

Technical Bulletin

TVA 2020 Cold Weather Operation

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Introduction

TVA2020 intrinsic safety design requires regulating the pump power to a level that can limit its ability to start at lower ambient temperatures (locked rotor condition). Attempting an FID ignition while the pump motor is in a locked rotor condition may trigger a safety circuit shutdown.

The TVA 2020 instruction manual specifies the "Normal Operating Conditions" as -10° C to $+45^{\circ}$ C. Due to this pump power limitation, the instrument <u>low temperature start up condition</u> is revised from -10° C to no less than 20° C. Once the pump is running, the operating temperatures are as originally specified (-10° C to $+45^{\circ}$ C).

Please be aware that a software resolution to this issue is under investigation and will be included in the next release, estimated completion in the first quarter of 2016.

FID Ignition Procedure

- Option 1 Store instrument in an environment and ignite above 20^oC. Select 1=Run to start pump and ignite
- Option 2 Start pump only (CONTROL 1) and let it run for 15 minutes prior to attempting to ignite