# MAX-iR FTIR Gas Analyzer

# Achieve single digit ppb to ppt detection limits while maintaining all of the benefits of real-time FTIR

Engineered to meet the most demanding standards for in-line process, product quality, gas purity/certification, continuous emissions monitoring, and ambient air monitoring

The Thermo Scientific<sup>™</sup> MAX-iR<sup>™</sup> FTIR Gas Analzyer combines with Thermo Scientific<sup>™</sup> StarBoost<sup>™</sup> Technology to allow users to achieve single digit ppb to 10's of ppt detection limits while maintaining all of the benefits of real-time FTIR analysis. This technology breakthrough, available only with the MAX-iR Analyzer, eliminates the need for costly mass spectrometry (MS), gas chromatography (GC) or cavity ringdown spectroscopy (CRDS) solutions across a wide variety of applications. Let the MAX-iR analyzer reinvent how you solve your most demanding process and environmental gas analysis needs.

#### Variety of configurations

The MAX-iR Gas Analyzer is built around a small, rugged, high throughput interferometer with 24-bit analog to digital (ADC) integrated detector modules that allow for exceptional signal-to-noise without liquid nitrogen cooling. Longevity and reliability of the analyzer has been increased using a long-life vertical cavity surface emitting laser (VCSEL) diode and silicon carbide (SiC) IR source. Integrated temperature and pressure sensors provide increased precision for the most demanding certification applications. Finally, dual-level vibrational dampening allows the analyzer to operate even in challenging field environments.

A deuterated triglycine sulfate (DTGS) detector comes standard with the MAX-iR Analyzer. With the optional StarBoost Technology, users can choose between indium arsenide (InAs) or mercury-cadmium-telluride (MCT) detectors. All systems include the Thermo Scientific<sup>™</sup> MAX-Analytical STANDARD Software Suite providing industry-leading analytics, factory integration tools, high speed identification of compounds, and measurement accuracy/ stability without the need for calibration.



MAX-iR FTIR gas analzyer.

#### Features and benefits

- Real-time gas analysis (1 sec 1 min response)
- 1 32 cm<sup>-1</sup> resolution FTIR spectrometer
- 10 m high throughput multipass gas cell
- VCSEL diode (10-year lifetime)
- SiC IR source (10-year lifetime)
- Non-hygroscopic optics (no purge required)
- Precision temperature and pressure sensors
- 5U 19 inch standard rack

#### **Options**

- StarBoost Technology upgrade
- DTGS detector with standard system; InAs or MCT detectors with StarBoost
- Analysis methods (factory supplied)

#### **Typical applications**

- Inline process monitoring
- Gas purity analysis
- Gas certification analysis
- Continuous emissions monitoring (CEM)
- Ambient air testing
- Stationary source testing (RICE, turbines, cement kiln)
- Leak detection

## thermo scientific



The back and inside of the MAX-iR FTIR gas analyzer.

#### MAX-iR analyzer specifications

- 19 x 24 x 8.75-inch rack mount
- 75 lbs
- 120/240 VAC 50/60 Hz
- Integrated temperature & pressure sensors
- Industry-leading FTIR spectrometer
  - ZnSe optics
  - VCSEL diode laser
  - SiC IR source
- Environmental humidity: 10-90% RH, non-condensing
- Environmental temperature: 20-30°C
- Operating temperature: 5-191°C
- Single 1/4" Swagelok™ input/ output
- N2 purge port (usage optional)
- 10 m pathlength 0.5L volume standard

#### MAX-Analytical STANDARD Software Suite

- FTIR configuration and control
- Real-time quantitative analysis
- Thermo Scientific<sup>™</sup> ASC-10<sup>™</sup> automated sampling console control
- Thermo Scientific<sup>™</sup> MAX-OXT Thermal Oxidizer Module control
- Thermo Scientific<sup>™</sup> MAX-INT Factory Interface Module
- Modbus™ TCP/IP communications
- Automated sample collection workflow

# Concentration Overlay View Fit Quality

MAX-Acquisition STANDARD Software screen.

#### Optional Thermo Scientific<sup>™</sup> MAX-Analytical Advanced Software Suite

With the Advanced Software package, users have access to all the features available in the STANDARD Software package with the addition of the MAX Gas Reference Editor. **The MAX Gas Reference Editor is only available in the Advanced Software package** and includes traceability documentation for all gases in the library, automatic baseline correction of reference spectra, ability to define primary and secondary quantification regions, and the ability for users to add their own calibrations to the spectra library.

#### **Optional hardware**

- Operating pressure: 1 or 5atm
- Windows BaF<sub>2</sub>, KBr, CaF<sub>2</sub>, ZnSe
- Detector
- DTGS (standard)
- TE-cooled MCT (StarBoost)
- TE-cooled InAs (StarBoost)
- StarBoost optical enhancement technology

#### Accessories

- ASC-10 automated sampling console
- MAX-OXT thermal oxidizer module
- MAX-INT factory interface module

#### Learn more at **thermofisher.com/maxir**

For research use only. Not for use in diagnostic procedures. For current certifications, visit thermofisher.com/certifications © 2024 Thermo Fisher Scientific Inc. All rights reserved. ASC-10, MAX-iR, MAX-Acquisition, MAX-Analytics and StarBoost are trademarks of MAX Analytical Technologies, East Windsor, CT USA. Swagelok is a trademark of Swagelok Company, Solon, OH. Modbus is a trademark of Schneider Electric, licensed to the Modbus Organization, Inc. All other trademarks are the property of Thermo Fisher Scientific and its subsidiaries unless otherwise specified. PS53597\_E 07/24R

## thermo scientific