THE SCIENCE BEHIND GREAT TASTING BREWS.

### IT ALL STARTS HERE

Beer is mostly water, so brewing with the right water can greatly enhance your brew.



#### pH & ALKALINITY

The alkalinity of the water balances the acids the brewing process releases, and maintains optimal pH.



#### CHLORINE

Residual chlorine in municipal water can interfere with the brewing process, and may produce an "off" flavor.



#### **CALCIUM**

Calcium and other mineral salts affect alkalinity, pH, fermentation, clarity, and taste. Maintaining consistent calcium levels across every batch is key.



# PRODUCTION, QUALITY CONTROL & PACKAGING

Testing all through the fermentation, filtration, and packaging steps ensures that every batch is a great quality beer.



#### pH & ALKALINITY

Mash, boil, and fermentation all impact pH. pH imbalance can be a sign of undesired organisms or infection. Total acidity is a better indicator of flavor than pH, and is important for sour brews.



#### **DISSOLVED OXYGEN**

Monitor the oxygen levels in the wort, when the yeast needs plenty of oxygen. Happy yeast makes for good beer.



# BITTERNESS, COLOR & TURBIDITY

Various key parameters must be met, including bitterness (IBU value), color of the wort, color of the finished beer, diacetyl levels, and FAN nutrients. Unwanted microbes can lead to turbidity and altered taste.



## WASTEWATER TREATMENT

Since wastewater plants are not equipped to treat high-strength wastewater from mid-size or large breweries, you'll need to take extra steps toward preparation.



#### pH NEUTRALIZATION

Whether high or low, pH must be neutralized before it enters the local sewage system. Breweries risk penalties if their wastewater is outside required limits.



#### **SOLIDS REMOVAL**

Turbidity correlates to the suspended solids in wastewater. High levels will incur "strength charge" fees.



#### **BIOLOGICAL TREATMENT**

Biological oxidation (BOD) and chemical oxidation (COD) measurements indicate the biological and chemical oxygen demand of the wastewater. It is important to limit these components because high levels will incur "strength charge" fees.



PRODUCE YOUR BEST BREWS
WITH THERMO SCIENTIFIC
EQUIPMENT.

WATER PURIFICATION SYSTEMS

ION SELECTIVE

ELECTRODES FOR AMMONIA, CHLORIDE, ETC. TURBIDITY METERS FOR STABILITY & CLARITY TESTS

UV-VIS SPECTROPHOTOMETERS FOR BITTERNESS, COLOR, COD, AND NUTRIENTS SHAKERS &
LAMINAR FLOW HOODS
FOR CULTURING YEAST

WATER BATHS

DRYING OVENS FOR BARLEY,
MALT & GRAINS

Using the right tools & analyses can help you overcome challenges, and provide

a strong foundation of good brewing.

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