparks.
- Many organic solvents and buffers are toxic. Make sure that you know the toxicological properties of all mobile phases that you are using.
- The toxicological properties of many samples may not be well known. If you have any doubt about a sample, treat it as if it contained a potentially harmful substance.
- Wear protective eye goggles when handling mobile phases or operating the instrument. An eye wash facility and a sink should be close to the unit. If any mobile phase splashes on the eyes or skin, wash the affected area and seek medical attention.
- Dispose of all waste mobile phase in an environmentally safe manner that is consistent with all local regulations. Do not allow flammable and/or toxic solvents to accumulate. Follow a regulated, approved waste disposal program. Never dispose flammable and/or toxic solvents through the municipal sewage system

- Wear protective eye goggles when handling fused silica tubing (i.e. installation, cutting etc.)
- If a buffer is used as a part of the mobile phase, flush the system with several volumes of a methanol/water (50/50) solution before it is shut down. This will prevent salt buildup inside the unit.
- Do not use the instrument in ways other than those indicated in the instructions given in the documentation provided with the instrumentation.

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## 1 How to use this Manual

The material included in this manual is provided as an introduction to Dionex LCi solutions. It is assumed that the individual using this manual has sufficient training in the use of analytical instrumentation, has a basic knowledge of Chromeleon<sup>®</sup> Chromatography Management Software and is aware of the potential hazards including (but not limited to) electrical hazards, chemical solvent hazards, exposure to UV radiation and the exposure to pressurized solvents.

The layout of this manual is designed to provide quick reference to the sections of interest to the user. However, we recommend that you review the manual thoroughly before starting to operate the instrument in order to obtain full understanding of the LCi solutions.

This manual is provided 'as is'. Every effort has been made to supply complete and accurate information and all technical specifications and programs have been developed with the utmost care. However, Dionex assumes no responsibility and cannot be held liable for any errors, omissions, damage or loss that might result from any use of this manual or the information contained therein. We appreciate your help in eliminating any errors that may appear in this document.

The Intelligent LC Solutions Reference Library CD contains a digital version of this *LCi Solutions manual*, the *Quick Installation Guide*, posters for applications, templates for applications in the form of Chromeleon back-up files and a Chromeleon datasource.

### 2 Introduction to LCi Solutions

Dionex has developed a number of "*Intelligent LC*" (LCi) solutions to allow the analyst to optimize the performance, reliability and ease-of-operation of the HPLC system. These solutions combine UltiMate 3000 hardware, Chromeleon software and Dionex column chemistries to solve typical analytical challenges, such as method development or increasing throughput.

#### 2.1 Automated Method Scouting

Automated Method Scouting is an LCi solution for investigating the effect of changing a chosen subset of the large number of parameters that are involved in HPLC method development. It is designed to aid the analyst in the selection of the optimum stationary phase, mobile phase and column temperature as well as other method parameters. Automated Method Scouting will perform the experiments and present the optimum of the chosen set of conditions to the analyst.

The HPLC system, that is used with the Automated Method Scouting program includes a pump with the ability to perform quaternary gradients, a thermostatted column compartment with two 6-position/7-port valves to allow easy switching between columns, a split loop well-plate autosampler and a UV or a PDA detector, that is fully controllable by Chromeleon<sup>®</sup> Chromatography Management Software.

#### 2.2 Parallel LC

Parallel LC is an LCi solution for doubling the throughput for both isocratic and gradient separations by efficient use of hardware. The Parallel LC system uses two pumps and two detectors, but only one autosampler and one column compartment. This allows the user to operate one Parallel LC setup as two independent HPLC systems. Parallel LC offers an increase in throughput, without the need for new method development. This eliminates the need to revalidate methods and revision of corresponding documentation when using other approaches to increase sample throughput. The Parallel LC solution is designed to allow maximum sample throughput while saving resources and reducing investment. Chromeleon® Chromatography Management Software treats the configuration as two complete independent systems, and manages seamless autosampler and column compartment sharing.

The HPLC system, that is used with the Parallel LC program includes a dual pump with the ability to perform two ternary gradients, a thermostatted column compartment with one 2-position/6-port valve to allow easy switching, a split loop well-plate autosampler and two UV or two PDA detectors, that is fully controllable by Chromeleon<sup>®</sup> Chromatography Management Software.

#### 2.3 Tandem LC

Tandem LC is an LCi solution for increasing the throughput with 50% up to 100% for gradient separations. With Tandem LC two different flow paths are used, allowing off-line equilibration of one column, while another column is used for the analysis. Tandem LC offers an increase in throughput, without the need for new method development. This eliminates the need to revalidate methods and revision of corresponding documentation when using other approaches to increase sample throughput.

The HPLC system, that is used with the Tandem LC program includes a pump with the ability to perform two ternary gradients, a thermostatted column compartment with one 2-position/10-port valve to allow easy switching, a split loop well-plate autosampler and a UV or a PDA detector, that is fully controllable by Chromeleon<sup>®</sup> Chromatography Management Software.

#### 2.4 Automated On-Line SPE-LC

Automated on-line solid phase extraction is an LCi solution allowing easy and automated isolation of analytes of interest from a complex matrix. The automated on-line SPE reduces time, labor and cost, thus increases productivity. After injection of an untreated sample the On-Line SPE-LC allows automated sample cleanup and/or analyte enrichment. Samples can run unattended, increasing the workload per system.

The HPLC system, that is used with the Automated On-Line SPE-LC program includes a pump with the ability to perform two ternary gradients, a thermostatted column compartment with one 2-position/6-port valve to allow easy switching, a split loop well-plate autosampler and a UV or a PDA detector, that is fully controllable by Chromeleon<sup>®</sup> Chromatography Management Software.

#### 2.5 Automated 2D-LC

2D-LC is an LCi solution for separating complex samples. It enables the combination of two orthogonal chromatographic techniques, for example IEX and RP. The sample is injected on the first dimension column. Fractions of sample, eluting from the first dimension are transferred to the second dimension for further analysis.

The HPLC system, that is used with the 2D-LC program includes a pump with the ability to perform two ternary gradients, a thermostatted column compartment with one 2-position/10-port valve to allow easy switching, a split loop well plate autosampler and a UV or a PDA detector, that is fully controllable by Chromeleon<sup>®</sup> Chromatography Management Software.

#### 2.6 Automated Application Switching

Automated Application Switching is an LCi solution for increased efficiency by using two applications on one UltiMate 3000. Automated Application Switching eliminates the manual equilibration that has to precede any application change. The system will equilibrate and perform a set of runs with one method. After this first application, the system will wash and prepare for the second application. The second application will be started automatically when the equilibration is complete. Columns, solvents and samples can be completely different for the two applications.

The HPLC system, that is used with the Automated Application Switching program includes a pump with the ability to perform two ternary gradients, a thermostatted column compartment with two 2-position/6-port valves to allow easy switching, a split loop well plate autosampler and a UV or a PDA detector, that is fully controllable by Chromeleon<sup>®</sup> Chromatography Management Software.

## **3** Automated Method Scouting

The development of a new HPLC method can be a time-consuming step that dramatically reduces the efficiency and productivity of an analytical laboratory.

When an analyst starts to develop a method, the nature of the sample and a general understanding of the various stationary phases are used to select the column to be used to separate the sample. Once the appropriate column is selected, a number of variables must be studied to optimize the resolution and selectivity of the stationary phase to be sufficient for the compound(s) of interest.

Typical parameters that should be considered when using a reversed phase column include the selection and amount of the organic modifier, the pH, the ionic strength, the temperature and the nature of the gradient. A very large number of test separations could be required to obtain the desired separation.

The combination of the UltiMate<sup>®</sup> 3000 and Chromeleon<sup>®</sup> Chromatography Management Software makes the task of HPLC method development easier by automation. The quaternary gradient pump provides up to four different user selected mobile phases. In addition, the use of two 6-position/7-port valves allows the operator to select which of the columns in the system should be tested with chosen mobile phases. Chromeleon<sup>®</sup> Chromatography Management software automatically presents the method(s) that provides the best resolution between a chosen critical peak pair or the best average resolution.

The system includes:

- One LPG-3400 pump that can make quaternary gradients.
- One TCC-3200 column compartment with two 6-position/7-port valves to allow easy switching between up to six different columns.
- One WPS-3000SL split-loop autosampler
- One PDA-3000 or one VWD-3x00 detector

Automated Method Scouting experiment stages:

- Analysis of sample on one column with various mobile phases
- Reduce flow, prepare for the next column
- Repeat the above steps for all available columns
- Change temperature and repeat all the above steps

#### **3.1** Preparation of the system

#### 3.1.1 Considerations for Sample Analysis

The number of parameters in HPLC method development to determine the optimum separation can be infinite; therefore some basic information about the sample is required to preselect the conditions and hence limit the amount of scouting to be performed. Some examples of this point include:

- The choice of organic modifier has an influence on the selectivity of most compounds on a given column.
- For ionizable compounds the pH can have a very large influence on the selectivity.
- $C_{18}$  column selectivity for very polar compounds can be very different per column manufacturer. For polar samples a selection of different  $C_{18}$  columns can help to determine the best separation of the desired compounds.
- If no information is available about the sample, a broad range of different stationary phases and basic and acidic conditions with different organic modifiers can help to determine preliminary conditions. The found conditions can then be further optimized.

#### 3.1.2 System Hardware

The schematic of the HPLC set-up for Automated Method Scouting is shown in FIGURE 3-1. The heart of the system is the Dionex TCC-3200 Column Compartment with two 6-position/7-port valves.

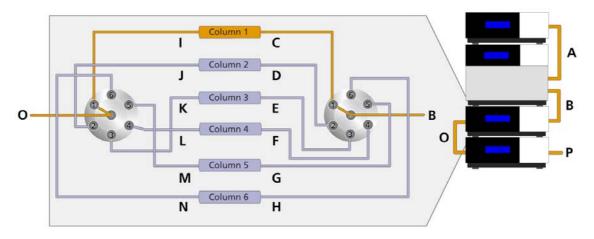


FIGURE 3-1: Schematic representation for Automated Method Scouting.

All components (except the columns) that are required for a fully operable system are provided with the system modules or the Automated Method Scouting Kit. For a list of supplied capillaries and accessories in the Automated Method Scouting Kit, see TABLE 3-1.

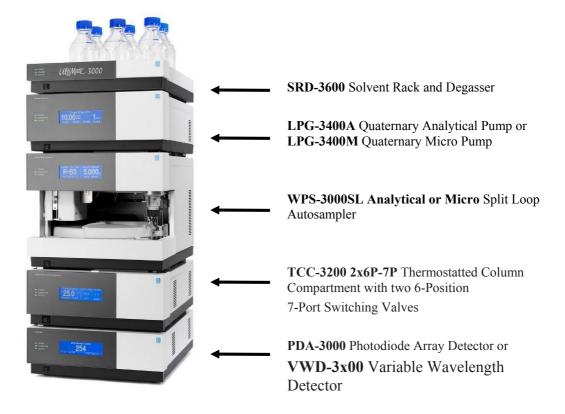


FIGURE 3-2: Stack of the Automated Method Scouting system.

A complete description of the installation and configuration of the hardware is presented in the *Quick Installation Guide*. The application kits (P/N 6722.0100 Automated Method Scouting Kit Quaternary Micro or P/N 6722.0101 Automated Method Scouting Kit Quaternary Analytical) contain tubing to connect columns from 5 up to 25 cm to the switching valves. For 5 and 15 cm long columns, stainless steel tubing is provided, while 25 cm (maximum length) long columns are connected with PEEK tubing. For other column lengths, PEEK tubing or a combination of stainless steel tubing for the inlet and PEEK tubing for the outlet can be used.

If desired, an eluent pre-conditioner can be used in the column compartment. If this option is selected two additional capillaries are supplied with the kit to support the installation of an eluent pre-conditioner in the column compartment.

Position	Description	Label	QTY
А	Pump capillary to WPS	<ul> <li>✓ Pump outlet,</li> <li>WPS port 5 ▶</li> </ul>	1
В	WPS capillary to center ValveRight	<ul> <li>♦ WPS port 4</li> <li>TCC Center <u>r</u>. ▶</li> </ul>	1
В'	WPS capillary to Eluent Preconditioner Inlet	<ul><li>♦ WPS port 4</li><li>Pre-heater in ▶</li></ul>	1
В'	Eluent Conditioner Outlet to center ValveRight	<ul> <li>♦ Preheater out</li> <li>TCC center r. ▶</li> </ul>	1
С	ValveRight Port 1 to Column 1 Inlet for 5 cm columns	<ul> <li>◆ TCC port 1 r.</li> <li>5 cm Col. 1 in ▶</li> </ul>	1
С	ValveRight Port 1 to Column 1 Inlet for 15 cm columns	<ul> <li>◆ TCC port 1 r.</li> <li>15 cm Col. 1 in ▶</li> </ul>	1
D	ValveRight Port 2 to Column 2 Inlet for 5 cm columns	<ul> <li>◆ TCC port 2 r.</li> <li>5 cm Col. 2 in ▶</li> </ul>	1
D	ValveRight Port 2 to Column 2 Inlet for 15 cm columns	<ul> <li>◆ TCC port 2 r.</li> <li>15 cm Col. 2 in ▶</li> </ul>	1
Е	ValveRight Port 3 to Column 3 Inlet for 5 cm columns	<ul> <li>◆ TCC port 3 r.</li> <li>5 cm Col. 3 in ▶</li> </ul>	1
Е	ValveRight Port 3 to Column 3 Inlet for 15 cm columns	<ul> <li>◆ TCC port 3 r.</li> <li>15 cm Col. 3 in ▶</li> </ul>	1
F	ValveRight Port 4 to Column 4 Inlet for 5 cm columns	<ul> <li>◆ TCC port 4 r.</li> <li>5 cm Col. 4 in ▶</li> </ul>	1
F	ValveRight Port 4 to Column 4 Inlet for 15 cm columns	<ul> <li>◆ TCC port 4 r.</li> <li>15 cm Col. 4 in ▶</li> </ul>	1
G	ValveRight Port 5 to Column 5 Inlet for 5 cm columns	<ul> <li>◆ TCC port 5 r.</li> <li>5 cm Col. 5 in ▶</li> </ul>	1
G	ValveRight Port 5 to Column 5 Inlet for 15 cm columns	<ul> <li>◆ TCC port 5 r.</li> <li>15 cm Col. 5 in ▶</li> </ul>	1

TABLE 3-1: List of capillaries supplied with the Automated Method Scouting Kit.

B' tubing to replace the direct connection of WPS-3000 to the TCC in case an eluent preconditioner is installed Table continues on next page.

Position	Description	Label	QTY
Н	ValveRight Port 6 to Column 6 Inlet for 5 cm columns	<ul> <li>◆ TCC port 6 r.</li> <li>5 cm Col. 6 in ▶</li> </ul>	1
Н	ValveRight Port 6 to Column 6 Inlet for 15 cm columns	<ul> <li>◆ TCC port 6 r.</li> <li>15 cm Col. 6 in ▶</li> </ul>	1
I	Column 1 Outlet to ValveLeft Port 1 for 5 and 15 cm columns	<ul> <li>Col. 1 out</li> <li>TCC port 1 l. ▶</li> </ul>	1
J	Column 2 Outlet to ValveLeft Port 2 for 5 and 15 cm columns	<ul> <li>Col. 2 out</li> <li>TCC port 2 !. ►</li> </ul>	1
К	Column 3 Outlet to ValveLeft Port 3 for 5 and 15 cm columns	<ul> <li>Col. 3 out</li> <li>TCC port 3 !. ►</li> </ul>	1
L	Column 4 Outlet to ValveLeft Port 4 for 5 and 15 cm columns	<ul> <li>Col. 4 out</li> <li>TCC port 4 !. ►</li> </ul>	1
М	Column 5 Outlet to ValveLeft Port 5 for 5 and 15 cm columns	<ul> <li>Col. 5 out</li> <li>TCC port 5 !. ►</li> </ul>	1
N	Column 6 Outlet to ValveLeft Port 6 for 5 and 15 cm columns	<ul> <li>Col. 6 out</li> <li>TCC port 6 !. ▶</li> </ul>	1
0	ValveLeft Center Port to VWD-3x00 Detector	<ul> <li>◆ TCC center 1.</li> <li>Det. VWD ▶</li> </ul>	1
0	ValveLeft Center Port to PDA-3000 Detector	<ul> <li>◆ TCC center 1.</li> <li>Det. PDA ▶</li> </ul>	1
Р	Waste line from Detector		Incl.with Detector
C, D, E, F, G, H	ValveRight to Column Inlet for 25 cm columns, PEEK 12 cm	<ul> <li>◆ TCC valve r.</li> <li>PEEK 25 cm Col.</li> <li>Col. in ▶</li> </ul>	6
I, J, K, L, M, N	Column Outlet to ValveLeft for 25 cm columns PEEK 12 cm	<ul> <li>Col. out</li> <li>PEEK 25 cm Col.</li> <li>TCC valve l. ▶</li> </ul>	6
I, J, K, L, M, N	Column Outlet to ValveLeft other sized columns PEEK 34 cm	<ul> <li>Col. out</li> <li>PEEK tubing</li> <li>TCC valve l. ▶</li> </ul>	6
	Bypass tubing Multi Position Valve	<ul> <li>◆ TCC valve l.</li> <li>TCC valve r. ▶</li> </ul>	1

TABLE 3-1 continued

#### 3.2 Configuring Software

#### 3.2.1 Configuring Hardware in the Server Configuration

The UltiMate 3000 system is configured in the **server configuration** of Chromeleon. To configure the system, create a **timebase** in the **server configuration** and add the various devices (e.g. pump, detector, sampler and column compartment) to the **timebase**. Details about adding a device to the **timebase** are presented in the manual of each device and in the Chromeleon online help. Use the default device names in the server configuration.

**i** Tip: Make sure that the correct valves are selected for the TCC-3200 (FIGURE 3-3); the valves are identified as either 6-ports, 6-positions or 7-ports, 6-positions in the Chromeleon server configuration depending on the Chromeleon version.

TCC-3x00 Colum	in Compartment	$\sim$
General Compone	er Configuration Relay	s Inputs Error Levels
-Installed comp	onents	
Left Valve:	6 ports, 6 positions	•
Right Valve:	6 ports, 6 positions	•
Column A	Column_A	on 11_U3000M_RD 💌
Column B	Column_B	on 11_U3000M_RD 💌
Column C	Column_C	on 11_U3000M_RD 🔽
Column D	Column_D	on 11_U3000M_RD 🔽
	ОК	Cancel Apply Help

FIGURE 3-3: Configuration of the TCC-3200 in the Server Configuration

#### 3.2.2 Direct Instrument Control from Chromeleon

The **panel tabset** offers the interface to control the system. It is automatically generated based on the hardware configuration and can be used by clicking the panel tabset button (FIGURE 3-4). A panel tab for each device is automatically added to the tabset, each tab will allow direct control via the default panel for that device. For information about direct instrument control of each device, refer to the user manual or the Chromeleon online help for that device.

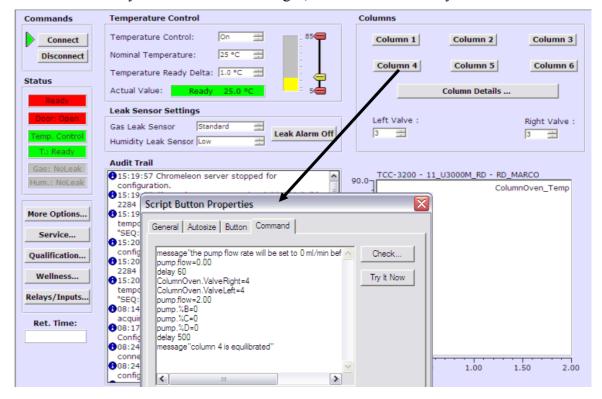
File	Edit Vie	w Worksp	ace (	Qualifica	ation	Cont	fol	Batch	i Wi	ndow
D 😅		<b>11</b> 5	XE	d <b>R</b>	12	6	厚	•		П

FIGURE 3-4: Panel Tabset Button.

The panel tab for the Column Compartment has script buttons that can be changed by the user (FIGURE 3-5). A script contains a list of commands to be executed per line. The script buttons labeled Column 1 to Column 6 can be changed by right clicking on the button, selecting the **properties** and selecting the **Command tab**. The commands in the script in the example depicted in FIGURE 3-5 will equilibrate the 4<sup>th</sup> column with 100% mobile phase A for 500 seconds. TABLE 3-2 lists a short explanation of the commands used in the example

**Tip:** Changes in the script button properties will not be automatically saved in the panel tabset. Any changes will be lost as soon as the panel tabset is closed. To permanently save changes, locate the panel "*UltiMate\_3000\_TCC-3x00(MPV).pan*" (in directory

"\Dionex Templates\Panels\Tabset\_Panels\UltiMate\_3000\"). Open the panel and make the desired changes. Before saving it may be necessary to unlock the "Dionex Templates" directory. This is done by right clicking the directory and selecting "Properties..."



After you have made the changes, save the file manually.

FIGURE 3-5: Panel for the TCC-3200 with Multi Position Valves with the Script Button Properties.

The available commands used in a script are the same commands as used in Chromeleon program files. The syntax of the typed command can be checked by clicking the **Check** button. The **Try it Now** button will execute the commands in the script right away.

# **Warning:** When creating or modifying a script, make sure that the flow rate is set to 0.00 ml/min and there is enough time for the column pressure to be released before switching a valve. This will prevent possible damage to the column bed.

STOP

	Command in the box	Explanation
1	message"the pump flow rate will be set to 0 ml/min before switching the valves"	The message command will create a pop up with the text between quotes and an OK button. After reading, press OK to continue
2	pump.flow=0.00	Set the pump flow rate to 0.00 ml/min
3	delay 60	Wait 60 seconds before continuing to the next command
4	ColumnOven.ValveRight=4	Switch the valve right in the specified position
5	ColumnOven.ValveLeft=4	Switch the valve left in the specified position
6	pump.flow=2.00	Set the pump flow rate to 2 ml/min
$7^*$	pump.%B=0	Set the percentage of mobile phase B to 0%
8*	pump.%C=0	Set the percentage of mobile phase C to 0%
9*	pump.%D=0	Set the percentage of mobile phase D to 0%
10	delay 500	Wait 500 seconds before continuing to the next command
11	message"column 4 is equilibrated"	The message command will create a pop up with the text between quotes and an OK button. After reading, press OK to continue

TABLE 3-2: List of Commands Used in the Script Shown in FIGURE 3-5

\* Percentage A for mobile phase is not specified. It is the remainder of 100% - %B - %C - %D.

#### 3.2.3 Programs and Sequences

#### 3.2.3.1 User Defined Columns

For Automated Method Scouting, a different program is used for each different condition (e.g., different valve positions or temperature). To minimize the number of programs that need to be created, a variable in the program file is defined by the User-Defined Column (UDC). For example, if a separation has to be performed at 6 different temperatures, the user would be required to prepare 6 different programs, with the only difference being the column oven temperature. With a UDC it is possible to create only one program and define the column oven temperature in the UDC.

**I** Note: It is not possible to use UDC commands in the program during the acquisition time (commands that need to be known in advance e.g., gradient profile). Anything that can be set in the program before or after the acquisition can be changed e.g., the flow rate in isocratic runs, column oven temperature, mobile phase composition in isocratic runs and the valve positions to switch between analytical columns.

A UDC is **datasource** dependent and is created by right clicking the server's standard **datasource** (the green Chromeleon icon in the browser), and selecting properties). A new

UDC can be created or an existing one can be modified on the User-defined Columns tab (FIGURE 3-6).

eneral Access Control Statistics <u>C</u> olumns:		Availability
ColumnOvenTemp ColumnSelector <new column="" user-defined=""></new>	Properties: <u>N</u> ame: Value type: Dimension or comment: I✓ Empty values are pos Maximum string length: Default string:	column_name       String       example       ssible       255       fill_me_in
Import Columns		Append Column

FIGURE 3-6: User Defined Columns tab from the Datasource Properties.

In the window in FIGURE 3-6 two columns are already defined, ColumnOvenTemp and ColumnSelector.

To define a new UDC in the datasource properties:

- 1. Select <New user-defined column> and specify the Properties.
  - **Name** is the name used for the UDC in the sequence and in the program. It may only contain letters, numbers or an underscore.
  - The Value type depends on the type of command to be used, e.g., integer for integer values like a valve position or column compartment temperature, or string for command parameters. If an integer is selected, define the minimum, maximum and default values (e.g., 5°C 70°C, default 25°C for the column oven temperature). In the case of a string for Value type, anything can be used in the UDC; it will be enclosed between quotation marks automatically.
- 2. Press Append Column, to add the new UDC to the existing columns in the sequence.
- 3. Stop and start the Chromeleon server to use the UDC in the programs.

#### 3.2.3.2 Programs

A new **Program File** can be created by clicking **File**  $\rightarrow$  **New**  $\rightarrow$  **Program File** in Chromeleon and then following the Chromeleon wizard to complete the creation of the program file. The program wizard has no option for Automated Method Scouting, therefore the program has to be modified manually in a second step. The new program file (or alternatively an existing program file) will be used as a template, which is modified for the use of the UDC.

```
Sampler.TempCtrl =
                                  On
                                  10.0 [°C]
Sampler.Temperature.Nominal =
Sampler.Temperature.LowerLimit = 4.0 [°C]
Sampler.Temperature.UpperLimit = 45.0 [°C]
                                  10.0 [°C]
Sampler.ReadyTempDelta =
ColumnOven.TempCtrl =
                                  On
ColumnOven.Temperature.Nominal = 50.0 [°C]
ColumnOven.Temperature.LowerLimit =
                                                 5.0 [°C]
                                                 85.0 [°C]
ColumnOven.Temperature.UpperLimit =
EquilibrationTime =
                                  0.5 [min]
ColumnOven.ReadyTempDelta =
                                 1.0 [°C]
ValveLeft =
                                  5 ; Dionex Acclaim
ValveRight =
                                  5 ; Dionex Acclaim
```

FIGURE 3-7: Program File created with the Chromeleon Wizard.

The temperature and the valve positions (analytical column) are fixed values. An additional program has to be created for different temperatures or columns. The semi-colon (;) after **ValveRight = 5** is used to comment the column name.

The previously created User-Defined Columns (Columnoventemp, ColumnSelector and Column\_Name) (Section 3.2.3.1) are used as a variable in the program files. Chromeleon will read the value entered in the UDC and use that value for the variable in the program file. Chromeleon will read the UDC value per line in a sequence, making it possible to adjust values while the sequence is running. The variable in the program file is specified by the name used for the UDC preceded with **Sample** separated by a dot.

In the example shown in FIGURE 3-8, the column oven temperature specified in the program file will be changed to a variable as defined in the UDC. Chromeleon reads the variable **Sample.ColumnOvenTemp** from the program file and will use the value entered in the corresponding UDC.

ColumnOven.Temperature.Nominal = 50.0 [°C]

change it to

ColumnOven.Temperature.Nominal = Sample.ColumnOvenTemp

	Sampl Colum Colum Colum Colum Equil Colum Valve	er.ReadyTempDo nOven.TempCtri nOven.Temperat nOven.Temperat	l = ture.Nominal = ture.LowerLimit ture.UpperLimit =	10.0 [°C] On Sample.Col	lumnS	5 0 85.0	[°C]	
No.	Туре	*ColumnSelector [Select Active Column]	_	*ColumnOvenTemp [Celsius]	Pos.	lnj. Vol.	Dil. Facto	ISTD
No.	Type Standard	[Select Active Column]	_		Pos. RC1	Inj. Vol. 30.0	Dil. Facto	ISTD
No.		[Select Active Column] 6	[example]	[Celsius]				
No. 1 2 3	Standard	[Select Active Column] 6 6	[example] Acclaim C18 Acclaim C18	[Celsius] 25	RC1	30.0	1.0000	1.0
No. 1 2 3 4	Standard Standard	[Select Active Column] 6 6	[example] Acclaim C18 Acclaim C18	[Celsius] 25 25	RC1 RC1	30.0 30.0	1.0000 1.0000	1.0 1.0
No. 1 2 3 4 5	Standard Standard Blank	[Select Active Column] 6 6 6 6	[example] Acclaim C18 Acclaim C18 Acclaim C18	[Celsius] 25 25 50	RC1 RC1 RC1	30.0 30.0 30.0	1.0000 1.0000 1.0000	1.0 1.0 1.0
1 2 3 4 5	Standard Standard Blank Blank	[Select Active Column] 6 6 6 6 6 6	[example] Acclaim C18 Acclaim C18 Acclaim C18 Acclaim C18	[Celsius] 25 25 50 50	RC1 RC1 RC1 RC1	30.0 30.0 30.0 30.0 30.0	1.0000 1.0000 1.0000 1.0000	1.0 1.0 1.0 1.0
1 2 3 4 5	Standard Standard Blank Blank Standard	[Select Active Column] 6 6 6 6 6 6 6	[example] Acclaim C18 Acclaim C18 Acclaim C18 Acclaim C18 Acclaim C18	[Celsius] 25 25 50 50 50	RC1 RC1 RC1 RC1 RC1	30.0 30.0 30.0 30.0 30.0 30.0	1.0000 1.0000 1.0000 1.0000 1.0000	1.0 1.0 1.0 1.0 1.0

FIGURE 3-8: UDC example in a program file and a sequence.

A UDC is recognizable in the sequence by the asterisk (\*) in the column header. In FIGURE 3-8 a comment is used to identify the column for a valve position. Chromeleon will not accept string values when integers for the UDC are expected in the program file. For information an additional UDC named column name is created to link column information to a valve position. The column name UDC will not be used by the program, but will help to relate a valve position in the sequence to a chosen column.

Acclaim PolarAdvantage II

50

RC1

30.0

1.0

1.0000

#### 3.2.3.3 Sequence

9 Standard

A new sequence is created by clicking File  $\rightarrow$  New  $\rightarrow$  Sequence (using Wizard) in Chromeleon. To complete the creation of the sequence, simply follow the Chromeleon wizard. After creation of the sequence, enter desired values in the User Defined Columns (e.g. for the position of the multi position valve or the column oven temperature).

**i** Tip: It is recommended to set up the sequence to run a set of various conditions (e.g., different pH or organic modifier) on each analytical column on a sequential basis before changing the column oven temperature.

The sequence is now ready to start. Open the batch and add the sequence(s) to the batch. It is recommended that you use SmartStartup, a Chromeleon feature to equilibrate the system, before running the sequence. The SmartStartup is started from the Batch menu in Chromeleon. The batch can be started now.

#### 3.2.3.4 Importing Example Data

The Intelligent LC Solutions Reference Library CD contains templates for the Automated Method Scouting application. This **datasource** can be mounted by clicking **File**  $\rightarrow$  **Mount Datasource** and selecting the correct drive-letter for the CD or select **browse**. The template contains UDCs. To use the template in your own datasource, it is necessary to import the UDCs.

To import the UDC in the target in your datasource:

- 1. Right click the **datasource** (green icon in the Chromeleon browser)
- 2. Click properties and select the User-Defined Columns tab (FIGURE 3-6).
- 3. Click the button Import Columns.
- 4. Select the **datasource** from the LCi solutions CD.

#### 3.2.4 Automated Data Analysis with Chromeleon

After all the data has been acquired, it is possible to find the best separation conditions without manually going through all the generated data. A PDA-3000 detector can be used with spectra libraries to include compound identification. A VWD-3X00 can be used when only the resolution and number of peaks are of interest. Use the method file SCOUTING.qnt and the Find\_Best\_Method.rdf file supplied with the Chromeleon templates on the *Intelligent LC Solutions Reference Library CD* for automated data analysis.

#### 3.2.4.1 Peak Tracking with Spectral Library Recorded with the PDA-3000

The PDA-3000 detector makes it easy to identify the various compounds in the sample. The absorption spectra of the desired compounds should be sufficiently different and each compound should elute at a different retention time. In addition, it should be noted that compound identification is required if there is a need to have sufficient resolution for selected compound(s) in the sample. A typical spectrum recorded by the PDA-3000 is shown in FIGURE 3-9. The option to copy the spectrum to the clipboard is highlighted. From the clipboard the spectrum can be copied to the Spectra Library.

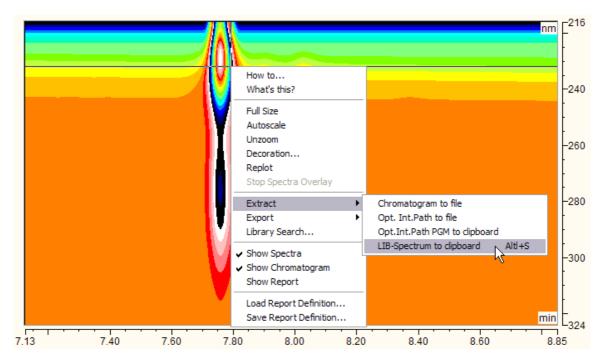


FIGURE 3-9: PDA Spectrum Recorded with the PDA-3000

The **Spectra Library** is a file used by Chromeleon to store the spectra of the known compounds. The spectra recorded with the PDA-3000 are compared with a **Spectra Library** for peak identification.

- 1. Create a new **Spectra Library** (or use an existing one) with the identified compounds of interest that will be used in the method file for automated peak tracking by clicking **File**→ **New** → **Spectra Library**.
- 2. After the Spectra Library is created, it needs to be specified in the **Method Editor** where it will be used for **Automated Peak Tracking** (FIGURE 3-12). The **Automated Peak Tracking** feature identifies the spectrum of a peak in a chromatogram by comparing it to the Spectra Library (FIGURE 3-10).

Spectra Library to be searched in: ULT2_local\RD0236_H Column Se	couting\Diuretics 💌	<u>B</u> rowse	Apply
Compare Conditions	Restrict Library Spectra	)	
Match Criterion: Least Square	[		Add
Hit <u>I</u> hreshold: 800 (01000)			Delete
Use Spectrum Derivative:			Change
Restrict Wavelength Range from: 210.0 to 450.0 nm			
Check Greatest Rel. Max. Allowed Deviation: 5.0 nm			
Maximum <u>R</u> etention Time Deviation:			
Check Number of Relative Extrema			
Maximum Retention Index Deviation:			
Maximum Kovats Index Deviation:			
↓ Amount Table & Peak Tracking & Calibration & Spectr	a Library Screening 🖌	SST /	<u>ح</u>

FIGURE 3-10: The Spectra Library Screening tab from the Method Editor (where the Library for Automated Peak Tracking is selected).

3. Right click on a row in the Peak Tracking tab of the Method Editor and selecting the **Autogenerate Peak Table** option. The window in FIGURE 3-11will be shown.

Type C Enumerate peaks of curren				
Use Spectra Library Screer	ning results			
Options Apply only to peaks with Apply only to peaks in curre Copy reference spectrum fr Enable peak tracking using	om Peak	✓ greater than ✓ ✓ Spectrum	5.000	[Signal]
Multiple hits		30-20	an ann	
<ul> <li>Allow multiple best hits</li> <li>Unique identification</li> </ul>	Check the best	hits only		

FIGURE 3-11: Autogenerate Peak Table options.

- 4. Select **Use Spectra Library Screening results** to use the Spectra Library. Specify the other options as desired for optimal results. Confirm the settings by clicking OK.
- 5. Chromeleon will fill the peak table, with the peak properties of the active chromatogram (e.g. retention time for a compound). The peak properties for other

No.	Peak Name	Ret.Time	Window	Reference Spectrum Match Crit.
1	Amiloride	2.042 min	0.042 AS	M Diuretics pH3 AC Least Square
2	Chlortalidone	4.458 min	0.075 AS	Diuretics pH3 AC Least Square
3	Furosemide	6.142 min	0.129 AS	Diuretics pH3 AC Least Square
4	Ethacrynic acid	7.925 min	0.079 AS	Diuretics pH3 AC Least Square
5	Probenecid	8.192 min	0.054 AS	Diuretics pH3 AC Least Square
6	Triamterene			Diuretics pH3 AC Least Square
•	🕨 🖌 Peak Table 🖌 Amoun	it Table <b>λ</b> Pe	ak Tracki	ing 🖌 Calibration 🖌 Spectra Library Screening

chromatograms (e.g. identification, retention time) are determined automatically by Chromeleon and used in the report.

FIGURE 3-12: The Peak Tracking tab from the Method Editor with Autogenerated Peak Table from the Spectra Library

#### 3.2.4.2 Peak Tracking with the VWD-3x00

If a UV detector, such as the VWD-3x00, is used, it is not possible to identify the peaks automatically. If an overall average resolution for the compounds is the criterion for the method validation, there is no need to identify the compounds in the sample. It is possible to use **Autogenerate Peak Table** in the **Peak Table** of the method editor without any Spectra Library. Select **Enumerate peaks of current chromatogram** (FIGURE 3-11) in the **Autogenerate Peak Table** options.

No.	Peak Name	Ret.Time	Window	Standard	Int.Type	Cal.Type	Peak Type	Group	Com
1	1	2.017 min	0.054 AS	External	Area	Lin	Auto		Auto
2	2	3.292 min	0.071 AS	External	Area	Lin	Auto		Auto
3	3	4.400 min	0.079 AS	External	Area	Lin	Auto		Auto
- 4	4	5.992 min	0.104 AS	External	Area	Lin	Auto		Auto
5	5	6.767 min	0.079 AS	External	Area	Lin	Auto		Auto
6	6	7.758 min	0.100 AS	External	Area	Lin	Auto		Auto
•	A Peak Table /	Amount Tab	le 🖌 Pea	k Tracking	Calib	ration 🖌 S	Spectra Libr	ary Scree	ening

FIGURE 3-13: The Peak Table tab from the method editor with Autogenerated Peak Table.

The Peak Table only lists properties for the active chromatogram. The peak properties for other chromatograms (e.g. retention time) are determined automatically by Chromeleon and used in the report.

3.2.4.3 Defining Parameters to Find the Best Chromatographic Conditions

Once all the peaks are labeled as described above, the next step is to define the parameters of interest to find the optimized chromatographic conditions. With Chromeleon there are three possibilities to find the results;

1. With a method file made for Automated Method Scouting (SCOUTING.qnt) – Section 3.2.4.3.1.

This option is easy and quick to use, but it is limited to a maximum of 25 peaks and can be used when the only chromatographic parameter of interest is the resolution of compounds.

2. With a System Suitability Test (SST) in combination with a query – Section 3.2.4.3.2.

This option offers more flexibility, but it requires more parameters to be specified.

3. With a combination of the method file and the SST combined with a query – Section 3.2.4.3.3.

When this option is selected, the SST and query limit the number of results at first, then the method file is used to find the compounds of interest with baseline separation. This is the preferred option.

Each option will present the results graphically in the **Find\_Best\_Method.rdf** report. The **SCOUTING.qnt** method file and **Find\_Best\_Method.rdf** report file are both available in the template sequence found on the *Intelligent LC Solutions Reference Library CD*.

3.2.4.3.1 Finding the Best Chromatographic Conditions with the Method File for Automated Method Scouting

If the only interest is the resolution of all compounds, the easiest way to find the best chromatographic conditions is using the **SCOUTING.qnt** method file in combination with the **Find\_Best\_Method.rdf** report. Peaks are listed in the method file in the automatically generated peak table. The method file has the option to select for which peaks the resolution needs to be checked. The **Find\_Best\_Method.rdf** report shows the results in a graphical presentation.

No.	Peak Name	Ret.Time	Window	Match Crit.	C		Threshold	Rel. Max. Dev.	Check Extr.	Comment	I*Check_Rs ↓
1	SCOUTING-1	1.317 min	5.000 AG	Least Square	0	A)	950	Off	Off	Autogenerated	No
2	SCOUTING-2	2.625 min	5.000 AG	Least Square	0	A)	950	Off	Off	Autogenerated	No
3	SCOUTING-3	3.934 min	5.000 AG	Least Square	0	A,	950	Off	Off	Autogenerated	No
4	SCOUTING-4	5.234 min	5.000 AG	Least Square	0	A4	950	Off	Off	Autogenerated	No
5	SCOUTING-5	5.842 min	5.000 AG	Least Square	0	A4	950	Off	Off	Autogenerated	No
6	SCOUTING-6	6.367 min	5.000 AG	Least Square	0	A)	950	Off	Off	Autogenerated	No
- 7	SCOUTING-7	6.492 min	5.000 AG	Least Square	0	A,	950	Off	Off	Autogenerated	No
8	SCOUTING-8	6.975 min	5.000 AG	Least Square	0	A,	950	Off	Off	Autogenerated	Yes
9	SCOUTING-9	15.933 min	5.000 AG	Least Square	0	A,	950	Off	Off	Autogenerated	Yes

FIGURE 3-14: Method file SCOUTING.qnt example presenting an autogenerated peak table in the Peak Tracking tab of the method file.

The last column in the peak table labeled **\*Check\_Rs** enables the user to select the peaks of interest. If an entry is set to **Yes**, the resolution will be evaluated in the **Find\_Best\_Method.rdf** report.

3.2.4.3.2 Finding the Best Chromatographic conditions with the SST and Query

The **System Suitability Test (SST)** verifies if the desired criteria are reached. Each defined parameter will be checked separately and has to meet the specified criteria to pass the SST. The overall result of the SST can be displayed as a column with the result (failed or passed) in the sequence, and/or the results of the specified parameters. The SST parameters are set on the SST tab in the method editor. (FIGURE 3-15)

1. Right click on a line, select Lines... and then select Insert Line or Append Line to start with a new condition for the SST properties. A wizard will assist to create a new SST parameter. If SST properties are edited, a screen will appear with tabs for the settings instead of the wizard. Each next step for the SST is a step in the wizard. Click Next in the wizard to advance one step. Predefined tests for the SST are presented in FIGURE 3-16.

No.	Name	Sample Condition	Test Condition	Peak	Operator	Value	Result
1	Number of Peaks	Sample Type = Standard	chm.nPeaks		>=	8	Passed
2	PR next Probenecid	Sample Type = Standard	peak.resolution("ep","next")		>=	1.5	n.a> Failed
3	PR previous Probenecid	Sample Type = Standard	peak.resolution("ep","previous")		>=	1.5	n.a> Failed
4	PR next Chlortalidone	Sample Type = Standard	peak.resolution("ep","next")		>=	1.5	n.a> Failed
5	PR previous Chlortalidone	Sample Type = Standard	peak.resolution("ep","previous")		>=	1.5	n.a> Failed
6	PR next Furosemide	Sample Type = Standard	peak.resolution("ep","next")		>=	1.5	n.a> Failed
7	PR previous Furosemide	Sample Type = Standard	peak.resolution("ep","previous")		>=	1.5	n.a> Failed

FIGURE 3-15: The SST in the Method Editor

T-Wizard: New Single Test	
SST-Wizard	
This Wizard guides you through the creation of a System Suitabil First you can choose from a list of predefined tests:	ity Test.
rist you can choose nom a list of predefined tests,	
Predefined Tests:	
<copy previous="" test=""></copy>	x
<copy previous="" test=""></copy>	73
Maximum Peak Amount	
Minimum Peak Amount	
Peak Asymmetry	
Peak Height Peak Width ( 5%)	
Peak Width (10%)	
Peak Width (50%)	
Peak Width (baseline)	
Resolution (EP)	
Resolution (USP)	
Retention Time	
RSD% of Peak Areas	
RSD% of Peak Heights	
RSD% of Peak Retention Time	
Signal Noise Signal-to-Noise Ratio	
Theoretical Plates (EP)	

FIGURE 3-16: Start of the wizard for the SST parameters where a predefined test can be selected from the dropdown menu. 2. The conditions for the sample can be set (e.g., sample type, sample name or sample position).

Apply on all Samples			
C Sample Type	Standard		7
Sample Number(s)			
C Sample Position(s)			
C Sample Property	Sample Name	<u></u> =	
C User defined Condition	 		

FIGURE 3-17: SST properties Sample Condition

3. The test parameters can be set in **Test Condition** (FIGURE 3-18). In this example, the resolution to the next peak is specified.

Test Name				
Resolution (EP)				
Test Condition				
peak.resolution	("ep","next")			<b></b>
Operator		Value		
>=		▼ 1		
	you want to c	nd "Compare Val	1	e comparing them. ent sample.

FIGURE 3-18: SST Properties Test Condition.

The **Test Condition** field is entered by clicking the button with dots. FIGURE 3-19 depicts the available test conditions.

Categories:	Variables:	50 C
	Signal Value at Peak Retention	OK
Sequence Sample Audit Trail	Signal Value at Peak End Baseline Value at Peak Start Baseline Value at Peak Retentic	Cancel
Preconditions Chromatogram Detection Parameters	Baseline Value at Peak End Detection Code at Peak Start Detection Code at Peak End	Customize
Peak Results Peak Calibration	J Type Modified	
Peak Table	Manually Assigned	
Peak Purity and Identification	Resolution	Explain Variable.
Formula peak.resolution("ep		Parameter

FIGURE 3-19: Specification of the test condition for the SST.

The **Parameter** button in FIGURE 3-19 gives the option to specify additional parameters such as resolution to next or previous peak when resolution is selected, or the height at which the peak width has to be determined if peak width was selected as test condition.

4. In **Peak & Channel Condition** the compound can be selected to which the conditions should apply as defined in the previous steps, including the channel like UV\_VIS\_1 or UV\_VIS\_2. (FIGURE 3-20).

c Table Amilorid	e			<u> </u>
Number 1	-			
with Highest	Peak F	Results: Area		*
aks				
	aks	with Highest V Peak	with Highest VPeak Results: Area	with Highest Peak Results: Area

FIGURE 3-20: SST properties Peak & Channel Condition where the compound and channel are specified.

5. In N.A. & Fail Action parameters can be set to define an action if the SST fails (FIGURE 3-21). The fail action is not applicable for Automated Method Scouting because the SST is generated after the batch has run. In the case of peak resolution, if the test cannot be evaluated, it is recommended to set the N.A. (Not Available) value to Passed. This is to avoid a failed SST in the case of the last or first compound whereby the resolution cannot be determined to the next or previous compound.

N.A	. & Fail Action
What	should the test result be if the test can not be evaluated?
¢	Passed
C	Failed
Fail Acti What	on
	Nothing
С	Abort Batch

FIGURE 3-21: SST properties N.A. & Fail Action.

6. Repeat the steps 1 to 5 to insert more tests in the SST for different compounds or for different test parameters. The lines in the SST tab of the method editor are depicted in FIGURE 3-22.

No.	Name	Sample Condition	Test Condition	Peak	Operator	Value	Channel	N.A.	Result	R
1	Number of Peaks	Sample Type = Standard	chm.nPeaks		>=	8	UV_VIS_1	Failed	Passed	<
2	PR next Probenecid	Sample Type = Standard	peak.resolution("ep","next")	Probenecid	>=	1.5	UV_VIS_1	Passed	Passed	<
3	PR previous Probenecid	Sample Type = Standard	peak.resolution("ep","previous")	Probenecid	>=	1.5	UV_VIS_1	Passed	Passed	<
4	PR next Chlortalidone	Sample Type = Standard	peak.resolution("ep","next")	Chlortalidone	>=	1.5	UV_VIS_1	Passed	Passed	<
5	PR previous Chlortalidone	Sample Type = Standard	peak.resolution("ep","previous")	Chlortalidone	>=	1.5	UV_VIS_1	Passed	Passed	<
6	PR next Furosemide	Sample Type = Standard	peak.resolution("ep","next")	Furosemide	>=	1.5	UV_VIS_1	Passed	Passed	<
7	PR previous Furosemide	Sample Type = Standard	peak.resolution("ep","previous")	Furosemide	>=	1.5	UV_VIS_1	Passed	Passed	<

FIGURE 3-22: List of different parameters for the SST.

In the example in FIGURE 3-22 more than eight compounds should be found in the sample, and the compounds probenecid, chlortalidone and furosemide should be baseline separated.

7. Perform a query as described in Section 3.2.4.4 to find the results of interest.

3.2.4.3.3 Finding the Best Chromatographic conditions with the SST and Query Combined with the Method File for Automated Method Scouting

The steps to take when using the combination of the SST, query and method file are:

- 1. **Define parameters in the SST** (Section 3.2.4.3.2) The SST is first defined to narrow down the results before proceeding with the method file. The SST is created as described in Section 3.2.4.3.2, where different parameters can be used. It is recommended to at least use the parameter for the number of peaks in the SST, eliminating all runs in which the sample is separated incompletely. For example, setting the number of peaks parameter to a value equal to the number of compounds in the sample will eliminate results with unseparated compounds.
- 2. **Perform a query** (Section 3.2.4.4). The query will limit the amount of results depending on the SST parameters.
- 3. Use the method file SCOUTING.qnt (Section 3.2.4.3.1). Use the method on the results of the query to find the best results.

3.2.4.4 Query – Search for the Results

The query will extract relevant data from the sequence as determined by the user. A **Report Column** is an additional column in the sequence that can display the results of the SST. The report column will be used later in the query to filter the results.

- 1. Create a Report Column by right clicking in the sequence and select **Report Columns** →**New Report Column...**
- 2. Click the dots after the **Formula** input box and select **Quantification Method** in the **Categories** section

ormula:	qnt.sst_result			(Alt + '.')
dentifier:	SSTResult		(unique name, e.g. used fo	r column layou j
leader:	"SST Result"	_	(visible headline)	
imension	r. [''''			
Format – Alignme	int: Cleft CCe	nter	Right	
10.057002010	Edit Result Formula		¥	
Peak-	Categories:		Variables:	
🖲 Pea	Sequence Sample	~	Delay time value	ОК
O Pea	Audit Trail Preconditions		Blank Run Subtraction Blank Run Sample Record	Cancel
🔿 Pea	Chromatogram Detection Parameters	=	Matrix Blank Subtraction Number of Detection Parameter	Customize
Statisti	Peak Results Peak Calibration		Number of Peaks in the Peak T. Select Peak in the Peak Table	
Sum	Peak Table		Number of Amount Columns	
- Ave	Peak Purity and Identification Quantification Method	~	SST Result	Explain Variable
Rela	Formula [qnt.sst_result			Parameter

3. Select SST result in the Variables section (FIGURE 3-23).

FIGURE 3-23: Report column for the sequence.

The result of the Quantification Method – SST Result will be displayed in the "SST Result" column (FIGURE 3-24)

*ColumnSelector [Select Active Column]	_	*ColumnOvenTemp [Celsius]	Method	SST Result
6	Acclaim C18		SCOUTING	Passed
6	Acclaim C18		SCOUTING	Failed
6	Acclaim C18		SCOUTING	Failed
1	Acclaim Polar Advantage II		SCOUTING	Failed
1	Acclaim Polar Advantage II		SCOUTING	Passed
4	A coloim Delas A ducataca II		SCOUTING .	Failed

FIGURE 3-24: The SST Result column in a part of the sequence.

**Tip:** It is recommended to put the sequence(s) in a separate directory before performing the query. This has the advantage that you limit the query to the sequence(s) of interest. The query results will also be available in the directory, making it easy to retrieve the same data again.

After the creation of the report column for the SST, perform a query by right clicking the sequence and selecting **Query**. The **Query Wizard** will ask several questions to define the criteria for the query. The various steps from the **Query Wizard** are explained below. Press **Next** to continue to the next step.

1. Select the appropriate **datasource** and the field types. The next steps depend on the selection of the field types. Select all field types in FIGURE 3-25.

uery Wizard		
Datasource	Wizard source (currently: ULT2_local).	
Field types	If you click the Next button, the Query Wizard will ask you for more information on Sequences, Samples and	
Samples	Results.	
	< Back	Next > Cancel Help

FIGURE 3-25: Datasource and Field type selection in the Query Wizard

2. The search results can be limited to a directory containing the sequence. Select the directory containing the sequence(s) used for Automated Method Scouting in FIGURE 3-26. Other query criteria can also be used for the sequences.

Data Field:	Operator:	Value:	
Sequence Directory	starts with	TEMP2\QUERY_EXAMPLE\	¥ ¥
Data Field:	Operator:	Value:	
Data Field:	Operator:	Value:	+
Data Field:	Operator:	Value:	

FIGURE 3-26: Sequence criteria settings in the Query Wizard

3. The sample type can be specified in FIGURE 3-27, depending on how the samples of interest are specified in the sequence. Other sample parameters e.g., sample injection time can also be used as a query criteria.

amples			
Ouerv V	Vizard:	Samples	
Data Field:	Operator:	Value:	
Sample Type	<b>*</b> =	Standard	▼ <b>▼</b>
Data Field:	Operator:	Value:	
	<u> </u>		<u> </u>
Data Field:	Operator:	Value:	¥ - ¥
Data Field:	Operator:	Value:	
	*	× .	<u>*</u>
		< Back Next >	Cancel Help

FIGURE 3-27: Sample criteria in the Query Wizard.

4. Result restrictions can be set in FIGURE 3-28. For Automated Method Scouting, the SST result of the quantification method (**qnt.sst\_result**) is used to restrict the results. This will limit the results to samples that have passed the SST as defined above.

Formula:	Operator:	Value:		
qnt.sst_result	=	▼ Passed		
Fomula:	Operator:	Value:		
	]	<u>_</u>	-	<u> </u>
Formula:	Operator:	Value:	 _	
	]	<u>_</u>	-	Y
Formula:	Operator:	Value:		

FIGURE 3-28: Results restrictions in the Query Wizard.

5. **Apply** and **save** the query. The results will be displayed in the directory where the query is performed.

Properties of Query "query ams"						
General Native SQL SQL Result Restrictions						
<u>T</u> itle: query ams						
Datasource: << Selected Datasource >>						
General Info						
Created: 9/11/2007 14:45:03 mkarsten						
Last Update: 9/11/2007 14:45:03 mkarsten						
Preferred Report & Channel						
Preferred RDF File: NIL::						
Preferred Channel:						
Save Close Apply Help						

FIGURE 3-29: Last screen of the **Query Wizard**.

The query will generate a virtual sequence in the directory where the search is performed (SST Passed in FIGURE 3-30). In the virtual sequence, only the samples that have passed the SST will be displayed.

AMSTERDAM	^	Seq	uence	,	🛆 Hits	Title
initian in the second			AMSTERDAM\Scout\FinalNew_Colu	imn_Scouting\sorted_C		all columns
			-			
New_Column_Scouting     sorted_COMBI_TEST_SCOUTING		No.	Name	Sequence	Туре	Smp.No
SST_Passed		1	Diuretics pH3 ACN	AMSTERDAM\Scout\	Standard	
AUTOMATED METHOD DEVELOPMENT 1mpv		2	Diuretics pH3 MeOH	AMSTERDAM\Scout\		
Pind_Passed_SST		3	Diuretics pH3 MeOH	AMSTERDAM\Scout\		
COLUMN SCOUTING DIURETICS 2mpv		4	Diuretics pH8 ACN	AMSTERDAM\Scout\		
		5	Diuretics pH3 ACN	AMSTERDAM\Scout\	Standard	

FIGURE 3-30: Results of the query, showing the sample name, sequence name and sample number.

# 3.2.4.5 The Report – Graphically Depicting the Results

The results can be graphically displayed by using the report **Find\_Best\_Method.rdf**. The method sample number is displayed on the X-axis and the elution time of the last compound is displayed on the Y-axis. The minimum resolution (for the previous or next compound) is displayed in the graph, but only for the compounds of interest as specified in the SST or **SCOUTING.qnt** method file, other resolutions may be larger, but are not displayed in the graph (FIGURE 3-31). The size of the circle is an indication of the resolution. A bigger circle indicates a better minimum resolution. The position of the circle on the Y-axis corresponds with the speed of the method. A lower circle indicates a faster method.

The report **Find\_Best\_Method.rdf** also lists the results in text below the graph, listing the method number, sample name, elution time of last compound and minimum resolution. Depending on the preference for a fast method or a method that provides a better resolution, the user can select the best method(s) from the report.

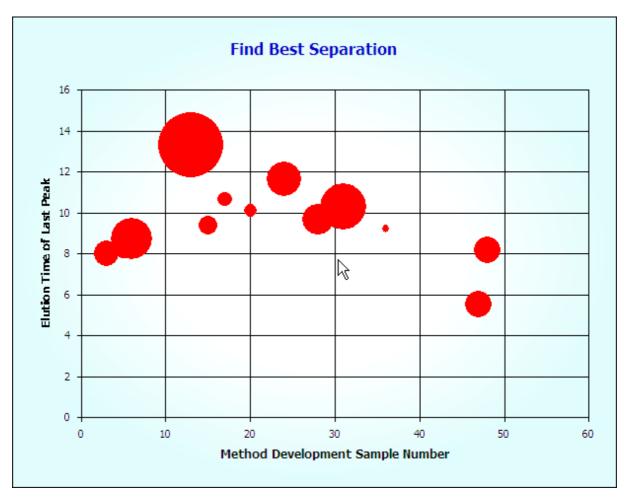


FIGURE 3-31: Graph from the Find\_Best\_Method.rdf report, showing 12 results.

Method Development	Sample	<b>Elution Time</b>	Global Minimum
Sample Number	Name	of Last Peak	Resolution
10	BLANK	n.a.	n.a.
11	M3_C1	7.72	n.a.
12	M3_C1	7.72	n.a.
13	M3_C1	7.72	n.a.
14	BLANK	n.a.	n.a.
15	M4_C1	7.12	1.1
16	M4_C1	7.12	1.19
17	M4_C1	7.12	1.11
18	BLANK	n.a.	n.a.
19	M5_C1	8.35	n.a.
20	M5_C1	8.35	n.a.
21	M5_C1	8.35	n.a.
22	BLANK	n.a.	n.a.

TABLE 3-3: Part of the results table from the **Find\_Best\_Method.rdf** report.

# 4 Parallel LC

Parallel LC is an LCi solution for doubling the throughput for both isocratic and gradient separations by efficient use of hardware. The Parallel LC system uses two pumps and two detectors, but only one autosampler and one column compartment. This allows the user to operate one Parallel LC setup as two independent HPLC systems. Parallel LC offers an increase in throughput, without the need for new methods.

The system includes:

- One DGP-3600 pump that can make two ternary gradients independently and simultaneously. The left pump of the DGP-3600 is used in one timebase, while the right pump is used in the other.
- One TCC-3100 column compartment. The 2-position/6-port valve allows easy switching between columns on which the sample will be injected. Both columns are installed in the column compartment.
- One WPS-3000SL split loop autosampler. When the injection is done in the first timebase, the autosampler is idle for the remainder of analysis time and can be used to inject in the other timebase. The sharing of the autosampler between the timebases is performed by providing one timebase with exclusive access to the sampler.
- Two PDA-3000 or two VWD-3x00 detectors. Each timebase has its own detector, to allow simultaneous detection on the two timebases.

Parallel LC experiment stages:

- Injection of the sample on the first column
- Analysis start on the first column
- While the analysis is running on the first column the valve is switched
- The sample is injected on the second column
- The above steps are repeated

# 4.1 Preparation of the System

The schematic of the HPLC set-up for Parallel LC is shown in FIGURE 4-1.

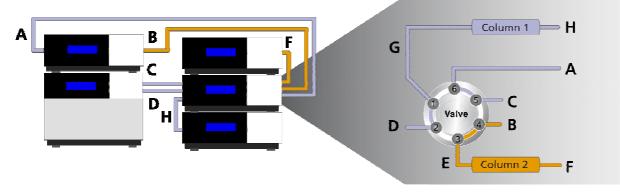


FIGURE 4-1: Schematic representation for Parallel LC.

All components (except the columns) that are required for a fully operable system are provided with the system modules or the Parallel LC kit. For a list of supplied capillaries and accessories in the Parallel LC Kit, see TABLE 4-1.

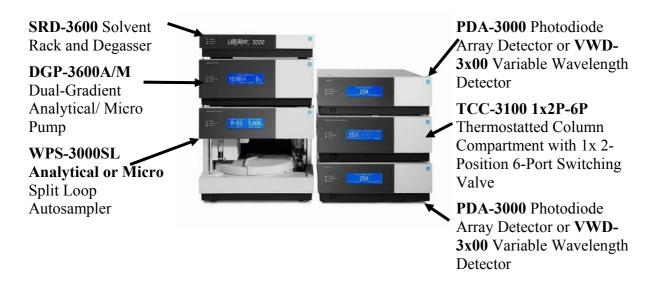


FIGURE 4-2: Stack of the Parallel LC system

A complete description of the installation and configuration of the hardware is presented in the *Quick Installation Guide*. The application kits (P/N 6037.0004 Parallel Operation Kit Dual Ternary Analytical or P/N 6037.0005 Parallel Operation Kit Dual Ternary Micro) contain all the tubing to make all the fluidic connections for a micro or analytical Parallel LC system.

	Description	Qty		
А	Capillary TCC port 6 - Pump left	1		
В	Capillary TCC port 4 - Pump right	1		
G	Capillary TCC port 1 r Col. 1 (5 cm)	1		
Е	Capillary TCC port 3 r Col. 2 (5 cm)	1		
G	Capillary TCC port 1 r Col. 1 (15 cm, 25 cm)	1		
Е	Capillary TCC port 3 r Col. 2 (15 cm, 25 cm)	1		
Н	Capillary Col. 1 (25 cm) - VWD 1	1		
F	Capillary Col. 2 (25 cm) - VWD 2	1		
С	Capillary TCC port 5 - WPS port 5			
D	Capillary TCC port 2 - WPS port 4	1		
Н	Capillary Col. 1 (25 cm)- PDA 1	1		
F	Capillary Col. 2 (25 cm)- PDA 2	1		
	Capillary holder, self-adhesive, PVC	2		
	Column Clips Kit	1		
	Quick Installation Guide U3000 Application Kits	1		

TABLE 4-1: List of capillaries and accessories supplied with the Parallel Operation Kit.

# 4.2 Configuring Software

## 4.2.1 Configuring Hardware in the Server Configuration

The UltiMate 3000 Parallel LC system is configured in the Server Configuration of Chromeleon. To configure the system, first create two timebases (e.g. Timebase\_1 and Timebase\_2) in the Server Configuration (FIGURE 4-3). The DGP-3600 is a dual gradient pump; it is essentially two separate pumps in one housing. Therefore a DGP can also be shared in a Parallel LC system. To share the pump, column compartment and autosampler between the two timebases, add those devices to one timebase and set the options for sharing as described below. When the fluidic connections are made as described in the *Quick Installation Guide* apply the same settings as described below for the sharing of the devices between the two timebases.

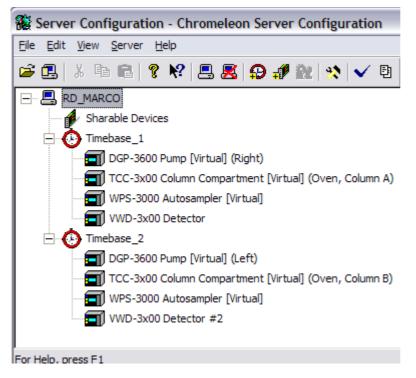


FIGURE 4-3: Server configuration Parallel LC with two timebases.

To each timebase one detector is added. The detector is not shared between timebases and each detector can only be controlled from the timebase were the detector is installed.

The DGP-3600 is shared between the two timebases by specifying which pump is used for a timebase. The right pump is used in Timebase\_1, the left pump is used in Timebase\_2. The pumps can be purged via the autosampler, which can be specified when following the wizard of the DPG-3600 configuration. FIGURE 4-4 depicts the configuration for the DGP-3600 with the default device names. The DGP-3600 will appear in both timebases after configuration.

Left Solvents	Relays	Inputs	Error Levels
General [	Devices Right Pu	mp Right Solvent	s Left Pump
Device Name:	Pump		
Left Pump:	PumpLeft	on Timebase_1	•
pu	rges via WPS-3000SL	UM3WPS_PURGE0	•
Right Pump:	Pump Right	on Timebase_2	•
pu	rges via WPS-3000SL	UM3WPS_PURGE0	•
Share eluent	bottles		
Share waste	bottle		Left 0
Pressure Sign	nal(s)		Right 0
Working Pist	on Pressure Sig. 🥅 Mo	tor Current Sig. 🧮 Mot	

FIGURE 4-4: Sharing of the DGP-3600 pump between the timebases.

The TCC-3100 column compartment is shared between the two timebases by specifying which column is used for a timebase. **Column\_A** is used in Timebase\_1, **Column\_B** is used in Timebase\_2. The option can be specified when following the wizard. FIGURE 4-5 depicts the configuration for the TCC-3100. The TCC-3100 will appear in both timebases after configuration.

Right Valve:	6 ports, 2 positions	•		
🔽 Column A	Column_A	on	Timebase_1	•
Column B	Column_B	on	Timebase_2	•
Column C	Column_C	on	Timebase_2	v
□ Column D	Column_D	on	Timebase_2	Ŧ

FIGURE 4-5: Sharing of the TCC-3100 column compartment between the timebases.

It is recommended to use column identification chips (P/N 6710.1505 - set of 5). The column identification chip allows storing column specific data. More information regarding the column identification chips can be found in the Chromeleon online help or the manual of the TCC-3100.

The WPS-3000SL autosampler is shared between the two timebases by specifying both timebases in the configuration. The option can be specified when following the wizard, also specify that both pumps (left and right) deliver flow to the WPS-3000SL. FIGURE 4-6 depicts the configuration for the WPS-3000SL which allows sharing between timebases. FIGURE 4-7 depicts the pump selection that delivers flow to the autosampler. The WPS-3000 will appear in both timebases after configuration.

Timebase				
✓ Timebase_1				
Timebase_2				
	it most 2 timebase(s)	to share this devi	ce.	
elect at least 1 and a				
elect at least 1 and a				
elect at least 1 and a				
elect at least 1 and a				

FIGURE 4-6: Sharing of the WPS-3000SL autosampler between the timebases.

Red	40 Standard Vials	
Green	40 Standard Vials	
Blue	40 Standard Vials	
Warning	: Ensure that these settings match the insta	alled items!
Pump Lini Flow three	k pugh Sampler is delivered by pump (s):	
UM3P	UMP_L_STRK	<b>_</b>
UM3P	UMP_R_STRK	•
	nis is also the pump that the injection is syno e pump is an LPG-3x00 or DGP-3600.	chronized

FIGURE 4-7: Specifying both pumps to deliver flow to the WPS-3000SL autosampler.

## 4.2.2 Direct Instrument Control from Chromeleon

The **panel tabset** offers the interface to control the system. It is automatically generated based on the hardware configuration and can be used by clicking the panel tabset button (FIGURE 4-8). For each timebase a new tabset is created and within each tabset a panel tab for each device is added. Each tab will allow direct control via the panel for that device. The two panel tabsets will be displayed in a splitview (FIGURE 4-9). For information about direct instrument control of each device, refer to the user manual or the Chromeleon online help.

File	Edit Vie	w Wor	kspace	Qualificatio	n Control	Batch	Wind	wot
D 😅			3   %	<b>B B</b>   )	<b>?</b> b 3			п

FIGURE 4-8: Panel Tabset Button.

Chromeleon - [ Ultimate_3000]		
File Edit View Workspace Qualification Control Batch Windo	ow Help	_ 8
		■ 28   □ 28   ■ 39   ■ 39   ■ 30   0   0   1 / 1 / 1 / 1 / 1 / 1 / 1 / 1 / 1 / 1
Timebase_1 %           Home         Sequence Control         Sampler         Col. Comp.         Pump         VWD	•	Timebase_2 2 위 바 Home   Sequence Control   Sampler   Col Comp.   VWD
Commands     Start Up       Connect     Prime Syringe       Disconnect     Cycles       Inject     Start       Position     Start       Volume     (300 µl)	Tray Control     Te       Red Section     1       ITray Type     1       40_Vials     1       Tray To Front     1       Vials To Front     4       Green Section     Au       Tray Type     1	Connect     Data Collection Rate     1.0 Hz     Time Constant     1.00 s       Disconnect     Disconnect     UV 1     UV 1       Acq. On     Acq. Off     Step     0.40 s     4       Autozero     Ready     Off     4       On-line Plot     On-line Plot

FIGURE 4-9: Splitview of the panel tabset.

The splitview allows easy switching between direct control for the instruments in the timebases. The active tabset is outlined in red by Chromeleon.

- This icon allows a fullscreen view of one panel tabset
- This icon will set the panel tabsets in splitview mode

### 4.2.3 Programs and Sequences

#### 4.2.3.1 Programs

A new **Program File** can be created by clicking **File**  $\rightarrow$  **New**  $\rightarrow$  **Program File** in Chromeleon. A wizard will appear, allowing the user to set the various program settings such as column compartment temperature, flow rate etc. The steps of the wizard are described below. Program settings that are unique for Parallel LC are explained in detail. Regular program settings are not shown (e.g., detector wavelength settings).

1. Start the wizard and select Timebase\_1 to create a program that will use the hardware in Timebase\_1 (FIGURE 4-10). Similarly Timebase\_2 should be selected to make a program for the hardware in Timebase\_2. The manual will describe the program for Timebase\_1 and indicate where changes apply when Timebase\_2 is used.

Program Wizard: Select Tim	ebase Options	X
The Program Wizard guides you t To start, select the timebase when Timebase: Timebase_1 Computer: RD_MARCO Protocol: My Computer Enter connection information manually or pick a timebase from the list at right.	hrough the creation of program files. re the program will run. My Computer Timebase_1 Timebase_2 Favorites Network Neighborhood	
	< Back Next > Cancel Help	

FIGURE 4-10: Program wizard - selection of the timebase

**I** Note: The wizard is not able to consider every possibility for Parallel LC. Some manual changes may have to be applied at the end; this fine-tuning is explained in section 4.2.3.2.

2. Next specify the temperature settings for the autosampler. Make sure that the same temperature settings are used when creating the program for Timebase\_2.

Temperature:	7.0	[4.045.0 °C]	
Max. Deviation:	5.0	[None10.0 °C]	
Safety Limits	4.0	[4.0.4E.0.20]	
Lower Limit:	4.0	[4.045.0 °C] [4.045.0 °C]	
Uppe <mark>r Lim</mark> it:	1.0.0	furning of	

FIGURE 4-11: Program wizard - autosampler temperature settings

3. The next step in the wizard is to set the temperature values for the column compartment. Make sure that the same temperature settings are used for the column compartment when creating the program for Timebase\_2

emperature Control		
Use Temperature	Control	
Temperature:	30.0	[5.085.0 °C]
Lower Limit:	5.0	[5.085.0 °C]
Upper Limit:	85.0	[5.085.0 °C]
Equilibration Time:	2.0	[None30.0 min]
Ready Temp Delta:	1.0	[None5.0 °C]

FIGURE 4-12: Program wizard – column compartment temperature settings.

4. The next step in the wizard is to set the pump flow rate, flow acceleration, minimum and maximum pressure and gradient type. These options are only available for PumpLeft of the DGP-3600 because this is the pump connected to Timebase\_1.

Type Start End
<u> </u>
30.0 % 30.0 %
.0.0 % 0.0 %
Column Flow
Start: 1.000 [0.00010.000 ml/min]
End: 1.000 [0.00010.000 ml/min]
Maximum Flow Acceleration / Deceleration
Up: 1.000 [0.0019999.999 ml/min <sup>2</sup> ]
Down: 1.000 [Infinite9999.999 ml/min]

The settings for PumpRight will be available when a program is made for Timebase\_2. If the applications on both systems are not identical, make sure the mobile phases are fully miscible. This is to prevent precipitation of buffers in the shared fluidics of the system.

**I** Tip: It is recommended to set the maximum flow acceleration/deceleration to a value between 1/3 or 3 times the flow rate. This avoids a very fast increase or decrease in flow rate and pressure. A too sudden increase or decrease in pressure could disturb the column bed.

FIGURE 4-13: Program wizard – pump settings.

5. The next step in the wizard provides the **Parallel Operation Options**. These are used to select the fluidic pathway of the autosampler. When the hardware is configured according to the *Quick Installation Guide*, valve right is used to switch between the two systems. Position 1\_2 includes the autosampler in Timebase\_1 and position 6\_1 includes the autosampler in Timebase\_2.

The Capillary Void Volume is the volume of the tubing:

- From the valve to the autosampler
- From the autosampler back to the valve
- The volume from the valve to the column.

The volumes of the grooves from the injection valve and the valve in the column compartment also need to be considered by the user. The value entered here will be used to calculate the valve switching time in the program.

The volume of the tubing is determined by the user, the volume depends on the length and ID of the tubing.

rogram Wizard: Parallel	Operation Options
Please specify the configuration	on of your UltiMate parallel system.
Used Switching Valve	Valve Right 💌
Valve Position	1_2
Capillary Void Volume	30.0 [01000 μ]
	< Back Next > Cancel Help

FIGURE 4-14: Program wizard - Parallel Operation Options

- **i** Tip: For the program file for Timebase\_2 the same valve is used (ValveRight) but the valve position should be set to 6\_1. Typically the Capillary Void Volume is the same in both program files.
  - 6. The next step in the wizard, **Sampler Options**, allows to specify the injection parameters. No special considerations are necessary for a Parallel LC system in this step of the wizard.

Draw Speed:	10.000	[0.01083.333 µl/s]
Draw Delay:	7000	[0300000 ms]
Dispense Speed:	2.000	[0.01083.333 µl/s]
Dispense Delay:	2000	[0300000 ms]
Dispense to Waste Speed:	4.000	[0.01083.333 µl/s]
Sample Height:	2.000	[0.00030.000 mm]
Inject Wash	NoWash	<b>_</b>
inject vvasn Wash Volume:	75.000	
Wash Volume: Wash Speed:	4.000	[0.0005000.000 µl]
Waan Speed.	4.000	[0.01083.333 µl/s]

FIGURE 4-15: Program wizard – autosampler options, injection parameters.

7. The next step in the wizard continues with the Sampler Options.

Inject Mo <mark>d</mark> e:	Normal	•
Connected Pump Device	PumpLeft	•
	Synchronize	e injection with pump.
F Bypass		97 -
Flush Out Factor	1.0	[1.010.0]
Maximum Inject Volume	100.000	[0.001250.000 µ]
Flow	1.000	[ml/min]
Bypass Time	0.875	[min]
Exclusive Access Time	0.905	[min]

FIGURE 4-16: Program wizard – autosampler options.

Set the Inject Mode to Normal.

For the **Connected Pump Device**, the correct pump must be selected. For Timebase\_1 **PumpLeft** has to be selected. If no pump or the wrong pump is selected, the **Exclusive Access Time** cannot be calculated because the pump flow rate is unknown.

The **Synchronize injection with pump** box is recommended to be used. This feature synchronizes the pump stroke with the autosampler injection and increases reproducibility

If activated, the Bypass checkbox will allow the bypass of the sampler loop.

The **Flush Out Factor** is the time after which the injection valve switches to the **Load** position (**Bypass Time**). The solvent flow bypasses the needle and sample loop to reduce the gradient delay times. For Parallel LC it is always set to **1.0** to reduce the time to switch from one analytical column to the other analytical column.

The **Maximum Inject Volume** is the injection maximum injection volume that will be used in the sequence.

The Flow value is taken over from the flow rate as set in the pump options step of the wizard.

The **Bypass Time** is calculated from the injection volume, capillary seat volume and the flow rate.

The **Exclusive Access Time** is the time that the autosampler can be solely used in one timebase. The other timebase will be put on hold if it attempts to use the autosampler during

this time. This time depends on the injection volume, capillary void volume, the capillary seat volume and the flow rate. The calculation is:

 $\frac{3 \times \text{injection vol}(\text{ml}) + 3 \times \text{capillary seat volum e}(\text{ml/min}) + \text{capillary void volume}}{\text{flow rate}(\text{ml/min})} = \text{Time delay}(\text{min})$ 

Now the program for Timebase\_1 is created. Continue by starting over the wizard to create the program file for Timebase\_2.

## 4.2.3.2 Program fine-tuning

When performing the same gradient separation on both columns, it is necessary to adapt the gradient to Parallel LC. Compared to a single gradient system, the Parallel LC gradient requires an isocratic part before the start of the gradient (FIGURE 4-17). This isocratic part should be at least equal to the duration of the Exclusive Access Time. The wizard will give a warning when this isocratic part is not long enough.

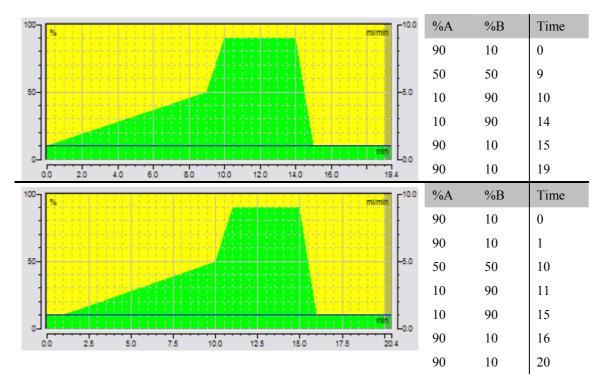


FIGURE 4-17: Gradient profile. Top) Original gradient for a single gradient system. Bottom) Gradient adjusted for Parallel LC.

Parallel LC is intended to run the same application on both columns to increase the throughput. It is however possible to run two different applications simultaneous with Parallel LC. The mobile phases must be fully miscible and the start of the injection on the second timebase should be delayed sufficiently to equilibrate the column with the mobile phases of the second application. Both applications should have a similar analysis time.

It is possible that the valve switching time and release exclusive access time need to be adjusted if the reproducibility between the two columns is not as good as expected. Improve the reproducibility by increasing the isocratic time, exclusive access time and valve switching time. When using "sticky" samples, it is also recommended to increase the isocratic time before the gradient start, Exclusive Access Time and valve switching time.

## 4.2.3.3 Sequences

A new sequence for Timebase\_1 is created by clicking File  $\rightarrow$  New  $\rightarrow$  Sequence (using Wizard) in Chromeleon. To complete the creation of the sequence, simply follow the Chromeleon wizard as with a normal sequence, no other steps are required for Parallel LC. Just make sure that the correct timebase is selected at the start of the wizard for a new sequence. After creating the sequence for Timebase\_1, create a sequence for Timebase\_2.

Batches are timebase specific; therefore a separate batch is started for each timebase (FIGURE 4-18 and FIGURE 4-19). First start the batch with the sequence for Timebase\_1. After starting this batch, it is recommended to start the batch for Timebase\_2 with the sequence for Timebase\_2 immediately. The batch for Timebase\_2 will be on hold as long as Timebase\_1 has the exclusive access to the autosampler. As soon as the exclusive access is released by Timebase\_1, Timebase\_2 can take over exclusive access to the autosampler and inject the sample. Both timebases are now running their analysis simultaneously on both detectors.

Name		Operator	Delayed St.	Add
Parallel_LC_Template\1	_Parallel_Template	MKarsten		Remove
				Move Up
				Move Down
				Shutdown
				Set Delay

FIGURE 4-18: Start of the batch on timebase\_1

Name		Operator	Delayed Sta	Add
Parallel_LC_Template\2_Parallel_Template		MKarsten		Remove
				Move Up
				Move Down
				Shutdown
				Set Delay

FIGURE 4-19: Start of the batch on timebase\_2

# 5 Tandem LC

Tandem LC is an LCi solution for increasing the throughput with 50% up to 100% for gradient separations. With Tandem LC two different flow paths are used, allowing off-line equilibration of one column, while the second column is used for the analysis. Tandem LC offers an increase in throughput, without the need for new method development.

The system includes:

- One DGP-3600 pump that can make two ternary gradients independently and simultaneously. The left pump can be used off-line for the wash step and equilibration while the right pump is generating the gradient profile on-line for the separation.
- One TCC-3100 column compartment. The 2-position/10-port valve allows easy switching between the columns.
- One WPS-3000SL split-loop autosampler.
- One PDA-3000 or VWD-3x00 detector.

Tandem LC experiment stages:

- Injection is done on the first column
- After the gradient the valve is switched
- The first column is equilibrated off-line
- The sample is injected on the second column while the first column is equilibrated
- After the gradient the valve is switched
- The second column is equilibrated off-line

# 5.1 Preparation of the System

The schematic of the HPLC set-up for Tandem LC is shown in FIGURE 5-1.

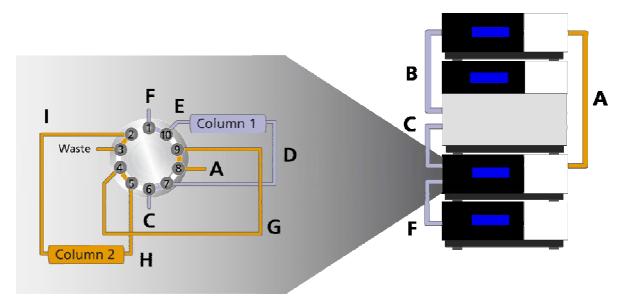


FIGURE 5-1: Schematic representation for Tandem LC.

All components (except the columns) that are required for a fully operable system are provided with the system modules or the Tandem LC kit. For a list of supplied capillaries and accessories in the Tandem LC Kit, see TABLE 5-1

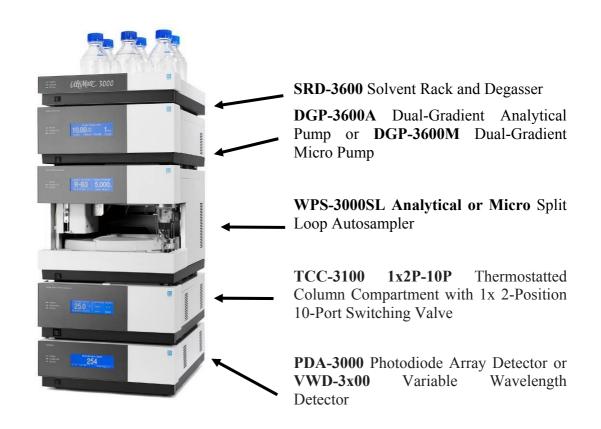


FIGURE 5-2: Stack of the Tandem LC system

A complete description of the installation and configuration of the hardware is presented in the *Quick Installation Guide*. The application kits (P/N 6037.0001 Tandem Operation Capillary Kit Dual Ternary Analytical or P/N 6037.0002 Tandem Operation Capillary Kit Dual Ternary Micro) contain all the tubing to make all the fluidic connections for a micro or analytical Tandem LC system.

	Description	Qty
А	Capillary Left Pump - TCC port 8	1
D	Capillary TCC 6p / port 2 l. or 10p / port 7 - Col. 2 / Col. 1 (5 cm)	1
Н	Capillary TCC 6p / port 4 r. or 10p / port 5 - Col. 2 (5 cm)	1
D	Capillary TCC 6p / port 2 l. or 10p / port 7 - Col. 2 / Col. 1 (15 cm)	1
Н	Capillary TCC 6p / port 4 r. or 10p / port 5 - Col. 2 (15 cm)	1
D	Capillary TCC 6p / port 2 l. or 10p / port 7 - Col. 2 / Col. 1 (25 cm)	1
Н	Capillary TCC 6p / port 4 r. or 10p / port 5 - Col. 2 (25 cm)	1
Е	Capillary TCC port 10 - Col. 1	1
Ι	Capillary TCC port 2 - Col. 2	1
G	Capillary TCC port 4 - TCC port 9	1
F	Capillary TCC 6p /port 2 r. or 10p /port 1 - Det.	1
	PEEK capillary for VWD waste connection	1
	Capillary holder, self-adhesive, PVC	1
	Finger-tight 33 mm fitting set, 5 pcs	1
	Quick Installation Guide U3000 Application Kits	1

TABLE 5-1: List of capillaries and accessories supplied with the Tandem LC Kit.

# 5.2 Configuring Software

## 5.2.1 Configuring Hardware in the Server Configuration

The UltiMate 3000 Tandem LC system is configured in the server configuration of Chromeleon. Create a timebase in the server configuration and add the devices. Details about adding a device to the timebase are presented in the manual of each device and in the Chromeleon online help. Use the default device names in the server configuration.

Enable column A and column B in the TCC-3x00 configuration, allowing easy selection between the two columns. It is recommended to use column identification chips (P/N 6710.1505 – set of 5). The column identification chip allows storing column specific data. More information regarding the column identification chips can be found in the Chromeleon online help or the manual of the TCC-3100.

## 5.2.2 Direct Instrument Control from Chromeleon

The **panel tabset** offers the interface to control the system. It is automatically generated based on the hardware configuration and can be used by clicking the panel tabset button (FIGURE 5-3). A panel tab for each device is automatically added to the tabset, each tab will allow direct control via the default panel for that device. For information about direct instrument control of each device, refer to the user manual or the Chromeleon online help for that device.

In the tab for the column compartment the valve position, active column and analytical/recondition pump can be specified (FIGURE 5-4). These specifications can also be done when using the program wizard.

File	Edit	View \	Norkspa	ce Qu	ualificat	ion (	Contr	ol	Batch	Wi	ndov	
0 🖻			<b>5</b>	X De	R	N?	6	Ę	•		П	1

FIGURE 5-3: Panel Tabset Button.

Columns			
	Left Valve	Right Valve	Next Column
Column A		10_1	
Column B		1_2	
Column C		10_1	
Column D		10_1	Details
Active Col	umn 🔺 🗮 A	nalytical Pump	PumpLeft
Columns to	Use 🗚 📑 R	econdition Pum	p PumpRight

FIGURE 5-4: Panel configuration for tandem of pumps, column and valve position.

In FIGURE 5-4 the settings apply to an installation as described for Tandem LC in the *Quick Installation Guide*. With the valve in position 10\_1, the active column is column A; the PumpLeft is specified as analytical pump. The **Next Column** button is used to switch between columns (the valve switches), in the program files this command is executed by writing **NextColumn**.

## 5.2.3 Programs and Sequences

A new **Program File** can be created by clicking **File**  $\rightarrow$  **New**  $\rightarrow$  **Program File** in Chromeleon. A wizard will appear, allowing the user to set the various program settings such as column compartment temperature, flow rate etc. The steps of the wizard are described below. Program settings that are specific for Tandem LC are explained in detail. Program settings that are more commonly used are not explained and can be found in the online help of Chromeleon.

- 1. First select the timebase to use for the program.
- Next the wizard will ask to select the type of program to create. Select Program for x2 Tandem Operation to get a wizard that will offer additional options especially for Tandem LC (FIGURE 5-5).

Program Wizard: Wizard Options	
Which kind of Program do you want to create?	
C Regular Program	
C Program for On-Line SPE-LC (Solid Phase Extraction - Liquid Chromatography)	
Program for x2 Tandem Operation	
< Back Next > Cancel	Help

FIGURE 5-5: Program wizard- elect the type of program to create.

3. After selecting **Program for x2 Tandem Operation** click **Next.** The Tandem System Schematic will appear (FIGURE 5-6) to assist you further in making the program. Set the autosampler and column compartment temperature parameters in the following wizard screens (not shown here).

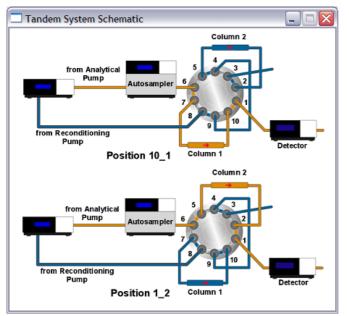


FIGURE 5-6: Program wizard – schematic overview of the fluidic connections.

4. In the **Tandem Pump Options** of the wizard the solvents names, the pressure limits and maximum flow acceleration/deceleration can be specified. If the system is setup according to the *Quick Installation Guide* the analytical pump must be set to PumpRight. This pump is connected to the autosampler. PumpLeft will be automatically set as the reconditioning pump.

ogram Wizard: Tandem Pump Options	
Solvents	Pump Selection
Name	
%A: %A	Analytical Pump Pump Right
%B: %B	Reconditioning Pump PumpLeft
%C: %C	
%D:	
Pressure Limits	Maximum Flow Acceleration / Deceleration
	Up: 1.000 [0.001 9999.999 ml/min]
Lower Limit: 0 [0 400 bar]	
Upper Limit: 400 [0 400 bar]	Down: 1.000 [0.000 9999.999 ml/min <sup>2</sup> ]
< Back	Next > Cancel Help

FIGURE 5-7: Program wizard – Tandem pump options.

**I** Tip: It is recommended to set the maximum flow acceleration/deceleration to a value between 1/3 or 3 times the flow rate. This avoids a very fast increase or decrease in flow rate and pressure. A too sudden increase or decrease in pressure could disturb the column bed.

5. In this step of the wizard, the **Tandem Gradient Options**, the gradient profile and **Off-Line Reconditioning Start Time** are specified. The gradient profile is made by specifying the time, percentage of mobile phase and flow rate in this step of the wizard. The gradient profile created here should be made as for a single column.

The off-line reconditioning start time is the time after which the acquisition will end in the program. Set it to a time after which no more components will elute from the column.

In the example depicted in FIGURE 5-8, the gradient runs for 5 minutes followed by a 2 minutes wash step and a 5 minutes equilibration step. In the wash step and equilibration no components of interest elute of the column, therefore the off-line reconditioning start time is set to 5 minutes.

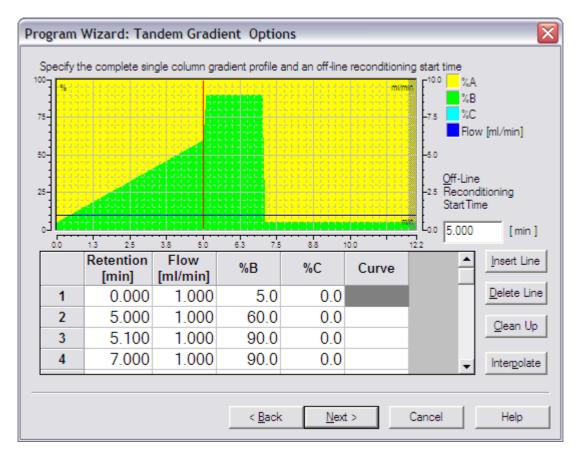


FIGURE 5-8: Program wizard - Tandem Gradient Options.

6. Next the **Void Volume Purge** is specified and optionally the **Reconditioning Flow** can be set, as depicted in FIGURE 5-9. Determine the void volume between the pump and switching valve. Purge the related solvent lines 2 to 3 times to make sure that the solvent composition corresponds to the starting composition. After off-line reconditioning has been started, the analytical pump flushes the solvent lines between the pump and the switching valve. The solvent line has to be purged before the switching valve can be switched.

The **Flow** is the flow rate used for the gradient. Increasing the flow rate will shorten the purge cycle. The **Volume** is the volume that needs to be purged; it depends on the type of system and pump used. The **Time** is calculated automatically depending on the flow rate and volume specified. Chromeleon provides default volumes for the following systems. These volumes are three times the delay volume:

- UltiMate 3000 analytical: LPG-3400A and WPS-3000SL analytical autosampler: 2.5 mL (delay volume approx. 850 µL up to the valve)
- UltiMate 3000 analytical: HPG-3x00A and WPS-3000SL analytical autosampler: 1.6 mL (delay volume approx. 530 µL up to the valve)
- UltiMate 3000 micro: LPG-3400M and WPS-3000SL micro autosampler: 0.9 mL (delay volume approx. 300 µL up to the valve)
- UltiMate 3000 micro: HPG-3x00M and WPS-3000SL micro autosampler: 0.3 mL (delay volume approx. 100 µL up to the valve)

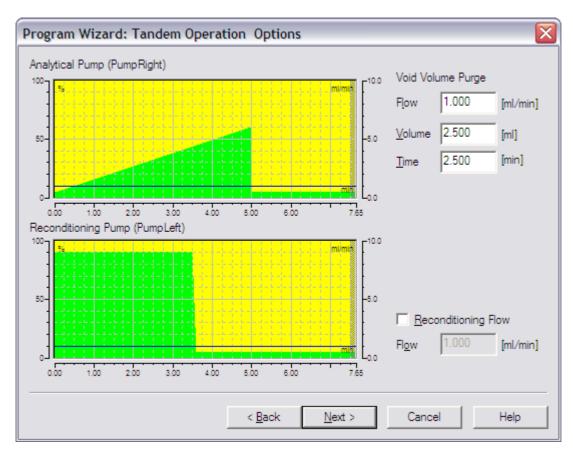


FIGURE 5-9: Program wizard – Tandem Gradient Options continued.

- 7. The next two steps in the wizard (not shown) will allow the user to set the injections parameters in the **Sampler Options**.
- 8. In the **Acquisition Options** step of the wizard the acquisition channels can be selected and the acquisition time can be specified. The default data collection time is the time entered in the **Off-Line Reconditioning Start Time** in the Tandem Gradient Options.
- 9. The next steps in the wizard depend on the acquisition channels selected. The steps in the wizard include options for the acquisition parameters, e.g., pressure, column compartment temperature and UV detector settings (including wavelength selection).
- 10. After specifying the detection settings the valve settings are determined in the last step of the wizard. (FIGURE 5-10). Click the **Open TCC-3x00 x2 Valve Settings Panel** button to open a small dialog window with the option to set the valve position and columns for Tandem LC (FIGURE 5-11). The same settings as used in the panel (FIGURE 5-4) can be applied here. The active column is column A with the valve position 10\_1. The analytical and reconditioning pumps are already set with the wizard in the **Tandem Pump Options** step of the wizard (FIGURE 5-7)

Program Wi	zard: Valve Settings Options 🛛 🔀
	The Ultimate Tandem System requires to specify which columns to use and which valve port is connected to which column.
	Please press the button below to open the TCC-3100 x2 Valve Settings Panel where you can adjust those settings.
	Open TCC-3x00 x2 Valve Settings Panel.
	< Back Next > Cancel Help

FIGURE 5-10: Program wizard – Valve Settings Options.

TCC 3x00 x2 Valve Settings	
Left Valve Column A Column B Column C Column D Column D	Right Valve 10_1 • 1_2 • 10_1 • 10_1 •
Columns to Use AB 💌 Active Column 🛛 💌	Next Column

FIGURE 5-11: Program wizard - panel for the valve settings

After making the changes for the valve settings the TCC  $3x00 \times 2$  Valve Settings panel can be closed. The wizard can be continued by clicking next, then the options to save and/or review the program file is offered, indicating that the program has been completed.

It is recommended to verify that the analytical pump is on-line with the active column before running the sequence.

To calculate the throughput increase, the number of runs in one hour for single gradient operation is compared to the number of runs in tandem operation. The normal run time is 12 min (including wash and equilibration steps), allowing 5 runs in one hour. In tandem mode the run time is 7.5 min allowing 8 runs in one hour. The throughput increase is 3 runs in one hour, which equals a 60% higher throughput.

# 6 Automated On-Line SPE-LC

Automated On-Line Solid Phase Extraction-LC is an LCi solution allowing easy and automated isolation of analytes of interest from a complex matrix. The Automated On-Line SPE-LC reduces time, labor and cost, thus increases productivity. After injection of an untreated sample the On-Line SPE-LC allows automated sample cleanup and/or analyte enrichment. Samples can run unattended, increasing the workload per system.

The setup of an Automated On-Line SPE-LC system includes a dedicated SPE column and an analytical column. The target analytes are selectively extracted from the matrix (integrated sample cleanup) and pre-concentrated on the SPE column. The trapped analytes are transferred in backflush mode by switching the 2-position/6-port valve to the conventional analytical column for analyte separation and detection.

The system includes:

- One DGP-3600 pump that allows the independent and simultaneous generation of two ternary gradients. One pump is used for the sample injection and SPE column, the other pump is used for the analytical column.
- One TCC-3100 column compartment. The 2-position/6-port valve allows easy switching between the SPE and analytical column. Also a 2-position/10-port valve can be used in the configuration.
- One WPS-3000SL split-loop autosampler.
- One PDA-3000 or one VWD-3x00 detector.

Automated On-Line SPE-LC experiment stages:

- Inject the sample (matrix and analyte of interest)
- The analyte of interest is trapped on the SPE column, the matrix is flushed to waste
- After a valve switch the SPE column is back flushed and the analyte is transferred to the analytical column
- After transfer from the SPE column to the analytical column the valves switches again and the separation of the analyte on the analytical column is done with isocratic or gradient elution.
- During the analysis on the analytical column the SPE column is reconditioned.

# 6.1 Preparation of the System

The schematic of the HPLC set-up for Automated On-Line SPE-LC is shown in FIGURE 6-1.

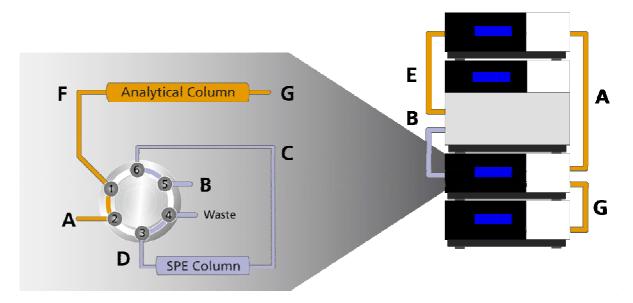
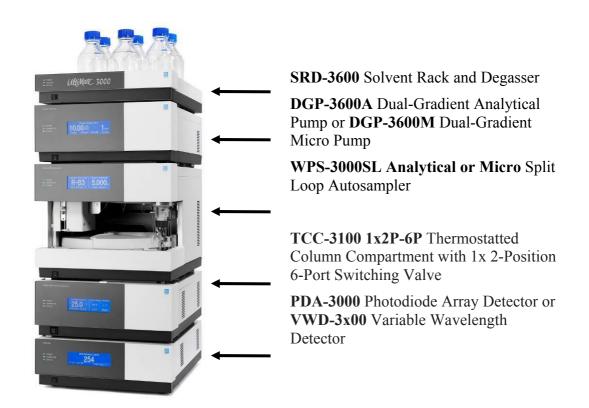


FIGURE 6-1: Schematic representation for Automated On-Line SPE-LC.

All components (except the columns) that are required for a fully operable system are provided with the system modules or the Automated On-Line SPE-LC kit. For a list of supplied capillaries and accessories in the Automated On-Line SPE-LC kit see TABLE 6-1



#### FIGURE 6-2: Stack of the On-Line SPE-LC system

A complete description of the installation and configuration of the hardware is presented in the *Quick Installation Guide*. The application kits (P/N 6037.0006 On-Line Sample Preparation Capillary Kit Dual Ternary Analytical or P/N 6037.0007 On-Line Sample Preparation Capillary Kit Dual Ternary Micro) contain all the tubing to make all the fluidic connections for a micro or analytical On-Line SPE-LC system.

	Description	Qty
А	Capillary Left Pump - TCC port2	1
F	Capillary TCC port 1 - Col. (5 cm) VWD use	1
F	Capillary TCC port 1 - Col. (15 cm) VWD use	1
F	Capillary TCC port 1 - Col. (25 cm) VWD use	1
F	Capillary TCC port 1 - Col. (5 cm) PDA use	1
F	Capillary TCC port 1 - Col. (15 cm) PDA use	1
F	Capillary TCC port 1 - Col. (25 cm) PDA use	1
D	Capillary TCC port 3 - SPE Outlet	1
С	Capillary TCC port 6 - SPE Inlet	1
	PEEK capillary for VWD waste connection	1
	Capillary holder, self-adhesive, PVC	2
	Finger-tight 33 mm fitting set, 5 pcs	1
	Column Clips Kit	1
	Quick Installation Guide U3000 Application Kits	1

TABLE 6-1: List of capillaries and accessories supplied with the Automated On-Line SPE-LC kit.

# 6.2 Configuring Software

## 6.2.1 Configuring Hardware in the Server Configuration

The UltiMate 3000 Automated On-Line SPE-LC system is configured in the server configuration of Chromeleon. Create a timebase in the server configuration and add the devices. Details about adding a device to the timebase are presented in the manual of each device and in the Chromeleon online help. Use the default device names in the server configuration.

Enable column A and column B in the TCC-3x00 configuration, allowing easy selection between the two columns. It is recommended to use column identification chips (P/N 6710.1505 – set of 5). The column identification chip allows storing column specific data. More information regarding the column identification chips can be found in the Chromeleon online help or the manual of the TCC-3100.

## 6.2.2 Direct Instrument Control from Chromeleon

The **panel tabset** offers the interface to control the system. It is automatically generated based on the hardware configuration and can be used by clicking the panel tabset button (FIGURE 6-3). A panel tab for each device is automatically added to the tabset, each tab will allow direct control via the default panel for that device. For information about direct instrument control of each device, refer to the user manual or the Chromeleon online help for that device.



FIGURE 6-3: Panel Tabset Button.

## 6.2.3 Programs and Sequences

## 6.2.3.1 Preliminary measurements

In preparation of the Automated On-Line SPE application, three constants have to be determined experimentally. The values will be used by the program wizard to calculate the valve switching times. To perform these experiments the same mobile phase, tubing and flow rate as for the sample analysis should be used. However the **analytical column is not required**. The system setup used for the experiments is similar to the setup as depicted in FIGURE 6-1. The valve is set to position 1\_2 before starting with the experiments and both pumps are purged. The three constants are:

• The Matrix Depletion Time (t(M)) is the time it takes at a given flow rate to completely elute the sample matrix from the SPE column. The waste line in port 4 on the 2-position/6-port valve (FIGURE 6-1) should be replaced with a connection to the detector to be able to monitor the elution profile of the sample matrix. The Matrix Depletion Time is the time after the elution profile, when the signal of the detector has returned to the baseline.

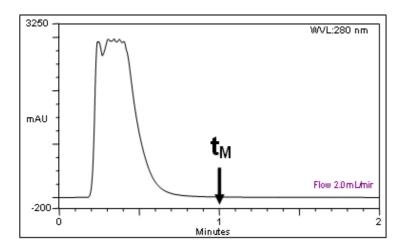


FIGURE 6-4: Matrix Depletion Time (t(M)) is the time after the elution profile when the signal of the detector has returned to the baseline. • The Analyte Break Through Time (t(A)) is the time it takes at a given flow rate to start eluting the analyte from the SPE column. The waste line in port 4 on the 2-position/6-port valve (FIGURE 6-1) should be replaced with a connection to the detector to be able to monitor the elution profile of the analyte. The analyte should have a concentration similar to the expected analyte concentration in the sample and t(A) should be larger than t(M). The Analyte Break Through Time is the time just before the elution profile of the analyte.

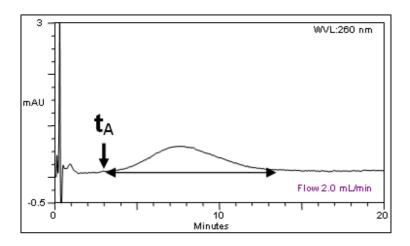


FIGURE 6-5: Analyte Break Through Time (t(A)) is the time just before the elution profile of the analyte.

• The **Transfer Time (t(T))** is the time it takes at a given flow rate to completely elute the analyte from the SPE column on to the analytical column. To determine the value for **t(T)** the system should be setup as depicted in FIGURE 6-1 but **without analytical column**. With the valve in position 1\_2 the analyte is injected on the SPE column. After the sample is trapped on the SPE column, the valve is switched to position 6\_1. The analyte will elute from the SPE column with the mobile phase from **PumpLeft**. The **Transfer Time** is the time from the valve switch (observed in the baseline) to the time at which the analyte is eluted from the SPE column.

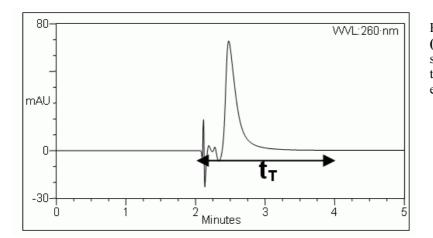


FIGURE 6-6: **Transfer Time** (t(T)) is the time from the valve switch (observed in the baseline) to the time at which the analyte is eluted from the SPE column.

#### 6.2.3.2 Program settings

A new **Program File** can be created by clicking **File**  $\rightarrow$  **New**  $\rightarrow$  **Program File** in Chromeleon. A wizard will appear, allowing the user to set the various program settings such as column compartment temperature, flow rate etc. The steps of the wizard are described below. Program settings that are specific for Automated On-Line SPE-LC are explained in detail. Program settings that are commonly used in regular programs are not explained (e.g., detector wavelength settings or injector settings).

1. After selecting the timebase to use for the program, the next step in the wizard (FIGURE 6-7) allows selecting the type of program to create. Select **Program for On-Line SPE-LC (Solid Phase Extraction – Liquid Chromatography)**.

gram Wizard: Wizard C	Privite			
-Which kind of Program do yo	ou want to create?			
C <u>R</u> egular Program				
• Program for On-Line SP	E-LC (Solid Phase Extract	ion - Liquid Chror	matography)	

FIGURE 6-7: Program wizard – select the type of program to create.

2. After selecting the **Program for On-Line SPE-LC (Solid Phase Extraction** – **Liquid Chromatography)** the wizard will display a schematic overview of the On-Line SPE-LC system and provide links to the Chromeleon online help to determine the Matrix Depletion Time (t(M)), Analyte Break Through Time (t(A)) and Transfer Time (t(T)).

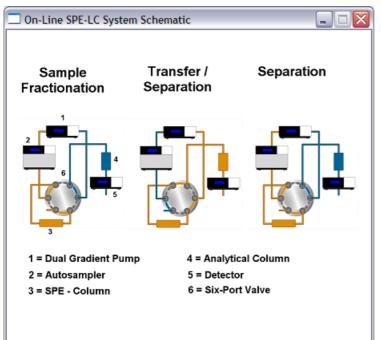


FIGURE 6-8: Program wizard -the schematic overview.

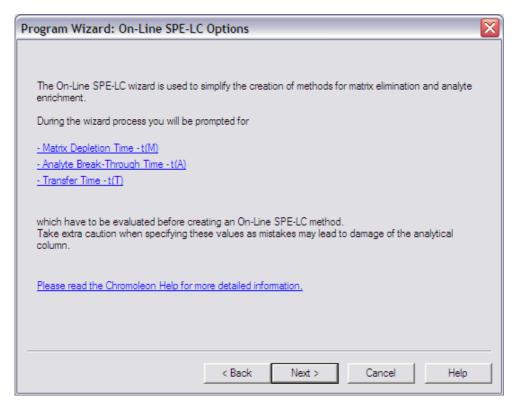


FIGURE 6-9: Program wizard –links to Chromeleon Online Help about the On-Line SPE-LC Options.

3. The next step in the wizard has the option to specify the configuration of the On-Line SPE-LC system. The settings for pumps and valve in FIGURE 6-10 are applicable if the instrument is setup as described in the *Quick Installation Guide*. The **SPE Column** and **Analytical Column** are specified as Column\_A or Column\_B depending on how the column identification chips are inserted in the TCC-3100.

Colur	mns			
	SPE Column	Column_A	•	
	Analytical Column	Column_B	•	
Pump	ps			
	Loading Pump	PumpLeft	-	
	Analytical Pump	PumpRight	•	
Swite	ching Valve			
	Use Two Position Switching Valve	ValveRight	•	
	Valve Position for Loading Step	1_2	•	

FIGURE 6-10: Program wizard - On-Line SPE-LC system configuration.

4. The next steps in the wizard (not shown) specify the temperature settings for the column compartment and the autosampler.

5. Now the Matrix Depletion Time (t(M)), Analyte Break Through Time (t(A)) and Transfer Time (t(T)) are required. These values have been determined in previous experiments and are used by Chromeleon to calculate the Calculated Switching Times, marked as Begin Transfer (t(V1)) and End Transfer (t(V2)).

The **Begin Transfer time** is in the middle after elution of the matrix from the SPE column and before the analyte breaks through. The valve switches at that time to elute the analytes from the SPE column to the analytical column.

The **End Transfer time** is the time after the **Begin Transfer** time plus the **Transfer Time** plus one additional minute. The analyte is transferred from the SPE column to the analytical column. The valve switches back and the SPE column can be reconditioned, while the analytes are separated on the analytical column.

Program Wizard: Column Switch	hing Options		
Please enter the evaluated column sv	vitching parameters	S	
SPE Extraction Parameters			
Matrix Depletion Time t(M)	1.000	[min]	
Analyte Break-Through Time t(A)	4.000	[min]	
Transfer Time t(T)	2.000	[min]	
Calculated Switching Times			-
Begin Transfer t(V1)	2.500	[min]	
End Transfer t(V2)	5.500	[min]	
	< Back	Next > Cano	Help

FIGURE 6-11: Program wizard – SPE Extraction parameters for Column Switching time.

A separate window (FIGURE 6-12) will appear to show the separation steps graphically.

🗖 On-Line SPE-LC Column Switching 📃 🗆 🔀									
On-Line SPE-LC Column Switching Times									
		Sample Fractionation	Transfer / Separation	Se	eparation				
Time	0		t <sub>V1</sub>	t <sub>v2</sub>		,			
						+•			
Loading Pump	SI	PE column load	Idle	SPE colur	nn purge / equilibration				
Analytical Pump	Ar	nalytical column equilibration		Analytical sep	paration				

FIGURE 6-12: Program wizard – On-Line SPE-LC Column Switching Times.

6. The next step in the wizard (not shown) has the option to specify the mobile phase names, pressure limits, flow rate and maximum flow acceleration/deceleration for the **Loading Pump** (The left pump if the system configuration is made as described in the *Quick Installation Guide* and set up according FIGURE 6-10).

7. After specifying the settings described above, the gradient profile for the Loading **Pump** is specified. In this example (FIGURE 6-13) the column switching times are marked as t(V1) and t(V2).

The loading of the sample is done with 100% mobile phase A, after t(V1) the sample is transferred from the SPE column to the analytical column with the Analytical Pump.

After **t(V2)**, the SPE column is washed with 100% mobile phase B for 2.5 minute and equilibrated with 100% mobile phase A to prepare for the next sample injection.

These settings and mobile phases used here should be identical to the settings used with the experimental determination of the Matrix Depletion Time (t(M)), Analyte Break Through Time (t(A)) and Transfer Time (t(T)).

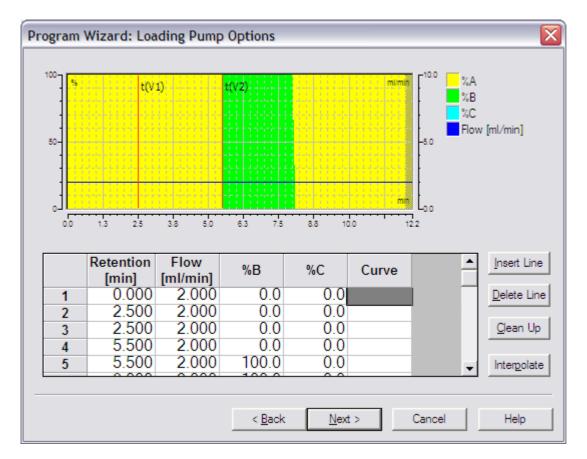


FIGURE 6-13: Program wizard - Loading Pump options.

8. The next step (not shown) allows to specify the mobile phase names, pressure limits, flow rate and maximum flow acceleration/deceleration for the **Analytical Pump** (The right pump if the system configuration is made as described in the *Quick Installation Guide* and set up according FIGURE 6-10).

9. After specifying the settings described above, the gradient profile for the Analytical Pump is specified. In this example (FIGURE 6-14) the column switching times are marked as t(V1) and t(V2).

The analytical column is equilibrated at 5% B before transferring the analytes from the SPE column to the analytical column (t(V1)). During the transfer, the gradient profile is already started.

These settings and mobile phases used here should be identical to the settings used with the experimental determination of the Matrix Depletion Time (t(M)), Analyte Break Through Time (t(A)) and Transfer Time (t(T)).

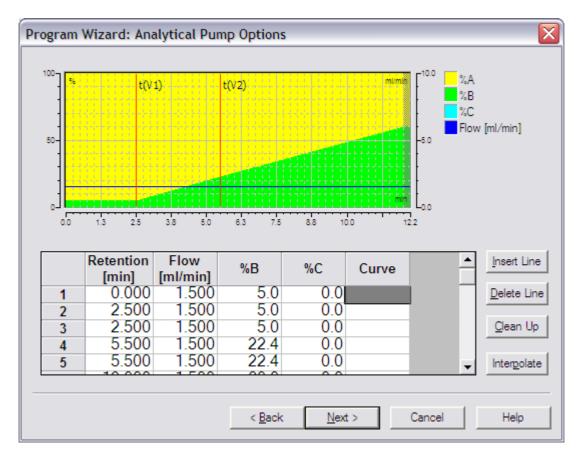


FIGURE 6-14: Program wizard – Analytical Pump options.

10. The last steps in the wizard (not shown) are used to specify the detector and additional acquisition channel settings. It is possible to start with the data acquisition after t(V1).

At the end the option to save and/or review the program file is offered. After saving the program file it is ready to be used in a sequence. Use the wizard to create a sequence and select the just created program file.

# 7 Automated 2D-LC

2D-LC is an LCi solution for separating complex samples. It enables the combination of two orthogonal chromatographic techniques, for example IEX and RP. The sample is injected on the first dimension column. Fractions of sample, eluting from the first dimension are transferred to the second dimension for further analysis.

In the presented example for Automated 2D-LC system an Immobilized Metal Affinity Chromatography (IMAC) column for the first dimension and a reversed phase (RP) column in the second dimension are shown. The IMAC column is used for isolating and enriching phosphopeptides from a peptide digest and the RP column is used to separate the peptide fractions. A loop is used to capture a fraction of the sample eluting from the first dimension and to introduce it in the second dimension.

The system includes:

- One DGP-3600 pump that can generate two ternary gradients independently and simultaneously. One pump is used for the injection of the sample and the first dimension of the separation, the other pump is used for the second column.
- One TCC-3100 column compartment. The 2-position/10-port valve allows easy switching between the first and second dimension.
- One WPS-3000SL split-loop autosampler.
- One PDA-3000 or one VWD-3x00 detector.

2D-LC experiment stages:

- 1. The sample is injected on the IMAC column
- 2. Part of the sample is not retained by the IMAC column and enters the loop.
- 3. The flow rate on the IMAC column is stopped and the valve is switched.
- 4. The fraction in the loop is analyzed on the RP column.
- 5. The valve is switched back after the RP separation is finished.
- 6. The gradient and flow rate on the IMAC column are resumed to elute the trapped peptides in to the loop.
- 7. Steps 3-6 are repeated for the eluted phosphopeptides.

For a more elaborate explanation of the example setup please refer to *Technical Note* 705 – *Automated Enrichment and Determination of Phosphopeptides Using Immobilized Metal Affinity and Reversed-Phase Chromatography with Column Switching.* The technical note can be found on the Dionex website and on the *Intelligent LC Solutions Reference Library CD.* 

# 7.1 Preparation of the System

The schematic of the HPLC set-up for Automated 2D-LC is shown in FIGURE 7-1.

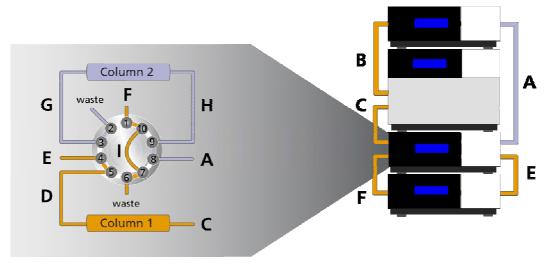


FIGURE 7-1: Schematic representation for Automated 2D-LC

All components (except the columns) that are required for a fully operable system are provided with the system modules or the Automated 2D-LC kit. For a list of supplied capillaries and accessories in the Automated 2D-LC kit see TABLE 7-1.

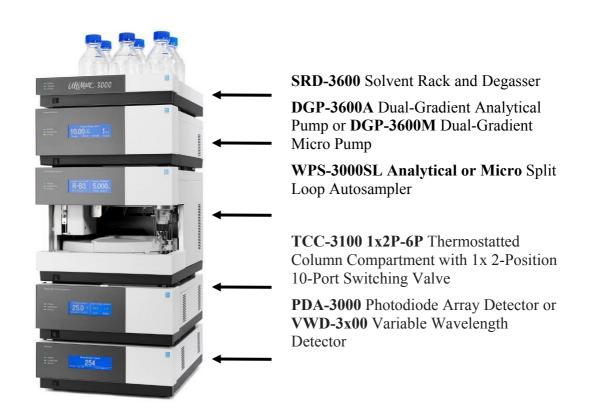


FIGURE 7-2: Stack of the Automated 2D-LC system

A complete description of the installation and configuration of the hardware is presented in the *Quick Installation Guide*. The application kit (P/N 6037.0008 2D-LC Kit, Dual Ternary Analytical) contains all the tubing to make all the fluidic connections for an analytical 2D-LC system.

	Description	Qty
А	Capillary Left Pump - TCC port 8	1
С	Capillary WPS Port 4 - Col. 1	1
D	Capillary Col. 1 - TCC port 5	1
Н	Capillary Col. 2 (5 cm) - TCC port 9	1
Н	Capillary Col. 2 (15 cm) - TCC port 9	1
Н	Capillary Col. 2 (25 cm) - TCC port 9	1
G	Capillary TCC port 3 - Col. 2	1
Е	Capillary TCC port 4 - VWD Inlet	1
F	Capillary TCC port 1 - VWD Outlet	1
Ι	Collection loop TCC port 7 - TCC port 10	1
	PEEK capillary for VWD waste connection	1
	Capillary TCC/PDA analytical	1
	Finger-tight 33 mm fitting set, 5 pcs	1
	Quick Installation Guide U3000 Application Kits	1

TABLE 7-1: List of capillaries and accessories supplied with the Automated 2D-L	<u>kit</u>

# 7.2 Configuring Software

## 7.2.1 Configuring Hardware in the Server Configuration

The UltiMate 3000 Automated 2D-LC system is configured in the server configuration of Chromeleon. Create a timebase in the server configuration and add the devices. Details about adding a device to the timebase are presented in the manual of each device and in the Chromeleon online help. Use the default device names in the server configuration.

Enable column A and column B in the TCC-3x00 configuration, allowing easy selection between the two columns. It is recommended to use column identification chips (P/N 6710.1505 – set of 5). The column identification chip allows storing column specific data. More information regarding the column identification chips can be found in the Chromeleon online help or the manual of the TCC-3100.

## 7.2.2 Direct Instrument Control from Chromeleon

The **panel tabset** offers the interface to control the system. It is automatically generated based on the hardware configuration and can be used by clicking the panel tabset button (FIGURE 7-3). A panel tab for each device is automatically added to the tabset, each tab will allow direct control via the default panel for that device. For information about direct instrument control of each device, refer to the user manual or the Chromeleon online help for that device.



FIGURE 7-3: Panel Tabset Button.

#### 7.2.3 Programs and Sequences

A new **Program File** can be created by clicking **File**  $\rightarrow$  **New**  $\rightarrow$  **Program File** in Chromeleon and then following the Chromeleon wizard to complete the creation of the program file. The program wizard has no option for Automated 2D-LC. A minimum of three programs is required for a 2D-LC separation. The example programs are based on the *Technical Note 705 – Automated Enrichment and Determination of Phosphopeptides Using Immobilized Metal Affinity and Reversed-Phase Chromatography with Column Switching.* 

When programming the valve switching times the dead volume of the system is very important. Because the sample is transferred from the first dimension to a loop, the flow should be stopped in time to keep the fraction in the loop. If the fraction is too big or the valve is switched too early/too late the sample is (partially) lost.

#### 7.2.3.1 Sample injection program

The first program loads the sample on the IMAC column with the valve in position 10\_1. Details are provided in TABLE 7-2.

Time	IMAC		RP			Events	
Thire	%A	%B	Flow	%A	%B	Flow	Livents
-9.000	100	0	0.200	93	7	1.000	Valve position 10_1
0.000	100	0		93	7		Inject, start acquisition
2.600	100	0	OFF	93	7		

TABLE 7-2: Sample injection program, loading the IMAC column.

#### 7.2.3.2 Second dimension analysis program

The second program is the HPLC analysis of the breakthrough fraction with valve in position 1\_2. In the middle of the program the flow on the IMAC column is resumed with the same solvent composition as before. This is to make sure that all the trapped phosphopeptides remain on the IMAC column. There is no solvent composition specified in the second program, therefore the solvent composition for the IMAC column will be left unchanged from the previous program. Details are provided in TABLE 7-3.

Time	IMAC		RP			Events	
Time	%A	%B	Flow	%A	%B	Flow	Lvents
0.000			OFF	93	7	1.000	Valve position 1_2
0.250			OFF			1.000	Autozero detector and start
1.000			OFF			1.000	acquisition of data
15.000			ON(0.2)	31	69	1.000	
16.000			0.200	0	100	1.000	
20.000			0.200	0	100	1.000	

TABLE 7-3: Second dimension program, HPLC analysis of first fraction

#### 7.2.3.3 First dimension elution program

The third program elutes the phosphopeptides from the IMAC column, by increasing the %B. The valve is again in position 10\_1 to capture the eluting phosphopeptides. Details are provided in TABLE 7-4.

Time	IMAC		RP			Events	
	%A	%B	Flow	%A	%B	Flow	
-7.000	100	0	0.200	93	7	1.000	Valve position 10_1
-6.000	0	100	0.200	93	7	1.000	
0.000	0	100	0.200	93	7	1.000	Inject, start acquisition
2.600	0	100	OFF	93	7	1.000	

TABLE 7-4: First dimension elution program, elute from the IMAC

# 7.2.3.4 Sequence

The second dimension program is also used to analyze the phosphopeptides on the RP column and has to be run after the third program. The example sequence is shown in FIGURE 7-4.

No.	Name	Туре	Pos.	lnj. Vol.	Program
1	Sample_Name - Start of injection	Unknown	RE3	20.0	Sample injection
2	RP analysis of breakthrough	Blank	GA1	20.0	Second dimension analysis
3	Elution of phosphopeptides	Blank	GA1	20.0	First Dimension Elution
4	RP analysis of phosphopeptides	Blank	GA1	20.0	Second dimension analysis

FIGURE 7-4: Example sequence for the analysis of phosphopeptides.

It is possible to use more steps to elute the sample from the first dimension when using e.g., an IEX column. Several first dimension elution programs (7.2.3.3) are required, each with a slight increase in the eluting solvent. This can be achieved by making several distinct programs or use a UDC to specify the percentage of eluting solvent; similarly to what is described in section 3.2.3.1. Because the solvent composition for the first dimension column is not specified in the second dimension analysis program this program can be used for all second dimension analysis.

# **8** Automated Application Switching

Automated Application Switching is an LCi solution for increased efficiency by using two applications on one UltiMate 3000. Automated Application Switching eliminates the manual equilibration that has to precede any application change. The system will equilibrate and perform a set of runs with one method. After this first application, the system will wash and prepare for the second application. The second application will be started automatically when the equilibration is complete. Columns, solvents and samples can be completely different for the two applications.

The system includes:

- One DGP-3600 pump that can generate two ternary gradients independently and simultaneously. One pump is used for the first application, while the other pump is used for the second application.
- One TCC-3100 column compartment. The two 2-position/6-port valves allow easy switching between the first application, autosampler flush and second application.
- One WPS-3000SL split-loop autosampler.
- One PDA-3000 or one VWD-3x00 detector.

Automated Application Switching experiment stages:

- Sample and mobile phase preparation for the first and second application
- Startup the instrument
- Run the samples from the first application
- Stop the first application, flush the autosampler path
- Prepare for second application
- Run the samples from the second application
- Standby or shutdown of the instruments

# 8.1 Preparation of the System

The schematic of the HPLC set-up for Automated Application Switching is shown in FIGURE 8-1.

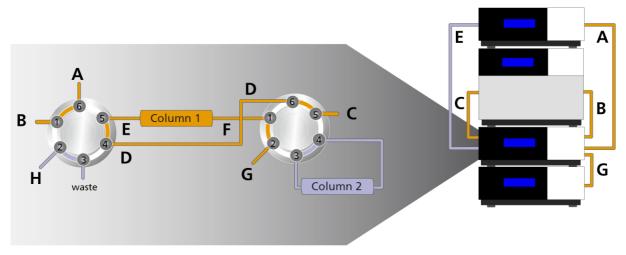


FIGURE 8-1: Schematic representation for Automated Application Switching.

All components (except the columns) that are required for a fully operable system are provided with the system modules or the Automated Application Switching kit. For a list of supplied capillaries and accessories in the Automated Application Switching kit, see TABLE 8-1.

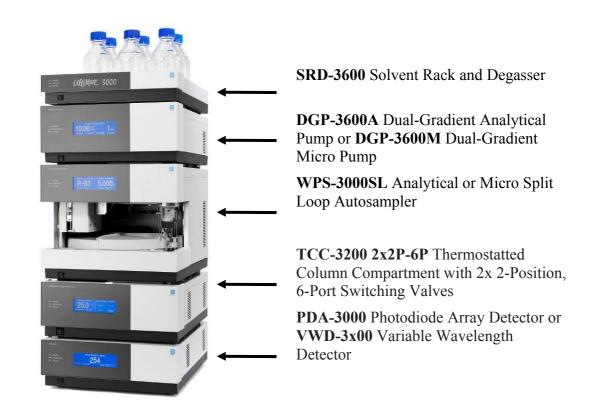


FIGURE 8-2: Stack of the Automated Method Scouting system

A complete description of the installation and configuration of the hardware is presented in the *Quick Installation Guide*. The application kits (P/N 6037.0009 Application Switching Kit Dual Ternary Analytical or P/N 6037.0010 Application Switching Kit Dual Ternary Micro) contain all the tubing to make all fluidic connections for a micro or analytical Automated Application Switching system.

	Description	Qty
	Capillary TCC 6p / port 4 r. or 10p / port 5 - Col. 2 (5 cm)	1
	Capillary TCC 6p / port 4 r. or 10p / port 5 - Col. 2 (15 cm)	1
	Capillary TCC 6p / port 4 r. or 10p / port 5 - Col. 2 (25 cm)	1
G	Capillary TCC 6p / port 2 r. or 10p / port 1 - Det.	1
F	Capillary TCC port 1 r Col. 1 (15 cm, 25 cm)	1
	Capillary TCC port 3 r Col. 2 (15 cm, 25 cm)	1
Н	Capillary Left Pump - TCC port 2 l.	1
А	Capillary Right Pump - TCC port 6 l.	1
Е	Capillary Col. 1 (5 cm) - TCC port 5 l.	1
Е	Capillary Col. 1 (15 cm, 25 cm) - TCC port 5 l.	1
D	Capillary TCC port 6 r TCC port 4 l.	1
В	Capillary WPS port 5 - TCC port 1 l.	1
	PEEK capillary for VWD waste connection	1
	Capillary holder, self-adhesive, PVC	2
	Finger-tight 33 mm fitting set, 5 pcs	1
	Quick Installation Guide U3000 Application Kits	1

TABLE 8-1: List of capillaries and accessories supplied with the Automated Application Switching kit.

# 8.2 Configuring Software

## 8.2.1 Configuring Hardware in the Server Configuration

The UltiMate 3000 Automated Application Switching system is configured in the server configuration of Chromeleon. Create a timebase in the server configuration and add the devices. Details about adding a device to the timebase are presented in the manual of each device and in the Chromeleon online help. Use the default device names in the server configuration.

Enable column A and column B in the TCC-3x00 configuration, allowing easy selection between the two columns. It is recommended to use column identification chips (P/N 6710.1505 – set of 5). The column identification chips allow storing column specific data. More information regarding the column identification chips can be found in the Chromeleon online help or the manual of the TCC-3100.

## 8.2.2 Direct Instrument Control from Chromeleon

The **panel tabset** offers the interface to control the system. It is automatically generated based on the hardware configuration and can be used by clicking the panel tabset button (FIGURE 8-3). A panel tab for each device is automatically added to the tabset, each tab will allow direct control via the default panel for that device. For information about direct instrument control of each device, refer to the user manual or the Chromeleon online help for that device.



FIGURE 8-3: Panel Tabset Button.

#### 8.2.3 Programs and Sequences

A new **Program File** can be created by clicking **File**  $\rightarrow$  **New**  $\rightarrow$  **Program File** in Chromeleon. A wizard will appear, allowing the user to set the various program settings such as column compartment temperature, flow rate etc. The program wizard has no special options for Automated Application Switching. The switch between the applications is performed by an extra program. To combine both applications in one system, startup programs and switching programs between the applications have to be made, as described below. If the system is installed according the *Quick Installation Guide*, the pump and valve settings are listed in TABLE 8-2.

	Application 1	Wash Step	Application 2
Active Pump	PumpRight	PumpLeft	PumpLeft
ValveLeft position	6_1	1_2	1_2
ValveRight position	1_2	1_2	6_1

TABLE 8-2: Device settings for the applications and wash step

If a 10-port valve is installed in the column compartment, replace the valve position 6\_1 with 10\_1.

The recommended method of operating would be to use a separate sequence for each application (including standards, samples etc). Between those two sequences, a sequence is programmed to flush the autosampler fluidics and to switch to the next application. The three sequences are combined in a **Batch** by Chromeleon to be run unattended one after the other.

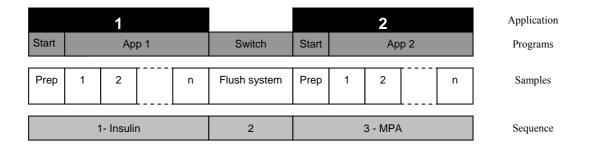


FIGURE 8-4: Schematic overview of sequences for Automated Application Switching

Create sequences and program files for both applications. In the program files for the application set the valves to <**do not switch**> in the **ColumnOven Options** step of the wizard. The valves are not used during the run of one application and there are no settings required for the inactive pump. Save the programs and sequences for later use.

Each application sequence will use a startup program to prepare the system for the application. This startup program is created with the **SmartStartup** wizard of Chromeleon. For each application a separate startup program has to be created. The startup programs for

the applications are saved in the sequence that is used for the application. This startup program has to be applied in the first line of the sequence.

For the startup programs to work properly it is necessary to turn on the devices of the system and UV and/or VIS lamp manually before starting the batch. If it is required that the devices of the system and UV and/or VIS lamp are turned on automatically, the **SmartStartup** wizard can be used. To accomplish this, the **Equilibration** sequence in the batch created with the **SmartStartup** wizard has to run.

To create a **SmartStartup** program

- 1. Click **Batch** and **SmartStartup** in Chromeleon. A wizard will appear that allows to define limits and device settings for the equilibration.
- 2. First the timebase is selected. After selecting the timebase, the settings for the equilibration are specified (FIGURE 8-5). A program file can be used for initial equilibration settings or the equilibration settings can be specified manually.

SmartStartup Wizard: Extract Equilibration Conditio	ns for Timebase DGP3600A
Choose Equilibration Conditions Select the startup conditions.	
<ul> <li>Select <choose program=""> to read startup conditions from a program file.</choose></li> <li>Select <manual input=""> to use the current instrument settings as startup conditions.</manual></li> <li>Or select any saved startup conditions.</li> </ul>	<choose program=""> <manual input=""></manual></choose>
Press "Next >" to review the choosen startup conditions, and modify them as needed.	
< Back	Next > Cancel Help

FIGURE 8-5: SmartStartup wizard - specify a program or manual input for equilibration

- 3. Select <**Choose Program...**> and select the previously created program file for the application. The wizard will use the settings from the program file for initial equilibration settings such as solvent composition for the pump and wavelength for the detector.
- 4. In the next step the wizard provides the option to fine-tune the equilibration (FIGURE 8-6). The **Display Success Message** option has to be deselected to prevent a pause of

the sequence until the success message dialog is confirmed by the user. The **Maximum Equilibration Time** should be set to allow sufficient time for the system to equilibrate. Make sure to deselect the pump that is not used for the application equilibration. Select a device and click **Edit** to modify the settings for the device.

Device	Equilibrate	Properties	Value(s) and/or limit(s) (F8 to edit)		
PumpLeft	ব	Flow %B, %C Flush system Pressure limits	0.800 ml/min, Purge: Via sampler %B: 72.0 %, %C: 0.0 % Duration: 5.0 min, %B: 72.0 %, %C: 0.0 % Lower limit: 0 bar, upper limit: 400 bar, Ripple limit: 3.0 %		
PumpRight	Γ	Flow %B, %C Flush system Pressure limits	1.000 ml/min, Purge: Via sampler %B: 0.0 %, %C: 0.0 % Duration: 5.0 min, %B: 80.0 %, %C: 0.0 % Lower limit: 0 bar, upper limit: 400 bar, Ripple limit: 3.0 %		
Sampler	V	Purge settings Temperature Ready temp. delta	Prime syringe: 1*, Wash buffer loop: 300.000 µl Nominal: 10.0 °C, lower limit: 4.0 °C, upper limit: 45.0 °C 10.0 °C		
ColumnOven	ঘ	Temperature Ready temp. delta Valve(s) Active Column(s)	Left: 6_1, Right: 6_1		
UV	ব	Wavelength Noise & drift limits Data settings UV lamo	245 nm Noise: 0.10 mAU, Drift: 3.0 mAU/hours Collection rate: 5.0 Hz, Time constant: 1.00 s Minimum intensity: Use performance limit 50 %		

FIGURE 8-6: SmartStartup wizard – equilibration settings for the system devices.

5. In FIGURE 8-7 the equilibration settings for the left pump are shown. The lower and upper pressure limit, ripple, flow rate and solvent composition can be specified. It is also possible to purge the pump and to program a flush with e.g., mobile phase B prior to equilibration.

PumpLeft Equilibration Co	ondition	s			×
Flow:	0.800	(0.00010.000 ml	/min]		
Lower Pressure Limit:	0	[0400 bar]			
Upper Pressure Limit:	400	[0400 bar]			
Ripple Limit:	3.0	[1.05.0 %]			
🔽 Purge Pump 💿 Purge via	Sampler:	Sampler	T	]	
C Purge via	Valve Scr	ew			
		F	🗸 Flush Sys	tem	
Solvent Composition:			Duration:	5.000	min
%B:	72.0	[0.0100.0 %]	%B:	72.0	[0.0100.0 %]
%C:	0.0	[0.0100.0 %]	%C:	0.0	[0.0100.0 %]
		OK	Ca	ncel	Help

FIGURE 8-7: SmartStartup wizard - left pump equilibration settings

6. FIGURE 8-8 shows the autosampler settings for equilibration with the option to prime the syringe, wash the buffer loop and set the desired temperature settings.

Sampler Equilibrati	on Condit	tions	
Prime Syringe	Number:	1	[1100]
🔽 Wash Buffer Loop	Volume:	300.000	[0.000500.000 μl]
🔽 Use Temperature C	ontrol		
Temperature (nomin	al):	10.0	[4.045.0 °C]
Lower Limit:		4.0	[4.045.0 °C]
Upper Limit:		45.0	[4.045.0 °C]
Ready Temp Delta:	+/	10.0	[None10.0 °C]
	OK	Cancel	Help

FIGURE 8-8: SmartStartup wizard - sampler equilibration conditions

7. The **ColumnOven Equilibration Conditions** screen allows the user to set the temperature, valve positions and active column (FIGURE 8-9). Choose the correct active column and valve positions for the application. FIGURE 8-9 depicts the settings for the first application. For the second application Valve Left is set to 1\_2 and Valve Right is set to 6\_1.

ColumnOven Equilibr	ation Conditio	ons 🛛 🔀
Temperature (nominal):	20.0	[5.085.0 °C]
Lower Limit:	5.0	[5.085.0 °C]
Ugper Limit:	85.0	[5.085.0 °C]
<u>R</u> eady Temp Delta:	1.0	[None5.0 °C]
<u>V</u> alve Left:	6_1 💌	[6_11_2]
V <u>a</u> lve Right:	1_2 •	[6_11_2]
Active <u>C</u> olumns:	🔽 Column_A	
	🗖 Column_B	
OK	Cancel	Help

FIGURE 8-9: SmartStartup wizard - column oven equilibration conditions

8. The UV equilibration conditions are shown in FIGURE 8-10 and allow to specify the wavelength, data collection rate, time constant, minimum lamp intensity, and noise and drift limits.

UV Equilibration Co	nditions		
Equilibration Channel Channel:	UV_VIS_1		
Wavelength:	245	[190900	) nm]
Data Collection Rate:	5.0	[0.2100.0	.0 Hz]
Time Constant:	1.00	[0.004.5	55 s]
Noise Limit:	0.10	[0.030.5	50 mAU]
Drift Limit:	3.0	[0.820.0	) mAU/hours]
Lamps			
🔽 Turn On UV Lamp	Minimur	m Intensity:	Use Performance Limit 50 %
			Custom: 30.00 [0.00100.00 %]
📕 Turn On Visible La	mp Minimur	m Intensity:	C Use Performance Limit
			Custom:
		ОК	Cancel Help

FIGURE 8-10: SmartStartup wizard – UV equilibration conditions

9. If all the equilibration settings for the devices are finalized, click **Next** in the equilibration settings for the system devices (FIGURE 8-6). Make sure that all devices are switched on before the equilibration is started (FIGURE 8-11).

SmartStartup Wizard: Start Equilibration of Timebase dgp3600a	X
Start Equilibration Assure all devices are switched on. Press "Finish" to show the batch list, where you can start the equilibration. You can also add sequences to be run afterwards.	
Press "Finish" to prepare the equilibration start	
Equilibration Start Log:	
	_
< Back Finish Cancel Help	

FIGURE 8-11: SmartStartup wizard - warning before starting the equilibration of the system

After clicking **Finish** in the SmartStartup wizard the SmartStartup program can be saved. Select **Yes** to save the SmartStartup program to be used for the application for which the startup program is intended. Specify a name for the **SmartStartup** program. It is recommended to choose a name that identifies the program with the application. The program file will be saved in the **Equilibration** sequence in the folder with the timebase name under the default Chromeleon datasource. After saving the program file, an equilibration panel will appear and the **Start Batch on Timebase\_name>?** window will appear. Remove the **Equilibration** sequence from the batch. The panel and the batch window can be closed. Repeat the above steps to create a startup program for the second application.

Copy the SmartStartup program file for the application to the sequence of the application. Set the sequence up to first run the SmartStartup program before starting with the analysis of samples. Set the sample type for this run to **Blank**.

If it is required to automatically turn on the devices of the system and the UV and/or VIS lamp, the **Equilibration** sequence in the batch should run. This sequence will turn on the devices of the system and the UV and/or VIS lamp.

#### 8.2.3.1 Creating the switch sequence

A flush/wash sequence is created by using two programs:

- 1. The first program in the sequence is used to e.g., flush the system with mobile phase C in case buffers are used and to stop the left pump in a controlled manner for the first application. It is also possible to use a program file that reduces the flow rate for a continuous flow on the column for the first application. For example:
  - Switch to mobile phase C with the same flow rate as used in the program for the left pump. The right pump is not used yet.
  - Continue pumping with the left pump for at least 15 min with mobile phase C to flush out any buffers.
  - Reduce the flow rate of the left pump to zero.
- 2. The second program in the flush/wash sequence is used to set the valve in the correct position and to purge the lines of the fluidics from and to the autosampler with the right pump to prepare for the second application. This purging of the fluidic autosampler lines should be done with a mobile phase that is miscible with the mobile phase used for the first application. For example:
  - Valve Left is switched from position 6\_1 to position 1\_2.
  - Right pump flow rate is started. The mobile phase from the right pump must be fully miscible with the mobile phase of the left pump. This step will flush the shared flow path of both applications.
  - The right pump flow rate is stopped to bring the column for the second application online.
  - Valve Right is switched from position 1\_2 to position 6\_1
  - The flow rate of the right pump can be resumed for the equilibration.

#### 8.2.3.2 Creating a batch

Click **Batch**  $\rightarrow$  **Edit** while in the Chromeleon browser. A window with the title **Batch** - **<Timebase Name>** appears. If there are sequences in the batch, remove them by clicking **Remove**. Add the sequences to the batch by clicking **Add** and selecting the sequence for the first application, flush/wash sequence and the second application.

Name	Operator	Delayed Start	Add
AAS\1INSULIN			Remove
AAS\3MPA	mkarsten		Move Up
			Move Down
			Shutdown
			Set Delay

FIGURE 8-12: Example batch with application 1 sequence, flush/wash sequence, application 2 sequence and shutdown program.

Create a shutdown program by clicking the **Shutdown...** button in the batch window. Use a previously created program or create a new shutdown program. Guided by a wizard the user can create a shutdown program to stop the pumps or to reduce the flow rate in the case buffers are used. The wizard also provides the option to turn off the UV lamp. The batch can be started and the system will run fully automated.