

Product Name: Xylenes, Semiconductor Grade, Thermo Scientific Chemicals

Catalog Number: 019402.K2

CAS Number: 1330-20-7
IUPAC Name: 1,3-xylene
Molecular Formula: C8H10
Molecular Weight: 106.17

InChi Key: IVSZLXZYQVIEFR-UHFFFAOYSA-N

SMILES: CC1=CC(C)=CC=C1

**Synonym:** M-xylene m-xylol ccris 907

## **Product Specification**

Appearance (Color): Clear colorless

Form: Liquid Color (APHA): ≤10

**Assay (GC):** ≥99% ( sum of isomers + ethylbenzene + Toluene)

Trace Metal:Potassium, K:  $\leq 0.1$ ppm ( $\leq 100$ ppb)Trace Metal:Sodium, Na:  $\leq 0.1$ ppm ( $\leq 100$ ppb)Trace Metal:Tin, Sn:  $\leq 0.1$ ppm ( $\leq 100$ ppb)

**Impurity content:** Boron, B: ≤0.1ppm (≤100ppb)

Water Content (Karl Fischer ≤0.02%

Titration):

**Trace Metal:** Aluminum, Al: ≤0.1ppm (≤100ppb)

Trace Metal: Arsenic, As, and Antimony, Sb (as Arsenic); ≤0.01ppm (≤10ppb)

Trace Metal:Calcium, Ca:  $\leq 0.1$ ppm ( $\leq 100$ ppb)Trace Metal:Copper, Cu:  $\leq 0.1$ ppm ( $\leq 100$ ppb)Trace Metal:Iron, Fe:  $\leq 0.1$ ppm ( $\leq 100$ ppb)Trace Metal:Lead, Pb:  $\leq 0.1$ ppm ( $\leq 100$ ppb)

Trace Metal:Magnesium, Mg: ≤0.1ppm (≤100ppb)Trace Metal:Manganese, Mn: ≤0.1ppm (≤100ppb)

**Trace Metal:** Nickel, Ni:  $\leq$ 0.1ppm ( $\leq$ 100ppb) **Trace Metal:** Zinc, Zn:  $\leq$ 0.1ppm ( $\leq$ 100ppb)

Chloride content: ≤3ppm



Free acid (titration):  $\leq 0.0003 \text{meq/g} (\leq 0.3 \mu \text{eq/g})$ 

**Residue on Evaporation:** ≤5 ppm

**Impurity content:** Phosphate, PO4: ≤1ppm

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